

SYNEROS 1999

	E	OT	TOM	BR	AC	KET	S			
Spindle (mm)	102	103	107	110.5	111	113	117	122	127	131
Steel - Single			٠	•		•	•	•	•	٠
Steel - Double			٠	•		•	•	•	•	٠
Ti - Single	•	•			•					
Ti - Double			•	•		•	•			

	ALUMI	NUM CRA	NKSETS	5	
Length (mm)	170	172.5	175	177.5	180
Compact	•	•	•	•	•
Acc	cepts 2	0 - 60T	chainr	ings	

REVOLU	TIOI	V CRA	NK	SETS	
Length (mm)	170	172.5	175	177.5	180
Mountain	•	•		٠	•
Road	٠	•	•	•	•
Compact	•	•	•	•	•

										S	EAT	POS	TS															
Diameter (mm)	26.0	26.	26.4	26.6	26.8	27.0	27.2	27,4	28.0	28.2	28.4	28.6	29.0	29.2	29.4	29.6	29.8	30.0	30.2	30.4	30.6	30.8	30.9	31.0	31.2	31.4	31.6	31.8
Titanium - 225mm					•	•	•	•																				
Titanium - 330mm					•	•	•	٠																				
Aluminum 7075 - 225mm	•	•			•	•	•	•																				
Aluminum 7075 - 330mm	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	٠		•	•	•	•	•
Aluminum 7075 - 425mm		•	•	•	•	•	•	٠	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
Aluminum 6061 - 330mm						•	•																					

	ı	ROA	D S	TEM	IS			
Length (mm)	80	90	100	110	115	120	130	140
-17° rise	•	•	•	•		•	•	•
0° rise	•	•	•	•	•	•	•	•
0" rise Ahead			•	•		•	•	
-17° rise Ahead			•	•		•	•	
A PAGE	clam	p ø 2	6.0mn	8 26	.4mm			

					CH	AII	NRI	NGS	,								
Teeth	20	22	24	26	32	34	36	38	39	42	44	46	48	50	52	53	60
Standard Road - 130mm									•	•					•	•	
Compact Mtn 94mm					•	•	•	•		•	•	•	•				•
Compact Mtn 58mm	•	•	•														
Standard Mtn 110mm						•	•	•				•	•	•			•
Standard Mtn 74mm			•	•													

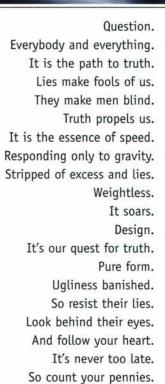
MOUNTA	IN	STE	MS	- A	HE	AD	HIN	IGE	
Length (mm)	70	80	90	100	110	120	130	140	150
1" steerer - 0°					•	•	•	•	•
1" steerer - 15"					•	•	•	•	•
1.125" steerer - 0°	•	•	•	•	٠	•	•	•	•
1.125" steerer - 15°					•	•	•	•	•
1.125" steerer - 25°	•	•	•	•	•	•	•	•	

MOUNTAIN STE	MS	- A	HEA	D
Length (mm)	110	120	130	140
1" steerer - 0°	•	•		•
1" steerer - 15°	•	•	•	•
1.125" steerer - 0°	•	•	•	•
1.125" steerer - 15°	•	•	•	•

MTN. STEMS	- Q	UIL	L HI	NGE	
Length (mm)	110	120	130	140	150
1" steerer - 0°	•	•	•	•	٠
1" steerer - 15°	•	•	٠	•	•
1.125" steerer - 0°	•	•	•	•	٠
1.125" steerer - 15°	•	•	•	•	٠







To preserve your soul.

introduction



The Alloy Revolution

• The ultimate alloy crank. A unique process called "Near Net Shape Forging" employs thousands of pounds of force to press the 7075 T73Al aluminum into its head-turning shape.

. No cutting. No carving. No flaws. Just a continuous flow of high-density alloy that minimizes flex, fatigue and failure when you're pounding back the terrain.

• And no stress. The forged Stress Transfer Device (STD) eliminates acute angles where alloy cranks invariably fail. That means a lifetime of lowstress spinning at a miraculous 455 grams.

# COLD FORGED ALUMINUM CRANKSET TECHNICAL SPECIFICATIONS:

Material: Arms:

Near net shape forged 7075 T73 Al

Stress Transfer Device (STD):

Forged 7075 T73 Al

Bolts:

Weight:

steel alloy, nickel plated

455g - 175mm 107mm BB

Hand polished silver or black anodized



• Screw the hype. 460g. Virtually indestructible. This is one of the lightest and strongest cranks in the world.

SYNCTO-

- Wanna know why? Custom-drawn, triple-butted tubular cromoly makes the Steel Revolution 3 times stiffer and 2 times stronger than most aluminum cranks. It's physics. It's undeniable. How's that for honesty?
- The translation? Simple mechanics. Less flex translates into more power to the pedal.
- World-class craftsmanship doesn't hurt either. Hand tig-welded, internal gas purged welds and precision hand-mitered joints keeps it all together during those bone-jarring descents.

# STEEL CRANKSET TECHNICAL SPECIFICATIONS:

Arms: Custom drawn tubular heat-treated CroMo

Spider: 7075 T6 Aluminum alloy, anodized black

Bolts: Ti 6-4 Titanium alloy, cold rolled thread

Power plate: Al2024 T3 cold forged

460g - 175mm Weight: Fits:

Road: 110mm BB

Mtn: 117mm BB

Matte black epoxy powder coat

# 0 hoops™ 0



- Slam dunk this. Single cavity design with wide 'n' beefy construction and double stainless steel eyelets for hardcore air at a lofty 530g.
- Hoops® are fat. Wide too, 25.5mm, And wider means 30% more strength and durability where you need it. To keep your ass out of the grass.
- · Hyper-deep sidewalls deliver enhanced braking power and increased strength when you're riding like a bat out of hell.

# Hoops XLR

- Do the math. Super-light single cavity design and extra-high 12 mm sidewalls add up to a magical blend of bombproof speed at a transcendental 400g.
- It's in the details. Like stainless steel eyelets that let you shred through the bumps and grinds without sawing away your spoke nipples.
- · Custom built. By Alesa. A union of the world class construction with cuttingedge Syncros, design.

## Hoops XLT/O and XLR/O

- The Offset Hoop. Designed especially to reduce dish on rear wheels and front disk brake setups.
- Available in superlight XLR/O 400q and indestructible XLT/O 530q design.

# SYNCROS ALTRAX RIMS TECHNICAL SPECIFICATIONS

Material: Rim: 6082 aluminum,

black anodized, machined sidewall

Stainless steel

Weight: Hoops XLT & XLT/0: 530 q

Hoops XLR & XLR/O: 400 q

















Material: Casing: Kevlar bead: High density polyamide fiber 127 T.P.I.

Rubber HC1.95

Steel bead: Polyamide fiber 65 T.P.I.

Tread: Binary Function Compound (BFC) bidirectional,

carbon black augmented natural rubber Bead: Kevlar: High tensile strength Kevlar Fiber

Steel: High tensile strength unbraided steel wire

Chafer: High durometer, conformable, strictly classified material

Weight: HC1.95: Kevlar bead: 550 q

Steel bead: 630 g SC2.10: Kevlar bead: 640 q

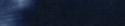
Steel bead: 720 g

Tire width\*:

HC1.95: 44/47mm SC2.10: 47/50mm

\* Based on tire mounted on rim with 17mm inner width, first number: casing width, second number: outside knob width

Rubber SC2.10



rubber™





- Do not fear crud. Pity it. Aggressive J-shaped side lugs slice into the earth, ruthlessly chewing through the mud and dirt for rail-like cornering through any debris.
- · Ramped rubbers. For the ultimate feel. The ingenious ramped centre lugs smooth out your ride. That means more speed, superior control, and extra braking bite.
- The innovative low-profile centre tread keeps you glued to the earth for a smoother ride on rock-hard terrain.
- · Avoid snake bites. Wear a rubber. Syncros rubbers feature Anti Snake-Bite Strips made from a top secret material that reduces the incidence of pinch flats. Ouch.







## Front Hubs

- · A single, unadulterated chunk of aluminum alloy. Precision CNCmachined for the ultimate in rigidity and strength. Which means no bending, flexing or shimmying. Unlike your little sister's oversized 3-piece hubs.
- Our massive 17mm ceramic-coated Zicral axle and adjustable bearing preload mechanism promises pinpoint tracking without the premature wear and wheel flop associated with suspension forks.
- INA precision ground, sealed cartrige bearings and 6 independent rubber seals means you get an impermeable, silky smooth ride come rain, sleet, snow or nuclear device.

#### FRONT HUB TECHNICAL SPECIFICATIONS:

Al 7075 T7 CNC machined and hard anodized, black Material: Hub Shell:

Lock Nuts: 7075 T6 hard anodized.

Zicral alloy, heat treated CNC machined, ceramic coated

Bearing Locks: Delrin™ advanced thermoplastic polymer

0-Rings:

Butyl Nitrile - 70 Durometer

Butyl Nitrile - 70 Durometer Quad rings: INA 61903 - 2RS.

Bearings:

Axle:

Weight: 130g

32, 36 hole Drilling:

Compatibility: Spoke hole pitch diameter: 42 mm

Flange Spacing: 70.5 mm

Spoke lengths: 3 Cross: 250mm with XLR and XLT Hoops™

Radial: 265mm with XLR and XLT Hoops'\*

#### REAR HUB TECHNICAL SPECIFICATIONS:

AL 7075 T7 CNC machined and hard anodized. Material: Hub Shell:

black or silver anodized

Al 7075 T6 hard anodized, black or silver anodized Lock Nuts:

Dropout grips: 303MX stainless steel

Axle: Zicral alloy, heat treated CNC machined, ceramic coated

Freehub body: Al 7075 T6 hard anodized, black

SAE 4340. CNC machined, heat treated steel Torque tube:

Ratchet ring: SAE 4340 heat treated steel

Bearing & Shielding locks: Delrin™ advanced thermoplastic polymer

O-Rings & Quad Rings: Butyl Nitrile-70 Durometer

Bearings:

1 - INA 61903-2RS 2 - INA 6001-2RS

1 - INA 61805-2RS double row angular contact

Weight: 325 q Sizes:

Drilling:

32, 36 hole Compatibility:

Spoke hole pitch diameter: Non-Drive: 44.5 mm Drive: 49.0mm

Spoke lengths with Syncros Hoops™:

Drive side 3 cross: 262mm Non drive side 3 cross: 264mm Non drive side radial: 251mm

Flange Spacing: 56 mm

# Rear Hubs

- · Virtually indestructible. Unlike so-called bombproof hubs, our robust clutch mechanism is encased within a vault-like one-piece shell. Now that's fat.
- It's crud-proof. The clutch is protected by 10 independent rubber seals and two labyrinth seals to keep dirt, water and crud from turning your ride into a total grind.
- · Compatible with Shimano XT, 8-speed XTR and 9-speed Dura Ace.



# **Quick Releases**

- · Swanky curves. Sexy lines. In featherweight titanium or steel.
- Easy on the fingers. Gentle on the frame. Courtesy of an ergonomically savvy design.
- 105g for steel and 85g for titanium.

#### Crank-O-Matics Ti Bolts

- It's more than weight. Cold-rolled threads make these Ti6-4 bolts just as tough as steel. Albeit at 1/2 the weight.
- They're lubricated. Tiodize II and TioLube 40 inpregnates the metal, preventing galling and seizing associated with titanium bottom brackets spindles.
- A 6mm allen key and a beer is all it takes to install your crank.

## CRANK-O-MATIC™ TECHNICAL SPECIFICATIONS:

Material: Bolt: Ti6Al4V Titanium alloy M8 x 1.0 cold rolled thread

Washers: Bronze

Cap: Hard anodized Zicral alloy

Thread: M22 x 1 roll formed

Weight: 18g/pair

 Dirt kills. So our custom CNC-machined 7075 T6 aluminum headset is sealed with an impact-resistant Snap-on Delrin™ boot, super-slippery Teflon™ piston ring and positive-contact O-ring to keep the dirt where it belongs. On somebody else's face.

headsets

- The meek shall be eaten. Don't become lunch meat. Which is why our double-sealed upper bearings and double-sealed bi-directional angular contact lower bearings can handle those abusive and jack-hammering descents.
- No fretting, freezing or misalignment. Instead, Syncros' precision-machined cups deliver perfect bearing fit for a lifetime of silky smooth rides.
- Now available in a 1" threaded version.

# HEADSET TECHNICAL SPECIFICATIONS

Weight:

Sizes:

terial: Top race & cups: Hard anodized 7075 T6

aluminum alloy CNC machined

Boot: Delrin™ advanced polymer Bearings: Upper: INA radial-contact,

Upper: INA radial-contact, double-sealed cartridge

Lower: INA custom, bi-directional,

angular-contact, double sealed cartridge

Crown race: 17/4PH stainless steel,

heat treated CNC machined

Lower seal: Teflon™ backed with Butyl Nitral O-ring spring

120 grams -1-1/8" ø

1", 1-1/8" ø Threadless, black finish 1" threaded, silver finish



- gruesome and rocky terrain.
- · Pure speed. Twin-jacking bolt design means true microadjustment of your saddle without any teeth. So you're optimally positioned to grind away the competition without spinning your saddle.
- There's more. A clamping mechanism designed to maximize contact area with the saddle rails. Because you need to keep a grip when you're landing massive air.
- One of the world's lightest and strongest, at a heavenly 210g.

# SEATPOSTS TECHNICAL SPECIFICATIONS:

Material: Pillar:

3Al2.5V Titanium alloy, heat-treated,

natural finish Al 7075: 7075 T7 - cold drawn seamless,

hard anodized, black

Al 6061: 6061T6 Al seamless, clear anodized

M5 x .8. BT16 Titanium, heat-treated.

cold-rolled thread

Saddle: Cap:

Bolts:

Cold forged 7075 T73 aluminum Custom extruded 6061 T6 aluminum

Cradle:

Custom 7075 T6 aluminum Forged aluminum 7075 T6

Rotary Nuts:

Brass 360 Conical Washer:

AL 7075:

Weight:

210g - 27.2 Ø x 330mm 220q - 27.0 Ø x 330mm

Al 6061:

285g - 27.0 Ø x 330mm

# 7075 Aluminum Seatpost

- The ultimate high performance hardcore post. Custom hard-drawn, heat-treated and stress-relieved 7075 T78 aluminum. It delivers 5 times the shock absorbency of cromoly. All at an indestructible 220g.
- No need to stress. Our world-famous pivoting twin-bolt mechanism reduces stress and maximizes grip during even the most insane and precipitous descents.
- True micro-adjustability. A simple twist of the allen key is all it takes for the optimal saddle position.

# 6061 Aluminum Seatpost

- World-class craftsmanship. Starting with seamless 6061 T6 alloy that's heat-treated and stress-relieved to survive a lifetime of brutal rides.
- Why compromise? You get the same Syncros cold forged 7075 T6 alloy clamp mechanism that tops off our 7000 series hardcore stem. Not bad, eh?
- Only 285g. For a heavy-duty seatpost, it don't get no better than that.



#### HINGED MOUNTAIN AHEAD & HINGED MOUNTAIN QUILL STEMS TECHNICAL SPECIFICATIONS:

Material: Stem: Wrought 6061 T6 aluminum alloy,

hand TIG welded

solution heat treated & artificially aged

6061 T6 heat treated aluminum,

CNC machined & hard anodized

Hinge Pins: Heavy duty nickel stainless steel

Pinch bolts: 4340 Cromo, heat treated, zinc plated

Finish: Matte black epoxy powdercoat or hand polished

# HINGED MOUNTAIN AHEAD STEM:

Adjustment bolt:

Front Clamp:

M6.0 x 1.0, grade 8.8, zinc plated

Cotter:

6061 T6 aluminum

Cotter pad:

Cotter bolt: M6 x 1.0, grade 10.9, zinc plated

Nylon Glass Composite

190g - 120 x 0° x 1" Ø polished

# HINGED MOUNTAIN QUILL STEM:

Material:

Ceramic coated Zicral alloy Expander bolt:

M8 x 1.0 cold rolled

215g - 120 x 00 x 1" Ø guill, polished

# Hinged Mountain Quill Stem

- The logic of the bioval design. The oval widens and flattens at the handlebar side to provide heightened lateral rigidity, increased torsional resistance and laser-quided steering control. A taller and narrower oval on the rider side provides maximum vertical stiffness and resistance to bending.
- · Accept no compromise. All Syncros stems are heat-treated and artifically aged for maximum strength and fatigue resistance. That means a longer life. For your stem. And your skeleton.
- · No detail is too small. Like hand mitered joints, hand tig-welding and internal gas purging. Not to mention a Power Zit™ to reduce the stress at the end of a weld. Craftsmanship lives.

# Hinged Mountain Ahead Stem

- The power of the bioval design. The massive differentially tapered hard-drawn 6061 T6 aircraft aluminum extension tube absorbs the most brutal terrain while delivering awesome power transfer and control during the most grueling rides.
- Simpler installation. Thanks to a traditional "star-fangled nut."
- The indestructible Syncros hinge. Featuring a bombproof nickel stainless steel hinge pin design for lightning fast bar switches from straight to downhill bars.
- · A miraculous 190q.

# MOUNTAIN AHEAD STEM TECHNICAL SPECIFICATIONS:

Material: Stem:

Wrought 6061 T6 aluminum alloy

hand TIG welded, solution heat treated & artificially aged

Pinch bolts: M5 x 1.0, 4340 Cromo

heat treated, zinc plated

M6.0 x 1.0, grade 8.8, zinc plated Adjustment bolt: Cotter: 6061 T6 aluminum

Cotter pad:

Cotter bolt:

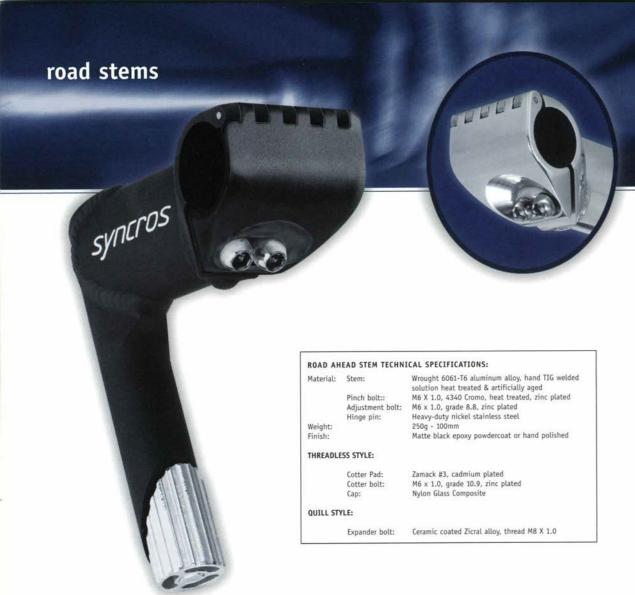
M6 x 1.0, grade 10.9, zinc plated

Cap: Nylon Glass Composite Thread:

M6 x 1.0

210g - 120 x 0° x 1" Ø polished Matte gunmetal epoxy powdercoat

Weight: Finish:





- The best of two worlds. Classic Syncros quill design combined with the lightning-fast handlebar change-overs courtesy of our brilliant hinged design. All in a tidy little bombproof package of 250g.
- Twin-bolt hinge design. Two bolts means twice the strength when you're plowing through the cobblestones or grinding your way up the Alps.

# Quill Style Hinged Road Stem,

 Length is everything. Our tear-drop shaped quill amounts to an increased weld interface. Ultimately that means greater strength and durability

# Threadless Style Hinged Road Stem

 Put your tool away. Our redesigned threadless style road stem incorporates a traditional star-fangled nut clamp mechanism for effortless installation.



#### **Aluminum Mountain Handlebars**

- Absorb this. Our state-of-art custom hard-drawn 7075 T73 aerospace aluminum is heat-treated and stress-relieved to damp vibrations and absorb shocks on the bumpiest of grinds.
- There are good bulges. And bad bulges. We cold-draw our bar into its final shape, instead of bulging and thinning out the wall. That reduces stress by a factor of five, and less stress means a happier bulge.

#### Titanium Mountain Handlebars

• The state of the art. Aircraft-certified T3Al2.5V titanium, hard-drawn and heattreated to deliver optimal strength, fatigue resistance and shock absorption. Goes down smoother than your tenth tequilla at 155g.

3AL2.5V titanium alloy, heat-treated, Material:

Weight: Ti - 155g

5° bend, 0° unbent Bends:

Hand polished, natural finish

#### DOUBLE BEND BAR TECHNICAL SPECIFICATIONS:

Material: Bar: 2014 T6 wrought aluminum alloy

6061 T6 aluminum, heat treated Brace:

Width: DBR-N: 24.5"

DBR-W: 26.75"

1.5"

DBR-N: Sweep:

DBR-W:

Weight: DBR-N: 276g bar only 105g brace only

DBR-W: 295g bar only

10°

105g brace only

Matte black anodized over shotpeened finish

Material: 6061 T6 drawn seamless aluminum

alloy

Kraton Rubber 40, 42, 44cm

Drop: 150mm Reach 94mm

ROAD BAR TECHNICAL SPECIFICATIONS:

Widths:

Weight: 310g bar only Finish:

Matte black anodized

- The world of Xtremes. There is no margin for error. Super strong cold-drawn 2014 T6 aluminum with continuous wrought directional micro-structure along the entire bar. No bulging. No over thinned walls. No room for failure.
- It absorbs the terrain. So you don't have to. Courtesy of the exceptional shock absorbtion and vibration dampening characteristics of the alloy.
- Fine-tune your cockpit and give your joints a break. With a 5° or 10° sweep and the optimal rise for ideal wrist ergonomics.

# Road Drop Handlebars

- We've ruled the mountain. We will reshape the road. They are the stateof-the-art in handlebar technology. Cold-drawn 6061 T6 aluminum. Continuous wrought directional micro-structure.
- · Optional ergonomic pads for the drop. Because only your competition should have to suffer needlessly.
- With shrewdly-designed front and rear cable grooves in the top bend for both Shimano™ and Campagnolo™ systems.



## WORLDWIDE DISTRIBUTORS

#### **AUSTRALIA & NEW ZEALAND**

Cadence Sports
P.O. Box 6071, Silverwater NSW 2128
Tel: (61) 2-9737-8597
Fax: (61) 2-9737-8587

#### AUSTRIA

Trendsport A-6911 Lochau, Postfach 66 Tel: (43) 5574-471-47 Fax: (43) 5574-471-473

#### BENELUX

Vertex Cycle Systems Flemingstraat 100a, 2041 VL Zandvoort Tel: (31) 23-5718184 Fax: (31) 23-5718606

#### CANADA

Outdoor Gear Canada 2708 rue Diab, Ville St Laurent, Quebec H4S 1E8 Tel: (514) 332-1320 Fax: (514) 335-1691

# CANADA (RIMS ONLY)

Cycletech (Div. of Bell Sports Canada Ltd.) 700 Chemin Bernard, Granby, P.Q. J2G 9H7 Tel: (514) 378-0452 Fax: (514) 378-9934

# CZECH REPUBLIC Ultrasport

kpt Jarose 14, 568 02 Svitavy, Czech Republic Tel: (42) 461-24461 Fax: (42) 461-23050

# DENMARK

Bike Toyz Hjortensgade 3A, 8000 Arhus C Tel: (45) 86 12 59 31 Fax: (45) 86 12 59 32

#### FINLAND & ESTONIA

R Cycles Paasikiventie 16, 33210 Tampere, Finland Tel: (358) 3-253-9700 Fax: (358) 3-253-9750

#### FRANCE

Sunn ZI Ouest, 31800 Saint Gaudens Tel: (33) 61-94-85-85 Fax: (33) 61-94-85-78

#### GERMANY

Bike Action GmbH Groß-Umstadter Str. 28a, 64807, Dieburg Tel: (49) 6071-92-34-0 Fax: (49) 6071-8-16-05

#### GREECE

Gatsoulis Imports 8 Thessalonikis Str., 148 42, New Filadelfia, Athens Tel: (30) 1-2512-779 Fax: (30) 1-2533-960

#### HONG KONG

P.C. Sportech P.O. Box 1172, Shatin Central Post Office Shatin, N.T. Hong Kong Tel: 852-29601245 Fax: 852-29601065

# HUNGARY

Hajdu Bike H-1126 Budapest, Kiss Janos ALTB. U. 26 Tel: 361-202-38-54 Fax: 361-249-34-82

## ITALY

Comar Italia Srl Via G. Pascoli 4, 24020 Gorle (bg) Tel: (39) 35-30-25-02 Fax: (39) 35-30-07-47

#### JAPAN

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#### PORTUGAL

Bicigal R. Sao Goncalo de Lagos, no 6-R/C 2560 Torres Vedras Tel: 351-61-311758 Fax: 351-61-315637

#### SINGAPORE & MALAYSIA

Ewan Private Ltd 257 Selegie Rd, 01-261 Selegie Complex, 188350

Tel: (65) 336-8311 Fax: (65) 339-9119

# SLOVENIA

Factory Store D.O.O. Grize 125, 3302 Grize Tel: 386 63 707 541 Fax: 386 63 707 541

#### SPAIN

K. Motor Dealer S. L. Parque Industrial Europolis Edif. Bruselas, calle Z, bloque 4, nave 1 28230 Las Rozas (Madrid) Tel: 34 91 6377097 Fax: 34 91 6377264

#### SWEDEN

Plus Import Box 73, S-151 21 Sodertalje, Sweden Tel: (46) 8-84-95-89 Fax: (46) 8-499-83-83

#### SWITZERLAND Agentur Felix AG

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Tel: 41-71-911-6616
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> G. Joannou Cycle 151 Ludlow Ave, Northvale, N.J. 07647 Tel: (201) 768-9050 Fax: (201) 768-9541

Merry Sales Co. 1415 San Mateo Ave, South San Francisco, Ca, 94080 Tel: (650) 871-8870 Fax: (650) 589-1222

Quality Bicycle Products 6400 W 105th St, Bloomington, MN. 55438 Tel: (612) 941-9391 Fax: (612) 941-9799



