

**PACC**  
*Planning*  
A P P A R E L

Software Portfolio

1994



**Product**  
**Pro-Series Long Sleeve Shirt**  
**Sizes**  
**S,M,L,XL**

Winter weight Lycra® riding top, 3 rear pockets. Reflective logo for night visibility. Full front zip.

**Colourways**  
**Black**



**Product**  
**Pro-Series Shirt**  
**Sizes**  
**S,M,L,XL**

Completely overhauled for 1994. Made from Field Sensor™ fabric. Full length lightweight front zip, 3 rear pockets. Embroidered Pro-Series' logo.

**Colourways**  
**White/Cobalt/Apple**  
**Black/Cobalt/Jade**



**Product**  
**Pro-Series Short**  
**Sizes**  
**S,M,L,XL**

Eight panel flat lock. "High Energy Coolmax Lycra®" Eschier™ seamless anti-bac Swiss insert. Quality American leg grippers. Pro-Series embroidery on leg.

**Colourways**  
**Black/Cobalt/Jade**  
**Black/Apple/Cobalt**



**Product**  
**Standard Short**  
**Sizes**  
**S,M,L,XL**

Polyamide cycle jersey fabric, 3 rear pockets. Anatomic fit and cut for riding position. Extended front zip.

**Colourways**  
**Jade/Cobalt/Black**  
**White/Fuchsia/Pink**  
**Aqua/Purple/Black**

**Product**  
**Standard Short**  
**Sizes**  
**S,M,L,XL**

Six panel flat lock construction. Eschier™ anti-bac Swiss insert. Quality American leg grippers. New waxed thread to prevent fraying.

**Colourways**  
**Black/Cobalt/Jade**  
**Black/Fuchsia/Pink**  
**Black/Aqua/Purple**



**Product** Pro-Series 800  
**Short**  
**Sizes** S,M,L,XL

Bib version of the 8 panel Pro-Series short in High Energy Coolmax Lycra®

**Colourways** Black/Cobalt/Jade  
Black/Apple/Cobalt



**Product** Standard Tights  
**Sizes** S,M,L,XL

Flat lock summer training tights in Lycra®. High cut back and stirrup. Internal waist cord. New waxed thread to prevent fraying.

**Colourways** Black/Aqua  
Midnight/Cobalt



**Product** Pro-Series Tights  
**Sizes** S,M,L,XL

Warm winter weight Lycra®. Perfect for cool weather riding. High cut anatomic back. Double knees for warmth. Reflective leg logos.

**Colourway** Black



**Product** Ladies Top  
**Sizes** S,M,L

Sports top to match shorts. Ideal for summer and active use. Double lined front for support.

**Colourways** Cobalt/Jade  
Ink/Fuchsia



**Product** Ladies Short  
**Sizes** S,M,L

8 panel flat lock. Ladies fit. Exclitem® anti-bac ladies cut insert. Quality American leg grippers. Internal waistcord.

**Colourways** Black/Cobalt/Jade  
Black/Ink/Fuchsia



Product **Microfleece Sweater**  
 Sizes **S,M,L,XL**

Made from super-soft, lightweight Microfleece. Front is Pertex lined for wind resistance. Deep front zip aids temperature control. Perfect light mid-layer.

Colourways **French Blue**  
**Teal**



Product **Gore-tex® Jacket and Pullover**  
 Sizes **S,M,L,XL**

Ultra lightweight, tough Gore-tex® wind leading, performance fabric. Reflective strips for night riding. Anatomic cut for riding position, with high pockets to clear legs. Jacket includes roll away hood with excellent visibility. Rear tunnel pockets.

Colourways **Purple** - Pull-on  
**Teal** - Jacket



Product **Ultrafleece™ Pullover**  
 Sizes **S,M,L,XL**

Ultrafleece™ wind resistant, water resistant, tough technical fabric. Zipped tunnel rear pocket. Deep front zip for ventilation. Hand warmer pockets and zipped map pocket. Reflective piping for night riding.

Colourways **French Blue**  
**Grey**  
**Petrol**



Product **Ripstop Pertex® Pull-on**  
 Sizes **S,M,L,XL**

Windproof shell, keeps off light showers. Packs down into rear pocket. High protection for minimum weight. Reflective strips for visibility.

Colourways **Black/Purple**



# Pace Racing Apparel

An extensive range of cycle apparel with its design roots set firmly in performance without compromise.

Designed and manufactured to an exacting brief we have achieved quite simply the best range of cycle clothing in the world. We don't make clothes for running or skiing; we don't design for cross-trainers — this is pure unadulterated performance cycle wear, for people who take their riding as seriously as we do.

If you demand the very best from your hardware, if you're serious about your cycling, if you race to win... Demand the best from your software.

**Pace Racing Apparel...**

Textile  Engineering

**Product** T-Shirts  
**Sweatshirts**  
**Sizes** L, XL  
All made from heavyweight American cottons. Bright graphics, printed and embroidered.  
Make a statement off the bike!  
**Colourways** Assorted



**Product** Pro-Series  
**Sweatshirt**  
**Sizes** L, XL  
Fully embroidered heavyweight sweatshirt complete with Pro-Series logo.  
**Colourways** Red, Black, Ash



**Product** Turtle Neck  
**Sizes** M, L, XL  
With distinctive 'Positive Attitude Creates Excellence' design on the back.  
**Colourways** Ash, Black





# Cycling Layering Systems

Three layers for all seasons. Complete climate control layering from one system of clothing, built to work together.

## BASE LAYERS - Next to skin

**Italian Lycra®** Most shorts fabrics contain up to 8% or 4% Lycra® - ours is a 20% mix. It is softer, fits better and lasts longer.  
**"Coolmax" Lycra®** A technical fabric from DuPont. The fabric pulls perspiration quickly away from your body, leaving you dry and comfortable next to the skin.  
**Field Sensor** A bi-component polyester, constructed to pull moisture from the skin allowing it to disperse into the atmosphere leaving you dry and comfortable. The perfect jersey fabric for serious riding.

## MID LAYERS - Insulation

**Ultrafleece™** Developed by world leaders "Mountain Equipment", this is an ultra light, wind resistant fleece that shrugs off showers, by far the most suitable fleece for serious cyclists.  
**Microfleece** Soft European Microfleece. Low weight, high warmth. Best used with a light shell for versatile performance.

## SHELL LAYERS - The Final Barrier

**Pertex®** A unique micro fine woven fabric from Perseverance Mills. The perfect balance of properties makes Pertex so versatile - windproof, breathable and showerproof: the active performance fabric.  
**RSGTX Gore-Tex®** The world beating laminate from W.L. Gore, made up with a tough lightweight Ripstop face fabric. The very best waterproof breathable fabric in the world - for total performance.

Gore-Tex is the registered trademark of W.L. Gore & Associates Inc. Coolmax is a DuPont certified fabric. Lycra is the trademark of DuPont. Pertex is the registered trademark of Perseverance Mills.

**PEACO**  
 GROUP

**Pace Racing Apparel** is a Peaco Group Brand.  
 Peaco House, Dawson Street, Hyde, Cheshire, SK14 1RD, UK  
 Tel: 061 366 5020 Fax: 061 366 9732

PEACE RACING is a registered Trade Name of PEACE CYCLES LTD.  
 Great Eaton, Kildunmore, N. Yorks. YO8 6PL, UK.