'()) SHIMANO BICYCLE SYSTEM COMPONENT

DEALERS' PRODUCT MANUAL

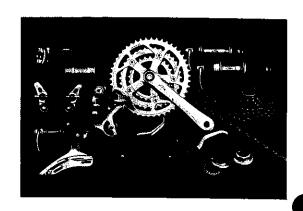


NEW PRODUCTS FOR 1992

New Component Groups...

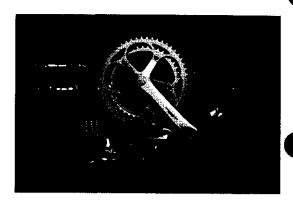
Shimano XTR

The last word in a competitive mountain bike component group—super-light, strong, and compact, the new Shimano XTR component series offers Dura-Ace level performance for the racing mountain bike. Compact design realizes a more integrated bicycle look with the 8-speed HG freehub. Shimano XTR gives the off-road racer or mountain bike enthusiast the ultimate in state of the art off-road performance.



600 ULTEGRA WITH SHIMANO TOTAL INTEGRATION

Positioned between the Dura-Ace and Shimano 105, 600 Ultegra is a high quality component group aimed at the discriminating amateur racer. New for 1992, 600 Ultegra features the Shimano Total Integration Dual-Control Lever. Just like the latest Dura-Ace group, 600 Ultegra now lets you shift gears and brake from the same lever without removing hands from the bars. Also new is an 8-speed HG freehub.



Shimano 70GS

The all terrain bike is becoming increasingly popular around the world. Featuring easy operation and the latest Shimano functions, the 70GS series of all terrain bike components provides Shimano Total Integration performance at our most affordable price. Including a ratchet-action Rapidfire shifting system, the 70GS components spell real value and performance for the entry level ATB rider.



200CX/500CX COMPONENTS

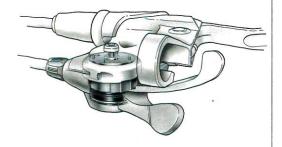
Hybrid bikes use wide section 700C tires, triple chainwheels, and flat bars. The result is the upright riding position and gear selection of a mountain bike with handling and response that's more like a lightweight road bike. The new 200CX and 500CX components were specifically designed for these hybrid bicycles.



New Functions...

RAPIDFIRE PLUS

Rapidfire Plus greatly reduces fatigue of the thumb during repeated shifting by allowing the rider to use the thumb for the main lever only, and use the index finger to operate the release lever. While the Rapidfire ratchet mechanism remains the same, the high-performance 2-finger brake lever features reduced weight and a new metal bushing for a smoother and more precise action.



SHD-SHIMANO HYPERDRIVE

Shimano Hyperdrive is just like an SIS system for the front derailleur. By using special pick up teeth on the middle chainling Hyperdrive makes the once difficult shift from the small to the middle chainring as light and easy as HG. The newly profiled front derailleur makes the middle to large chainring shifts fast and precise. A new sealed cartridge bottom bracket makes assembly easy, and there's no need to adjust bearings. The bottom bracket axle has been shortened to realize a more flat and rigid chainwheel. Crank arms fit into the bearing cups for a better seal.



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Shimano XTR signals a new level of refinement and performance for the competition off-road component group.

The "R" stands for "race." In the world of off-road bicycle racing, the difference between victory and defeat is often measured in fractions of a second. Shimano XTR was designed to give the competitive off-road rider every possible advantage in their quest for victory. From the new 8-speed freehub to highly modulated SLR Plus braking, Shimano XTR was specifically developed to improve performance, reduce weight, and provide a higher level of durability and function than ever before. If you're not satisfied with second best, you need Shimano XTR.

Rapidfire Plus Lever Set (ST-M900-8)

New Rapidfire Plus lever set allows both the thumb and index finger to be used to shift gears. Featuring 8-speed capability, four gears can be shifted in one stroke.

The brake lever utilizes servowave design for more sensitive and powerful braking.

Shimano HyperDrive

SIS type chainwheel shifting has been realized through a special pickup front derailleur which insures that the chain takes the shortest path from the smaller to the larger chainwheel. Cartridge-type

bottom bracket simplifies adjustment, reduces maintenanace and extends service life.

Light Weight Design

All excess material has been carefully removed from the components in order to lighten weight without reducing strength. Hollow construction has also been used to reduce weight to meet design targets.



8-Speed SIS

New 8-speed SIS for the MTB now gives a wider gear selection with the simple push button shifting action of Rapidfire. New Rapidfire Plus feature utilizes a thumb operated main lever and a index finger operated release lever to help reduce shifting fatigue.



SLR Plus

The servo-wave mechanism in the SLR brake lever provides maximum brake pad movement with minimal lever travel initialls, after which the power multiplication factor increases to provide strong, sure, controllable stops.



Shimano Hyperdrive

Shimano Hyper Drive, a new crank, chainwheel, and front derailleur shifting system that finally takes the guesswork out of chainwheel shifting. Triple chainwheel shifts are especially fast, smooth, and error free. A cartridge bottom bracket increases durability.



8-Speed HG Sprockets

Shimano XTR's new 8-speed gear cassette features HG sprockets. HG sprockets realize fast and smooth shifts, regardless of pedal torque or cadence, and have become known as the state-ofthe-art shifting system for the offroad bike. New spider-type boss reduces freewheel weight.

8-Speed Freehub

Rear hub and freewheel are combined to form a stronger unit in the famous Shimano freehub design, now featuring an 8-sprocket cassette for the wider gear selection needed in competition



SHIMANO TOTAL INTEGRATION

Seat Post SP-M900

Sealed Cartridge Bottom Bracket **BB-UN90**

Front Hub HB-M900-F

Seat Post Quick Release SQ-M900

Cantilever Brakes BR-M900

Freehub FH-M900

Front Derailleur FD-M900

Front Chainwheel FC-M900

Rear Derailleur RD-M900

Spider Gear Cassette Sprockets
CS-IM900-8

CN-7401

Rapidfire Plus Lever Set ST-M900-8

Head Parts HP-M900

Weight 411 q. (Pair)

Compatibility Shimano Total Integration Compatible,

SHD (Shimano Hyper Drive) Compatible, SLR (Shimano Linear Response) PLUS Compatible,

8-speed SIS Compatible

Features Lightweight Design.

New, Ergonomic "Trigger" Style Return Lever (RAPIDFIRE-PLUS). Handlebar Grip Thickness Limited to 5mm.

or Less (RAPIDFIRE-PLUS), New Contoured Design Utilizing Composite Materials, Stainless Steel Shift Lever Cables, Audible Click (for Front Shifting Only), New 'Micro-Adjust' for Brake Lever Reach

Lever Clamp Diameter 22.2mm.

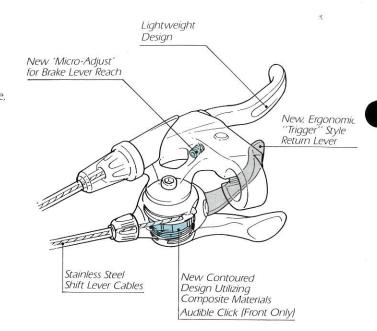
Material & Finish

Aluminum • Titanium Paint Finish (Bracket),

Forged Aluminum • Anodized Finish (Lever)

Note Use with SLR outer casing

with liner (Brake Lever) and SIS-SP sealed outer casing with liner (Shifting Lever).



Rear Derailleur

RD-M900 (Middle Cage)

Weight 230q.

Compatibility Shimano Total Integration Compatible,

8-speed SIS Compatible Lightweight Design,

Features Sealed Link Plates,

Cartridge Bearing Tension Pulley, Improved Link Efficiency,

Ceramic Bushing, Sealed, Centeron Guide Pulley,

Sealed Bracket and Pivot Axles, Double Spoke Barrier, Adjustable Return Spring,

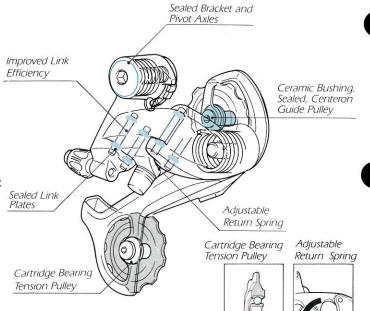
Chain Retainer

Maxinum Rear Sprocket: 32T. Capacity

Minimum Rear Sprocket: 12T. Front Difference: 22T.

Total Capacity: 33T.

Material & Finish Aluminum • Anodized Finish



Front Derailleur

FD-M900 (Band Type) FD-M901 (Top-Pull Type)

Weight 118g. (Band Type)

Shimano Total Integration Compatible, Compatibility

SHD (Shimano Hyper Drive) Compatible, Shimano SG Gear Compatible,

Narrow Type Chain Compatible

Trailing Action Pantagraph Mechanism, **Features**

Adjustable Return Spring,

Sealed Mechanism (Rubber Seals Utilized),

New Contoured Chain Guide,

(Eliminates the Need for Middle Chain Ring Trim, Easier to Assemble onto Frame and Adjust),

New Trapease Mechanism,

Sealed Link Pivots

24T. (Biopace HP), 26T. (Round) Capacity

Clamp Diameter Ø28.6mm., 31.8mm., 34.9mm. (Band Type),

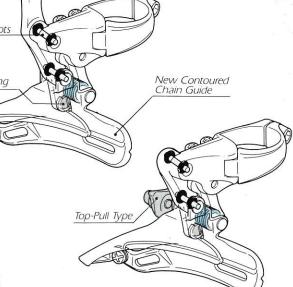
Ø31.8mm. (EC Type)

Aluminum • Anodized Finish (Front & Rear Band), Material & Finish

Aluminum Anodized Finish (Right & Left Link),

Heat-Treated Steel • Chrome-Plated (Chain Guide, Clamp Bolt)





Front Chainwheel

FC-M900 (SHD Triple, MD Type)

Weight 680g. (46T., 36T., 26T., 175mm.)

Compatibility Shimano Total Integration Compatible,

SHD (Shimano Hyper Drive) Compatible,

Narrow Type Chain Compatible

Shimano SG-X Gear (Middle), Features Shimano SG Gear (Top, Low),

Super Low Profile Design,

"Cap-Less" Design Crank Arm

1/2"×3/32" Chain Size

Teeth Combination 48T. × 36T. × 26T., 46T. × 36T. × 26T. (Round SG)

Crank Length 165mm., 170mm., 175mm., 180mm.

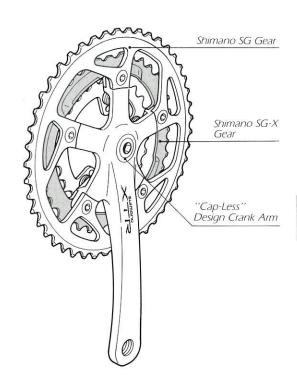
English BC 1.37 × 24T.P.I., Italian M36 × 24T.P.I. Crank Thread

BB-UN90 Only B.B.

Material & Finish Cold Forged Aluminum Titanium Color

Anodized Finish (Crank),

Aluminum. Anodized Finish (Chainring)



Sealed Cartridge Bottom Bracket

BB-UN90

Weight

SHD (Shimano Hyper Drive) Compatible "Easy Assembly" Construction, Improved Durability (Fully Sealed Construction), Compatibility

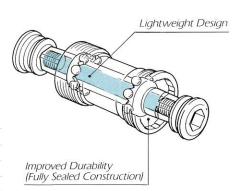
Features

Maintenance Free Construction,

Lightweight Design

Specifications

Chain Line	47.5mm.			ain Line 47		50	mm.
Spindle Length	107mm.			113	mm.		
Shell Width	68 (BC)	70 (M36)	73 (BC)	68 (BC)	70 (M36)		
Spindle Marking	MMI07			LL	.113		



Cantilever Brake BR-M900-F/R

Weight 340g. (F & R Set)

Shimano Total Integration Compatible, Compatibility

SLR (Shimano Linear Response) PLUS Compatible

Features Lightweight Design,

New "Low Profile" Brake Pad Design, Improved Brake Return Spring Tension,

Super Low Profile Design, Easy Cable Attachment, Spring Tension Adjust, Easy Shoe Adjust,

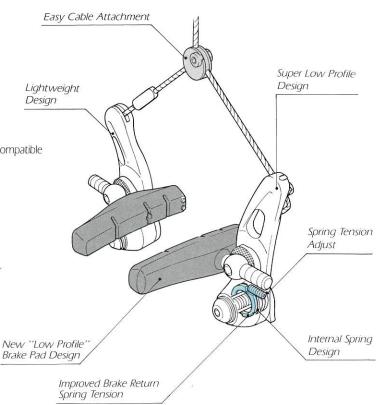
Internal Spring Design

Material & Finish Cold Forged Aluminum Titanium Color

Anodized Finish

BR-M900 must be used as a set

with ST-M900 and the Shimano SLR outer cable.



Freehub [8-speed]

Weight 454g. (with Quick Release)

Compatibility Shimano Total Integration Compatible,

8-speed SIS Compatible with CS-M900 ("Spaider Arm" Adaptor),

HG Gear Compatible

Features Improved Seals (Left and Right Bearings/Freehub Body—

Hub Shell Connection), Stainless Steel Ball Bearings, Lightweight Design, 6.55mm. Wheel Dish,

Threaded Dust Caps

Over Lock Nut Dimensions 135mm.

Axle Length Axle Thread Spoke Holes

146mm. 10mm. 328H, 32H, 36H

Hole PCD 45 Material & Finish A

 Aluminum•Titanium Color Anodized Finish (Hub Shell) Stainless Steel Ball Bearings

Lip Type
Sealed Mechanism

Threaded Dust Caps

Lip Type Sealed Mechanism

Front Hub

HB-M900-F

Weight 214g. (with Quick Release) Features Lightweight Design,

Contact Type Sealed Mechanism, Stainless Steel Ball Bearings, Precision Machined and Polished Bearing Surfaces, Lightweight Ouick Release Lever

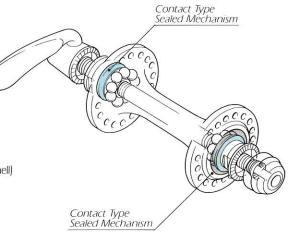
Over Lock Nut Dimensions - 100mm.

Axle Length 108mm.
Axle Thread 9mm.

Spoke Holes 28H, 32H, 36H

Hole PCD 38

Material & Finish Aluminum Buff Anodized Finish (Hub Shell)



Cassette Sprockets

CS-M900-8 (8-speed)

Weight Compatibility 332g. (Sprocket **P** Group & Spacer) Shimano Total Integration Compatible,

8-speed SIS Compatible

Features

8-speed HG,

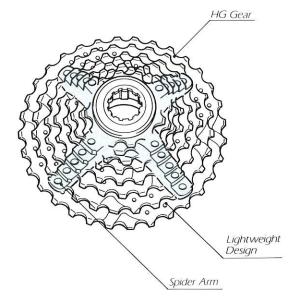
Lightweight 'Spider Arm' Design, Improved Gear Pitch Consistency

Chain Size

For 1/2" × 3/32" Chain (Narrow Type Chain)

Sprocket Combinations

P 12, 14, 16, 18, 21, 24, 28, 32T. Q 12, 13, 14, 16, 18, 21, 24, 28T.



Lightweight

Design

HG Chain

CN-7401

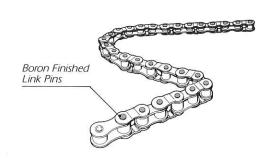
Compatibility Shimano Total Integration Compatible

Features Narrow Type HG Chain,

Boron Finished Link Pins

Size 1/2" × 3/32"

Material & Finish Nickel Finish (Roller Link Plate, Pin Link Plate)



Head Parts

HP-M900 HP-M901 HP-M902

Weight 119g. (HP-M900), 136g. (HP-M901), 167g. (HP-M902)

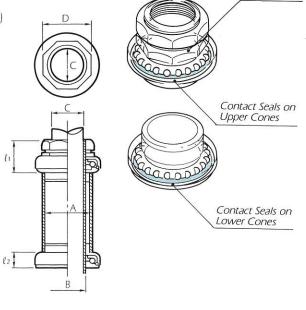
Type Off-Road Type

Features Lightweight Design,

Contact Seals on Both Upper and Lower Cones Aluminum (Locknut, Both Upper and Lower Cap)

Material & Finish Variation & Dimensions

Type	HP-M900		HP-M901	HP-M902
Thread	BC1"×24T.	M25 × P1.0	BC 1-1/8" × 26T.	BC 1-1/4" × 26T
Α	30.2mm.	30.2mm.	34.0mm.	37.0mm.
В	26.4mm.	26.4mm.	30.0mm.	33.0mm.
C	22.lmm.		25.5mm.	28.7mm.
D	32.0	32.0mm.		40.0mm.
l'1	22.8mm.		22.8mm.	27.3mm.
l2	11.51	11.5mm.		13.0mm.



Seat Post

SP-M900

Weight 270g.

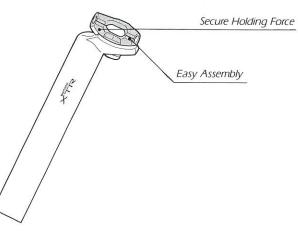
Features High Strength Structure,

Lightweight Design, Easy Assembly,

Secure Holding Force 26.6mm., 26.8mm., 27.0mm., 27.2mm. Outside Diameter

280mm., 330mm., 360mm. (Only available in 27.2mm.) Length

Material Cr-Mo Tubing



Seat Post Quick Release

SQ-M900

Weight 66g.

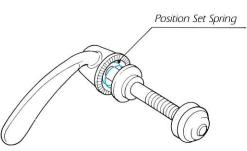
Features Lightweight Design,

Easy Operation, Position Set Spring Shaft Adjustment Length 36—43mm., 26—33mm.

Shaft Diameter

Ø6mm., Ø8mm.

Material Steel • Chrome Plated



The component group that originally defined mountain bike performance continues to lead the pack.

For years, Shimano XT has been the bench mark off-road component group. For 1992, Shimano XT offers refinements that secure its position as one of the best off-road component groups available that's number one in performance and quality. Rugged construction stands up to the worst off-road abuse, sealed mechanisms keep out water and mud, and rigid design increases power transfer efficiency. Refined control functions help realize the full performance potential of every rider. The overall result is a greater competitive edge for the Shimano XT rider.



Rapidfire Plus (ST-M095)

Similar to the XTR lever set, the Deore XT Rapidfire Plus lever set allows shifting with both the thumb and first finger in a 7-speed SIS system. Multiple shifts of up to four gears can be executed with one lever stroke.



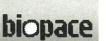
Front Derailleur (FD-M736)

The Deore XT front derailleur is a new "top pull" type similar to the XTR derailleur. The top-pull design, for top tube cable routing, helps reduce the adverse offect of mud and dirt on derailleur operation.



7-Speed Freehub

Shimano XT combines the rear hub and freewheel into a stronger unit as a result of the famous Shimano freehub design. The freehub increases wheel strength, durability, and improves power transfer efficiency.



7-Speed SIS

Shimano XT's 7-speed SIS gives a wide gear selection with the simple push button shifting action of Rapidfire. New Rapidfire Plus feature allows use of thumb and index finger to shift in order to help

The servo-wave mechanism in the SLR brake lever provides maximum brake pad movement with minimal lever travel initially, after which the power multiplication factor increases to provide strong, sure, controllable stops.



Shimano SG

Shimano SG chainwheel features strategically positioned contours and cutouts that guide the chain smoothly and quickly from gear to

Biopace

The computer designed shape of Biopace creates a pedaling cadence that approximates the natural movement of the leg when walking. The result is less fatigue, more stamina, and a more natural pedaling feeling.

7-Speed HG Sprockets

Shimano XT's 7-speed gear cassette features HG (Hyperglide), which realize fast and smooth shifts regardless of pedal torque or cadence. SIS with HG is now known as the state-of-the-art shifting system for the off-road bike.

SHIMANO DEOREXT

SHIMANO TOTAL INTEGRATION

Pedal Sets
PD-M735

Seat Post SP-M730

Chain Deflector DF-M730

Freehub **FH-M732** SHIMANO XT

DEOREXT

Cassette Sprockets
CS-HG90-7

Rapidfire Lever Set ST-M092

Front Hub **HB-M730-F**

CN-HG91

Rapidfire Plus Lever Set **ST-M095** Sealed Cartridge Bottom Bracket BB-UN70



Front Derailleur FD-M735

SQ-M730



Oversize Head Parts
HP-M736

SPD Pedal Set PD-M737

Rear Derailleur RD-M735

Front Chainwheel FC-M730-sg

Weight 421g. (Pair)

Shimano Total Integration Compatible, Compatibility

SLR (Shimano Linear Response) PLUS Compatible,

7-speed SIS Compatible

Features Lightweight Design,
New, Ergonomic "Trigger" Style
Return Lever (RAPIDFIRE-PLUS),

Handlebar Grip Thickness Limited to 5mm.

or Less (RAPIDFIRE-PLUS) New Contoured Design Utilizing Composite Materials, Stainless Steel Shift Lever Cables,

New 'Micro-Adjust' for Brake Lever Reach

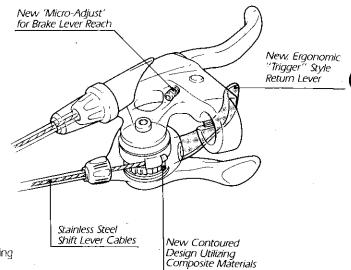
Lever Clamp Diameter 22.2mm.

Material & Finish Aluminum Black Anodized Finish (Bracket),

Forged Light Alloy•Black Paint Finish (Lever) For SLR & SIS function, use for SLR outer casing Note

with liner (Brake Lever) and SIS-SP sealed outer casing

with liner (Shifting Lever).



Rapidfire

ST-M092 (Servo-Wave, 2-Finger)

ST-M090 (4-Finger)

Weight 550g. (ST-M092)

Compatibility Shimano Total Integration Compatible,

SLR (Shimano Linear Response) PLUS Compatible (ST-M092),

7-speed SIS Compatible

Features Dual Repeat Function,

Brake Lever Stroke Adjust, Shifting Lever Angle Adjust,

Light Action Lever

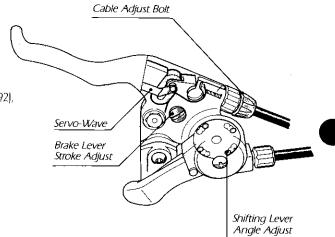
Lever Clamp Diameter 22.2mm.

> Material & Finish Aluminum-Anodized Finish (Bracket & Lever)

For SLR & SIS function, use for SLR outer casing

with liner (Brake Lever) and SIS-SP sealed outer casing

with liner (Shifting Lever).



Shifting Lever SL-M732

Weight 182g.

Features 7-speed SIS,

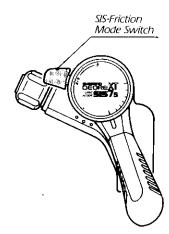
SIS-Friction Mode Switch, Light Action Lever, Low Profile Design, 3-Step Lever Adjust, Digital Cable Adjust

Lever Clamp Diameter 22.2mm.

Material & Finish Aluminum-Anodized Finish (Bracket),

Aluminum-Buff Finish (Lever)

Attachment Position Handlebar



Rear Derailleur RD-M735-SGS (Super Long Cage)

RD-M735-SS (Short Cage)

Weight 270g. (Super Long Cage), 250g. (Short Cage) Shimano Total Integration Compatible, Compatibility

6, 7-speed SIS Compatible

Features Adjustable Return Spring, Sealed Link Pivots,

Sealed Pulley,

Sealed Pivot & Bracket Axles (O-Rings), Double Servo-Panta Mechanism,

B-Tension Adjust Bolt, Double Spoke Barrier,

Chain Retainer (Super Long Cage) Maximum Rear Sprocket: 32T. (Super Long Cage), Capacity

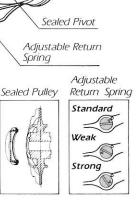
28T. (Short Cage)

Minimum Rear Sprocket: 12T. Front Difference: 20T.

Total Capacity: 38T. (Super Long Cage), 28T. (Short Cage)

Material & Finish Aluminum Buff Finish (Bracket & Pulley Body),

Aluminum. Anodized Finish (Right Link), Aluminum Barrel Finish (Left Link)



Ceramic Guide Pulley Bush

Sealed Bracket Axles

Sealed Link Pivots

Chain Retainer

B-Tension Adjust Bolt

Front Derailleur

FD-M735 (Normal Band Type) FD-M736 (Top-Pull Type)

Weight 116g. (Normal Band Type)

Compatibility Shimano Total Integration Compatible,

Shimano SG Gear Compatible Narrow Type Chain Compatible

Trailing Action Pantagraph Mechanism, Features

Adjustable Return Spring, Rigid Chain Guide,

New Trapease Mechanism,

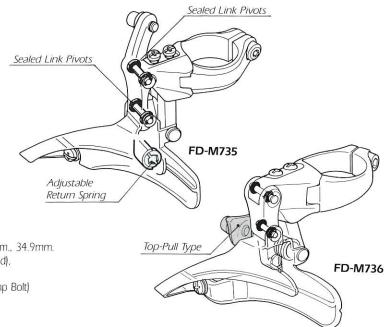
Sealed Link Pivots

24T. (Biopace HP), 26T. (Round) Capacity

Clamp Diameter Ø28.0mm. — 28.6mm., 30.0mm., 31.8mm., 34.9mm.

Aluminum Buff Finish (Front & Rear Band), Material & Finish

Aluminum. Anodized Finish (Right Link), Steel-Chrome-Plated (Chain Guide, Clamp Bolt)



Front Chainwheel & Bottom Bracket Assembly FC-M730-SG (Shimano SG Triple, MD Type) BB-M730 (B.B. Set)

730q. (46T., 36T., 26T., 170mm.), 295q. (B.B. Set)

Shimano Total Integration Compatible, Compatibility

Narrow Type Chain Compatible,

Features Shimano SG Gear,

Sealed Mechanism (B.B.)

1/2" × 3/32" Chain Size

Teeth Combination 48T. × 38T. × 28T., 46T. × 36T. × 26T. (Biopace SG),

48T. × 38T. × 28T., 46T. × 36T. × 24T. (Round SG)

Crank Length 165mm., 170mm., 175mm., 180mm.

Crank Thread English BC 9/16" x 20T.P.I.

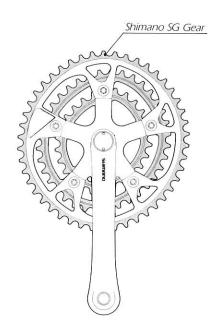
English BC 1.37 × 24T.P.I., French M35 × 1.0, Cup Thread

Italian M36 × 24T.P.I.

70-T-122.5, 68-T-122.5, 73-T-121.5, 68-T-127.5 B.B. Size

Aluminum • Anodized Finish (Crank, Chainring) Material & Finish

Aluminum • Black Finish Available (Chainring)



Cantilever Brake

BR-M734

Weight 344

344g. (F & R Set)

Compatibility

ty Shimano Total Integration Compatible,

SLR (Shimano Linear Response) PLUS Compatible

Features

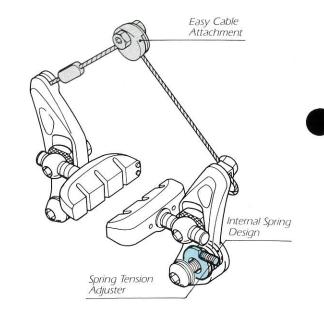
Super Low Profile Design, Easy Cable Attachment,

Spring Tension Adjuster Easy Shoe Adjust,

Internal Spring Design

Material & Finish

Aluminum Buff Finish (Black Finish Available)



U-II Brake

BR-M733

Weight

375g. (1 Unit)

Compatibility

Shimano Total Integration Compatible, SLR (Shimano Linear Response) Compatible

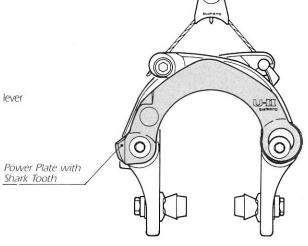
Feature

Power Plate with Shark Tooth Forged Aluminum-Anodized Finish

Material & Finish

For SLR system use with SLR compatible brake lever

and Shimano SLR outer cable with liner.



Brake Lever

BL-M732 (4-Finger) **BL-M733** (2-Finger)

Weight

284g. (Pair, 2-Finger)

Compatibility

SLR (Shimano Linear Response) Compatible

Features

Return Spring, Digital Lever-Reach Adjustment (4-Positions)

22.2mm.

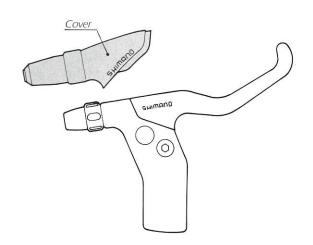
Lever Clamp Diameter Material & Finish

Aluminum•Anodized Finish (Bracket & Lever)

Note

For SLR system use with SLR compatible brake and

Shimano SLR outer cable with liner.



Sealed Cartridge Bottom Bracket

BB-UN70

Weight

287g. (122.5mm.)

Features

"Easy Assembly" Construction,

Improved Durability (Fully Sealed Construction),

Maintenance Free Construction,

Lightweight Design

Specifications

Shell Width	68	(BC)	70 (1	M36)	73	(BC)
Spindle Length	122.5	127.5	122.5	127.5	122.5	127.5
Spindle Marking	D-NL	D-EL	D-NL	D-EL	D-NL	D-EL



Freehub

FH-M732 (7-speed)

Weight 490g. (with Quick Release)

Compatibility Shimano Total Integration Compatible,

7-speed SIS Compatible

Lip Type

Features Lip Type Sealed Mechanism,

HG/UG Convertible Type,

Uni-Balance System,

Over Lock Nut Dimensions 135mm., 130mm. (Quick Release Type),

135mm., 130mm. (Nut Type)

Axle Length 146mm., 141mm. (Quick Release Type),

185mm., 180mm. (Nut Type)

Axle Thread 10mm.

Spoke Holes 32H., 36H.

Hole PCD 45

Hole PCD 45
Material & Finish Aluminum Buff Finish (Hub Shell)

Sealed Mechanism

Lip Type
Sealed Mechanism

Front Hub

HB-M730-F

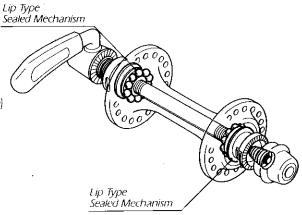
Weight 213g. (with Quick Release) Feature Lip Type Sealed Mechanism

Over Lock Nut Dimensions 100mm.

Axle Length 108mm. (Quick Release Type), 142mm. (Nut Type)

Axle Thread 9mm. Spoke Holes 32H., 36H. Hole PCD 38

Material & Finish Aluminum-Buff Finish (Hub Shell)



Cassette Sprockets

CS-HG90-7 (7-speed)

Weight Compatibility

325g. (Sprocket | Group & Spacer) Shimano Total Integration Compatible, 7-speed SIS Compatible

Feature 7-speed HG

Chain Size
Material & Finish
Sprocket Combinations

7-speed HG 1/2" x 3/32" (Narrow Type Chain) Steel•Chrome Plated

E 12, 14, 16, 18, 21, 24, 28T.

F 14, 16, 18, 21, 24, 28, 32T.

G 13, 15, 17, 20, 23, 26, 30T.

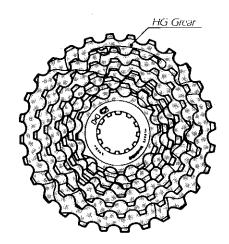
H 13, 15, 17, 19, 21, 23, 26T,

1 13, 14, 15, 17, 19, 21, 23T.

J 13, 14, 15, 16, 17, 19, 21T. **K** 13, 15, 17, 20, 24, 29, 34 J.

L 12, 13, 14, 15, 17, 19, 21T.

M 13, 15, 17, 19, 21, 24, 28 f.



HG Chain

CN-HG90

Compatibility Shimano Total Integration Compatible

Feature Narrow Type HG Chain

Size $1/2'' \times 3/32'$

Material & Finish Black Finish (Roller Link Plate),

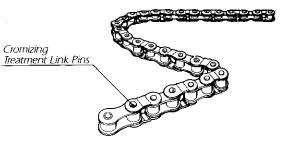
Silver Finish (Pin Link Plate)



Compatibility Shimano Total Integration Compatible
Feature Narrow Type HG Chain

Size $1/2'' \times 3/32'$

Material & Finish Silver Finish (Roller & Pin Link Plate)



Weight 447g. (Pair)

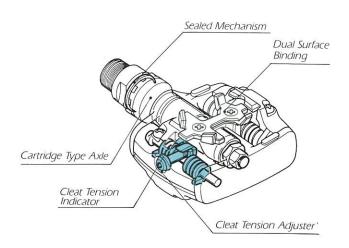
SPD (Shimano Pedaling Dynamics) Cleats System Features

Cartridge Type Axle, Cleat Tension Indicator, Dual Surface Binding, Cleat Tension Adjuster, 31° Road Clearance,

Sealed Mechanism

English BC 9/16" × 20T.P.I. Crank Thread Material & Finish Aluminum Black Finish (Body),

Cr-Mo Steel (Axle)



Pedal

PD-M735

Weight 295g. (Pair)

32° Road Clearance, Features

Super Low Profile Design, Parallerogram Shape,

Contact Type Sealed Mechanism,

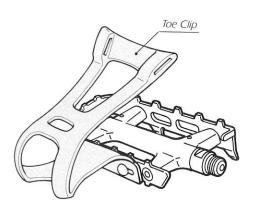
Stainless Steel Grip Pin,

Toe Clip/Reflector Attachable English BC 9/16" × 20T.P.I. Crank Thread

Material & Finish Aluminum (Body),

Aluminum · Anodized Finish (Plate),

Resin (Toe Clip)



Pedal

PD-M730

Crank Thread

Material & Finish

Weight 412g. (Pair)

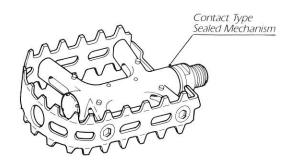
26° Road Clearance, Features

Low Profile Design, Parallerogram Shape,

Contact Type Sealed Mechanism,

Stainless Steel Grip Pin, Toe Clip/Reflector Attachable English BC 9/16" × 20T.P.I. Aluminum (Body),

Aluminum · Anodized Finish (Plate),



Seat Post

SP-M730

Weight 296g. (330mm.)

High Strength Structure, Features

Light Weight, Long Size

Outside Diameter

26.6mm., 26.8mm., 27.0mm., 27.2mm.

Length 280mm., 330mm. Material Cr-Mo Steel

Seat Post Quick Release

SQ-M730

Weight 75g.

Features Easy Operation,

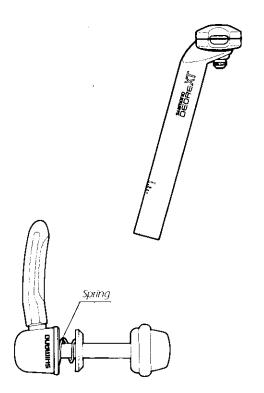
Position Set Spring

Shaft Adjustment Length

36-43mm., 26-33mm.

Shaft Diameter

Ø6mm., Ø8mm. Material Steel • Chrome-Plated Finish

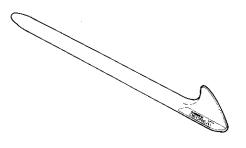


Chain Deflector

DF-M730

Features Keeps the Chain from jamming between the Tire & Chainstay

Material



Head Parts

HP-M735 HP-M736 HP-M737

Weight

150g. (HP:M735), 179g. (HP-M736), 170g. (HP-M737)

Type

Off-Road Type Sealed Mechanism

Feature Material & Finish

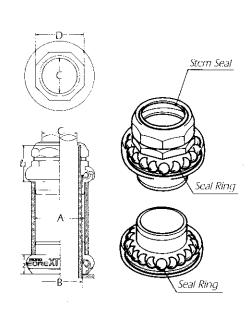
Aluminum-Anodized Finish (Nut),

Steel (Upper Cup),

Stainless Steel •Black Finish (Lower Cup)

Variation & Dimensions

Туре HP-M735 HP-M736 HP-M737 Thread BC1"×24T. M25 × P1.0 BC14/8" × 26T. BC1-1/4" × 26T. 30.2mm. 30.2mm. 37.0mm, В 26.4mm. 30.0mm. 26.4mm. 33.0mm, 22.lmm. 25.5mm. 28./mm. D 32.0mm. 36.0mm. 40.0mm. ŧı 22.0mm. 22,0mm. 27.3mm. 11.5mm. 11,5mm. 13,0mm.



Quality plus a full range of advanced Shimano functions for the generalpurpose mountain bike.

Everyone from casual off-road enthusiasts to aspiring racers will appreciate the rugged quality and performance of Shimano DX components. Shimano DX offers most of the functions of Shimano XT but in a more affordable package. And Shimano DX's unified black color treatment makes any mountain bike look as good as it goes.



•Seat Post (SP-M650)

A new seat pillar has been added to the popular Deore DX series to offer a more complete component system. The seat pillar features a natural silver finish.



Front Derailleur (FD-M651)

New "top-pull" front derailleur design resists buildup of mud and dirt for more reliable performance off the road.



7-Speed SIS

Shimano DX's 7-speed SIS gives you a wide gear selection. A simple push of the under-bar Rapidfire lever gets the gear you need without the need to change your grip on the bars.



SLR (Shimano Linear Response)

Shimano Linear Response technology reduces friction throughout the brake system to provide strong stops and a feeling of sensitive response at the lever. The result is upgraded braking control and a greater feeling of confidence.



Shimano SG

The Shimano SG chainwheel features strategically positioned contours and cutouts that guide the chain smoothly and quickly from gear to gear.



7-Speed HG Sprockets

Shimano DX's 7-speed gear cassette features HG sprockets. The special tooth contours of HG sprockets realize fast and smooth shifts regardless of pedal torque or cadence. It's the state-of-the-art shifting system for the off-road bike

7-Speed Freehub

Shimano DX combines the rear hub and freewheel into a single unit—the famous Shimano freehub. The result is increased wheel strength, upgraded durability, and improved power transfer efficiency.

SHIMANO DEORE**DX**

SHIMANO TOTAL INTEGRATION

Front Chainwheel

FC-MT60-sg

Sealed Cartridge Bottom Bracket BB-UN70

Pedal Sets PD-M650



Low Profile Cantilever Brake BR-M650

Front Derailleur FD-M650

> Top Pull Front Derailleur FD-M651

Rapidfire Lever Set **ST-MO71**



Seat Post SP-M650

Rear Derailleur RD-M650

Cassette Sprockets
CS-HG70

Head Parts HP-M650



Front Hub **HB-M650-F**

Freehub FH-M650

Chain CN-HG70

Rapidfire

ST-M071 (2-Finger) ST-M070 (4-Finger)

> Weight 535g. (ST-M071)

Compatibility Shimano Total Integration Compatible,

SLR (Shimano Linear Response) Compatible,

7-speed SIS Compatible

Features Dual Repeat Function,

Brake Lever Stroke Adjust, Shifting Lever Angle Adjust,

Light Action Lever

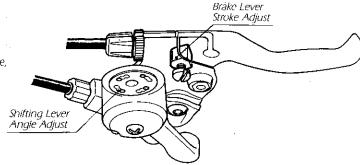
Lever Clamp Diameter 22.2mm.

Material & Finish Aluminum-Anodized Finish (Bracket),

Aluminum-Paint Finish (Lever)

For SLR & SIS function, use for SLR outer casing with liner (Brake Lever)

and SIS-SP sealed outer casing with liner (Shifting Lever).



Shifting Lever

SL-MT62

Weight 232g. **Features**

7-speed SIS,

SIS-Friction Mode Switch, Light Action Lever, Low Profile Design, 3-Step Lever Adjust, Digital Cable Adjust

Lever Clamp Diameter

Material & Finish

22.2m. Steel-Paint Finish (Bracket),

Aluminum Barrel Finish (Lever)

Attachment Position Handlebar

SIS-Friction Mode Switch

Rear Derailleur

RD-M650-SGS (Super Long Cage) RD-M650-SS (Short Cage)

> 320g. (Super Long Cage), 257g. (Short Cage) Weight

Shimano Total Integration Compatible, Compatibility

6, 7-speed SIS Compatible

Features Sealed Link Pivots,

Sintered Alloy Guide Pulley, Centeron Guide Pulley. Sealed Tension Pulley,

Sealed Pivot & Bracket Axles (O-Rings),

Double Servo-Panta Mechanism,

B-Tension Adjust Bolt, Double Spoke Barrier.

Chain Retainer (Super Long Cage)

Maximum Rear Sprocket: 32T. (Super Long Cage), Capacity

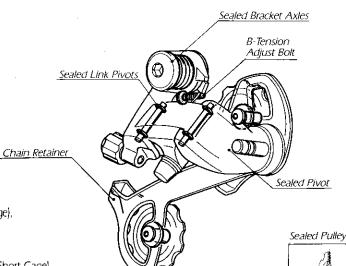
28T. (Short Cage)

Minimum Rear Sprocket: 12T. Front Difference: 20T.

Total Capacity: 38T, (Super Long Cage), 28T. (Short Cage)

Aluminum-Barrel Finish (Bracket & Plate Body), Material & Finish

Aluminum-Paint Finish (Right Link), Steel Pearl Bright Finish (Left Link)



Front Derailleur

FD-M650 (Normal Band Type) FD-M651 (Top-Pull Type)

Weight 117g. (Normal Band Type)

Shimano Total Integration Compatible, Compatibility

Shimano SG Gear Compatible, Narrow Type Chain Compatible

Trailing Action Pantagraph Mechanism, Features

Sealed Mechanism, Rigid Chain Guide,

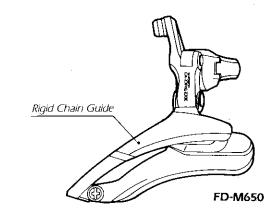
New Trapease Mechanism 24T. (Biopace HP), 26T. (Round)

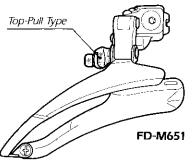
Capacity

Ø28,0mm-28.6mm., 30.0mm., 31.8mm., 34.9mm. Clamp Diameter

Aluminum-Barrel Finish (Front & Rear Band), Material & Finish Aluminum-Paint Finish (Right Link),

Steel-Crome-Plated (Chain Guide, Clamp Bolt)





Front Chainwheel & Bottom Bracket Assembly FC-MT60-SG (Shimano SG Triple, MD Type)

BB-MT60 (B.B. Set)

Weight 740g. (48T., 38T., 28T., 170mm.), 320g. (B.B. Set)

Shimano Total Integration Compatible, Compatibility

Narrow Type Chain Compatible Features Shimano SG Gear,

Sealed Mechanism (B.B.)

Chain Size 1/2" × 3/32"

48T. × 38T. × 28T., 46T. × 36T. × 26T. (Biopace SG), 48T. × 38T. × 28T., 46T. × 36T. × 24T. (Round SG) Teeth Combination

Crank Length .170mm., 175mm.

English BC 9/16" × 20T.P.I. Crank Thread

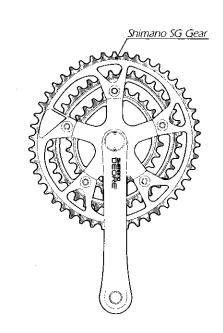
Cup Thread English BC 1.37 × 24T.P.L., French M35 × 1.0,

Italian M36 × 24T.P.I.

B.B. Size 70-T-122.5, 68-T-122.5, 73-T-121.5, 68-T-127.5

Aluminum-Barrel Finish (Crank), Material & Finish

Aluminum Anodized Finish (Chainring)



Sealed Cartridge Bottom Bracket

BB-UN70

Weight 287g. (122.5mm.)

"Easy Assembly" Construction Features

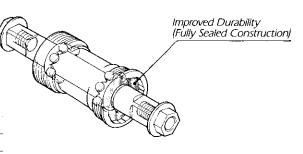
Improved Durability (Fully Sealed Construction)

Maintenance Free Construction

Lightweight Design

Specifications

Shelf Width	68	BC)	70 IN	/ 136	73 (BC)
Spindle Length	122.5	127.5	122,5	127.5	122.5	127.5
Spindle Marking	D-NL	D-EL	D-NL	D-EL	D-NL	D-EL



Cantilever Brake

BR-M650

Weight 398g. (F & R Set)

Shimano Total Integration Compatible, Compatibility

SLR (Shimano Linear Response) Compatible

Features Super Low Profile Design,

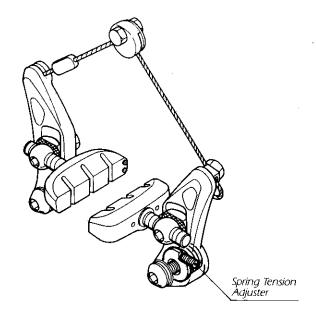
Easy Cable Attachment,

Spring Tension Adjuster

Material & Finish Aluminum Buff Finish (Black Finish Available)

Note For SLR system use with SLR compatible brake lever and

Shimano SLR outer cable with liner.



Cantilever Brake

BR-M651 (Longer brake arm for use with fenders)

Compatibility Shimano Total Integration Compatible,

SLR (Shimano Linear Response) Compatible

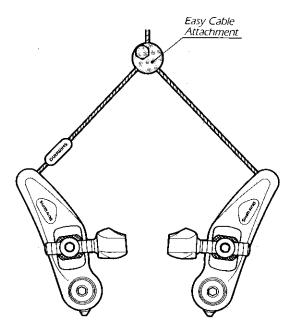
Features Low Profile Design,

Easy Cable Attachment, Spring Tension Adjuster

Material & Finish Aluminum Barrel Finish

Note For SLR system use with SLR compatible brake lever and

Shimano SLR outer cable with liner.



U-II Brake

BR-MT63

Weight 338q. (1 Unit)

Shimano Total Integration Compatible, Compatibility

SLR (Shimano Linear Response) Compatible

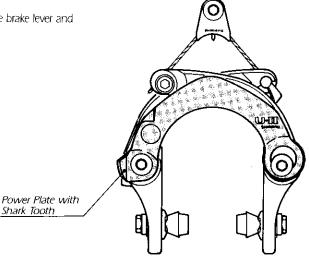
Spring Tension Adjuster, Features

Power Plate with Shark Tooth

Material & Finish Forged Aluminum-Anodized Finish

Note For SLR system use with SLR compatible brake lever and

Shimano SLR outer cabel with liner.



Brake Lever

BL-MT62 (4-Finger) BL-MT63 (2-Finger)

Weight 274g. (Pair, 2-Finger)

Compatibility

SLR (Shimano Linear Response) Compatible

Features

Return Spring, Safety Clamp Design,

Digital Lever-Leach Adjustment (4-Positions)

Lever Clamp Diameter

Material & Finish

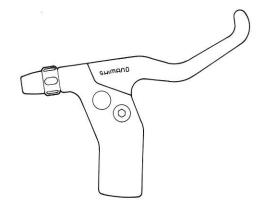
22.2mm. Aluminum Black Finish (Bracket),

Aluminum · Anodized Finish (Lever)

Note

For SLR system use with SLR compatible brake and

Shimano SLR outer cable with liner.



Freehub

FH-M650 (7-speed)

445g. (with Quick Release) Weight

Compatibility Shimano Total Integration Compatible,

7-speed SIS Compatible,

HG Gear Compatible Features Lip Type Sealed Mechanism,

HG/UG Compatible Type,

Uni-Balance System

135mm., 130mm. (Quick Release Type), Over Lock Nut Dimensions

135mm., 130mm. (Nut Type)

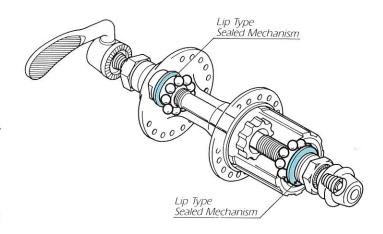
Axle Length 146mm., 141mm. (Quick Release Type),

185mm., 180mm. (Nut Type)

Axle Thread 10mm. Spoke Holes 32H, 36H

Hole PCD 45

Material & Finish Aluminum • Anodized Finish (Hub Shell)



Front Hub

HB-M650-F

231 g. (with Quick Release)

Feature

Lip Type Sealed Mechanism

Over Lock Nut Dimentions

100mm.

Axle Length

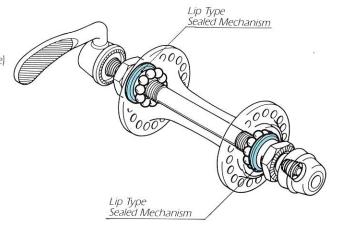
108mm. (Quick Release Type), 142mm. (Nut Type)

Axle Thread Spoke Holes

9mm. 32H, 36H

Hole PCD 38

Material & Finish Aluminum • Anodized Finish (Hub Shell)



Shimano Deore DX

Cassette Sprockets

CS-HG70 (7-speed)

Compatibility

Weight 325g. (Sprocket E Group & Spacer) Shimano Total Integration Compatible,

7-speed SIS Compatible

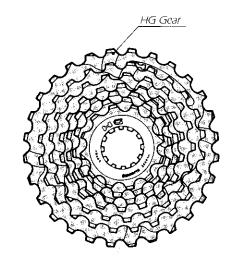
Feature Chain Size 7-speed HG $1/2'' \times 3/32''$ (Narrow Type Chain) Steel-Silver Finish

Material & Finish Sprocket Combinations

E 12, 14, 16, 18, 21, 24, 28T. **F** 14, 16, 18, 21, 24, 28, 32T. G 13, 15, 17, 20, 23, 26, 30T. H 13, 15, 17, 19, 21, 23, 26T. 1 13, 14, 15, 17, 19, 21, 23T.

J 13, 14, 15, 16, 17, 19, 2JT. K 13, 15, 17, 20, 24, 29, 34T. L 12, 13, 14, 15, 17, 19, 21T.

M 13, 15, 17, 19, 21, 24, 28T.



HG Chain

CN-HG70

Weight 325g. (114 Link)

Compatibility

Shimano Total Integration Compatible

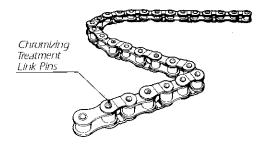
Features

Narrow Type HG Chain, Chromizing Treatment Link Pins 1/2" × 3/32"

Size

Material & Finish

Gray Finish (Roller Link Plate), Black Finish (Pin Link Plate)



Pedal

PD-M650

Weight 385g. (Pair)

32° Road Clearance,

Features

Super Low Profile Design,

Parallerogram Shape,

Contact Type Sealed Mechanism,

Steel Grip Pin.

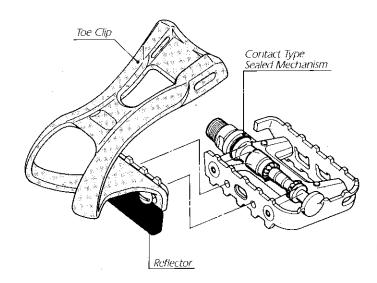
Toe Clip/Reflector Attachable English BC 9/16" × 20T.P.I.

Crank Thread

Aluminum (Body), Material & Finish

Steel-Anodized Finish (Plate),

Resin (Toe Clip)



Features

Weight 412g. (Pair) Features 26° Road Clearance,

Low Profile Design, Parallerogram Design,

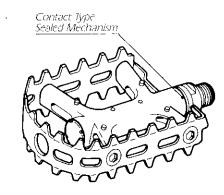
Contact Type Sealed Mechanism,

Steel Grip Pin,

Toe Clip/Reflector Attachable
Crank Thread English BC 9/16" × 20T.Pl.
atterial & Finish Aluminum (Body),

Material & Finish

Steel-Anodized Finish (Plate)



Head Parts

HP-M650 HP-M651

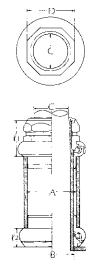
Weight 168g. (MP-M650), 199g. (HP-M651)

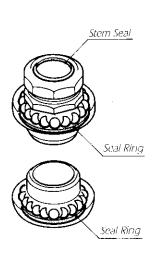
Type Feature

Off-Road Type Sealed Mechanism Steel-Black Finish

Material & Finish Variation & Dimensions

Туре	HP-N	HP-M651		
Thread	BC1"×24T. M25×P1,0		BCI-1/8" × 26T.	
Α	30.2mm.	30.2mm,	34.0mm.	
В	26.4rnm.	26.4mm.	30.0mm.	
_ C	22.1	25.5mm.		
D	32.0	32.0mm.		
ΪΙ	22.0	22.0mm.		
f2	11.51	nm.	11.5 <i>anm.</i>	





Seat Post SP-M650

Weight

325g. (360mm.)

Features

High Strength Structure, Light Weight,

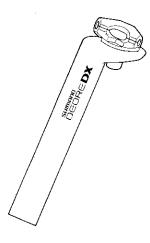
Long Size

Outside Diameter

26.6mm., 26.8mm., 27.0mm., 27.2mm. 280mm., 330mm., 360mm.

Length

Material Cr-Mo Steel-Pearl Bright Finish



The Advanced performance of Shimano Total Integration in an all-purpose mounting bike component group.

Deore LX brings both quality and performance to the entry level mountain bike. The Deore LX components include a full range of advanced Shimano functions, including Rapidfire shifting, plus a feeling of easy control that enhances safety and performance.

New riders and experienced off-roaders alike will appreciate the full grip 3-finger brake levers, completely sealed mechanisms that keep out dirt and water, and Deore LX's other advanced features.

Cantilever Brakes (BR-C510-B)

This new cantilever brake was designed as a hybrid bicycle brake when the Deore LX group is assembled to a hybrid bicycle. Featuring smaller cantilever arms than the standard MTB

utilizes a shorter

•SPD Pedal (PD-M525)

This is a more casual and economical version of the SPD pedal. It is double sided and uses the same cleat as the top of the line PD-M737. Reflectors are available as an option.

●Head Parts (HP-R501)

This new headset is an oversize (1-1/8") version of the HP-R500 model. Available in black only.





7-Speed SIS

Deore LX features 7-speed SIS that gives the same wide gear selection as the high end groups. The simple push-only action of the under-bar Rapidfire lever gets the gear you need without forcing you to release or change your grip on the





SLR (Shimano Linear Response)

Shimano Linear Response technology reduces friction throughout the brake system to provide a feeling of sensitive response at the lever. The result is upgraded braking control and a greater feeling of confidence.



Shimano SG

This is the new standard in chainwheel shifting. The Shimano SG chainwheel features strategically positioned contours and cutouts that guide the chain smoothly and quickly from chainwheel to chainwheel.



Biopace

The computer designed shape of Biopace creates a pedaling cadence that approximates the natural movement of the leg when walking. The result is less fatigue, increased stamina, less knee strain, and a more natural pedaling



7-Speed HG Sprockets

Deore LX's 7-speed gear cluster features HG sprockets. The special tooth contours of HG sprockets help provide fast and smooth shifts regardless of pedal torque. SIS with HG sprockets is the recognized state-of-the-art shifting system for the off-road bike.



7-Speed Freehub

Deore LX combines the rear hub and freewheel into a single unit. The rigid freehub design results in increased wheel strength, upgraded durability, and improved power transfer efficiency.

SHIMANO DEORE LX

SHIMANO TOTAL INTEGRATION



Rapidfire

ST-M060-S (3-Finger)

Weight 588g. (Pair)

Compatibility Shimano Total Integration Compatible,

SLR (Shimano Linear Response) Compatible,

7-speed SIS Compatible

Features Dual Repeat Function,

Brake Lever Stroke Adjust,

Light Action Lever

Lever Clamp Diameter 22.2mm.

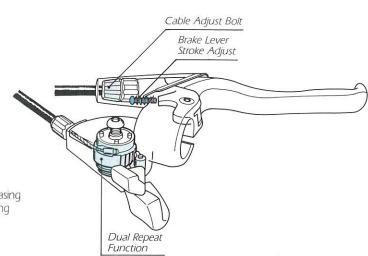
Material & Finish Aluminum Paint Finish (Bracket),

Steel•Zinc Plated & Resin•Molding (Lever)

Note For SLR & SIS function, use with SLR outer casing

with liner (Brake Lever) and SIS-SP outer casing

with liner (Shifting Lever).



Rear Derailleur

RD-M550-sGS (Super Long Cage) RD-M550-GS (Long Cage)

Weight 320g. (Super Long Cage),

Compatibility Shimano Total Integration Compatible,

6, 7-speed SIS Compatible

Features Sealed Link Pivots,

Centeron Guide Pulley, Sealed Pivot & Bracket Axles, Double Servo-Panta Mechanism,

B-Tension Adjust Bolt, Double Spoke Barrier,

Chain Retainer (Super Long Cage)

Capacity Maximum Rear Sprocket: 32T. (Super Long Cage)

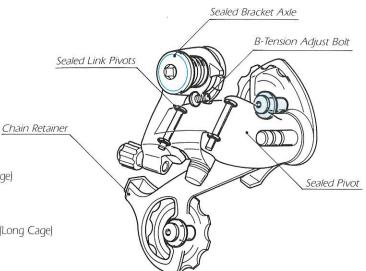
30T. (Long Cage)

Minimum Rear Sprocket: 12T. Front Difference: 20T.

Total Capacity: 38T. (Super Long Cage), 36T. (Long Cage)

Material & Finish Aluminum Barrel Finish (Bracket & Plate Body),

Aluminum•Paint Finish (Right Link), Steel•Pearl Bright Finish (Left Link)



Front Derailleur

FD-M550

Weight 119g. (Normal Band Type)

Compatibility Shimano Total Integration Compatible,

Shimano SG Gear Compatible, Narrow Type Chain Compatible

Features Trailing Action Pantagraph Mechanism,

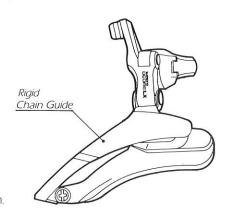
Top-Pull Type Available, Rigid Chain Guide, New Trapease Mechanism

Capacity 24T. (Biopace HP), 26T. (Round)

Clamp Diameter Ø28.0mm.—28.6mm., 30.0mm., 31.8mm., 34.9mm. Material & Finish Aluminum-Barrel Finish (Front & Rear Band).

Aluminum Paint Finish (Right Link),

Steel • Chrome-Plated (Chain Guide, Clamp Bolt)



Front Chainwheel & Bottom Bracket Assembly

FC-M550-SG (Shimano SG Triple, MD Type)

BB-M550 (B.B. Set)

Weight 752g. (28T., 38T., 48T., 170mm.), 339g. (B.B. Set)

Compatibility Shimano Total Integration Compatible,

Narrow Type Chain Compatible Shimano SG Gear,

Sealed mechanism (B.B.)

Chain Size 1/2" × 3/32"

Features

Teeth Combination 48T. × 38T. × 28T., 46T. × 36T. × 26T. (Biopace SG),

48T. × 38T. × 28T., 46T. × 36T. × 24T. (Round SG)

Crank Length 170mm., 175mm. Crank Thread English BC 9/16" × 20T.P.I.

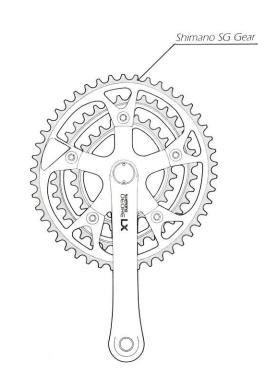
Cup Thread English BC 1.37 × 24T.P.I., French M35 × 1.0,

Italian M36 × 24T.P.I.

B.B. Size 70-T-122.5, 68-T-122.5

Aluminum Barrel Finish (Crank), Material & Finish

Aluminum · Anodized Finish (Chainring)



Sealed Cartridge Bottom Bracket

BB-UN50

Weight 323g. (122.5mm.)

Features

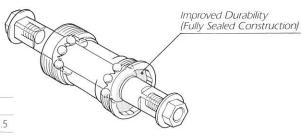
"Easy Assembly" Construction Improved Durability (Fully Sealed Construction)

Maintenance Free Construction

Lightweight Design

Specifications

Shell Width	68	(BC)	70 (1	M36)	73	(BC)
Spindle Length	122.5	127.5	122.5	127.5	122.5	127.5
Spindle Marking	D-NL	D-EL	D-NL	D-EL	D-NL	D-EL



SPD Pedal PD-M525

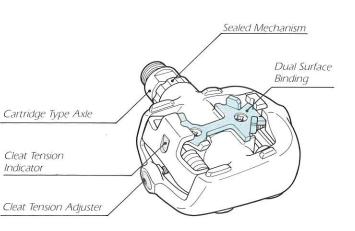
Weight 478q. (Pair)

SPD (Shimano Pedaling Dynamics) Cleats System, Cartridge Type Axle

Cartridge Type Axle, Cleat Tension Indicator, Dual Surface Binding, Cleat Tension Adjuster, 31º Road Clearance, Sealed Mechanism

Crank Thread English BC 9/16" × 20T.P.I. Aluminum · Black Finish (Body), Material & Finish

Cr-Mo Steel (Axle)



PD-M550

Weight 326g. (Pair)

Features

30° Road Clearance,

Super Low Profile Design, Parallerogram Shape,

Toe Clip/Reflector Attachable

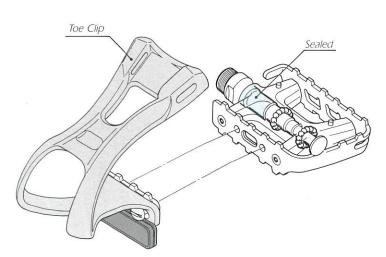
Crank Thread Material & Finish

Engsish BC 9/16" × 20T.P.I.

Resin (Body),

Steel Anodized Finish (Plate)

Resin (Toe Clip)



Cantilever Brake

BR-M650

Weight 398g. (F & R Set)

Compatibility Shimano Total Integration Compatible,

SLR (Shimano Linear Response) Compatible

Super Low Profile Design, **Features**

Easy Cable Attachment,

Spring Tension Adjuster

Aluminum Buff Finish (Black Finish Available) Material & Finish

For SLR system use with SLR compatible brake lever and

Shimano SLR outer cable with liner.

Cantilever Brake

BR-M550

Weight 432g. (F & R Set)

Shimano Total Integration Compatible, Compatibility

SLR (Shimano Linear Response) Compatible

Features Easy Shoe Adjust,

Internal Spring Design, Spring Tension Adjuster

Aluminum · Barrel Finish Material & Finish

For SLR System use with SLR Compatible brake lever Note

and Shimano SLR outer cabel with liner.

Cantilever Brake

BR-C510-B

Weight 202g. (Rear)

Shimano Total Integration Compatible, Compatibility

SLR (Shimano Linear Response) Compatible

Super Low Profile Design, Features

Easy Cable Attachment, Spring Tension Adjuster

Material & Finish Aluminum Paint Finish

Note For SLR system use with SLR compatible brake lever

and Shimano SLR outer casing with liner.

U-II Brake

BR-M453 BR-M452

Weight 368g. (1 Unit, BR-M453)

Shimano Total Integration Compatible, Compatibility

SLR (Shimano Linear Response) Compatible

Spring Tension Adjuster, **Features**

Power Plate with Shark Tooth

Material & Finish Aluminum Barrel Finish

Note For SLR System use with SLR Compatible brake lever and

Shimano SLR outer cable with liner.

Freehub

FH-M550 (7-speed)

Weight 445q. (with Quick Release)

Shimano Total Integration Compatible, Compatibility

7-speed SIS Compatible

Features Sealed Mechanism,

HG/UG Compatible Type,

Uni-Balance System

135mm., 130mm. Over Lock Nut Dimensions

146mm., 141mm. (Quick Release Type), Axle Length

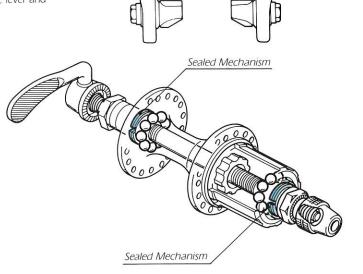
185mm., 180mm. (Nut Type)

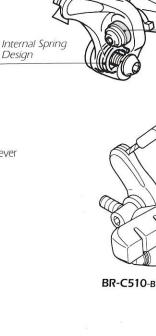
Axle Thread 10mm.

Spoke Holes 32H, 36H

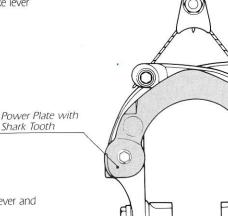
Hole PCD 45

Material & Finish Aluminum-Polish Finish (Hub Shell)





Shark Tooth



BR-M550

Easy Shoe Adjust

Easy Cable Attachment

Spring Tension Adjustor

Front Hub

HB-M550-F

Weight

230g. (with Quick Release)

Feature

Sealed Mechanism

Over Lock Nut Dimensions

100mm.

Axle Length

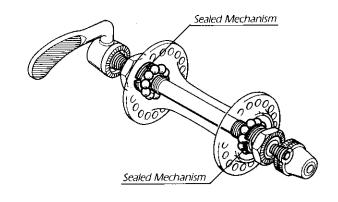
108mm. (Quick Release Type),

140mm. (Nut Type)

Axle Thread Spoke Holes 9mm. 32H, 36H

Hole PCD 38

Material & Finish Aluminum Polish Finish (Hub Shell)



Cassette Sprockets

CS-HG70 (7-speed)

Weight Compatibility

325g. (Sprocket E Group & Spacer)

7-speed SIS Compatible

Feature 7-speed HG Chain Size

 $1/2'' \times 3/32''$ (Narrow Type Chain)

Steel-Silver Finish Material & Finish Sprocket Combinations

12, 14, 16, 18, 21, 24, 281.

14, 16, 18, 21, 24, 28, 32T. **G** 13, 15, 17, 20, 23, 26, 30T.

H 13, 15, 17, 19, 21, 23, 26T

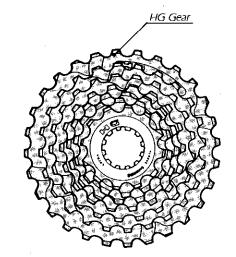
13, 14, 15, 17, 19, 21, 23T

13, 14, 15, 16, 17, 19, 217.

K 13, 15, 17, 20, 24, 29, 34T.

L 12, 13, 14, 15, 17, 19, 21T.

M 13, 15, 17, 19, 21, 24, 28T.



HG Chain

CN-HG70

Weight 325g (114 Link)

Compatibility Features

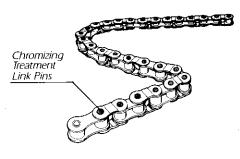
Shimano Total Integration Compatible

Narrow Type HG Chain,

Chromizing Treatment Link Pins $1/2" \times 3/32"$

Size Material & Finish

Gray Finish (Roller Link Plate), Black Finish (Pin Link Plate)





HP-R500 HP-R501

Weight

121g. (HP-R500)

Feature Material

Sealed Mechanism Steel (Lock Nut),

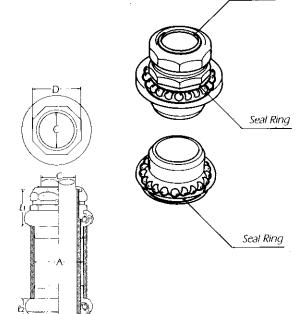
Resin (Upper & Lower Cup)

White, Silver, Black (HP-R500) Black (HP-R501)

Color

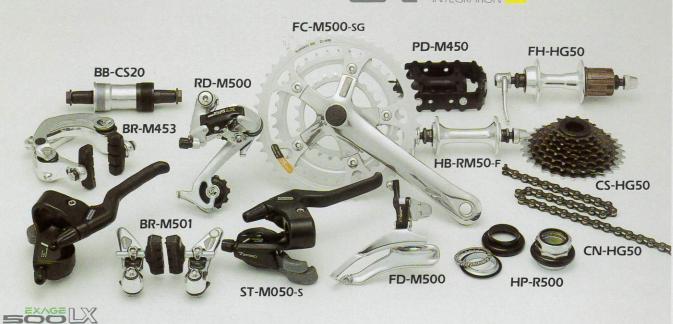
Variation & Dimensions

HP-F	HP-R501		
BC1"×24T,	M25 × P1.0	BC1-1/8" × 26T,	
30.2mm,	30.2mm.	34.0mm.	
26.4mm.	26.4mm.	30,0mm,	
22,3	25.5mm.		
32.0	36.0mm.		
22.0	22,0mm.		
11,5	11,5mm,		
	BC1"×24T. 30.2mm. 26.4mm. 22.3 32.0 22.0	30.2mm, 30.2mm. 26.4mm. 26.4mm. 22.3mm. 32.0mm. 22.0mm.	

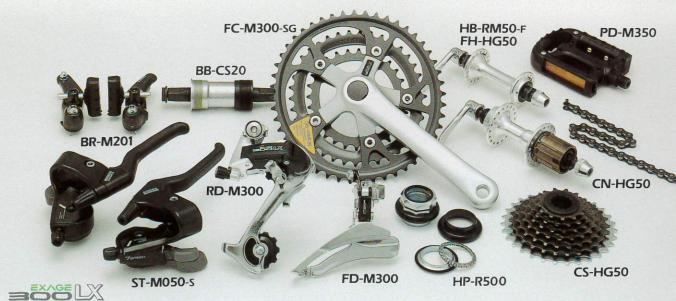


Stem Seal









Exage 500LX

If Capacity: 38T. [SGS], 36T. (GS) (g. [SGS]) Inano SG Gear Compatible (g. [SGS]) Inano SG Gear (g. [SGS])		Bracket Body: Aluminum-Paint Finish Right Link: Steel-Paint Finish Left Link: Steel-Paint Finish Plate Body: Aluminum-Paint Finish Rear Band: Aluminum-Paint Finish Lever: Steel-Zinc Plated Resin-Moldling Aluminum-Barrel Finish Aluminum-Barrel Finish	Sis Compatible Detachable Bracket Available Bracket Available For SLR System use Rapidfire or SLR Compatible Brake Lever and Shimano SLR Outer Cable with Liner For SLR System use Rapidfire or SLR Compatible Brake Lever and Shimano SLR Outer Cable with Liner Spindae BB-M550
row type Chain Compatible **Mcapacity 24T (Biopace HP) 26T (Round) d' Diameter; 26T (Round) d' Diameter; 26T (Round) d' Diameter; 280 — \$28.6, \$30.0, \$31.8 mm. (Band Type) 180 — \$28.6, \$30	Rigid Computer Designed Shape Sealed Internal Spring Design Easy Cable Attachment Spring Jention Adjuster Spring Jention Adjuster Spring Jention Adjuster Spring Tention Adjuster	Rear Band: Aluminum-Paint Finish Right Link; Aluminum-Paint Finish Chainguide: Chrome Plated Plated Bracket: Aluminum-Paint Finish Lever: Steel-Zinc Plated Resin-Molding Aluminum-Barrel Finish Aluminum-Barrel Finish	Use with Shimano SIS-SP Cable with Liner For SLR System use Rapidire or SLR Comparible Brake Lever and Shimano SLR Outer Cable with Liner For SLR System use Rapidire or SLR Compatible Brake Lever and Shimano SLR Outer Cable with Liner
peed SIS Compatible (Shimano Linear Response) Compatible er Clamp Diameter; 22.2mm. g 14-ringer Type) [Shimano Linear Response) Compatible g 18R-M502, Front or Rearl (Shimano Linear Response) Compatible g 1 unit) mano SG Gear row Type Chain Compatible	Doan Repeat rotation Light Action Lever Anatomical Design Brake Lever Stroke Adjust Brake Lever Cable Adjust Brake Lever Cable Adjust Sealed Internal Spring Design Easy Cable Attachment Spring Tention Adjuster Spring Tention Tenti	Lever: Steel-Zinc Plated Resin-Molding Auguirium-Barret Finish Auguirium-Barret Finish Auguirium-Barret Finish Auguirium-Barret Finish Aluminum-Barret Finish	Use with Shimano SIS-SP Cable with Liner For SLR-System use Rapidfire or SLR Compatible Brake Level and Shimano SLR Outer Gable with Liner For SLR System use Rapidfire or SLR Compatible Brake Lever and Shimano SLR Outer Cable with Liner
g (BR-M50), Front of Rear) g (BR-M50), Front of Rear) (Shimano Linear Response) Compatible g (1 unit) nano SG Gear row Type Chain Compatible	Sealed Internal Spring Design Easy Cable Attachment Spring Jention Adjuster Pre-Road Spring Design Sealed Internal Spring Design Rigid Computer Designed Shape Spring Tention Adjuster Scaled Mechanism (BB)	海野山 中央	SUR Compatible Brake Lever and Shimano Sur Ower Gable with Liner For Sur System use Rapidfire or Sur Compatible Brake Lever and Shimano Sur Outer Cable with Liner
nano Só Géar row Type Chain Comnatible nk Length: 170mm., 175mm	Sealed Internal Spring Design Rigidi Computer Designed Shape Spring Tention Adjuster Computer Aided Design (Crank) Sealed Mechanism (BB)	ČČank Žamm "Alüminum•Barrel Finish" →	SLR Compatible Brake Lever and Shimano SLR Outer Cable with Liner
row Type Chain Compatible nk Length: 170mm, 175mm	Sealed Mechanism (B.B.)	Crank Arm Aluminum-Barrel Finish	Spindle: BB-M550
Biopace SG Round SG	· · · · · · · · · · · · · · · · · · ·	Chamiking ** ** ** ** ** ** ** ** ** ** ** ** **	Mark D-5NL D-3NL Wyth 70 88 Length 122.5 Spindle 88-CS20 Mark D-EE Worth 73 (BC) 68/(BC) Length 127.5 Mark D-NL Wyth 73 (BC) 68/(BC) Length 127.5 Mark 127.5
Deed SIS Compatible /HG Compatible Type ke Holes; 36H., 32H. e PCD: 45 ht.D. 135 130 ht.D. 146 141 ht.D.D.D.D.D.D.D.D.D.D.D.D.D.D.D.D.D.D.D	Uni-Balarice System Resin Sealed Mechanism (Choice) One-Piece Forged Hub Body	Aluminum•Dia-Cut Finish	
ke Holes 36H 32H e PCD 38	Sealed Metranism (Chosel One:Piece Forget Hub Body	Aluminume Da Cul First 如 資本水學 事會形型 如我不信事的 化物学相比电 原因恐怖 伊卡 或者信章 的 化物学相比电 等因影響 明 由 有	學 医中毒性 医甲状腺 医甲状腺 医甲状腺 医甲状腺 医甲状腺 医甲状腺 医甲状腺 医甲状腺
oeed SIS Compatible oeed HG Narrow Type Chain Ig. (Sprocket I Group)		Steel-Brown Finish & Silver Finish (Low Gear)	Cassette Sprocket Combinations: E 12, 14, 16, 18, 21, 24, 281, F 14, 16, 18, 21, 24, 28, 327, G 13, 15, 17, 20, 23, 26, 307, H 13, 15, 17, 19, 21, 23, 261, J 13, 14, 15, 17, 19, 21, 237, J 13, 14, 15, 16, 17, 19, 217 K 13, 15, 17, 20, 24, 29, 347, L 12, 13, 14, 15, 17, 19, 217, M 13, 15, 17, 19, 21, 24, 281,
eed SS Compatible beed HG Compatible row Type Chain[1/2] x 3(32") g: [114;Link]	Chromizing Treatment Link Rin. Connecting Pint Bushingless Design	Roller Link Plate: Scell-Black Finish Pin Link Plate: Seell-Black Finish	等其由軍職不審者 有妻 如 明 其妻不 海 申次 海水 等 者 专 申 申 有妻子生 中 京 章 李 申 申 申 有 自 李 申 申 自 自 自 自 自 自 自 自 自 自 自 自 自 自 自 自
B Type nk Thiead: English BC 9/16"×20T.P.I. Clip Locking System: 2-screw g. (Pair)	30° Road Clearance Scaled Mechanism Low Profile Design Reflector (Option)	Body: Resin Plate: Steel+Paint Finish	
	48T 48T 46T 36T 36T 36T 38T 36T 38T 36T 38T 36T 38T 36T 37T 36T 37T 37T 37T 37T 37T 37T 37T 37T 37T 37	19	Sec Page 28 Sec Page 28

Exage 400LX

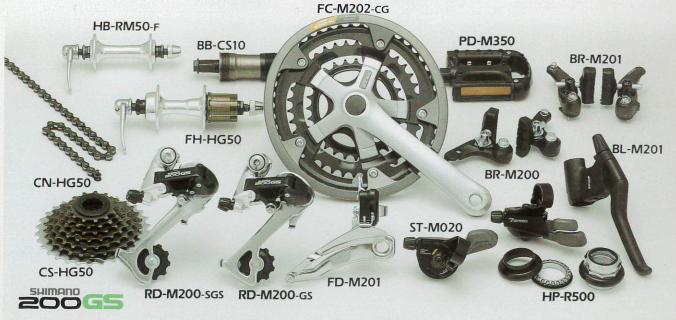
Model No.	Specifications	Features	Material-Finish	Note
Rear Deräilleur RD-M400-sGS (Super Long Cage) RD-M400-GS (Long Cage) RD-M400-sS (Short Cage)	6 & 7-speed SIS Compatible Max. Rear Sprocket: 32T, [SGS], 30T, [GS] Min. Rear Sprocket: 12T, [SGS, GS, SS] Front Difference: 20T, [SGS, GS], 13T, [SS] Total Capacity: 38T, [SGS], 36T, [GS], 28T, [SS] 330g, [Super Long Cage]	Cable Saver Arm Double Servo-Panta Mechanism Centeron Guide Pulley Double Spoke Barrier B-Tension Adjust Bolt Sealed Pivot Axle Sealed Link Pivot Heat Treated Steel in Link Pivot Sintered Alloy Guide Pulley Bushing Chanin Retainer (GS, SGS Type)	Bracket Body: Aluminum-Barrel Finish Right Link: Steel-Paint Finish Left Link: Steel-Zinc Plated Plate Body: Aluminum-Barrel Finish	Rivet Type Bracket Available SIS Compatible Detachable Bracker Available
Front Derailleur. FD-M400-8 (Band Type) FD-M400 (EC Type)	Shimaino SG Gear Compatible Nairrow Type, Chain Compatible Total Capacity 24T. [Bopace.HP] 26T. [Round] Band Diameter. \$\phi 28.0 \to \phi 28.6. \phi 30.0, \phi 31.8mm. [Band Type] \$\phi 28.0 \to \phi 28.6. \phi 30.0, \phi 31.8mm. [EC Type] Stroke (CL =47.5]. 35 \to 55 1329. [Band Type]	Trailling Action Pantagraph Mechanism Rigid Chainguide Sealed Mechanism New Trapease Mechanism	表面子 如何 事實可以 我直接放弃 中一	中国 中
Rapidfire ST-M050 (4-finger) ST-M050 -s (3-finger)	7-speed SIS Compatible SLR (Shimano Linear Response) Compatible Lever Clamp Diameter: 22.2mm. 305g. [4-finger Type]	Dual Repeat Function Light Action Lever Anatomical Design Brake Lever Stroke Adjust Brake lever Cable Adjust	Bracket: Aluminum-Paint Finish Lever: Steel-Zinc Plated Resin-Molding	Use with Shimano SIS SP Cable with Liner
Cantilever Brake BR-M201 BR-M352 (For Short Frame Rear Only)	SLR (Simario Linear Response). Compagible	Rigid Computer Designed Shape Sealed Internal Spring Design Spring Jention Adjuster Low Profile Brake Stock	· · · · · · · · · · · · · · · · · · ·	For SLR System use Racinfre on SLR Compatible Brake Lever and Shimano SLR Outer, Cable With Unero
Front Chainwheel FC-M400-SG (Shimano SG Gear, Triple MD Type) Bottom Bracket Assembly BB-M550 Sealed Cartridge Bottom Bracket BB-CS20	Shimano SG Gear	Computer Aided Design (Crank) Sealed Mechanism (B. B.)	Crank Arm: Alaminam-Black Finish Chain Ring: Steel-Paint Finish	Spindle: BB-M550 Mark D 5NL D-3NL Width 70 68 Length 122.5 Spindle: BB-CS20 BB-CS20 Mark D-EL Width 73 [BC] [68 [BC] Length 127.5 Mark D-NL Width 73 [BC] [70 [36] [68 [BC] Length 122.5
Freehub FH-HG50	7-speed SS Compatible UG/HG Compatible Type Spoke Holes: 36H-132H. Hole PCD: 45 OL.D: 135: 130 Axie Length [46. 14H] Mounting Type: Ouick Release/Nut Axie Thread: 70mm. 135g. (7-speed w/Ouick Release)	Uni Balance system Resin Sealed Mechanism (Choice) One Piece Forged Hub Body A Sealed Mechanism (Choice) A Sealed Mechanism (Choic		Selection of the control of the cont
Front Hub HB-RM50- F	Spoke Holes: 36H., 32H. Hole PCD: 38 OL.D. 100 Axie Length 108 Mounting Type Quick Release Axie Thread: 9mm. 228g.	Sealed Mechanism (Choice) One-Piece Forged Hub Body	Aluminum Dia-Cut Finish	
Cassette Sprockets CS-HG50 [7-peed]	7 speed SIS Compatible 7 speed HG Use Narrow Type Chairl 268g (Sprocket (Group)	機能を対する 「一般 ないないないないないないないないないないないないないないないないないないない	Silver Finish (Low, Gear) in a single of the man of the second of the se	Cassette Sprocket Combinations E 12 14 16 18 21 24 287 F 14 16 18 21 24 28 327 G 13 15 17, 20 23 26 307 H 13 15 17, 19 21 23 26 J 13 14 15 17 19 21 23 1 J 13 14 15 17 19 21 23 1 K 13 15 17 20 24 29 34 1 L 12 13 14 15 17 19 21 21 2 M 13 15 17, 19 21 24 28 2
Chain CN-HG50	7-speed SIS Compatible 7-speed HG Compatible Narrow Type Chain {1/2" × 3/32"} 335g. [114 Link]	Chromizing Treatment Link Pin Connecting Pin Bushingless Design	Roller Link Plate: Steel-Black Finish Pin Link Plate: Steel-Black Finish	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1
Pedal PD-M350	MTB Type Crank Thread: English BC 9/16* x 20T.P.I. Toe Clip Locking System: 2-screw 445g. (Pair)	26° Road Cleatance Sealed Mechanism Low Profile Design Reflector	Body: Resin-Paint Finish Place: Steel-Paint Finish	可用於原本通過 (1) (1) (1) (1) (2) (3) (4) (4) (4) (4) (4) (4) (4) (4) (4) (4
Head Parts HP-R500 HP-R501 (1-1/8")		See Page		

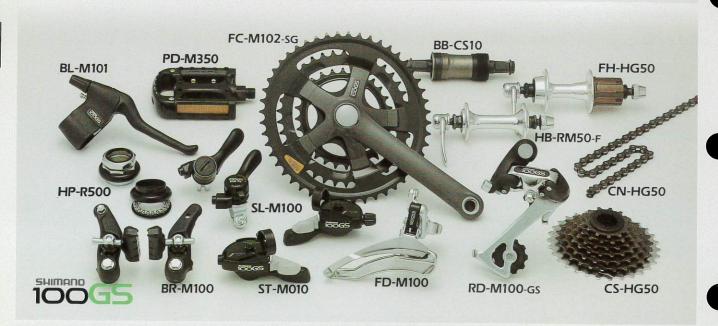
Exage 300LX

Model No.	Specifications	Features	Material · Finish	Note
Rear Derailleur RD-M300-SGS Super Long Cage) RD-M300-GS Long Cage)	6 & 7-speed SIS Compatible Max. Rear Sprocket: 32T. (SGS), 30T. (GS) Min. Rear Sprocket: 12T. (SGS, GS) Front Difference: 20T. (SGS, GS) Total Capacity: 38T. (SGS), 36T. (GS) 319g. (Super Long Cage)	Cable Saver Arm Double Servo-Panta Mechanism Centeron Guide Pulley Double Spoke Barrier B-Tension Adjust Bolt Sealed Mechanism Sintered Alloy Guide Pulley Bushing Chain Retainer	Bracket Body: Aluminum Barrel Finish Right Link: Steel-Zinc Plated Resin Molding Left Link: Steel-Zinc Plated Plate Body: Resin Molding	Rivet Type Bracket Available SIS Compatible Detachable Bracket Available
Front Derailleur FD-M300-B Band Type) FD-M300 EC Type) FD-M301 Pull-Top Type)	Shimano SG Gear Compatible Narrow Type Chain Compatible Total Capacity: 241. [Biopace HP] 261. [Round] Band Diameter: \$\phi 28.0 \to \phi 28.6, \$\phi 30.0, \$\phi 31.8mm.\$ [Band Type] \$\phi 28.0 \to \phi 28.6, \$\phi 30.0, \$\phi 34.9mm.\$ [EC Type] Stroke [CL=47.5]: 35—55 135g. [Band Type]	Trailling Action Pantagraph Mechanism Rigid Chainguide New Trapease Mechanism Pull-Top Type (FD-M301)	Front Band: Steel-Pearl Bright Finish Rear Band: Aluminum-Barrel Finish Right Link: Steel-Paint Finish Chainguide: Chrome Plated	
Rapidfire ST-M050 4-finger) ST-M050-s 3-finger)	7-speed SIS Compatible SLR (Shimano Linear Response) Compatible Lever Clamp Diameter: 22.2mm. 305g. (4-finger Type)	Dual Repeat Function Light Action Lever Anatomical Design Brake Lever Stroke Adjust Brake Lever Cable Adjust	Bracket: Aluminum-Paint Finish Lever: Steel-Zinc Plated Resin-Molding	Use with Shimano SIS-SP Cable with Liner
Cantilever Brake BR-M201	SLR (Shimano Linear Response) Compatible	Rigid Computer Designed Shape Sealed Internal Spring Design Spring Tention Adjuster Low Profile Brake Shoe	Steel & Resin	For SLR System use Rapidfire or SLR Compatible Brake Lever and Shimano SLR Outer Cable with Li
Front Chainwheel FC-M300-SG (Shimano SG Gear, Triple MD Type) Bottom Bracket Assembly BB-M550 Sealed Cartridge Bottom Bracket BB-CS20	Shimano SG Gear Narrow Type Chain Compatible Crank Length: 170mm., 175mm. Teeth: Biopace SG Top 48T Middle 38T Low 28T Crank Thread: English BC 137 × 24T.P.I. French M35 × 1.0 (BB-M550 Only) Italian M36 × 24T.P.I. 756.q. (28T. 38T. 48T. 170mm.) 339g. (B.B. Set BB-M550)	Computer Aided Design (Crank) Sealed Mechanism (B.B.)	Crank Arm: Aluminum-Barrel Finish Chain Ring: Steel-Paint Finish	Spindle: BB-M550
Freehub FH-HG50	7-speed SIS Compatible UG/HB Compatible Type Spoke Holes: 36H., 32H. Hole PCD: 45 OLD. 135 130 Axle Length 146 141 Mounting Type Ouick Release/Nut Axle Thread: 10mm. 435g. [7-speed w/Quick Release]	Uni-Balance System Resin Sealed Mechanism (Choice) One-Piece Forged Hub Body	Aluminum•Dia-Cut Finish	
Front Hub HB-RM50-F	Spoke Holes: 36H., 32H. Hole PCD: 38 OL.D. 100 Axle Length 108 Mounting Type Quick Release Axle Thread: 9mm. 228g.	Sealed Mechanism (Choice) One-Piece Forged Hub Body	Aluminum Dia-Cut Finish	
Cassette Sprockets CS-HG50 (7-speed)	7-speed SIS Compatible 7-speed HG Use Narrow Type Chain 268g. [Sprocket Group]		Steel-Brown Finish & Silver Finish (Low Gear)	Cassette Sprocket Combinations: E 12, 14, 16, 18, 21, 24, 28T. F 14, 16, 18, 21, 24, 28, 32T. G 13, 15, 17, 20, 23, 26, 30T. H 13, 15, 17, 19, 21, 23, 26T. J 13, 14, 15, 17, 19, 21, 23T. J 13, 14, 15, 16, 17, 19, 21, 21T. K 13, 15, 17, 20, 24, 29, 34T. L 12, 13, 14, 15, 17, 19, 21T. M 13, 15, 17, 19, 21, 24, 28T.
Chain CN-HG50	7-speed SIS Compatible 7-speed HG Compatible Narrow Type Chain (1/2" x 3/32") 335g. (114 Link)	Chromizing Treatment Link Pin Connecting Pin Bushingless Design	Roller Link Plate: Steel•Black Finish Pin Link Plate: Steel•Black Finish	
Pedal PD-M350	MTB Type Crank Thread: English BC 9/16" × 20T.Pl. Toe Clip Locking System: 2-screw 445g. [Pair]	26° Road Clealance Sealed Mechanism Low Profile Design Reflector	Body: Resin+Paint Finish Plate: Steel+Paint Finish	
Head Parts HP-R500 HP-R501 (1-1/8")		See Page	· 28	=











Shimano 200GS

Model No.	Specifications	Features to the second of the	Material Finish	Note
Rear Derailleur RD-M200-sGs (Super Long Cage) RD-M200-Gs (Long Cage)	6 & 7-speed SIS Compatible Max. Rear Sprocket: 32T. (SGS), 30T. (GS) Min. Rear Sprocket: 12T. (SGS, GS) Front Difference: 20T. (SGS, GS) Total Capacity: 38T. (SGS), 36T. (GS) 323g. (Super Long Cage)	Double Servo-Panta Mechanism Centeron Guide Pulley Double Spoke Barrier B-Tension Adjust Bolt Sealed Mechanism Sintered Alloy Guide Pulley Bushing Chain Retainer	Bracket Body: Aluminum-Barrel Finish Right Link: Steel-Paint Finish Left Link: Steel-Zinc Plated Plate Body: Resin-Molding	Brazed-on Type Available Rivet Type Bracket Available SIS Compatible Detachable Bracket Available
Front Defailleur FD-M201-8 (Band Type)	Shimano SG Gear Compatible Narrow Type Chain Compatible Total Capacity: 247: Blopace HP) 261: Robindi) Band Diameter: 6280—6286mm Stroke ICL =4751: 34—54	Rigid Chainguide	From Band, Steel-Paint Finish Rear Band, Steel-Zins Plated Resin-Mödling, Right Link Steel-Zins Plated Resin-Modling Chainguide: Chrome Plated	在 · · · · · · · · · · · · · · · · · · ·
Rapidfire ST-MO20	7-speed SIS Compatible . Lever Clamp Diarneter: 22.2mm. 190g. (Pair)	Dual Repeat Function Digital Cable Adjust	Bracket: Steel-Paint Finish Lever: Steel-Zinc Plated Resin-Molding	Use with Shimano SIS-SP Cable with Liner Without Brake Lever
Shifting Leven SL-IM201 17-speed)	7-speed Sts-Compatible Lever Clamp Diameter: 22/2rnm [54g] (Pail)	Sealed Mechanism。 电影 海水 坪島 市 和natornical Design 电影	Bracket Steel-Parit Friish Lever: Resin-Molding	Use with Shimano SIS-SP Cable 等等。with Line 要求 要求 等等
Cantilever Brake BR-M200 (Standard Type) BR-M201 (Low Profile Type)	SLR (Shimano Linear Response) Compatible 235g. (BR-M201)	Rigid Computer Designed Shape Sealed Internal Spring Design Easy Cable Attachment Spring Tention Adjuster (BR-M201)	Steef & Resin	For SLR System use Rapidfire or SLR Compatible Brake Lever and Shimano SLR Outer Cable with Line
Cantileve, Brake BR-C200-B (Low Profile Type)	SCR (Shimano Linear, Response) Compatible	Rigid Computer Designed Shape Sealed Internal Spring Design Easy, Cable Attachment Spring, Tention Adjuster	Steel & Resin 中的海南縣 所有 安東 并 医骨骨 医骨骨 医骨骨 医骨骨 医骨骨 医骨骨 医骨骨 医骨骨 医骨骨 医	For SER'System use Rapidire or SER Compatible Brake Lever, and Shimano' SER Outer Gable with Line
Brake Lever BL-M200-s (3-finger Type) BL-M201 (3-finger Type)	SLR (Shimano Linear Response) Compatible Lever Cramp Diameter: 22.2rnm. 265g. (BL-M200-S)	Digital Cable Adjust Stroke Adjust	Bracket: Steel-Resin Covered & Resin Lever: Steel-Zinc Plated Resin-Molding	3-finger BL-M200-S Brake Lever must be used with SL-M200 or SL-M201 Shift Levers
Front Charnwheel FC-M202-sG Shimano SG Geal Jiriple Rivet Typel FC-M202-cG w/Chain Gulard) Sottom Bracket Assembly BB-M200 Sealed Cartridge Bottom Bracket BB-CS10	Shimano SG Gear Narrow Type Chain Compatible Crank Length: 170mm Teeth Böpate Top 881 Low 281 Crank Thread: English: BC, 97/6* x 20TP; Cup Thread: English: BC, 177 x 24TP; French: MJS x 10, Italian M36 x 24TP; 756g. (281, 38), 481, 170mm)	Computer Aided Deson Cank मान एक Sealed Mechanism (BB) प्राप्त हैं के हिंदि हैं के Sealed Mechanism (BB) प्राप्त हैं के हिंद के कि अपने के अप	CrankinArm:Aluminum Paint. Figure at the Chaim Ring Steel Paint Einish Ring Stee	Spindle BB-M200
Freehub FH-H G50	7-speed SIS Compatible UG/HG Compatible Type Spoke Holes: 36H., 32H. Hole PCD: 45 OL.D. 135 130 Axie Length 146 141 Mounting Type Ouick Release/Nut Axie Thread: 10mm, 435g. (7-speed w/Quick Release)	Uni-Balance System Resin Sealed Mechanism (Choice) One-Piece Forged Hub Body	Aluminum Dia-Cut Finish	,
rechub FH-HG20	7- Speed SIS Compatible UG/HG Compatible Type Spoke Holes: 36H Hole PCD: 45F OLD 9/35 30 135 130 Axie Length 146 141 170 180 Mounting Type Quick Release Nut Axie Thread: MIX 125g 17- speed, w/ Quick Release)	Uni Balance System Resin Sealed Mechanism (Choice) One-Piece Förged Hub Body	Aumioum Dia Curtins 。 四年 新	等等 中央
Front Hub HB-RM50-F Cassette Sprockets CS-HG50 (7-speed) Chain CN-HG50	See Page 32			
Pedal PD-M350				
Head Parts HP-R500 HP-R501	報告 (報告) (本) (本) (本) (本) (本) (本) (本) (本) (本) (See Page	28. 20. 20. 20. 20. 20. 20. 20. 20. 20. 20	· · · · · · · · · · · · · · · · · · ·

Shimano 100GS

Model No.	Specifications	Features	Material•Finish	Note
Rear Derailleur RD-M100-Gs (Long Cage)	6 & 7-speed SIS Compatible Max. Rear Sprocket: 30T. Min. Rear Sprocket: 12T. Front Difference: 20T. Total Capacity: 36T.	Double Servo-Panta Mechanism Centeron Guide Pulley Double Spoke Barrier B-Tension Adjust Bolt Sealed Mechanism Sintered Alloy Guide Pulley Bushing Chain Retainer	Bracket Body: Steel-Zinc Plated Resin-Molding Right Link: Steel-Chrome Plated Left Link: Steel-Zinc Plated Plate Body: Resin-Molding	Brazed-on Type Available Rivet Type Bracket Available SIS Compatible Detachable Bracket Available
Front Derailleur FD-M100-B (Band Type)	Shimano SG Gear Compatible Narrow Type Chain Compatible Total Capacity: 20T. [Biopace HP] 22T. [Round] Band Diameter: \$28.0 - \$28.6mm. Stroke [CL=47.5]: 34 - 54	Rigid Chainguide	Front Band: Steel-Zinc Plated Rear Band: Steel-Zinc Plated Resin-Modling Chainguide: Chrome Plated	
Rapidfire ST-MO10	7-speed SIS Compatible Lever Clamp Diameter: 22.2mm.	Dual Repeat Function Digital Cable Adjust	Bracket: Steel-Paint Finish Lever: Steel-Zinc Plated Resin-Molding	Use with Shimano SIS-SP Cable with Liner Without Brake Lever
Shifting Lever SL-M100 (7-speed)	7-speed SIS Compatible Lever Clamp Diameter: 22.2mm.	Anatomical Design	Bracket: Steel•Zinc Plated Lever: Resin•Molding	Use with Shimano SIS-SP Cable with Liner
Cantilever Brake BR-M100 (Low Profile Type)	SLR (Shimano Linear Response) Compatible	Rigid Shape Sealed Internal Spring Design Easy Cable Attachment Spring Tention Adjuster	Steel & Resin	For SLR System use Rapidfire or SLR Compatible Brake Lever and Shimano SLR Outer Cable with Lin
Brake Lever BL-M101 (3-finger Type)	SLR (Shimano Linear Response) Compatible Lever Cramp Diameter: 22.2mm.	Digital Cable Adjust Stroke Adjust Anatomical Design	Bracket: Steel-Resin Covered & Resin Lever: Steel-Resin Corted & Resin	Use with Shimano SLR Outer Cable with Liner
Front Chainwheel FC-M102-SG (Shimano SG Gear, Triple Rivet Type) FC-M102-CG (W/Chain Guard) Bottom Bracket Assembly BB-M200 Sealed Cartridge Bottom Bracket BB-CS10	Shimano SG Gear Narrow Type Chain Compatible Crank Length: 170mm. Teeth: Biopace Top 48T Middle 38T Low 28T Crank Thread: English BC 9/16" × 20T.P.I. Cup Thread: English BC 1.37 × 24T.P.I. French M35 × 10, Italian M36 × 24T.P.I. 756g. [28T., 38T., 48T., 170mm.]	Computer Aided Design (Crank) Sealed Mechanism (B.B.)	Crank Arm: Steel/Resin Molded Chain Ring: Steel-Paint Finish	Spindle: BB-M200
Freehub FH-HG50	7-speed SIS Compatible UG/HG Compatible Type Spoke Holes: 36H., 32H. Hole PCD: 45 OL.D. 135 130 Axle Length 146 141 Mounting Type Quick Release/Nut Axle Thread: 10mm. 435q. 17-speed w/Quick Release)	Uni-Balance System Resin Sealed Mechanism (Choice) One-Piece Forged Hub Body	Aluminum•Dia-Cut Finish	
-reehub FH-HG20	7-speed SIS Compatible HG Compatible Type Spoke Holes: 36H. Hole PCD: 45 OL.D. 135 130 135 130 Axle Length 146 141 185 180 Mounting Type Ouick Release Nut Axle Thread: MIO 425g. [7-speed w/Ouick Release]	Uni-Balance System Resin Sealed Mechanism (Choice) One-Piece Forged Hub Body	Aluminum•Dia-Cut Finish	
Front Hub H B-RM50-F	Spoke Holes: 36H., 32H. Hole PCD: 38 OL. D. 100 Axle Length 108 Mounting Type Quick Release Axle Thread: 9mm. 228g.	Sealed Mechanism (Choice) One-Piece Forged Hub Body	Aluminum•Dia-Cut Finish	
Cassette Sprockets CS-HG50 (7-speed)	7-speed SIS Compatible 7-speed HG Use Narrow Type Chain 268g. [Sprocket I Group]		Steel-Brown Finish & Silver Finish (Low Gear)	Cassette Sprocket Combinations: E 12, 14, 16, 18, 21, 24, 28T. F 14, 16, 18, 21, 24, 28. 32T. G 13, 15, 17, 20, 23, 26, 30T. H 13, 15, 17, 19, 21, 23, 26T. I 13, 14, 15, 17, 19, 21, 23T. J 13, 14, 15, 16, 17, 19, 21T. K 13, 15, 17, 20, 24, 29, 34T. L 12, 13, 14, 15, 17, 19, 21T. M 13, 15, 17, 19, 21, 24, 28T.
Chain CN-HG50		See Page	2 37	
Pedal PD-M350		see rage	- 52	
Head Parts HP-R500 HP-R501 [1-1/8")		See Page	e 28	

Shimano 70GS

Model No.	Specifications	Features	Material Finish	Nose
Rear Derailleur RD-TY70-GS (Long Cage) RD-TY70-SS Short Cage)	6-speed SIS Compatible Long Cage: Max. Rear Sprocket: 28T. Min. Rear Sprocket: 14T. Front Difference: 20T. Total Capacity: 34T. Short Cage: Max. Rear Sprocket: 24—28T. Min. Rear Sprocket: 14T. Front Difference: 13T. Total Capacity: 28T.	Servo-Panta Mechanism Centeron Guide Pulley Double Spoke Barrier Chain Retainer	Bracket Body: Steel-Zinc Plated Right Link: Steel-Paint Finish Left Link: Steel-Zinc Plated Plate Body: Resin-Zinc Plated	Brazed-on Type Available Rivet Type Bracket Available
ront Derailleur FD-TY70-a Band Type)	Shirnano SG Geir Compatible Nanow Type Chalo Compatible Total Capacity: 201, (Singare MP) 274, (Sport) Band Diameter: 4260—4200 pmm- Spore (GL+47/5): 34—34	Red Charigade		
Rapidfire ST-M007	6-speed SIS Compatible Use Triple Chainwheel Lever Clamp Diameter; 22.2mm.	Dual Repeat Function Digital Cable Adjust (Front Only)	Bracket: Steel-Paint Finish Lever: Steel-Zinc Plated Resin-Molding	Use with Shimano SIS Cable. (Front Side) & SIS-SP Cable (Rear Side) with Liner Without Brake Lever
Shifting Lever SE-TY70 6-speed)	Charles Sales Albert			
Cantilever Brake BR-TY70 (Low Profile Type)	SLR (Shirnano Linear Response) Compatible	Rigid Shape Sealed Internal Spring Design Easy Cable Attachment Spring Tention Adjuster	Steel & Resin	For SLR System use Rapidfire or SLR Compatible Brake Lever and Shimario SLR Outer Cable with Line
irake Lever BL-TY70 3-finger lybel	CARD many later (many all Companies) (lines Comp. Deposited 52 Amin. (27 g		Service Control (Alexander)	PROPERTY OF THE PARTY OF THE PA
Front Chainwheel FC-TY70-sG (Shimano SG Gear, Triple Rivet Type) FC-TY70-CG (W/Chain Guard) Sealed Cartridge Bottom Bracket BB-CS10	Shirnano SG Gear Narrow Type Chain Compatible Crank Length: I70mm. Teeth: Biopace Top 48T Middle 38T Low 28T Crank Thread: English BC 9/16" × 20T.P.I. Cup Thread: English BC 91.3.7 × 24T.P.I. French M35 × 1.0, Italian M36 × 24T.P.I.	Computer Aided Design (Crank) Sealed Mechanism (B.B.)	Crank Arm: Steel-Resin Molding Chain Ring: Steel-Paint Finish	Spindle: BB-CSIO Mark
Multiple Freewheel MF-1-IG20 (6-speed)	6-special SC Compatible 6-special HS 45(Q), (Species V Gound		Stef Stown Reside Sher Fresh Exert Coal	STATE OF STA
Chain CN-HG50	7-speed SIS Compatible 7-speed HG Narrow Type Chain [1/2" × 3/32"] 335g. [1/4 Link]	Chromizing Treatment Link Pin Connecting Pin Bushingless Design	Roller Link Plate; Steel•Black Finish Pin Link Plate: Steel•Black Finish	
Pedal PD-M350	MTR fige Creat The Sal English RC WW S 2018 The Club Secking System: 2 stores 455g (Par)	Scholagener Scholagener Eigenerit Segrit Bellege		
Head Parts HP-R500 HP-R501 (1-1/8")	Height: Upper Cone 22.0mm. Lower Cone 11.5mm. 121g. Variation: Model No. Type Thread	Press Race Diameter Joper Cone & Lower Cap Lower Cone 30.2mm 26.4mm. 30.2mm 26.4min. 30.0mm 30.0min	Lock Nut: Steel-Pearl Bright Finish Upper Cup: Resin Lower Cup: Resin Color: White, Silver, Black	

The competitive advantage of Dura-Ace continues to grow.

Dura-Ace is Shimano's top line road racing component group. The refined functions of Dura-Ace provide a much needed competitive edge in the world of professional road racing where the difference between victory and defeat is often measured in fractions of a second. Now featuring Shimano Total Integration, Dura-Ace offers the racing cyclist the additional advantage of being able to steer, brake, and shift gears from the same hand position on the bars. When Dura-Ace is in the peloton, the others are just racing for second place.



8-Speed HG Sprockets

Dura-Ace's 8-speed gear cassette utilizes HG sprockets. Hyperglide means that the sprockets are computer-profiled and strategically positioned to provide fast, direct, and smooth chain transfer between cogs—regardless of pedal torque or cadence.

8-Speed Freehub

The rear hub and freewheel assembly are combined to form a rigid single piece unit called the freehub. The freehub provides for a stronger rear wheel, less spoke breakage, decreased rim offset, and increased power transfer efficiency.



SHIMANO TOTAL INTEGRATION



Pedal Set PD-7400

Bar End Shift Lever Set SL-BS50-8



Seat Post SP-7400





Front Hub

Front Hub
HB-7400-F



Shift Lever Set SL-7402-8

Brake Lever Set BL-7402



Cassette Sprockets CS-7401-HG



Supporte G

Dual Pivot Brake BR-7403







Rear Derailleur RD-7402







Head Parts HP-7400

8-speed SIS Compatible, Super-SLR Compatible

Features Light Action Lever,

Sealed Mechanism, Aerodynamic Design, Anatomical Design

Lever Clamp Diameter 23.8mm. - 24.2mm.

Material & Finish Aluminum • Chrome Plated (Bracket),

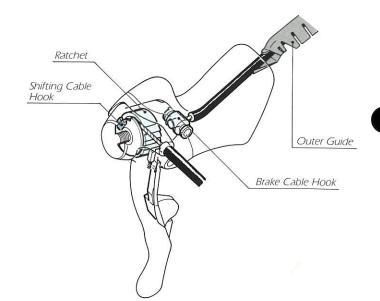
Forged Aluminum • Anodized Finish (Lever) Note For SIS Function, use for SIS-SP outer

casing with liner (Lever Side) and SIS sealed

outer casing with liner (Rear Side).

ST-7400 must be used as a set with BR-7403 and the Shimano SLR outer casing with liner.

No outer combination can be used.



Shifting Lever

SL-7402-FČAI (8-speed SIS, Brazed-on A Type)

"C" Model Number means Italian Type (Fixing Bolt is 5mm. Diameter)

Weight 67g.

Features 8-speed SIS, SIS-Friction Mode Switch,

Light Action Lever, Sealed Mechanism,

Human Engineered Design, 30° Off-set of Lever Stopper, Sealed Outer Casing

Lever Cramp Diameter 28.6mm.

Material & Finish Aluminum Paint Finish (Lever),

Resin. Chrome Plated (Top-mount Housing)

Attachment Position Down Tube

Note For SIS Function, use with Dura-Ace Rear Derailleur/Freehub/

Cassette Sprockets/Shimano SIS outer casing with liner.

Shifting Lever

SL-7401-BČAI (7-speed SIS, Band A Type) SL-7401-FCAI (7-speed SIS, Brazed-on A Type)

SL-7401-FCBI (7-speed SIS, Brazed-on B Type)

"C" Model Number means Italian Type (Fixing Bolt is 5mm. Diameter)

Weight 65q. (SL-7401-FCAI)

Features 7-speed SIS, SIS-Friction Mode Switch,

Sealed Mechanism, Human Engineered Design,

30° Off-set Lever Stopper, Sealed Outer Casing

Lever Cramp Diameter 28.6mm.

Aluminum Paint Finish (Lever), Material & Finish

Resin•Molding (Top-mount Housing)

Attachment Position Down Tube

For SIS Function, use with Dura-Ace Rear Derailleur/Freehub/ Note

Cassette Sprockets/Shimano SIS outer casing with liner.

Shifting Lever

SL-BS50-8

Weight 183q.

Features 8-speed SIS, SIS-Friction Mode Switch,

Light Action Lever, Sealed Mechanism,

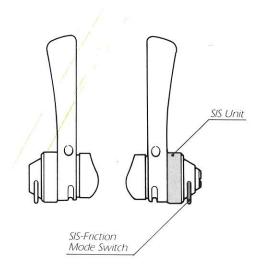
Human Engineered Design, Sealed Outer Casing

Bar Inner Diameter 19.0mm.—22.0mm. Material & Finish Aluminum Buff Finish (Lever)

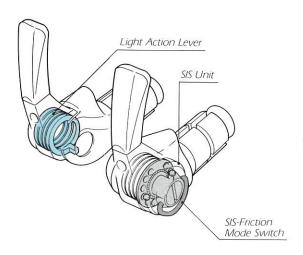
Attachment Position Bar End

Note For SIS Function, use with Dura-Ace Rear Derailleur/Freehub/

Cassette Sprockets/Shimano SIS-SP outer casing with liner.



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Weight 209q.

Shimano Total Integration Compatible, Compatibility

6, 7 & 8-speed SIS Compatible

Features Adjustable Return Spring,

Sealed Link Pivots, Sealed Guide Pulley, Ceramic Guide Pulley Bush, Sealed Tension Pulley, Ceramic Tension Pulley Bush,

Sealed Pivot & Bracket Axles (O-Rings),

Double Servo-Panta Mechanism,

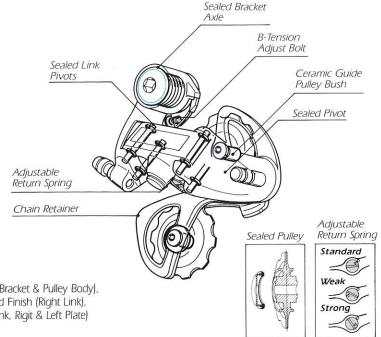
B-Tention Adjust Bolt, Double Spoke Barrier, Chain Retainer

Capacity Maximum Rear Sprocket: 26T.

Minimum Rear Sprocket: 12T. Front Difference: 14T. Total Capacity: 26T.

Material & Finish Forged Aluminum • Color Anodized Finish (Bracket & Pulley Body),

Forged Aluminum Inlied Epoxy & Anodized Finish (Right Link), Forged Aluminum • Anodized Finish (Left Link, Rigit & Left Plate)



Front Derailleur

FD-7403-B (Band Type)

FD-7403-F (Italian Brased-on A Type)

Weight 93q.(Band Type)

Shimano Total Integration Compatible, Compatibility

Shimano SG Gear Compatible, Narrow Type Chain Compatible

Sealed Link Pivots, **Features**

Rigid Chainquide,

Adjustable Return Spring

Capacity

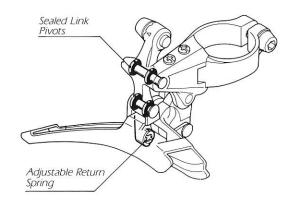
Cramp Diameter 28.0mm. — 28.6mm.

Forged Aluminum • Anodized Finish (Front & Rear Band), Material & Finish

Forged Aluminum Color Anodized (Right Link),

Forged Aluminum (Left Link),

Steel-Chrome-Plated (Chain Guide, Clamp Bolt)



Front Chainwheel & Bottom Bracket Assembly FC-7402-SG (Shimano SG, Double, LD Type)

Chain Size

BB-7400 (B.B. Set)

643g. (42T., 52T., 170mm.), 292g. (B.B. Set) Weight Shimano Total Integration Compatible, Compatibility

Narrow Type Chain Compatible

Shimano SG Gear, **Features**

Sealed Mechanism (B.B.)

1/2" × 3/32"

Teeth Combination $A-53 \times 42$, $A-52 \times 42$, $B-53 \times 39$ (Round SG)

165mm., 167.5mm., 170mm., 172.5mm., 175mm., 177.5mm., 180mm. Crank Length

English BC 9/16" × 20T.P.I. Crank Thread

Cut Thread English BC 1.37 × 24T.P.I., French M35 × 1.0, Italian M36 × 24T.P.I.

70-W-113, 68-W-112 B.B. Size

Forged Aluminum • Anodized Finish (Crank, Chainring), Material & Finish

Aluminum • Etched-Anodized Finish (Crank Arm Cap),

Nickel Cr-Mo Axle



Super SLR (Shimano Linear Response) Compatible Easy Adjust,

Features

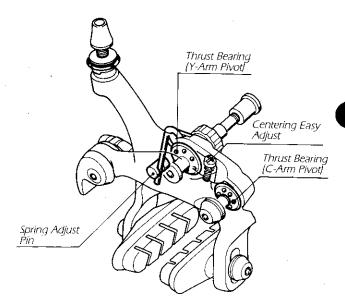
Low Profile Brake Shoe,

Spring Adjust Pin, Click & Eccentric Type Quick Release,

Thrust Bearing & Coated Pivot Washer

Material & Finish Forged Aluminum Anodized Finish (Arch),

Aluminum-Color Anodized Finish (Shoe Holder with Tire Guide)



Brake Lever

BL-7402 (Aero Type)

Weight 240g. (Pair)

SLR (Shimano Liner Response) Compatible Compatibility

Aerodynamic Design, Features

Anatomical Design

Lever Clamp Diameter 23.8mm., 24.2mm.

Lever Stroke 88mm.

Material & Finish Aluminum-Anodized Finish (Lever),

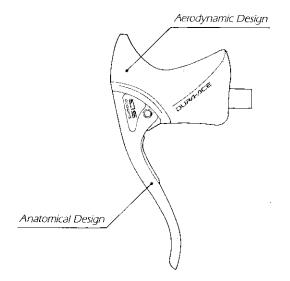
Aluminum • Chrome-Plated (Bracket),

Soft Resin (Cover)

Color (Bracket Cover) Black, White

Note For SLR system use with SLR compatible brake and

Shimano SLR outer cable with liner.



Freehub

FH-7403-HG (8-speed)

Weight 439g. Rear (with Quick Release)

Compatibility Shimano Total Integration Compatible,

8-speed SIS Compatible,

HG Gear Compatible,

Features Lip type Sealed Mechanism,

Uni-Balance System,

Lubrication Ports with Open/Closed Indicated,

Stainless Steel Ball Bearings

Over Lock Nut Dimensions 130mm.

Axle-Length 141 mm. Axle Thread 10mm.

28H, 32H, 36H Spoke Holes

Hole PCD 44 Chain Line

42,65mm. Material & Finish Forged Aluminum-Anodized Finish (Hub Shell)

Lip Type Sealed Mechanism Lip Type Sealed <u>Mechanism</u>

res Lip type Sealed Mechanism,

Uni-Balance System,

Lubrication Ports with Open/Closed Indicated, Stainless Steel Ball Bearings

Over Lock Nut Dimensions 130mm.

Dimensions 130mm. Axle Length 141mm.

Axle Thread 10mm.
Spoke Holes 28H, 32H, 36H
Hole PCD 44

Chain Line 42.65mm.

Material & Finish Forged Aluminum-Anodized Finish (Hub Shell)

Freehub

FH-7400-7/6 (7/6-speed)

Weight 439g. Rear (with Quick Release)
Compatibility 7 & 6-speed SIS Compatible
Features Lip Type Sealed Mechanism,

Uni-Balance System,

Lubrication Ports with Open/Closed Indicated,

Stainless Steel Ball Bearings

Over Lock Nut Dimensions 126.5mm.

Axle Length 137mm.
Axle Thread 10mm.
Spoke Holes 28H, 32H, 36H

Hole PCD 44

Chain Line 42.6mm. (7-speed), 42.95mm. (6-speed)
Material & Finish Forged Aluminum•Anodized Finish (Hub Shell)

Lubrication Ports with Open/Closed Indicated

Stainless Steel Ball Bearings

Freehub for Disk Wheels

FH-7463-HG (8-speed)

Weight 646g. (with Quick Release)

Compatibility Shimano Total Integration Compatible,

8-speed SIS Compatible HG Gear Compatible

Features Exclusively Designed for Disk Wheels,

Lip Type Sealed Mechanism,

Uni-Balance System,

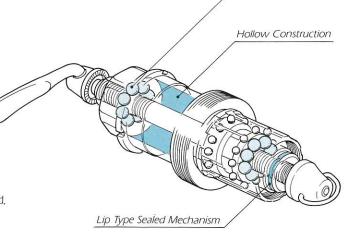
Lubrication Ports with Open/Closed Indicated,

Stainless Steel Ball Bearings

Over Lock Nut Dimensions

t Dimensions 130mm. Axle Length 141mm. Chain Line 42.65mm.

Material & Finish Aluminum Buff-Anodized Finish (Hub Shell)



Front Hub

HB-7400-F

Weight 228g. (with Quick Release)

Features Lip type Sealed Mechanism,

Easy Installation,

Stainless Steel Ball Bearings

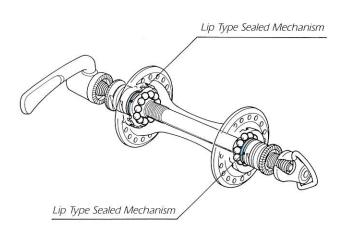
Over Lock Nut Dimensions

Dimensions 100mm. Axle Length 108mm.

Axle Thread 9mm. Spoke Holes 28H, 32H, 36H

Hole PCD 3

Material & Finish Forged Aluminum-Anodized Finish (Hub Shell)



42

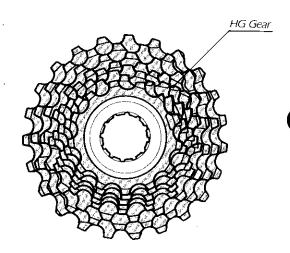
Dura-Ace

Sprocket Combinations

13, 14, 15, 16, 17, 19, 21, 23T.

U 12, 13, 14, 15, 17, 19, 21, 23T.

V 13, 14, 15, 17, 19, 21, 23, 26T. **W** 12, 13, 15, 17, 19, 21, 23, 25T.



HG Chain CN-7401

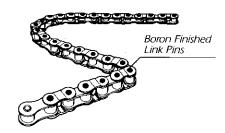
Compatibility Shimano Total Integration Compatible

Features

Narrow Type HG Chain, Boron Finished Link Pins

Size 1/2" × 3/32"

Material & Finish Nickel Finish (Roller Link Plate, Pin Link Plate)



Clipless Pedal PD-7401

Weight

416g. (Pedal, Pair), 92g. (Cleat & Hardwear)

Features

34° Road Clearance,

Compound Roller & Ball Bearing Axle, Aerodynamic Dustcapless Design, Efficient Sealed Mechanism,

Adjustable Cleat Grip Tension, Compatible Look® Cleats

Crank Thread

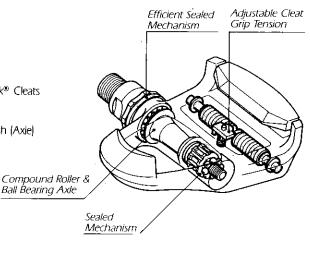
English BC 9/16" × 20T.P.I.

Material & Finish

Forged Aluminum Paint Finish (Body),

Nickel Cr-Mo Steel • Crome-Plated Polished Finish (Axle)

Ball Bearing Axle



Pedal

PD-7400

Weight 372g. (Pair, Including Toe Clip Size L)

Features

34° Road Clearance,

Compound Stracture of Needle Bearing and Cup & Cone,

Aerodynamic Design, Sealed Mechanism

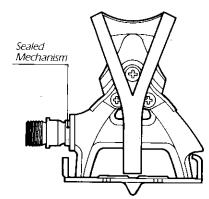
Toe Clip Size

M, L, LL

Crank Thread Material & Finish English BC 9/16" x 20T.P.I. Aluminum Buff Finish (Body),

Aluminum Anodized Finish (Front Plate), Aluminum-Black Solid Anodized Finish (Rear Plate),

Nickel Cr-Mo Steel-Crome-Plated/Polished Finish (Axle), Steel Chrome-Plated or Light Alloy-Anodized Finish (Toe Clip)



Weight 113g. Type Road Type

Feature Sealed Mechanism

Height Upper Cone 22.8mm., Lower Cone 13.5mm.

Material & Finish Forged Aluminum-Anodized Finish (Nut, Cup, Upper Cone),

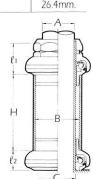
Titanium-Plated (Lower Cone), Bearing Steel Insertion

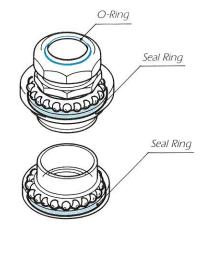
Variation

т	TI	Press Race Diameter	
Туре	Thread	Upper Cone & Lower Cup	Lower Cone
English/Italian	BC1 × 24T.	30.2mm.	26.4mm.
French	M25 × P1.0	30.2mm.	26.4mm.

Dimensions

l1	22.8mm.
ℓ2 13.5mm.	
Н	Head Tube Length
Α	22.3mm.
В	30.2mm./30.0mm. (JIS)
C	26.4mm./27.0mm. (JIS)
Thread	BC 1"×24T. (English, Italian Thread)/ M25"×P1.0 (French Thread)





Seat Post

SP-7400-A (Round Tube, A Type) SP-7400-B (Semi Oval Tube, B Type)

Weight 224g. (A Type), 244g. (B Type)

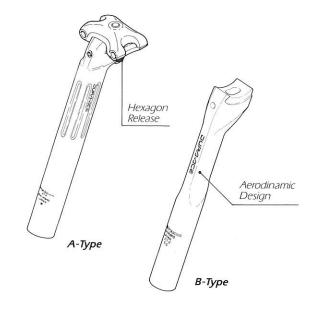
Features Aerodynamic Design,

Hexagon Release

Outside Diameter 25.0mm., 26.0mm., 26.2mm., 26.4mm., 26.6mm.,

26.8mm., 27.0mm., 27.2mm., 27.4mm.

Material & Finish Aluminum • Anodized Finish



Handle Stem

HS-7400

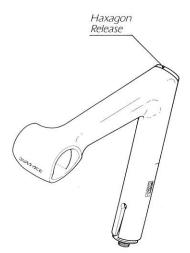
Weight 280g. (100mm.) Features Aerodynamic Design,

Hexagon Release

Extension 70mm., 80mm., 90mm., 100mm., 110mm., 120mm., 130mm.

Handle Stem Diameter 22.2mm. Handlebar Clamp Diameter 26.0mm.

Material & Finish Aluminum Anodized Finish





Like Dura-Ace road, Dura-Ace Track was designed to give the racer a fraction-of-a-second advantage that can spell the difference between victory and defeat in the highly competitive world of track racing. Besides offering great durability and rigidity, Dura-Ace Track features highly sophisticated mechanics, like diamond polished bearing races for example. As a result, the Dura-Ace Track racer is assured of the highest power transfer efficiency—the key to converting leg power into go power on the track.



Diamond-Polished Mirror Finish (Cup & Cones),

Sealed Mechanism,

Composite-Type Design (Large Flange)

Front, 100mm., Rear, 120mm. Over Lock Nut Dimensions (One-Side or Both-Side Threaded Type,

Small Flange/Large Flange)

24H, 28H, 32H, 36H Spoke Holes

Spoke Hole Diameter Ø2.4mm.

Forged Aluminum-Anodized Finish (Hub Body), Material & Finish

Poly-Carbonate Resin Composit Hub Shell

Fork End Slot Width Front; 9mm. (Hollow Axle), Rear; 10mm. (Hollow Axle)





Cr-Mo Steel

Sealed Mechanism

Sprocket

SS-7600 (Hub Sprocket for Track Model)

Thread BC 1.37 x 24T.P.I. (English)

Standard Sprocket $1/2'' \times 1/8''$, $1/2'' \times 3/32''$ 13T., 14T., 15T., 16T.

Teeth Material & Finish Cr-Mo Steel

Weight 1/2" x 1/8" Sprocket

13T.	31g.
14T.	38g.
15T,	44g.
161.	53g.

Front Chainwheel & Bottom Bracket Assembly

FC-7600 BB-7600 (B.B. Set)

Weight 605g. (48T., 170mm.), 305g. (B.B. Set)

Features Exclusively Designed for Track,

Computer Aided Design (Crank),

Removable Sealed Mechanism (B.B.)

Use For 1/8" & 3/32" Chain

Teeth 42T.-55T.

165mm., 167.5mm., 170mm., 172.5mm., 175mm. Crank Length

Crank Thread English BC 9/16" x 20T.P.I.

English BC 1.37 \times 24T.P.I., French M35 \times 1.0, Italian M36 \times 24T.P.I. Cup Thread

B.B. Size 68-5-109, 70-5-109

B.B. Axle Length

Material & Finish Aluminum Anodized Finish (Crank, Crank Arm Cap),

Aluminum. High-Tech Grey Anodized Finish (Chainring),

Steel+Chrome-Plated (Fixing Bolt),

Nickel Cr-Mo Axle



HP-7600

Weight

Track Type Туре

Features Composit Structure,

90g.

Sealed Mechanism,

Super Light Weight

Height

Upper Cone 19.5mm., Lower Cone 11.5mm. Aluminum-Anodized Finish (Nut, Upper Cone),

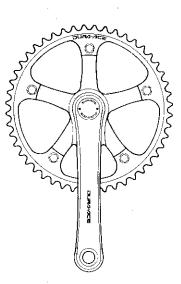
Material & Finish High Impact Resin (Upper Cone, Lower Cup Covers),

Bearing Steel (Upper & Lower Cup),

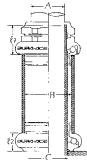
Die Steel-Titanium Plated (Upper & Lower Cone)

Variation

Type	Thread	Press Race Diameter	
туре	i iliçau	Upper Cone & Lower Cup Lower Cor	
English/Italian	BC1 ×24T.	30.2mm.	26.4mm.
French	M25 × P1.0	30,2mm,	26.4mm.



Large Frange



-	,
Dime	nsions

	ξî	19.5mm,
	€2	11.5mm.
	Н	Head Tube Length
	Α	22.0mm.
	В	30.2mm.
	C	26.4mm.
	Thread	BC 1"×24T. (English, Italian Thread)/ M25"×P1.0 (French Thread)

Quality racing components for competition machines and the best sport bicycles.

Shimano 600 Ultegra offers the quality and high-style appearance that upgrades the value and performance of the quality entry level racing bicycle. Features include increased durability, an 8-speed freehub, polished bearing races, compact aerodynamic design, and a high-tech pearl grey color treatment. New for 600 Ultegra 1992 is Shimano Total Integrtation—the breakthrough control system that allows the cyclist to both shift gears and brake without releasing the handlebars.



Dual-Control Lever (ST-6400)

This new Dual-Control lever brings the hands-on performance of Shimano Total Integration to the 600 Ultegra group. Featuring 8-speed and Super SLR compatibility, the 600 Ultegra Dual-Control Lever brings pro-performance to amateur racers.



8-Speed SIS

The 8-speed SIS system is now available with 600 Ultegra. In addition to the ST-6400 Dual-Control lever, the system features the FH-6402-HG freehub, RD-6401 rear derailleur, and CN-HG90 or CN-HG91 chain and CS-HG90-8 cassette.



8-Speed HG Sprockets

600 Ultegra's 8-speed gear cluster utilizes HG sprockets, HG means that the sprockets are computerprofiled and strategically positioned to provide fast, direct, and smooth chain transfer between cogsregardless of pedal torque or cadence.

8-Speed Freehub

600 Ultegra's rear hub and freewheel assembly are combined to form a rigid single piece unit called the freehub which results in a stronger rear wheel, less spoke breakage, decreased rim offset, and increased power transfer efficiency.



Eight-speed SIS gives a wider gear selection with Shimano Index System precision. Just a tap on Ultegra's Dual-Control Lever (dualpurpose braking and shifting lever) delivers the desired gear without removing hands from the bars.



Super SLR

Side pull SLR caliper features offset pivot points that increase the power multiplication factor. The result is increased stopping power with highly sensitive control.



Shimano SG

Ultegra's chainwheels feature Shimano SG design. Cutouts and special contours guide the chain quickly and smoothly from one chainwheel to the next. It's the closest thing yet to SIS performance for the front derailleur.



Biopace

The computer designed shape of Biopace creates a more natural pedaling cadence. The result is less fatigue, increased stamina, and a more natural pedaling feeling.



SHIMANO TOTAL INTEGRATION

Pedal Set PD-6400

> Handle Stem **HS-6400**

Seat Post SP-6400

Clipless Pedal Set PD-6402

> Freehub FH-6402-HG

Front Chainwheel FC-6400-sg

Front Hub **HB-6400-F**

CN-HG90

Dual Pivot Brake BR-6403

Brake Lever Set **BL-6403**

Sealed Cartridge Bottom Bracket BB-UN70

Dual Control Lever Set ST-6400

Bar End Shift Lever Set SL-BS64-8

Head Parts **HP-6400**

Front Detailleur FD-6401

Rear Derailleur **RD-6401**

CS-HG90-8

Shift Lever Set SL-6401-8

8-speed SIS Compatible,

Super-SLR Compatible Features Light Action Lever,

Sealed Mechanism, Aerodynamic Design, Anatomical Design

Lever Clamp Diameter 23.8mm. - 24.2mm.

Aluminum Barrel Finish (Bracket), Material & Finish

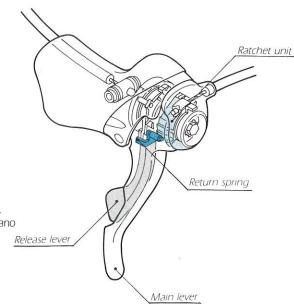
Aluminum•Paint Finish (Lever)

Note For SIS function, use for SIS-SP outer casing with liner (Lever Side) and SIS sealed outer casing with liner (Rear Side).

ST-6400 must be used as a set with BR-6403 and the Shimano

SLR outer casing with liner.

No other combination can be used.



Shifting Lever

SL-6401-FĈAI (8-speed SIS, Brazed-on A Type)

*"C" of Model Number means Italian Type (Fixing Bolt is 5mm. Diameter)

Weight 72.5g. Features 8-speed SIS,

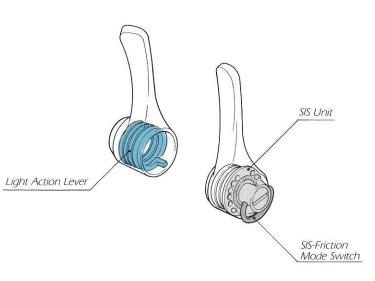
SIS-Friction Mode Switch, Light Action Lever, Sealed Mechanism, Human Engineered Design, 30° Off-set of Lever Stopper,

Sealed Outer Casing

Lever Clamp Diameter 28.6mm.

Material & Finish Aluminum • Gray Paint Finish (Lever)

Attachment Position Down Tube



Shifting Lever

SL-BS64-8

Weight 180g. (Pair) 8-speed SIS, Features

> SIS-Friction Mode Switch, Light Action Lever, Sealed Mechanism, Human Engineered Design,

Sealed Outer Casing 19.0mm. — 22.0mm.

Bar Inner Diameter Material & Finish

Aluminum • Gray Paint Finish (Lever)

Attachment Position Bar End

The SL-BS64-8 is exclusively designed for

Shimano 600 Ultegra 8-speed system.

Use in combination with the rear derailleur RD-6401.

SL-BS50

Weight 183g.

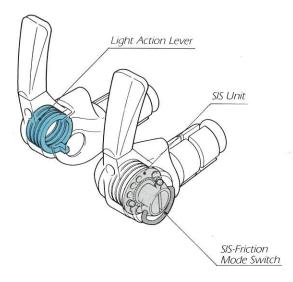
Compatibility 6 & 7-speed SIS Compatible, SIS-Friction Mode Switch, Features

Light Action Lever, Sealed Mechanism, Human Engineered Design,

Sealed Outer Casing Bar Inner Diameter 19.0mm. — 22.0mm.

Material & Finish Aluminum • Buff Finish (Lever) Attachment Position Bar End

Shifting Lever



Shimano 600 Ultegra

*"C" of Model Number means Italian Type (Fixing Bolt is 5mm. Diameter)

Weight 60g. (SL-6400-FCAI)

Same Lever for 6 & 7-speed SIS, **Features**

SIS-Friction Mode Switch, Sealed Mechanism,

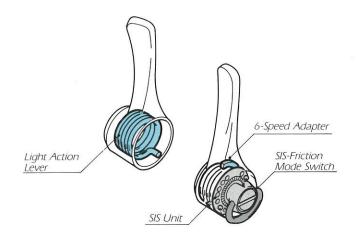
30° Off-set of Lever Stopper (Front),

Light Action Lever (Front), Lever Interchangeability, Human Engineered Design

Lever Clamp Diameter 28.6mm.

Material & Finish Aluminum • Gray Paint Finish (Lever)

Attachment Position Down Tube



Rear Derailleur

RD-6401

Weight 215g.

Shimano Total Intergration Compatible, Compatibility

6, 7 & 8-speed SIS Compatible

Sealed Link Pivots, Features

Sealed Guide Pulley,

Ceramic Guide Pulley Bushing,

Sealed Tension Pulley,

Sintered Alloy Tension Pulley Bushing,

Sealed Pivot & Bracket Axles, Double Servo-Panta Mechanism,

Centeron Guide Pulley, B-Tension Adjust Bolt, Double Spoke Barrier, Chain Retainer

Maximum Rear Sprocket: 28T. Capacity

Minimum Rear Sprocket: 12T.

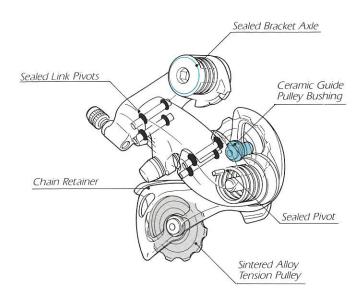
Front Difference: 13T. Total Capacity: 28T.

Material & Finish

Aluminum Dark Gray Paint Finish (Bracket & Plate Body),

Aluminum Silver Paint (Right Link),

Aluminum Barrel Finish (Pulley Plate & Left Link)



Front Derailleur

FD-6401-B (Band Type)

FD-6401-F (Italian Brazed-on A Type)

Weight 107g. (Band Type)

Compatibility Shimano Total Integration Compatible,

Shimano SG Gear Compatible, Narrow Type Chain Compatible

Features Adjustable Return Spring,

Rigid Chain Guide, New Trapese Mechanism,

Sealed Link Pin, Compact Design

Capacity 14T

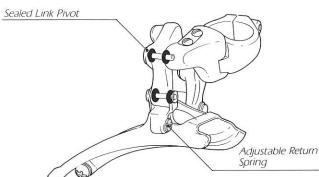
Clamp Diameter 28.6mm.

Aluminum · Silver Paint Finish (Right Link), Material & Finish

Aluminum Dark Gray Paint Finish (Front & Rear Band),

Steel • Chrome-Plated (Chain Guide, Clamp Bolt)

Shimano 600 Ultegra



Shimano 600 Ultegra

Front Chainwheel & Bottom Bracket Assembly

FC-6400-SG (Shimano SG Double, LD Type)

BB-6400 (B.B. Set)

Weight Compatibility

Features

650g. (42T., 52T., 170mm.), 293g. (B.B. Set)

Shimano Total Integration Compatible,

Narrow Type Chain Compatible Shimano SG Gear,

Sealed Mechanism (B.B)

Chain Size 1/2" × 3/32"

Teeth Combination 52 × 42 (Biopace SG), 53 × 42, 52 × 42 (Shimano SG)

Crank Length 165mm., 170mm., 172.5mm., 175mm.

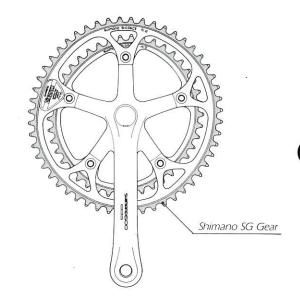
English BC 9/16" × 20T.P.I. Crank Thread

Cup Thread English BC 1.37 × 24T.P.I., French M35 × 1.0, Italian M36 × 24T.P.I.

B.B. Size 70-W-115, 68-W-113

Material & Finish Aluminum • Anodized Finish (Crank, Chainring),

Nickel Cr-Mo Axle



Sealed Cartridge Bottom Bracket

BB-UN70

Weight 287g. (122.5mm.)

Features

"Easy Assembly" Construction Improved Durability (Fully Sealed Construction)

Maintenance Free Construction Lightweight Design

Specifications

Shell Width	68 (BC)	70 (M36)
Spindle Length	115	115
Spindle Marking	D-H	D-H



BR-6403-49 (Short 49 Type)

Weight 405g. (F & R, 49 Type)

Super Total Integration Compatible, Compatibility

Super SLR (Shimano Linear Response) Compatible

Thrust Bearing (Y-Arm Pivot), Features

Coated Washer (C-Arm Pivot),

Spring Sleeve,

Click & Eccentric Type Quick Release,

Easy Adjust

Forged Aluminum Paint Finish (Arch), Material & Finish

Steel-Chrome-Plated (Pivot Bolt, Quick Release)

BR-6403 must be used as a set with ST-6400 or BL-6403 and Note

the Shimano SLR outer cable with liner. No other combination can be used.



BL-6403 (Aero Type)

Weight 272g. (Pair)

Super SLR (Shimano Liner Response) Compatible Compatibility

Return Spring, Cable Guide, **Features**

Aerodynamic Design, Anatomical Design

Lever Clamp Diameter 23.8mm. - 24.2mm.

Lever Stroke 84mm.

Aluminum Paint Finish (Lever), Material & Finish

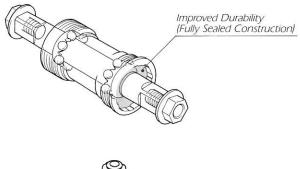
Aluminum Barrel Finish (Bracket),

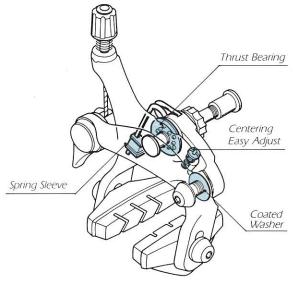
Soft Resin (Cover)

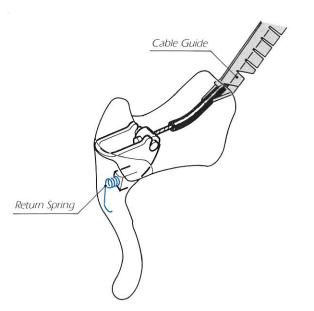
Bracket Cover Black, White

> BL-6403 must be used as a set with BR-6403 and Note

> > the Shimano SLR outer cable with liner. No other combination can be used.







8-speed SIS Compatible,

HG Gear Compatible Features Lip Type Sealed Mechanism,

Uni-Balance System

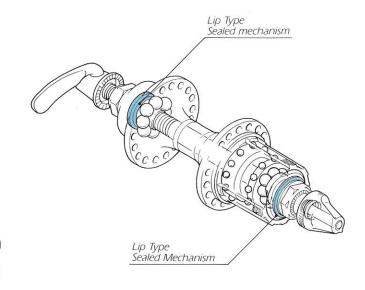
Over Lock Nut Dimensions 130mm.

Axle Length 141 mm. Axle Thread 10mm. Spoke Holes 28H, 32H, 36H Hole PCD 45 Chain Line 42.2mm.

Aluminum • Buff & Anodized Finish (Hub Shell) Material & Finish

Resin Black Finish (Dust Cap),

Steel-Chrome-Plated (Quick Release Housing)



Freehub

FH-6401-HG (7-speed)

Weight 423g. (with Quick Release)

7-speed SIS Compatible, Compatibility HG Gear Compatible

UG/HG Convertible Type, **Features**

Lip Type Sealed Mechanism, Uni-Balance System,

One-Piece Forged Hub Body

Over Lock Nut Dimensions 126mm.

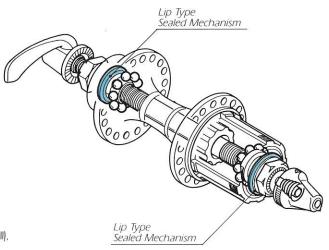
Axle Length 137mm. Axle Thread 10mm. Spoke Holes 28H, 32H, 36H

Hole PCD 45 Chain Line 41.2mm.

Material & Finish Forged Aluminum Buff Anodized Finish (Hub Shell),

Resin Black Finish (Dust Cap),

Steel-Chrome-Plated (Quick Release Housing)



Front Hub

HB-6400-F

Weight 212g. (with Quick Release)

Lip Type Sealed Mechanism, **Features**

One-Piece Forged Hub Body

Over Lock Nut Dimensions 100mm.

Axle Length 108mm. Axle Thread 9mm. Spoke Holes

28H, 32H, 36H

Hole PCD

Material & Finish Forged Aluminum-Anodized Finish (Hub Shell)

Lip Type ealed Mechanism Lip Type Sealed Mechanism

Cassette Sprockets

CS-HG90-8 (8-speed)

Compatibility

Weight 250g. (Sprocket S Group & Spacer) Shimano Total Integration Compatible,

8-speed SIS Compatible 8-speed HG

Feature Use

For 1/2" × 3/32" Chain (Narrow Type Chain) Steel • Chrome Plated

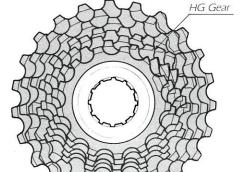
Material & Finish

Sprocket Combinations

S 12, 13, 14, 15, 16, 17, 19, 21T. 13, 14, 15, 16, 17, 19, 21, 23T.

U 12, 13, 14, 15, 17, 19, 21, 23T.

V 13, 14, 15, 17, 19, 21, 23, 26T. W 12, 13, 15, 17, 19, 21, 23, 25T.



Shimano 600 Ultegra

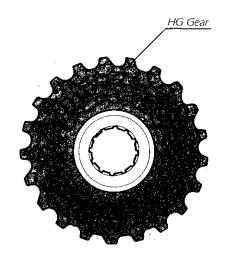
52

Sprocket Combinations

13, 14, 15, 17, 19, 21, 231.

J 13, 14, 15, 16, 17, 19, 21T.

L 12, 13, 14, 15, 17, 19, 21T. M 13, 15, 17, 19, 21, 24, 28T.



Cassette Sprockets CS-6400-6/7

Chain Size

Material & Finish

Weight 223g. (7-speed Sprocket 12—21T. & Spacer)

Teeth

Compatibility 6 & 7-speed SIS Compatible Feature New Uniquide Teeth

1/2" × 3/32" Chain (Narrow Type Chain)

Steel-Silver Finish (Sprocket)

Standard Sprocket Combinations

preciazionei Linizu Ibbiockeri			
6-speed	13, 14, 15, 16, 17, 18T. 13, 14, 15, 17, 19, 21T. 13, 14, 17, 19, 21, 23T. 13, 15, 17, 19, 21, 24T. 13, 15, 17, 20, 23, 26T. 13, 15, 17, 20, 24, 28T. 12, 14, 17, 20, 24, 28T. 13, 15, 17, 20, 25, 30T. 12, 14, 16, 19, 22, 26T. 12, 14, 17, 20, 25, 30T.		
7-speed	12, 13, 14, 15, 16, 17, 19T. 12, 13, 14, 15, 17, 19, 21T. 13, 14, 15, 17, 19, 21, 24T. 13, 14, 15, 16, 17, 19, 21T. 13, 15, 17, 19, 21, 23, 26T. 13, 15, 17, 19, 21, 24, 28T. 15, 16, 17, 18, 19, 20, 21T.		

	6-speed	7-speed
Threaded Sprockets	12—16T. (6S mark)	12—16T, (7S mark)
2nd Gear (Spline Type) w/Spacer	13T. (6S mark)	. (3T, (7S mark)
Spline Sprockets	14—26T./2	28T./30T./32T./34T.
Spacer Width	3.65mm. (Light Gray)	2nd3.30mm. (except 13T.) 3rd to low-3.15mm. {7S mark} [Dark Gray]

PD-6402

Weight 450g. (Pedal, Pair), 92g. (Cleat & Hardware)

Features Dual Function,

34° Road Clearance,

Easy Maintenance Cartridge Axle, Aerodynamic Dustcupless Design, Efficient Sealed Mechanism, Adjustable Cleat Glip Tension, Compatible Look® Cleats, Low-Profile Design

Crank Thread Material & Finish

English BC 9/16"× 20T.P.I.

Aluminum (Body),

Cr-Mo Steel (Axle),

Pedal

PD-6400

Weight 478g. (Pair, Including Toe Clip Size L)

Features Positive Grip Shoe Creat, 34° Road Clearance,

Easy-Maintenance Cartridge Axle,

Compound Structure of Resin Bushing and Cup & Cone Bearings,

Aerodynamic Design, Sealed Mechanism

Toe Clip Size Crank Thread M, L, LL

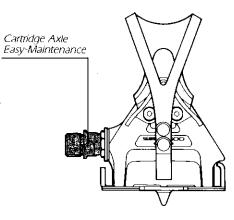
English BC 9/16" x 20T.P.I.

Material & Finish Aluminum (Body),

Aluminum-Anodized Finish (Front Plate),

Cr-Mo Steel (Axle),

Steel-Chrome-Plated or Aluminum-Anodized Finish (Toe Clip)



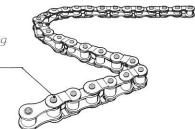
Bussingless Design,

Chrome Treatment Link Pins

Size $1/2" \times 3/32"$

Material & Finish Silver Finish (Roller & Pin Link Plate)





HG Chain

CN-HG90

Compatibility Shimano Total Integration Compatible

Narrow Type HG Chain Feature

1/2" × 3/32" Size

Black Finish (Roller Link Plate), Material & Finish

Silver Finish (Pin Link Plate)

Head Parts

HP-6400

Weight 100g.

Features Road Type

Compact & Light Weight, Sealed Mechanism, Burnished & Polished Finish

Material & Finish Aluminum (Upper & Lower Cup), Cr-Mo Steel (Races),

Stainless Steel (Lower Cone)

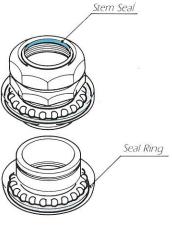
Variation

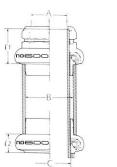
Height Upper Cone: 22.0mm., Lower Cone: 11.5mm.

Туре	Thread	Press Race Diameter		
	THEAU	Upper Cone & Lower Cup	Lower Cone	
English/Italian	BC1 × 24T.	30.2mm.	26.4mm.	
French	M25 × P1.0	30.2mm.	26.4mm.	

Dimensions

- WILLIAM CONTROL OF THE PARTY	
l'1	22.0mm.
· l2	11.5mm.
Н	Head Tube Length
Α	22.3mm.
В	30.2mm.
C	26.4mm.
Thread	BC 1"×24T. (English Thread)/ M25"×P1.0 (French Thread)





Seat Post

SP-6400-A (Round Tube, A Type) SP-6400-B (Semi Oval Tube, B Type)

Weight 284g. (B Type, 27.2mm.)

Features Aerodynamic Design, Hexagon Release

Shaft Adjustment Length 25.0mm.—27.2mm.

Material & Finish Aluminum • Anodized Finish

Handle Stem

HS-6400

Weight 286g. (100mm.) Features Aerodynamic Design,

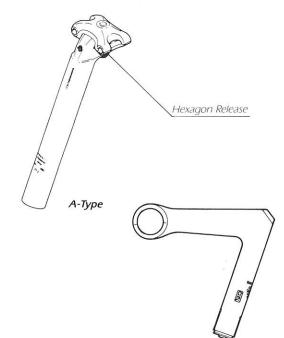
Hexagon Release

Extension 80mm., 90mm., 100mm., 110mm., 120mm., 130mm.

Handle Stem Diameter 22.2mm.

Handlebar Clamp Diameter 25.4mm., 26.0mm.

Material & Finish Aluminum • Anodized Finish



54

Shimano 600 Ultegra

Beauty and performance combine in an exciting component group for the quality sport bicycle.

The Shimano 105SC components were developed to offer both performance and stylish appearance. Quality construction and a full range of advanced Shimano functions make 105SC a high-performance component group. Compact aerodynamic design and a striking color treatment make the 105SC-equipped bicycle a beautiful machine. Shimano 105SC offers the quality and appearance that appeals to beginning racer, triathletes, dedicated sport-fitness riders—anyone who appreciates a quality performance-oriented

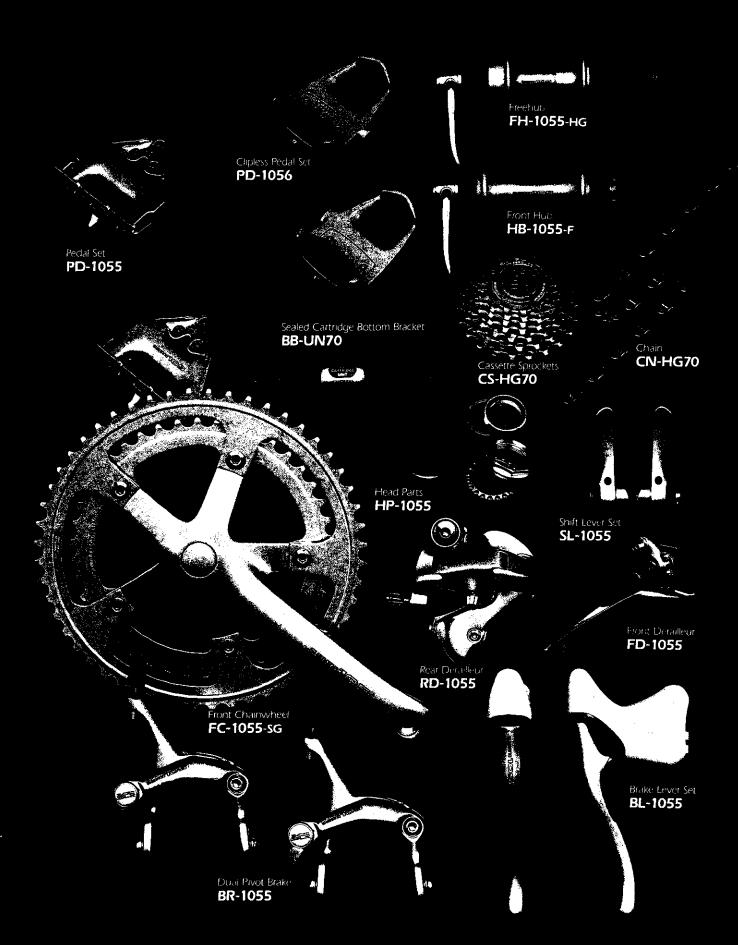


HG sprockets. HG means that the sprockets are computer-profiled and strategically positioned to provide fast, direct, and smooth . chain transfer between cogsregardless of pedal torque or

assembly are combined in a rigid single piece freehub. The freehub creates a stronger rear wheel, reduces spoke stress, decreases rim offset, and increases power transfer efficiency

The computer designed shape of Biopace creates a more natural pedaling cadence. The result is lees fatigue, increased stamina, and a more natural pedaling feeling.

SHIMANO 105



*"C" of Model Number means Italian Type (Fixing Bolt is 5mm. Diameter)

Weight 70g. (SL-1055-FCAI)

Features

7-speed SIS, SIS-Friction Mode Switch,

30° Off-set of Lever Stopper (Front),

Light Action Lever (Front), Sealed Mechanism,

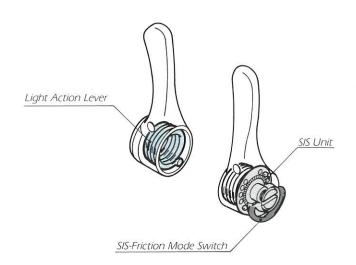
Human Engineered Design

Lever Clamp Diameter

Material & Finish

28.6mm. Aluminum • Enamel Finish (Lever)

Attachment Position Down Tube



Rear Derailleur

RD-1055

Weight 247g

Compatibility 6 & 7-speed SIS Compatible

Features

Sealed Link Pivots,

Sintered Alloy Guide Pulley Bushing, Sealed Pivot & Bracket Axle, Double Servo-Panta Mechanism,

B-Tention Adjust Bolt, Double Spork Barrier, Chain Retainer

Capacity

Maximum Rear Sprocket: 28T.

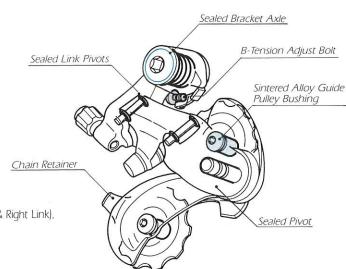
Minimum Rear Sprocket: 12T. Front Difference: 13T.

Total Capacity: 28T.

Material & Finish

Aluminum • Enamel Finish (Bracket & Plate Body & Right Link),

Steel Pearl Bright Finish (Left Link)



FD-1055-B (Band Type)

FD-1055-F (Italian Brazed-on A Type)

Weight

105g. (Band Type)

Compatibility

Shimano SG Compatible,

Narrow Type Chain Compatible

Features

Leading Action Pantagraph Mechanism,

Compact Design, Rigid Chainguide,

Sealed Mechanism

Capacity 14T.

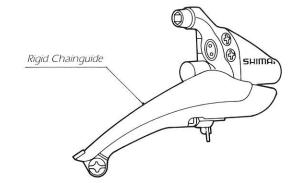
Clamp Diameter

28.0mm.—28.6mm.

Material & Finish

Aluminum • Enamel Finish (Right Link, Front & Rear Band),

Steel Pearl Bright Finish (Chain Guide)



Sealed Cartridge Bottom Bracket

BB-UN70

Weight

287q. (122.5mm.)

Features

"Easy Assembly" Construction

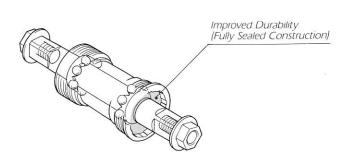
Improved Durability (Fully Sealed Construction)

Maintenance Free Construction

Lightweight Design

Specifications

Shell Width	68 (BC)	70 (M36)
Spindle Length	115	115
Spindle Marking	D-H	D-H



Shimano 105SC

58

Front Chainwheel & Bottom Bracket Assembly

FC-1055-SG (Shimano SG Double, LD Type)

BB-1055 (B.B. Set)

Weight 710g. (42T., 52T., 170mm.), 340g. (B.B. Set)

Compatibility Narrow Type Chain Compatible

Features Shimano SG Gear,

Sealed Mechanism (B.B.)

Chain Size $1/2'' \times 3/32''$

52 x 42 (Biopace SG), 53 x 42, 52 x 42 (Shimano SG) Teeth Combination Crank Length 165mm., 167.5mm., 170mm., 172.5mm., 175mm.

English BC 9/16" × 20T.P.I. Crank Thread

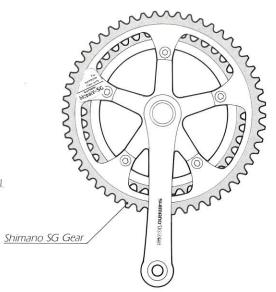
English BC 1.37 × 24T.P.I., French M35 × 1.0, Italian M36 × 24T.P.I. Cup Thread

70-W-115, 68-W-113 B.B. Size

Material & Finish Aluminum • Enamel Finish (Crank),

Aluminum. Anodized Finish (Chainring),

Nickel Cr-Mo Axle



Dual Pivot Brake

BR-1055-49 (Short 49 Type) BR-1055-57 (Long 57 Type)

Weight 360g. (F & R, 49 Type)

Compatibility Super SLR (Shimano Linear Response) Compatible

Thrust Bearing (Y-Arm Pivot), Coated Washer (C-Arm Pivot),

One-Piece & Low Profile Brake Shoe,

Spring Sleeve,

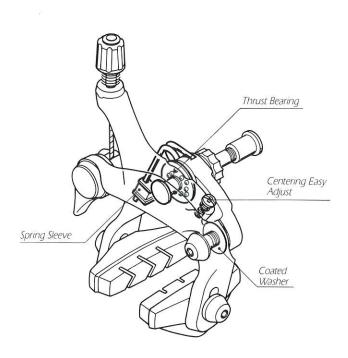
Click & Eccentric Type Quick Release,

Easy Adjust

Material & Finish Aluminum • Enamel Finish (Arch)

BR-1055 must be used as a set with BL-1055 and

the Shimano SLR outer cable with Liner. No other combination can be used.



Brake Lever

BL-1055 (Aero Type)

Weight 252g. (Pair)

Compatibility Super-SLR (Shimano Liner Response) Compatible

Return Spring, Features

Human Engineerd Design, Aerodynamic Design

Lever Clamp Diameter 23.8mm.—24.2mm.

Lever Stroke 84mm.

Material & Finish Aluminum • Enamel Finish (Lever),

Aluminum Barrel Finish (Bracket),

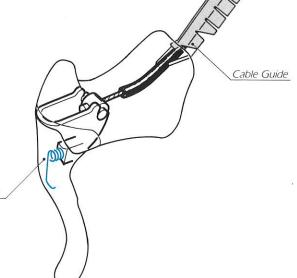
Soft Resin (Cover)

Black, White Color (Bracket Cover)

BL-1055 must be used as a set with BR-1055 and

the Shimano SLR outer cable with liner. No other combination can be used.

Return Spring



126mm. Axle Length 137mm, Axle Thread Spoke Holes

10mm. 32H, 36H Hole PCD 45

Chain Line 41.2mm.

Material & Finish Aluminum-Anodized Finish (Hub Shell)

Lip Type Sealed Mechanism Lip Type Sealed Mechanism

Front Hub

HB-1055-F

Features

Weight 216g. (with Quick Release) Lip Type Sealed Mechanism, One-Piece Forged Hub Body

Over Lock Nut Dimensions

Axle Length Axle Thread

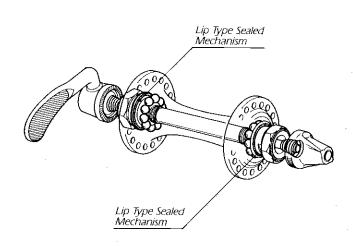
100mm., 96mm. 108mm., 104mm. 9mm.

32H, 36H

Spoke Holes Hole PCD

Material & Finish

Aluminum Anodized Finish (Hub Shell)



Cassette Sprockets

CS-HG70 (7-speed)

Compatibility

Weight 286y, (Sprocket I Group & Spacer) 7-speed SIS Compatible 7-speed HG

Feature Chain Size

1/2" x 3/32" (Narrow: Type Chain)

Material & Finish Steel-Silver Finish Sprocket Combinations

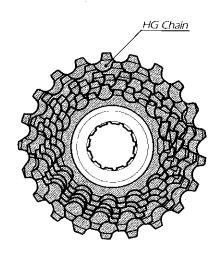
E 12, 14, 16, 18, 21, 24, 28T.

H 13, 15, 17, 19, 21, 23, 26T.

I 13, 14, 15, 17, 19, 21, 23T.

J 13, 14, 15, 16, 17, 19, 21T. L 12, 13, 14, 15, 17, 19, 21T.

M 13, 15, 17, 19, 21, 24, 28T,



HG Chain

CN-HG70

Size

Features Narrow Type HG Chain,

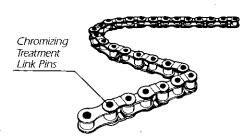
Chromizing Treatment Link Pins

 $1/2'' \times 3/32''$

Material & Finish

Steel-Gray Finish (Roller Link Plate),

Steel-Black Finish (Pin Link Plate)



Shimano 105SC

PD-1056

Weight

460g. (Pedal, Pair), 105g. (Cleat & Hardwear)

Features

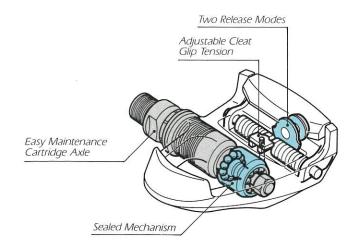
34° Road Clearance, Two Release Modes,

Easy Maintenance Cartridge Axle, Aerodynamic Dustcap-less Design, Adjustable Cleat Grip Tension,

Sealed Mechanism, Low-Profile Design,

Crank Thread Material Compatible Look® Cleats English BC 9/16" × 20T.P.I. Aluminum (Body),

Cr-Mo Steel



Pedal

PD-1055

Weight 433g. (Pair, Including Toe Clip Size L)

Features 34° Road Clearance,

Easy Maintenance Cartridge Axle,

Aerodynamic Design, Sealed Mechanism

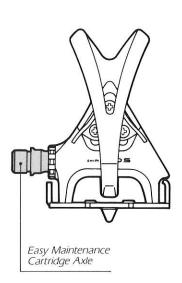
Toe Clip Size Crank Thread Material & Finish

M, L, LL

English BC 9/16" × 20T.P.I.

Aluminum (Body), Steel (Front Plate),

Cr-Mo Steel (Axle), Resin Dark Gray (Toe Clip)



Head Parts HP-1055

Weight 101 g.

Type Road Type

Features

Sealed Mechanism

Material & Finish

Aluminum Silver Finish (Upper & Lower Cup),

Cr-Mo Steel (Races),

Stainless Steel (Lower Cone)

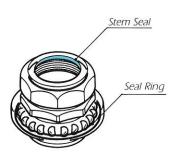
Height Variation

Upper Cone: 21.2mm., Lower Cone: 11.5mm.

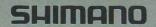
Press Race Diameter Thread Upper Cone & Lower Cup | Lower Cone English/Italian BC1 × 24T. 30.2mm. 26.4mm.

Dimentions

French		M25 × P1.0	30.2mm.	26.4mm.
l1	21.2m	nm.		A
l2	11.5m	nm.		
Н	Head	Tube Length		
Α	22.3r	nm.		(****** 9
В	30.2r	nm.		
C	26.4r	nm.		
Thread	BC 1' M25'	"×24T. (English T "×P1.0 (French Th	hread)/ hread)	d B → B
			2	
				-C









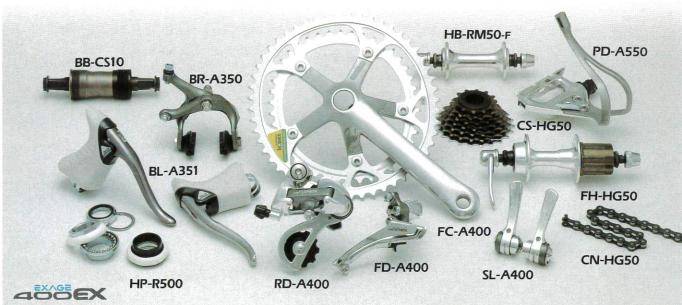
Shimano RX100

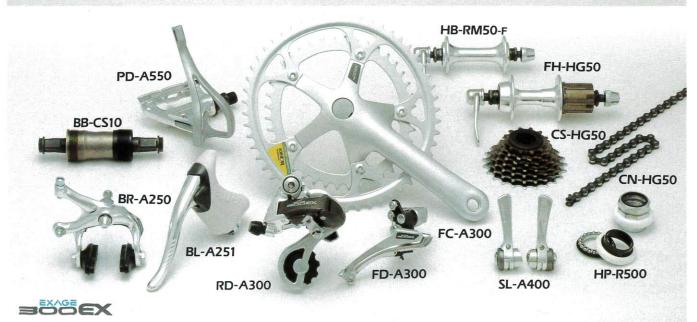
Model No.	Specifications	Features	Material•Finish	Note
Rear Derailleur RD-A550-GS (Long Cage) RD-A550-SS (Short Cage)	6 & 7-speed SIs Compatible Long Cage: Max. Rear Sprocket: 30T. Min. Rear Sprocket: 12T. Front Difference: 20T. Total Capacity: 36T. Short Cage: Max. Rear Sprocket: 28T. Min. Rear Sprocket: 12T. Front Difference: 13T. Total Capacity: 28T. 280g. (Short Cage)	Double Servo-Panta Mechanism Centeron Guide Pulley Double Spoke Barrier B-Tension Adjust Bolt Sealed Prvot Axle Sealed Link Pivot Sintered Alloy Guide Pulley Bushing	Bracket Body: Aluminum•Barrel Finish Right Link: Aluminum•Barrel Finish Left Link: Steel-Pearl Bright Finish Plate Body: Aluminum•Barrel Finish	SIS Compatible Detachable Bracket Available
Front Derailleur FD-A550-B (Band Type) FD-A550-F (Italian Type)	Shimano SG Gear Compatible Narrow Type Chain Compatible Total Capacity: 14T. Band Diameter: \$428.0mm.—\$28.6mm. Stroke [w/\$28.6mm. Band]: 37—51 100g. (Band Type)	Leading Action Pantagraph Mechanism Rigid Chainguide Compact Design	Front Band: Aluminum-Barrel Finish Rear Band: Aluminum-Barrel Finish Right Link: Aluminum-Barrel Finish Chain Guide: Steel-Pearl Bright Finish	Brazed-on Type Available
Front Derailleur FD-A553-GS (Band Type)	Shimano SG Gear Compatible Narrow Type Chain Compatible Total Capacity: 24T. [Biopace HP] 26T. (Round) Band Diameter: \$\phi 28.0mm\phi 28.6mm. Stroke [\text{\texi\text{\text{\text{\text{\text{\texi{\text{\texi{\text{\te	Leading Action Pantagraph Mechanism Rigid Chainguide Compact Design	Front Band: Aluminum-Barrel Finish Rear Band: Aluminum-Barrel Finish Right Link: Aluminum-Barrel Finish Chain Guide: Chrome Plated	

Shimano RX100

Model No.	Specifications	Features	Material • Finish	Note
Shifting Lever SL-A550-FCAI (Brazed-on A Type) SL-A550-BCAI (Side Band A Type) SL-A550-T-FCAI (Brazed-on A Type for Triple Chainwheel) SL-A550-T-BCAI (Side Band A Type for Triple Chainwheel)	7-speed SIS Down Tube Lever Lever Clamp Diameter: 28.6mm. 72g. (SL-A550-FCAI)	SIS-Friction Mode Switch Light Action Lever Sealed Mechanism 30° Off set of Lever Stop [Except for SL-A550-T]	Aluminum Paint Finish	(C) means Italian Type Fixing Bolt is 5mm. Diameter
Dival Privot Brake BR-A550-49 (Short 49 Type) BR-A550-57 (Long 57 Type)	Super SLR Shimano Linear Response Compatible Sunken Bolt Type: Front, 27 Shim Rear, 12 Brim Nut Type: Front, 47 Omm Rear, 30 Omm 348g. [F & R. 49 Type]	Easy Adjust With Synchronizer Spring Sleeve Coated Pivot Washer One Piece & Low Profile Brake Shoe	Č-Arm: Aluminum*Anodised Finish Y-Arm: Aluminum*Anodised Finish Gate: Aluminum*Anodised Finish	BR-A550 must be used as a set with BL-A550 and the Shimano SLR Outer Cable No other combination can be used
Brake Lever BL-A550 (Aero Type)	Super-SLR (Shimano Linear Response) Compatible Lever Clamp Diameter: 23.8mm.—24.2mm, Lever Stroke: 84 252g. (Pair)	Aerodynamic Design	Lever: Aluminum-Anodized Finish Bracket: Aluminum-Barrel Finish Cover: Soft Resin-Molding Black, White	BL-A550 must be used as a set with BR-A550 and the Shimano SLR Outer Cable. No other combination can be used.
Front Chainwheel FC-A550-SG [Shimano SG Double LD Type] FC-A550-T [Shimano SG Triple, LD Type] Bottom Bracket Assembly BB-A550 Sealed Cartridge Bottom Bracket BB-UN50	Biopace SG Round S	Computer Aided Design (Crank) Scaled Mechanism (BB) : NSSO-T	Crank Arm. Aleminum-Bariel Finish Chain Ring: Aleminum-Anodised Einish	Spincle BB - A550
Freehub FH-A550	7 - speed SIS Compatible UG/HG Compatible: Type Spoke Holes: 36H., 32H. Hole PCD: 45 OL.D	Uni-Balance System Resin Sealed Mechanism One-Piece Forged Hub Body	Aluminum-Polish Finish	
Front Hub HB-A550-F	Spoke Holes: 36H: 32H: Hole PCD: 38 OLD: 100 Axie Length: 108: Mounting Type: Quick Release Axie Thread: 9mm 202g	Resin Scaled Mechanism One Piece Forged Hub Body	Alumnum-Polish Finish	
Cassette Sprockets CS-HG70 (7:speed)	7-speed SIS Compatible 7-speed HG Gear Use Narrow Type Chain 286g. (Sprocket I Group)		Steel-Silver Finish	Cassette Sprocket Combinations: E 12, 14, 16, 18, 21, 24, 281. H 13, 15, 17, 19, 21, 23, 267. I 13, 14, 15, 17, 19, 21, 237. J 13, 14, 15, 16, 17, 19, 217. L 12, 13, 14, 15, 17, 19, 217. M 13, 15, 17, 19, 21, 24, 287.
Chain CN-HG70	7 speed SIS Compatible 7 speed HG Compatible Narrow Type Chain (172" x 3/32") 325g - (114 Link)	Chromizing Treatment Link Pin Connecting Pin Bushingless Design	Röller Link Plare: Steel-Gray Finish Pin Link Plate: Steel-Black Finish	
Pedal PD-A550	Crank Thread; English BC 9/16" x 20T.P.I. Toe Clip Size: M, L, LL Toe Clip Locking System: 3-screw 400g. (Pair, Including Toe Clip Size L)	32° Road Clearance Easy-Maintenance Cartridge Axle Sealed Mechanism Aero Dynamic Design Reflector (Option)	Body: Aluminum-Barrel Finish Toe Clip: Resin	
Head Parts HP-R500	Height: Upper Cone 22 Omin Lower Cone 11 5mm 121g	mm Z6.4mm	Lock Nut: Steel-Pearl Bright Finish: Upper Cup: Resin Lower Cup: Resin Color: White; Sayer, Black	







EXAGE 500EX

Model No.	Specifications	Features	Material•Finish	Note
Rear Derailleur R D-A500	6 & 7-speed SIS Compatible Max. Rear Sprocket: 28T. Min. Rear Sprocket: 12T. Front Difference: 13T. Total Capacity: 28T. 279g.	Double Servo-Panta Mechanism Centeron Guide Pulley Double Spoke Barrier B-Tension Adjust Bolt Sealed Mechanism Sintered Alloy Guide Pulley Bushing	Bracket Body: Aluminum Paint Finish Right Link: Aluminum Paint Finish Left Link: Steel Pearl Bright Finish Plate Body: Aluminum Paint Finish	SIS Compatible Detachable Bracket
ront Derailleur FD-A500-B Band Typel FD-A500-F Italian Typel	Narrow Type Chain Compatible Total Capacity: 14T. Band Diameter: \$\phi 28.0mm\phi 28.6mm. Stroke \((w/\phi 28.6mm. \) Band\(): 37-51 115g. \((\text{Band Type}) \)	Leading Action Pantagraph Mechanism Rigid Chainguide Compact Design	Front Band: Steel-Paint Finish Rear Band: Aluminum-Paint Finish Right Link: Aluminum-Paint Finish Chainguide: Chrome Plated	Brazed-on Type Available
hifting Lever 5L-A500-FCAI Brazed-on A Type) 5L-A500-BCAI Side Band A Type)	7-speed SIS Down Tube Lever Lever Clamp Diameter: 28.6mm, 76g. (SL-A500-FCAI)	SIS-Friction Mode Switch Light Action Lever Sealed Mechanism	Aluminum-Paint Finish	(C) means Italian Type Fixing Bolt is 5mm. Diameter
Dual Pivot Brake 3R-A500-49 Short 49 Typel 3R-A500-57 Long 57 Typel	Super-SLR (Shimano Linear Response) Compatible Sunken Bolt Type: Front; 27.5mm. Rear; 12.8mm. Nut Type: Front; 47.0mm. Rear; 30.0mm. 326g. (F & R, 49 Type)	Easy Adjust With Synchronizer Spring Sleeve Coated Pivot Washer One Piece & Low Profile Brake Shoe	C-Arm: Aluminum•Paint Finish Y-Arm: Aluminum•Paint Finish Gate: Aluminum•Barrel Finish	BR-A500 must be used as a set with BL-A500 and the Shimano SLR Outer Cable. No other combination can be used
Brake Lever BL-A500 Aero Type)	Super-SLR (Shimano Linear Response) Compatible Lever Clamp Diameter: 23.8mm.—24.2mm. Lever Stroke: 84 258g. (BL-A500, Pair)	Aerodynamic Design	Lever: Aluminum-Anodized Finish Bracket: Aluminum-Barrel Finish Cover: Soft Resin-Molding Black, White	BL-A500 must be used as a set with BR-A500 and the Shimano SLR Outer Cable. No other combination can be used
Front Chainwheel FC-A500-BP Biopace Double, LD Type) Bottom Bracket Assembly BB-A200 Sealed Cartridge Bottom Bracket BB-CS20	Narrow Type Chain Compatible Crank Length: 165mm, 170mm. Cup Thread: English BC 1.37 × 24T.P.I. Teeth: Top 50T, 52T, 53T Low 40T, 42T. Crank Thread: English BC 9/16" × 20T.P.I. French M35 × 10 (IBB-A200 Only) Italian M36 × 24TP.I. 720g. (42T, 52T, 170mm.) 333g. (B.B. Set BB-A200)	Computer Aided Design (Crank) Sealed Mechanism (B.B.)	Crank Arm: Aluminum-Barrel Finish Chain Ring: Aluminum-Anodised Finish	Spindle: BB-A200 Mark D-3H D-5H Width 70 68 Length 115 113 Spindle: BB-CS20 Mark D-H Width 70 [36] 68 [BC] Length 115
freehub FH-HG50	7-speed SIS Compatible UG/HG Compatible Type Spoke Holes: 36H., 32H. Hole PCD: 45 OL.D. 126 Axle Length 137 Mounting Type Quick Release/Nut Axle Thread: 10mm. 435q. (7-speed w/Quick Release)	Uni-Balance System Resin Sealed Mechanism (Choice) One-Piece Forged Hub Body	Aluminum•Dia-Cut Finish	
Front Hub HB-RM50-F	Spoke Holes: 36H., 32H. Hole PCD: 38 OL.D. 100 Axle Length 108 Mounting Type Ouick Release Axle Thread: 9mm 228g.	Resin Sealed Mechanism (Choice) One-Piece Forged Hub Body	Aluminum•Dia-Cut Finish	
Cassette Sprockets CS-HG50 7-speed)	7-speed SIS Compatible 7-speed HG Use Narrow Type Chain 268g. (Sprocket I Group)		Steel-Brown Finish & Silver Finish (Low Gear)	Cassette Sprocket Combinations: E 12, 14, 16, 18, 21, 24, 28T. H 13, 15, 17, 19, 21, 23, 26T. I 13, 14, 15, 17, 19, 21, 23T. J 13, 14, 15, 16, 17, 19, 21T. L 12, 13, 14, 15, 17, 19, 21T. M 13, 15, 17, 19, 21, 24, 28T.
CN-HG50	7-speed SIS Compatible 7-speed HG Compatible Narrow Type Chain (1/2" × 3/32") 335g. (114 Link)	Chromizing Treatment Link Pin Connecting Pin Bushingless Design	Roller Link Plate: Steel•Black Finish Pin Link Plate: Steel•Black Finish	
edal PD-A550	Crank Thread: English BC 9/16" × 20T.P.I. Toe Clip Size: M, L, LL Toe Clip Locking System: 3-screw 407g. (Pair, Including Toe Clip Size L)	32° Road Clearance Easy-Maintenance Cartridge Axle Sealed Mechanism Aero Dynamic Design Reflector (Option)	Body: Aluminum-Barrel Finish Toe Clip: Resin	
Head Parts HP-R500	Lower Cone 11.5mm. 121g Variation: Pre Upper Cone 8 English/Italian BC1 × 24T. 30.2r French M25 × P1.0 30.2r	mm. 26.4mm.	Upper Cup: Resin Lower Cup: Resin Color: White, Silver. Black	

Exage 400EX

Model No.	Specifications	Features	Material · Finish	Note
Rear Derailleur R D-A400	6 & 7-speed SIS Compatible Max. Rear Sprocket: 28T. Min. Rear-Sprocket: 12T. Front Difference: 13T. Total Capacity: 28T. 278g.	Double Servo-Panta Mechanism Centeron Guide Pulley Double Spoke Barrier B-Tension Adjust Bolt Sealed Mechanism Sintered Alloy Guide Pulley Bushing	Bracket Body: Aluminum-Barrel Finish Right Link: Steel-Paint Finish Left Link: Steel-Zinc Plated Plate Body: Aluminum-Barrel Finish	SIS Compatible Detachable Bracket
Front Derailleur FD-A400-B (Band Type) FD-A400-F (Italian Type)	Narrow Type Chain Compatible Total Capacity: 14T. Band Diameter: 628.0mm.—628.6mm. Stroke (w/628.6mm. Band): 37—51 113g. (Band Type)	Leading Action Pantagraph Mechanism Rigid Chainguide Compact Design	Front Band: Steel-Pearl Bright Finish Rear Band: Aluminum-Barrel Finish Right Link: Aluminum-Paint Finish Chainguide: Chrome Plated	Brazed-on Type Available
Shifting Lever SL-A400-FCAI Brazed-on A Typel SL-A400-BCAI Side Band A Typel	7-speed SIS Down Tube Lever Lever Clamp Diameter: 28.6mm. 71g. (SL-A400-FCAI)	SIS-Friction Mode Switch Light Action Lever Sealed Mechanism	Aluminum•Barrel Finish	(C) means Italian Type Fixing Bolt is 5mm. Diameter
Caliper Brake BR-A350-49 Short 49 Typel BR-A350-57 Long 57 Typel	SLR (Shimano Linear Response) Compatible Sunken Bolt Type: Front: 27.5mm. Rear: 12.8mm. Nut Type: Front: 47.0mm. Rear: 30.0mm.	Spring Sleeve Coated Pivot Washer One Piece & Low Profile Brake Shoe	C-Arm: Aluminum-Paint Finish Y-Arm: Aluminum-Paint Finish	For SLR System use with SLR Compatible Brake Lever and Shimano SLR Outer Cable with Line
Brake Lever BL-A351 Aero Type)	SLR (Shimano Linear Response) Compatible Lever Clamp Diameter: 23.8mm.—24.2mm. Lever Stroke: 88 302g. (BL-A351, Pair)	With Quick Release Aerodynamic Design	Lever: Aluminum•Anodized Finish Bracket: Steel•Zinc Plated Cover: Soft Resin•Molding Black, White	For SLR System use with SLR Compatible Brake Lever and Shimano SLR Outer Cable with Lin
Front Chainwheel FC-A400-BP (Biopace Double, LD Type) Bottom Bracket Assembly BB-A200 Sealed Cartridge Bottom Bracket BB-CS10	Narrow Type Chain Compatible Crank Length: 165mm, 170mm Teeth: Top 52T, Low 42T. Crank Thread: English BC 9/16" x 20T,P.I. Cup Thread: English BC 1.37 x 24T,P.I. French M35 x 1.0 (BB-A200 Only) Italian M36 x 24T,P.I. 720g (42T, 52T, 170mm.) 333g (B.B. Set BB-A200)	Sealed Mechanism (B.B.)	Crank Arm: Aluminum-Barrel Finish Chain Ring: Steel-Paint Finish	Spindle: BB-A200 Mark D-3H D-5H Width 70 68 Length 115 113 Spindle: BB-CSIO Mark D-H Width 70 (36) 68 (BC) Length 115
Freehub FH-HG50	7-speed SIS Compatible UG/HG Compatible Type Spoke Holes: 36H., 32H. Hole PCD: 45 OL.D. 126 Axle Length 137 Mounting Type Ouick Release/Nut Axle Thread: 10mm. 4350, [7-speed w/Quick Release]	Uni-Balance System Resin Sealed Mechanism (Choice) One-Piece Forged Hub Body	Aluminum-Dia-Cut Finish	¥
Front Hub HB-RM50-F	Spoke Holes: 36H., 32H. Hole PCD: 38 OL.D. 100 Axle Length 108 Mounting Type Quick Release Axle Thread: 9mm. 228g.	Resin Sealed Mechanism (Choice) One-Piece Forged Hub Body	Aluminum•Dia-Cut Finish	
Cassette Sprockets CS-HG50 (7-speed)	7-speed SIS Compatible 7-speed HG Use Narrow Type Chain 268g. (Sprocket I Group)		Steel-Brown Finish & Silver Finish (Low Gear)	Cassette Sprocket Combinations: E 12, 14, 16, 18, 21, 24, 28T. H 13, 15, 17, 19, 21, 23, 26T. I 13, 14, 15, 17, 19, 21, 23T. J 13, 14, 15, 16, 17, 19, 21T. L 12, 13, 14, 15, 17, 19, 21T. M 13, 15, 17, 19, 21, 24, 28T.
CN-HG50	7-speed SIS Compatible 7-speed HG Compatible Narrow Type Chain [1/2" x 3/32"] 335g. [114 Link]	Chromizing Treatment Link Pin Connecting Pin Bushingless Design	Roller Link Plate: Steel-Black Finish Pin Link Plate: Steel-Black Finish	
Pedal PD-A550	Crank Thread: English BC 9/16" × 20T.P.I. Toe Clip Size: M, L, LL Toe Clip Locking System: 3-screw 407g. (Pair, Including Toe Clip Size L)	32° Road Clearance Easy-Maintenance Cartridge Axle Sealed Mechanism Aerodynamic Design Reflector (Option)	Body: Aluminum•Barrel Finish Toe Clip: Resin	
Head Parts HP-R500	Upper Cone	Sealed Mechanism Press Race Diameter & Lower Cap Lower Cone	Lock Nut: Steel-Pearl Bright Finish Upper Cup: Resin Lower Cup: Resin Color: White, Silver, Black	
		2mm. 26.4mm. 2mm. 26.4mm.		

Exage 300EX

Model No.	Specifications	Features	Material•Finish	Note
Rear Derailleur RD-A300	6 & 7-speed SIS Compatible Max. Rear Sprocket: 28T. Min. Rear Sprocket: 12T. Front Difference: 13T. Total Capacity: 28T. 282g.	Cable Saver Arm Double Servo-Panta Mechanism Centeron Guide Pulley Double Spoke Barrier B-Tension Adjust Bolt Sealed Mechanism Sintered Alloy Guide Pulley Bushing	Bracket Body: Aluminum Barrel Finish Right Link: Aluminum Paint Finish Left Link: Steel Zinc Plated Plate Body: Resin Molding	SIS Compatible Detachable Bracket
Front Derailleur FD-A300-B (Band Type) FD-A300-F (Italian Type)	Narrow Type Chain Compatible Total Capacity: 14T. Band Diameter: ¢28.0mm.—¢28.6mm. Stroke (wiv628.6mm. Band); 37—51 123g. (Band Type)	Leading Action Pantagraph Mechanism Rigid Chainguide Compact Design Cable Stopper	Front Band: Steel-Pearl Bright Finish Rear Band: Steel-Pearl Bright Finish Right Link: Steel-Zinc Plated Resin-Molding Chainguide: Chrome Plated	
Shifting Lever SL-A400-FCAI (Brazed-on A Type) SL-A400-BCAI (Side Band A Type)	7-speed SIS Down Tube Lever Lever Clamp Diameter: 28.6mm. 76g. (SL-A400-FCAI)	SIS-Friction Mode Switch Light Action Lever Sealed Mechanism	Aluminum•Barrel Finish	(C) means Italian Type Fixing Bolt is 5mm. Diameter
Caliper Brake BR-A250-49 (Short 49 Type) BR-A250-57 (Long 57 Type)	SLR (Shimano Linear Response) Compatible Sunken Bolt Type: Front; 27.5mm. Rear; 12.8mm. Nut Type: Front; 47.0mm. Rear; 30.0mm. 313g. (F & R. 49 Type)	Spring Sleeve Coated Pivot Washer One Piece & Low Profile Brake Shoes	C-Arm: Aluminum-Paint Finish Y-Arm: Aluminum-Paint Finish	For SLR System use with SLR Compatible Brake Lever and Shimano SLR Outer Cable with Line
Brake Lever BL-A251 (Aero Type)	SLR (Shimano Linear Response) Compatible Lever Clamp Diameter: 23.8mm.—24.2mm. Lever Stroke: 88 310g. (BL-A251, Pair)	With Quick Release Aerodynamic Design Extention Lever (Option)	Lever: Aluminum Barrel Finish Bracket: Steel-Zinc Plated Cover: Soft Resin-Molding Black, White	For SLR System use with SLR Compatible Brake Lever and Shimano SLR Outer Cable with Line
Front Chainwheel FC-A300-BP (Biopace Double, LD Type) Bottom Bracket Assembly BB-A200 Sealed Cartridge Bottom Brackert BB-CS10	Narrow Type Chain Compatible Crank Length: 165mm., 170mm. Teeth: Top 52T., Low 42T. Crank Thread: English BC 9/16" × 20T.Pl. Cup Thread: English BC 1.37 × 24T.Pl. French M35 × 10 (BB-A200 Only) Italian M36 × 24T.Pl. 720g, (42T., 52T., 170mm.) 333g, (BB. Set BB-A200)	Sealed Mechanism (B.B.)	Crank Arm: Aluminum-Barrel Finish Chain Ring: Steel-Paint Finish	Spindle: BB-A200 Mark D-3H D-5H Width 70 68 Length 115 113 Spindle: BB-CSI0 Mark D-H Width 70 (36) 68 (BC) Length 115
Freehub FH-HG50	7-speed SIS Compatible UG/HG Compatible Type Spoke Holes: 36H., 32H. Hole PCD: 45 O.L.D. 126 Axile Length 137 Mounting Type Ouick Release/Nut Axile Thread: 10mm. 435g. (7-speed w/Quick Release)	Uni-Balance System Resin Sealed Mechanism (Choice) One-Piece Forged Hub Body	Aluminum•Dia-Cut Finish	
Front Hub HB-RM50-F	Spoke Holes: 36H., 32H. Hole PCD: 38 O.L.D. 100 96 Axle Length 108 104 Mounting Type Quick Release Axle Thread: 9mm. 228g.	Resin Sealed Mechanism (Choice) One-Piece Forged Hub Body	Aluminum•Dia-Cut Finish -	
Cassette Sprockets CS-HG50 (7-speed)	7-speed SIS Compatible 7-speed HG Use Narrow Type Chain 268g. (Sprocket I Group)		Steel•Brown Finish & Silver Finish (Low Gear)	Cassette Sprocket Combinations: E 12, 14, 16, 18, 21, 24, 28T. H 13, 15, 17, 19, 21, 23, 26T. I 13, 14, 15, 17, 19, 21, 23T. J 13, 14, 15, 16, 17, 19, 21T. L 12, 13, 14, 15, 17, 19, 21T. M 13, 15, 17, 19, 21, 24, 28T.
Chain CN-HG50	7-speed SIS Compatible 7-speed HG Narrow Type Chain (1/2" × 3/32") 335g. (114 Link)	Chromizing Treatment Link Pin Connecting Pin Bushingless Design	Roller Link Plate: Steel•Black Finish Pin Link Plate: Steel•Black Finish	
Pedal . PD-A550	Crank Thread: English BC 9/16" × 20T.P.I. Toe Clip Size: M, L, LL Toe Clip Locking System: 3-screw 407g. [Pair, Including Toe Clip Size L]	32° Road Clearance Easy-Maintenance Cartridge Axle Sealed Mechanism Aero Dynamic Design Reflector (Option)	Body: Aluminum•Barrel Finish Toe Clip: Resin	
Head Parts HP-R500			Lock Nut: Steel-Pearl Bright Finish Upper Cup: Resin Lower Cup: Resin Color: White, Silver, Black	



500CX—Versatility and quality for hybrid and city bicycles.



Exage 500CX

Model No.	Specifications	Features	Material: Finish	Note
Rear Derailleur RD-M500-C-sgs (Super Long Cage)	6 & 7-speed SIS Compatible Max. Rear Sprocket: 32T. Min. Rear Sprocket: 12T. Front Difference: 20T. Total Capacity: 38T. 319g.	Cable Saver Arm Double Servo-Panta Mechanism Centeron Guide Pulley Double Spoke Barrier B-Tension Adjust Bolt Sealed Mechanism Sintered Alloy Guide Pulley Bushing Chain Retainer	Bracket Body: Aluminum-Paint Finish Right Link: Steel-Paint Finish Left Link: Resin-Pearl Bright Finish Plate Body: Aluminum-Paint Finish	Brazed-on Type Available SS Compatible Detachable Bracket Available
ron(Detailleur FD-M500-C Band Type)	Shimano SC Gear Compatible Nanow Type Chain Compatible Total Capacity '241, [Biopace FIP]. 261 [Round] Band Dianeter. 6280+6286mm. 6318mm. 6349mm. 121g.	Jrailling Action Pantagraph Mechanism Rigid Chainguide New Trapease Mechanism	Front Band Aluminum-Paint Finish Rear Band Aluminum-Paint Finish Rook Link Aluminum-Paint Finish Changuide Chrome Plated	Chainstays Angle (63° 66°)
Rapidfire S T-M050-C 3-finger)	7-speed SIS Compatible SLR (Shimano Linear Response) Compatible Lever Clamp Diameter: 22.2mm. 582g. (Pairl)	Dual Repeat Function Light Action Lever Anatomical Design Brake Lever Stroke Adjust Brake Lever Cable Adjust	Bracket: Aluminum-Paint Finish Lever: Steel-Paint Finish Resin-Molding	Use with Shirmano SIS-SP Cable with Liner
Cantilever Brake BR-C510 BR-C510-B	St. P (Shimano Linear Response) Compatible 2029, IBR-CS 10, Pairl	Rigio Computer Designed Shape Sealed Internal Spring, Design Easy Gable Attachment Spring Tention Adjuster	BR-C510 Aluminum, CX Gosmetic Paint Finish BR-C510, B Aluminum-Barrel Filinish	For SLR System use Rapidire or SLR Compatible Brake Lever and Shimario SLR Quier Cable with Line
Front Chainwheel FC-M500-C-sG Shimano SG Gear, Triple MD Type) Sealed Cartridge Bottom Bracket BB-UN50 BB-CS20	Narrow Type Chain Compatible Crank Length: 170mm., 175mm. Teeth: Round SG Top 50T. Middle 40T. Low 30T. Crank Thread: English BC 9/16" × 20T.P.I. Cup Thread: English BC 137 × 24T.P.I. ttalian M36 × 24T.P.I. 784g. (170mm.) 323g. (BB UN50, 122.5mm.)	Computer Aided Design [Crank] Sealed Mechanism (B.B.)	Crank Arm: Aluminum-Barret Finish Chain Ring: Aluminum-Anodised Finish	Spindle: BB-UN50/BB-CS20 Mark D-EL Width 73 (BC) 68 (BC) Length 127.5 Mark D-NL Width 73 (BC) 70 (36) 68 (BC) Length 122.5
reehub FH4HG50	7-speed SIS Compatible US/HG Compatible Type Spoke Holes 36H 32H Hole PCD 45 OLED 135 130 Axie Length 46 41 Mounting Type Quick Recase/Nut Axie Thread 10mm 4350 [7 speed w/Ouick Release)	Uni-Balance system Resin Sealed Mechanism (Choice) One Piece Forged Hub Body	Althnum:Dia Cut Frish 性 機 事事 中華	· · · · · · · · · · · · · · · · · · ·
Front Hub H B-RM50 -F	Spoke Holes: 36H., 32H. Hole PCD: 38 OL.D. 100 94 Axie Length 108 104 Mounting Type Quick Release Axie Thread: 9mm. 228g.	Sealed Mechanism (Choke) One-Piece Forged Hub Body	Aluminum•Dia Cut Finish	
assette sprockets CS-HG50 7-speed		· · · · · · · · · · · · · · · · · · ·	Steel-Brown Finish & Skip Finish Low Gear)	H 13 (5 17 (9 21 23 26) 1 (3 14 15 12 19 21 23) 3 (3 14 15 16 17 19 21) K 13 15 17 20 24 29 341
CN-HG50	7-speed SIS Compatible 7-speed HG Compatible Narrow Type Chain (1/2" × 3/32") 335g. (1/4 Link)	Chromizing Treatment Link Pin Connecting Pin Bushingless Design	Pin Link Plate: Steel-Black Finish	
Pedal PD-M450	ATB Type Crank Thread English BC 9/16* × 201.Pl Toe Clip Locking System; 2-sereW 518g: (Pair)	30° Road Clearance Sealed Mechanism Low Profile Design Reflection (Option)	Booy, Resin Plate, Steel-Paint Tirrish	宣兴有的中國可以 斯·奇利如此例得 在如 門門 此方鄉外 新·奇爾首東 即然為 學名才 此方鄉 以近古人以 被稱 是祖於 如 在 以 他之子以 被稱 是祖於
Head Parts HP-R500	Height: Upper Cone 22.0mm. Lower Cone 11.5mm. 121g. Variation: Pr. Upper Cone 8 English/Italian BC1 × 24T. 30.2i	Sealed Mechanism 	Lock Nut: Steel-Pearl Bright Finish Upper Cup: Resin Lower Cup: Resin Color: White, Silver, Black	



200CX—A great cost-performance value component group for the casual bicycle.

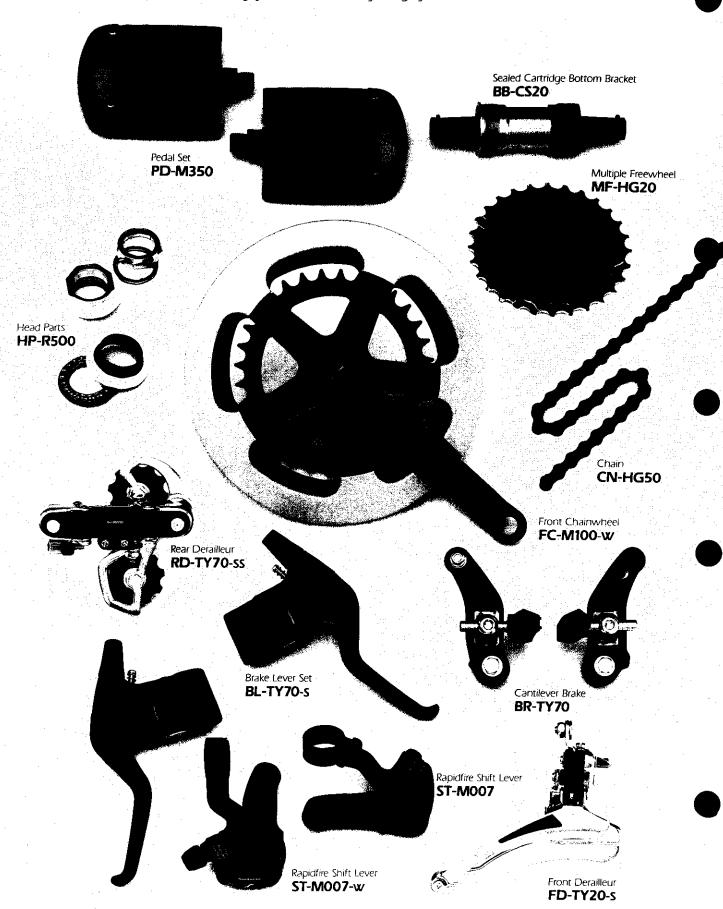


Shimano 200CX

Model No.	Specifications	Features	Material Finish	Note where the same of the sam
Rear Derailleur RD-M200-C-sgs Super Long Cage)	6 & 7-speed SIS Compatible Max. Rear Sprocket: 32T. Min. Rear Sprocket: 12T. Front Difference: 20T. Total Capacity: 38T. 310g.	Double Servo-Panta Mechanism Centeron Guide Pulley Double Spoke Barrier B-Tension Adjust Bolt Sealed Mechanism Sintered Alloy Guide Pulley Bushing Chain Retainer	Bracket Body: Aluminum-Barrel Finish; Right Link: Steel-Paint Finish Left Link: Steel-Zinc Plated Plate Body: Resin-Molding	Brazed-on: Type Available Rivet Type Bracket Available SIS Compatible Detachable Bracket
Dalitu typer	Shimano SG Gear Compatible Narrow Type Chain Compatible Total Capacity; 2417 (Biopace HPI); 2617 (Round) Band Diameter: \$280mm = \$286mm; Stroke (GL = 475): 35 - 55	Rigid Ghairiguide	Front Band: Steel-Pearl Bright Finish Rear Band: Aluminum-Bariel Finish Right-Link: Steel-Paint Finish Chainguide: Chrome Plated	Chainstays Angle [630 - 660] 整治物的 一个更多并不多 不解 有意 與關 使会体的 化二重点 化二重点 化二重点 化二重点 化二重点 化二重点 化二重点 化二重点
Rapidfire ST-M020-C	7 speed SIS Compatible Lever Clamp Diarneter: 22.2mm.	Dual Repeat Function Digital Cable Adjust	Bracket: Steel-Paint Finish Lever: Steel-Zinc Plated Resin-Molding	Use with Shimano SIS-SP Cable with Liner Without Brake Lever
Cantilever Brake BR-C200 BR-C200-B	SLR (Shimano Linear Response) Compatible	Rigid Computer Designed Spape Sealed Internal Spring Design Easy Gable Attachment Spring Tention Adjuster	BR-C200 Steel & Resin-CX Cosmetic Paint Finish BR-C200 B: Steel & Resin-Black Finish	For SLR System use Rapidfire or SLR Compatible Brake Lever and Shimano SLR Outer Cable With Liner
Brake Lever BL-M201-C 3-finger Type)	SLR (Shimano Linear Response) Compatible Lever Clamp Diameter: 22,2mm.	Digital Cable Adjust Stroke Adjust	Bracket: Steel-Resin Covered & Resin Lever: Steel-Resin Covered & Resin	For SLR System use Rapidfire or SLR Compatible Brake Lever and Shimano SLR Outer Cable with Liner
Shimano SG Gear. Triple Rivet Type! Sealed Cartridge Bottom Bracket BB-CS10	Shimano SG Gear Nariow lype Chair Compatible Crank Length 170mm Teeth: Biopace SG Top 48T Middle 38T Low 28T Crank Thread English BC 9/16" × 20TRi Cup;Thread: English BC 9/16" × 20TRi Cup;Thread: English BC 9/16" × 24TRI Italian M36x 24TRI	Computer Aked Design (Clark) 中島區 Sealed (Mechanisma (BB)) 南部 本學 医肠 医多色性 医视性性 医视性性 医视性性 医视性性 医视性性 医视性性 医视性性 医视	Crark Aun: Aurenting Paint Finish 中	Spindle:
Freehub FH-HG50	7-speed SIs Compatible UG/HG Compatible Type Spoke Holes: 36H., 32H. Hole PCD: 45 OLD. 135 130 Axle Length 146 141 Mounting Type Quick Release/Nut Axle Thread: 10mm. 435g. (7-speed w/Quick Release)	Uni-Balance System Resin Sealed Mechanism (Choice) One-Piece Forged Hub Body	Aluminum-Dia-Cut Finish	
	7 speed sty. Compatible HG Compatible Type Soble Holes 36H. Hole PCD: 45 OI D	Uni Balance system Resir Sealed Micharism (Choice) Che Pecc Fonce Hus Body was associated to the pecchanism of the pec	本の事情を表現しています。	· · · · · · · · · · · · · · · · · · ·
Front Hub H B-RM50-F	Spoke Holes: 36H., 32H, Hole PCD: 38 OL.D. 100 96 Axle Length 108 104 Mounting Type Quick Release Axle Thread: 9mm. 228g.	Sealed Mechanism (Choice) One-Piece Forged Hub Body	Atuminum • Ola-Cut Finish	
Cassette Sprockets CS-HG50 7-speedl	7-speed ISS Compatible 7-speed IHG JUse Narrow Type Chairi 268g. (Sprocket I Good)	केंद्र के स्वाप्त के	Steel Brown Finish Can be 以 是 要 本 可 Steel Brown Finish Can be	Cassette Sprocket Combinations: E 12 14 16 18 21 24 281 E 13 16 18 21 24 281 G 13 15 17 20 23 26 301 H 13 15 17 19 21 23 26 I 13 14 15 16 16 17 19 21 23 24 K 13 15 17 20 24 29 341 K 13 15 17 20 24 29 341
Chain CN-HG50	7-speed SIS Compatible 7-speed HG Compatible Narrow Type Chain (1/2" × 3/32") 3350. (1/4 Link)	Chromizing Treatment Link Pin Connecting Pin Bushingless Design	IRoller Link Plate: Steel-Black Finish Pin Link Plate: Steel-Black Finish	
Pedal PD-M350	ATB. Type Crank Thread: English &C 9/J6* × 20TP! Toe Clipt Locking System, 2-screw 445g. [Pair]	-26° Road Clearance Scaled Mechanism Low Profile Design Reflector	Book: Resin-Paint Finish Plate: Steel-Paint Finish Plate: Steel-Paint Finish	所 等 中 等 等 等 等 等 等 等 等 等 等 等 等 等 等 等 等 等
Head Parts HP-R500		See Pag		

YOUTH PACKAGE COMPONENTS

Advanced Shimano functions make cycling more enjoyable and safer for young cyclists.



Youth Package

YOUTH PACKAGE

Model No.	Specifications	Features	Material-Finish	Note has a second make
Rear Derailleur RD-TY70-SS (Short Cage)	6-speed SIS Compatible Max, Rear Sprocket; 24—28T, Min, Rear Sprocket: 14T, Front Difference: 13T, Total Capacity: 28T,	Servo-Panta Mechanism Centeron Guide Pulley Double Spoke Barrier	Bracket Body: Steel-Zinc Plated Right Link: Steel-Paint Finish Left Link: Steel-Zinc Plated Plate Body: Zinc Plated	Rivet Type Bracket Available SIS Compatible Detachable Bracket
Front Deraileur FD-TY20-s	Shimano SG, Geai, Compatible Narrow Type Chairi Compatible Total Capacity: #4T (Round) Band Diameter: \$28.0mm. \$28.6mm. Stroke CL = 435 34 - 54	Rigd Chainguide	Front Band Steel-Zinč Plated Rear Band Steel-Zinč Plated Right Link Steel-Paint Finish Resin-Molding Chairiguide: Chrome Plated	Double Charty Med USC。中国 大林 林
Rapidfire ST-M007-w (for Front) ST-M007 (for Rear)	Double Chainwheel Use Lever Cramp Diameter: 22.2mm. 6-speed SIS Compatible	Dual Repeat Function Digital Cable Adjust (Front Only)	Bracket: Steel+Paint Finish Lever: Steel+Zinc Plated Resin+Moldling	Use with Shimano SIS Cable with Liner Without Brake Lever
Cantilever Brake BR-TY70 (Low Profile Type)	SLR (Shirmano Linear Response) Compatible	Rigid Shape Sealed Internal Spring Design Easy Cable Attachment Spring Tention Adjuster	水 网络多根非 解放 感 医根本条 於 好 形物 的人	For SLR System use Rapiding of SLR Compatible, Brake Lever and the Shimano SLR-Outer Cable with Linier
Brake Lever BL-TY70-s (3-finger Type)	SLR (Shirmano Linear Response) Compatible Lever Cramp Diameter: 22.2mm. 237g.	Digital Cable Adjust Stroke Adjust Anatomikal Design	Bracket: Steel-Resin Covered & Resin Lever: Steel-Resin Covered & Resin	Use with Shimano SLR Cable with Liner
Front Chairiwheel FC-M100-w (Shimano SG Gear, Double Rivet Type) Sealed Cartridge Bottom Bracket BB-CS20 BB-CS10	Shirnano SG Gear Compatible Narrow Type Chain Compatible Crank Length: 150mm. Teeth: Biopace SG Top 44T Low 32T. Crank Thread: English BG 9/16* x 20TP! Cup Thread: English BC 137 x 24TP! Italian M36 x 24TP!		CHAIT RING. SECH PAIN FIRST TO 表示 电水流 网络沙河 医眼球 医唇 等質 的现在分词 电影 电影 电影 医乳	Sonder to the second of the se
Multiple Freewheel MF-HG20 (6-speed)	6-speed SS Compatible 6-speed HG 460g. [Sprocket Y Group]		Steel-Brown Finish & Silver Finish (Low Gear)	Sprocket Combinations: X 14, 15, 18, 20, 22, 24T. Y 14, 16, 18, 21, 24, 28T. Z 14, 17, 70, 24, 28, 32T.
Chain CN-HG50	HG Compatible Narrow Type Chain (172 × 3/32*) 335g (114 Link)	Chromizing Treatment Link Rin Connecting Pin Bushingless Design	Rollêr Link Plate: Steel Black Finish Pin Link Plate: "Steel Black Finish	在 班等都於著名 在班 多 鄉 的 的 的 的 的 的 的 的 的 的 的 的 的 的 的 的 的 的
Pedal PD-M350	MTB Type Crank Thread: English BC 9/16" × 20T.PH, Toe Clip Locking System: 2-screw 445g. [Pair]	26° Road Clearance Sealed Mechanism Low Profile Design Reflector	Body: Resin-Paint Finish Plate: Steel-Paint Finish	
Head Parts HP-R500 HP-R501 1-1/8"	Model No Type Thread	PressRace Diameter. Upper Corie & tower Cap Lower Corie 30 2mm 26.4mm 34 0mm 30 0mm	· · · · · · · · · · · · · · · · · · ·	新年 原 医二十二十二十二十二十二十二十二十二十二十二十二十二十二十二十二十二十二十二十

Getting Closer to the Cyclist

Shimano is bringing the bicycle closer to the cyclist. We are continually refining the bicycle in ways that significantly improve our ability to move faster, farther, and with greater ease under our own power. Shimano continues to pursue advanced concepts in human engineering in order to better interface the cyclist and the bicycle.

At the heart of the Shimano design philosophy lies Shimano Total Integration and Shimano Pedaling Dynamics. These two concepts have integrated the bicycle's control functions and created a more natural and versatile interface between the man and the machine. A wide range of advanced Shimano innovations have been incorporated under these themes, features like the Shimano Index System (SIS) which allows anybody to shift gears skillfully, Shimano Linear Response brakes (SLR) that upgrade braking power and control, Biopace chainwheels which provide a more natural and comfortable pedaling cadence, and HG sprockets which enhance SIS shifting, especially for off-road bicycles. And these are just a few.

Shimano bicycle components increase the safety, efficiency, and performance of the bicycle—benefits appreciated by all cyclists, from casual weekend riders to professional racers.

This is how Shimano is bringing the bicycle closer to the cyclists. It's the result of a design philosophy based on creating the most ergonomically efficient relationship between the man and the machine.

Now you can steer, brake, and shift gears without ever taking your hands off of the handlebars.

Traditionally, racing bicycles and many light weight sport bikes used downtube shift levers that force you to let go of the handlebar in order to shift. This makes it difficult to shift while braking, cornering, or climbing without losing speed and balance. But there are times when being able to shift gears during these maneuvers can result in a real advantage—whether riding in competition or not.

The conventional off-road bicycle has its shift lever mounted on top of the handlebar a position which forces the rider to change or loosen the grip on the bar in order to shift. This results in a certain amount of instability, loss of speed, and diverted attention when shifting.

Shimano took on the challenge of developing a more "rider friendly" bicycle control system that would allow the cyclist to freely apply the brakes and shift gears during any cycling maneuver.

That system is Shimano Total Integration. Shimano Total Integration combines the advanced functions of SIS, HG sprockets, Shimano SG chainrings, and SLR brakes. The result is a dramatic improvement in bicycle control from being able to shift and brake from one hand position. This means you can shift while cornering, climbing, and even while sprinting out of the saddle—without losing speed, balance, or concentration.







RAPID FIRE

Rapidfire and Rapidfire Plus set the new standard in off-road shifting performance.

• Just what is Rapidfire and Rapidfire Plus?

Rapidfire and Rapidfire plus are Shimano's off-road shifting systems that place the shift levers under the handlebar. This allows cyclists to shift gears without changing hand position or releasing their grip on the handlebars. The Dual-Repeat ratchet action means that the levers always return to the same position. So up-shifting and down-shifting are executed with the movement always with the lever in the same position. Rapidfire Plus uses index finger too!

XTR	DEORE XT	DEORE DX	DEORE LX
500LX	400LX	300LX	
200GS	100GS	70GS	
DURA-ACE	600 ULTEGRA	105SC	RX100
500EX	400EX	300EX	_

Release Lever

Main Lever

Dual-Repeat Mechanism

●How it Works?

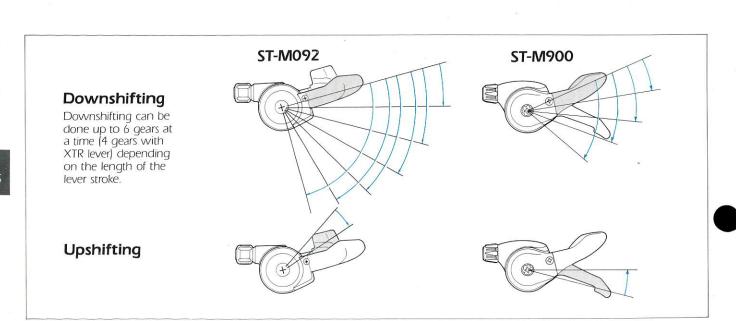
Rapidfire and Rapidfire Plus use a main lever and release lever. The Rapidfire levers are shifted with the thumb (the Rapidfire Plus lever is shifted with both the thumb and index finger.) Simply push the main lever to downshift (to a larger sprocket), or push the release lever to upshift (to a smaller sprocket). Because the levers have a 90° stroke, up to 6 gears can be shifting simultaneously with one extended push (XTR version allows a 4-gear simultaneous shift). For the front derailleur, a single extended push on the main lever will downshift the chain from the large chainring to the middle, an another push will downshift to the small chainring. The lever is always in the same position, right under your thumb, as a result of the dual-repeat mechanism.



Thanks to the under-bar lever position and the Dual-Repeat mechanism, cyclists can shift Rapidfire without releasing or loosening their grip on the handlebars. This gives them the added flexibility to shift anytime—while traversing rough terrain, on downhills, uphills, or in extreme maneuvers where they can't afford to release their grip or change hand position. The result is upgraded safety, performance, and flexibility in bicycle control.

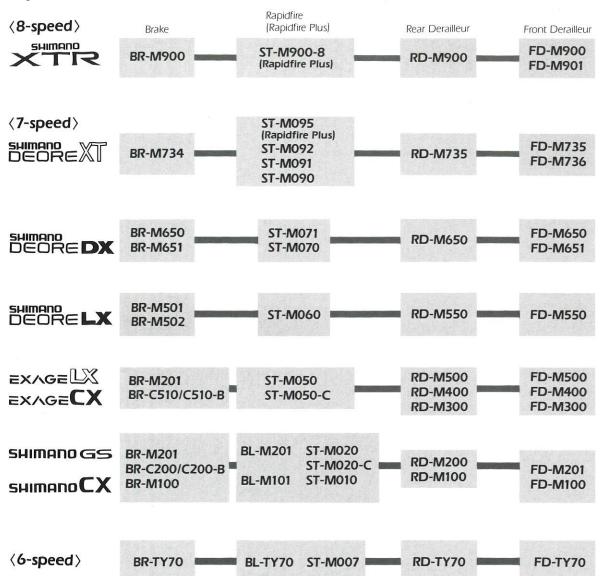
RAPIDFIRE PLUS

XTR	DEORE XT	DEORE DX	DEORE LX
500LX	400LX	300LX	
200GS	100GS	70GS	_
DURA-ACE	600 ULTEGRA	105SC	RX100
500EX	400EX	300EX	_



Some tips on Rapidfire applications...

Rapidfire Combination Chart



■ Brake Cables for Use with Rapidfire Levers

Rapidfire	Inner	Outer	Inner End/Outer Cap	Option
ST-M900	Ø1.6mm	Ø5.0mm	SHIMANO SLE S M900 Color	Semeno SLK 9
ST-M095	Ø1.6mm	Ø5.0mm	SHIMANO SLE	Paramano SLR 9
ST-M092	Ø2.0mm	Ø6.0mm	Samuel Sameno SLF 3	96.0mm sumano 51.7 9
ST-M091	Ø2.0mm	Ø6.0mm	SHIMMO SLET 9	Ø6.0mm summon ∋L₹ 9
ST-M090	Ø2.0mm	Ø6.0mm	Samuel Summono SLF 3	5mm Ø6.0mm sumano 5L 3
ST-M071	Ø1.6mm	Ø5.0mm	Sumano SLT 3	10mm 10mm Sumano SL₹ 9 12mm form
ST-M070	Ø1.6mm	Ø5.0mm	Sumano SLT	10mm
ST-M060	Ø1.6mm	Ø5.0mm	SHIMMANO SLEE S	Simeno SLR 9
ST-M050	Ø1.6mm	Ø5.0mm	SHIMAND SLR	Samoro SLR 9

Dual Control Lever

Shimano Total Integration redefines the racing bicycle.

• Just what is the "dual control lever"?

The shimano dual control lever is used on road bikes in order to combine the braking and shifting functions. The brake lever (called the main lever) actually has two functions—it now shifts the derailleur as well as applying the brakes. You brake in the conventional way, but when you push the main lever toward the center of the bicycle, you shift the rear derailleur to a larger sprocket, or shift the front derailleur to the large chainring.

XTR	DEORE XT	DEORE DX	DEORE LX
500LX	400LX	300LX	-
200GS	100GS	70GS	-
DURA-ACE	600 ULTEGRA	105SC	RX100
500EX	400EX	300EX	_

•How does the dual control lever work?

Just push the dual control lever sideways, toward the center of the bike, to downshift one gear. There's a smaller lever behind it called the "release lever." Push the right side release lever and it "releases" the shift cable, allowing the derailleur to "upshift" to the next higher gear. Push the left side release lever to downshift the front derailleur to the small chainring. Furthermore, the main lever upshifts with a ratchet action, so it always returns to the same position for the next shift.

•What are the benefits for the rider?

The ability to shift quickly and accurately has always been an important factor in bicycle racing. Being in the wrong gear at the wrong time has caused many a rider to lose a race or finish poorly. Shimano Total Integration has eliminated the adverse effect that shifting can have on the performance of a competitive cyclist.

With Shimano Total Integration you can...

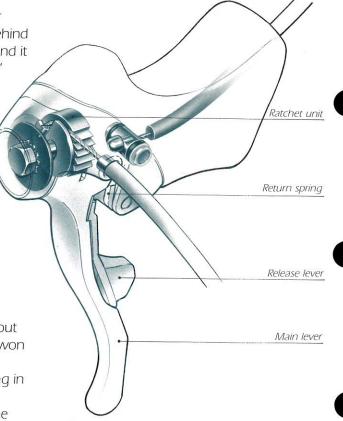
 ...shift fast and precisely under maximum pedal loads without letting go of the handlebar and without giving up hard-won speed.

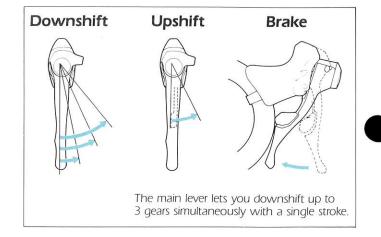
• ... shift into in the best gear to exit a turn while still cornering in order to save valuable seconds acceleration.

 ...instantly get the best gear when climbing, in or out of the saddle, without releasing the bars and without letting up on pedal speed.

•...quickly shift into the best gear without letting go of the bars when riding on bad roads.

For the first time, Shimano Total Integration gives the racing cyclist total freedom in gear selection regardless of maneuver, road or race conditions. Furthermore, it reduces rider indecision, lessens fatigue, and provides a significant competitive advantage for the racing cyclist.

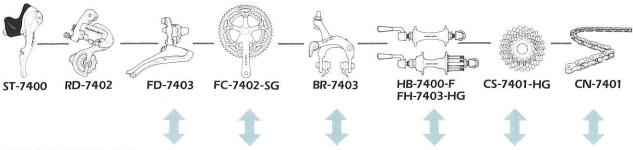




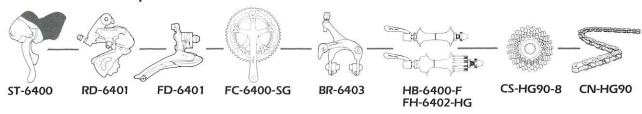
Some tips on dual control lever applications...

Component Combinations and Interchangeability

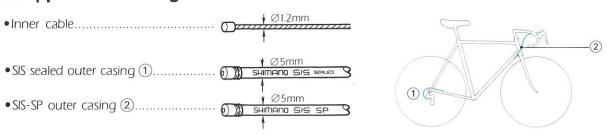
DURA-ACE 8-Speed



600 ULTEGRA 8-Speed



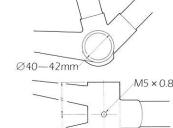
Applicable Shifting Cables



Recommended Small Parts

Cable Guides: SM-SP55 SM-SP25 SM-SP15





Cable guides are made of a special meterial in order to repel mud, water, sand, grit etc.
The use of a cable guide is recommended to promote smooth cable movement and precise shifting operation.



The indexed shifting system that continues to define the state of the art.

• Just what is the Shimano Index System?

The Shimano Index System takes the guesswork out of derailleur shifting by using a shift lever that guides you to the next gear with a built-in indent action. Once the shift lever is moved by the rider, it automatically falls into the next indexed position to complete the shift. There is no need to "adjust" or "trim" the derailleur. SIS does it all for you.

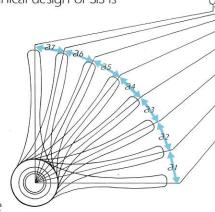
•How does SIS work?

SIS utilizes a ratchet action indexing unit installed inside the lever body. One indent movement of the shift lever moves the cable a specified amount and operates the derailleur to shift the chain to the next sprocket. While simple in concept, the mechanical design of SIS is more complex.

For example, the cable must travel a different amount for each shift due to the changing relationship between lever angle (a1 \sim a7), guide pulley position (b1 \sim b7), and sprocket position (L1 ~L8).

Cable travel is not constant due to the pivotal action of the dual-pivot parallelogram derailleur which convents a diminishing arc into constant linear intervals. Further complicating the matter are different sprocket sizes and the need to keep the guide

pulley as close as possible to each sprocket as it traverses the cluster. The heart of SIS is the indexing unit in the shift lever which must compensate for the changing geometry of the rear derailleur at each shift point.

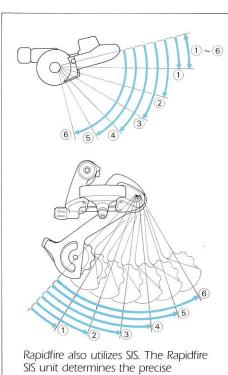


•What are the benefits to the rider?

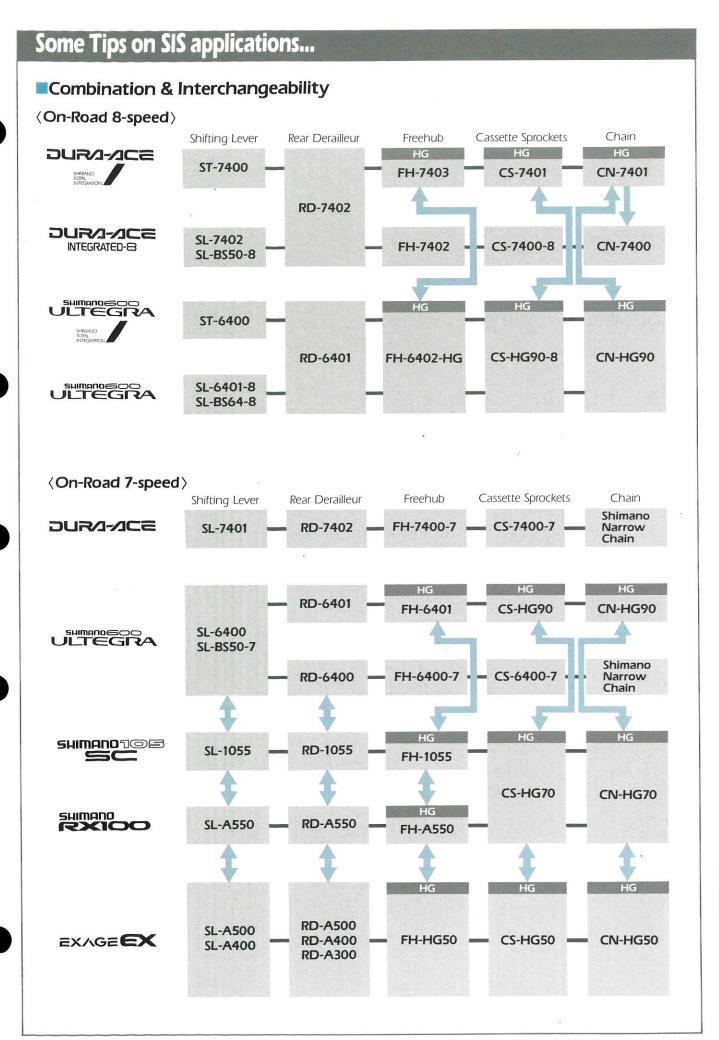
With SIS, shifting performance no longer depends on the skill of the rider to manipulating the shift lever. SIS makes derailleur shifting just like using pushbuttons to select a pre-programmed station on the radio. Compare this to conventional shifting systems which are like tuning that same radio using a rotating tuning knob.

SIS is a significant advantage for competitive cyclists because it frees you to shift without diverting attention from the race and without slowing you down.

While SIS is a great performance aid for racing cyclists, it also helps all cyclists. Freed from the inconvenience of searching for gears and adjusting the derailleur, casual and sport cyclists alike find that SIS makes cycling a lot safer and more enjoyable.



positioning of the rear derailleur for maximum shifting performance.





A significant improvement of rear hub design.

Just what is the freehub?

The freehub integrates the rear hub and freewheel mechanism into a single unit design. Cassette sprockets slip on and off the splined freehub for fast and easy gear changes.

•How does the freehub work?

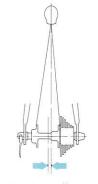
Besides integrating the hub body and freewheel into a single unit, the freehub features "unibalance" design which helps to reduce rim offset, often called "rear wheel dish". With reduced dish, spoke tensioning can be more uniform to make a stronger wheel. In addition, freehub design allows the right side hub bearing to be positioned closer to the right dropout where the axle is supported. This greatly reduces the load on the axle and just about eliminates bent axles.

•What are the benefits to the rider?

The freehub is the heart of a stronger and better performing rear wheel which contributes to cycling performance and safety. A freehub wheel also results in extended spoke life, greater stiffness, and increased power transmission efficiency. Furthermore, Shimano offers an 8-speed freehub which does not increase the amount of dish over 7-speed types.

Compare the Difference In Rim Offset





Rim offset with conventional rear hub.

Reduced rim offset with Shimano freehub.

Some tips on Freehub applications...

Greater Interchangeability Among the Freehubs

Series	DI	JRA-ACE/Champa	agne	600 ULTEGRA/Silver	600EX/Silver	Standard/Black
Model No.	CS-7400-8	CS-7400-7	CS-7400-6	CS-6400-7	CS-6400-6	CS-1000
	For 8-speed	For 7-speed	For 6-speed	For 7-speed	For 6-speed	For 6-speed
Top Gear (threaded gear)	5	-85	65 12—18T	12-161	12-16T.	13-161.
Built-In Spacer Type Second Gear	7	-15T	S INDEX 65	3 INDEX 75	13T.	
Other Spline Gears (including flat type second gear)		18 INDEX 14-26, 28T	4	14-26, 28, 30,	4 4	14-26. 28. 30. 32. 34
Sprockekt Spacer A	No Need*3	No Need ∜3	No Need	Resin: Dark grav 3.3mm 75 For second gear *Sprocket spacer // is unnecessary // a 13 teeth sprocket to seed	*Sprocket spacer A is unnecessary if a 12-teeth sprocket is used	For top gear
Sprocket Spacer B	Aluminum Silver	Steel: Silver	Steel: Gray	Resin: Dark gray 75 3.15mm For third gear-low gear	Resin: Light gray 3 7mm For second gear- low gear Spiccket space: B is unnecessary if a 13-teeth sprocket is used	geen
Sprocket Fixing Bolt		No Need		21.5mm	 	2mmi

 Denotes interchangeability.
 Denotes interchangeability if used without sprocket

cassette through-bolt.

*Some 6-speed gears do not have the 6S mark. Some 7-speed and 8-speed gears have only the 7S mark.

- *1: Standard spline sprockets are interchangeable with Dura-Ace but do not have the high-performance tooth profile.
- *2: Sprockets used as a 2nd gear on a 6-speed freehub, or a 3rd gear on a 7-speed freehub, must have cassette-type through-bolt holes if cassette mounting is desired.
- *3: Spacer unnecessary because the 2nd gear is a built-in spacer type.



Smoother shifting under any pedaling condition.

Just what are HG sprockets?

HG sprockets have been computer-designed to upgrade SIS shifting performance through smoother, faster, and more positive chain transfer on the freewheel. Strategic sprocket positioning and special profiles guide the chain directly from cog to cog with minimal override and no slipping. For 1992, HG sprockets are available in a new "spider" design. The five largest cogs are mounted to a cone-shaped spider which allows a higher level of precision in sprocket spacing, reduces weight, and increases rigidity and power transfer efficiency.

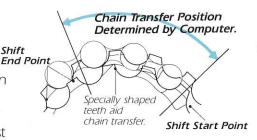


When shifting gears with conventional sprockets, the chain rides on top of the sprocket teeth and sometimes slides over the teeth before fully engaging. This slows down chain transfer between the sprockets and results in sloppy, imprecise shifts.

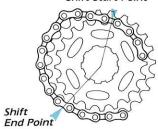
HG gears use specially shaped teeth and indexed sprocket positioning determined by computer. This allows the chain to move directly from one cog to the next without override and without slipping. Specified chain release and pickup points on the sprockets assure that the chain shifts quickly from one sprocket to the next only at the designated shift points.

•What are the benefits for the rider?

The main advantage of HG sprockets is quick and precise shift under any pedaling load or codence. In other words, gears can be changed quickly and accurately anytime without letting up on pedal pressure. HG sprockets realize faster, smoother, and more crisp shifts that are not affected by chain tension.



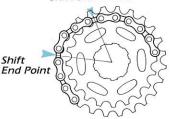
Shift Start Point



Conventional Sprockets:

Chain rides on top of larger gear teeth before engaging teeth.

Shift Start Point



HG Sprockets:

Chain directly engages teeth on larger sprocket.

Some tips on HG sprocket applications...

Sprocket Interchangeability

Cautionary Points:

- •HG gears should always be used in complete sets.
- Sprockets enclosed in boxes are interchangeable (when cassette binder bolts are not utilized).
- •Some sprockets which are compatible with multiple sprocket groups are marked with letters denoting those groups.



CS-7401/CS-HG90-8

S	12	13	14	15	16	17	19	21				
T U		13	14	15	16	17	19	21	23			
U	12	13	14	15		17	19	21	23			
V		13	14	. 15		17	19	21	23	26		
W/	12	13		15		17	19	21	23	25		

CS-HG90/CS-HG70/CS-HG50

E	12		14		16		18			21		24		28			
F			14		16		18			21		24		28		32	
G		13		15		17			20		23		26		30)	
K		13		15		17			20			24			29		34
M		13		15		17		19		21		24		28			
Н		13		15		17		19		21	23		26				
L	12	13	14	15		17		19		21							
1		13	14	15		17		19		21	23						
J		13	14	15	16	17		19		21							

HG spider sprockets reduce weight, improve sprocket spacing precision, increase rigidity, and increase durability.

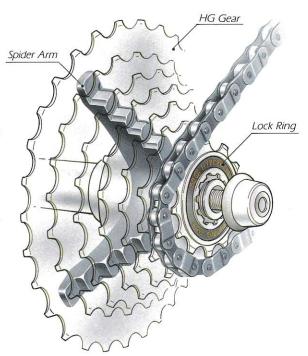
Just what is the HG spider sprocket?

Conventional sprockets are separate pieces mounted on the freewheel boss one at a time. The largest five gears of the spider sprocket are integrated to a cone-shaped boss which slides on the freewheel body. Weight is reduced while rigidity and durability are increased. A further benefit is that sprocket spacing precision is improved.

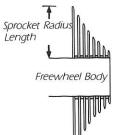
XTR	DEORE XT	DEORE DX	DEORE LX
500LX	400LX	300LX	_
200GS	100GS	70GS	1—1
DURA-ACE	600 ULTEGRA	105SC	RX100
500EX	400EX	300EX	i—i

•How it Works?

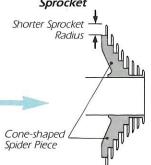
- The HG spider sprocket reduces the distance from the sprocket mounting point to the tip of the sprocket's teeth. This shorter distance acts to reduce sprocket flex, distortion, and bending.
- Conventional spline-type freewheels use separate sprockets which must be spaced evenly on the freewheel boss. Because the sprockets are compressed on the boss, the total thickness can vary. The spider sprocket eliminates this problem by securing the five largest sprockets to the cone-shaped spider. The result is a more precise sprocket pack thickness when mounted on the freewheel boss.
- Durability is also significantly enhanced with the spider sprockets. For example, when the chain is on the seventh gear of a conventional 7-speed cassette, the remaining six sprockets are completely unloaded, and as a result, allow the seventh sprocket to carry the full load through a single point. With the spider sprocket, the same pedaling load is distributed through the five spider sprockets, so all the gears share the load. Furthermore, weight is significantly reduced—from 415 to 333 grams.



Conventional Cassette Sprocket



HG Spider Cassette Sprocket



Conventional Type



6 or 7 separate gears sandwiched on a freewheel boss often result in a varying cluster thickness dimension.

Spider Sprockets



The fixed and highly precise dimension of the five spider sprockets upgrade freewheel spacing precision and improve shifting performance.

•What are the benefits of HG spider to the rider?

The spider sprocket upgrades the precision positioning of the HG sprockets to promote faster and crisper shifting for competitive and serious sport cyclists. Because the spider sprocket makes for a stronger cassette unit, the performance of the entire rear wheel is upgraded. Furthermore, the significant reduction in weight is a real advantage in competition and it is especially appreciated by racing cyclists.



Increased braking power with a more sensitive feeling of control.

• Just what is the "Shimano Linear Response"?

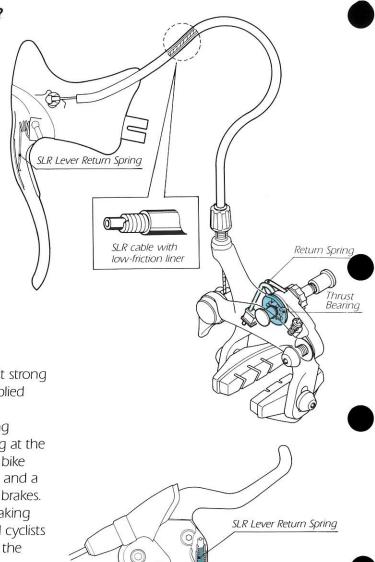
SLR utilizes special designs which eliminate a significant amount of friction from the levers, cables, and calipers of the brake system. The result is upgraded braking performance through a highly responsive lever feeling and strong, easily modulate stopping power.

●How does SLR work?

SLR uses a return helper spring in the brake lever itself. Because the return movement of the lever action is not completely dependent on the strength of the spring at the caliper, a weaker caliper spring can be used. A thrust bearing and coated washer are used between the caliper arms, and a brake cable with a low-friction liner are also utilized to further reduce friction in the system. The result is a lighter and lively lever feeling and a more balanced system. Braking power is more efficiently transmitted to the wheel with greater feedback returned to the lever.

•What are the benefits of SLR to the rider?

Balanced braking performance means a lot more than just strong braking power. If braking power cannot be effectively applied with optimum control, the brake system is inefficient and potentially dangerous. SLR delivers a higher level of braking control through a highly sensitive "linear response" feeling at the lever. Power input at the lever is efficiently converted into bike stopping power. You get improved stopping performance and a greater feeling of confidence in your ability to control the brakes. Racing cyclists use SLR to dive deeper into turns before braking and to finely control descending speeds. Sport and casual cyclists ride with more confidence and enjoyment knowing that the brakes will always respond predictably.

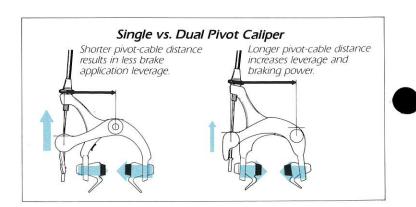




Super SLR enhances the braking power of Shimano Linear Response.

Just what is Super SLR?

Super SLR is a new type of sidepull brake caliper and lever. What makes the Super SLR caliper different is that it has an individual pivot point for each caliper arm. These separate pivot points increase the power multiplication factor which results in more braking power.

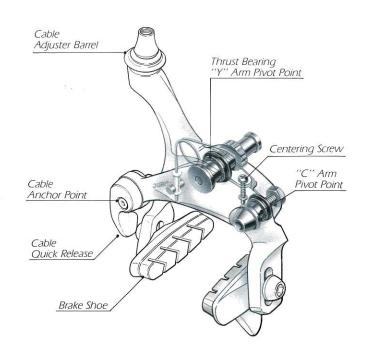


Advanced Features

•How does Super SLR work?

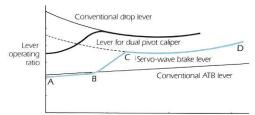
The main parts of the sidepull caliper are the "Y" arm and the "C" arm (named for their basic shape). With conventional brakes, both arms pivot on the same point. The Super SLR caliper, however, gives the "C" arm its own pivot point that's separate from the "Y" arm in order to increase leverage. The result is that the pressure applied to the rim increases in relation to the pressure applied at the lever. Furthermore, the increase in braking leverage at the "C" arm is transferred to the "Y" arm so that the increased leverage is applied equally between the two caliper arms.

The increased power multiplication factor causes the shoes to move a shorter distance in relation to lever travel. To compensate for this shortened caliper movement, the Super SLR brake lever has been designed to provide a 2-phase action. The 1st phase quickly brings the brake shoes into contact with the rim, while the 2nd phase applies increased leverage to enhance braking power.



•What are the benefits for the rider?

The benefit of Super SLR is that it provides the cyclist with greater braking power without the need to squeeze the lever harder. Coupled with the highly sensitive SLR mechanism, Super SLR provides even more braking power that can be easily modulated at the lever with a secure feeling of control. Super SLR is a significant improvement in overall braking performance.



Inner stroke (operating power)

Power application

SERVO-WAVE

Operating point

Stroke length to rim contact

Actual braking



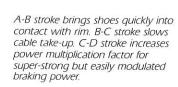
The ultimate in off-road braking performance.

• Just what is Shimano Linear Response Plus? SLR Plus is a new high performance braking system for the off-road bicycle. The heart of the

system is the "servo-wave" brake lever which actually increases the power multiplication advantage as the lever is pulled.

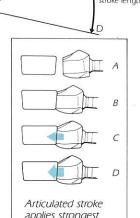
•How does the SLR Plus work?

SLR Plus utilizes a unique cam-type cable holder and servo-wave link. As the lever is pulled, the pivot point of the servo-wave link changes its position in relation to the cable holder. This results in a faster shoe-rim contact time and an increase in lever output when it's really needed—after the brake shoes come into contact with the rim.



•What are the benefits to the rider?

In off-road riding, there are many times when you've got to keep a firm grip on the bars while braking hard. Yet this makes it difficult to steer and use the brakes simultaneously when going over rough terrain. SLR Plus helps reduce fatigue and increase control with a soft modulated lever action. More lever travel is provided in the range where the brakes are in actual contact with the rim. The end result is that it becomes easier to maintain braking power and control, especially over rough terrain.



Articulated stroke applies strongest braking power after rim-shoe contact.

SHIMANO Hyperdrive

SHIMANO HYPERDRIVE

• Just what is Shimano HyperDrive?

Shimano HyperDrive consists of upgraded designs for the crankset, front derailleur, bottom bracket, and left-side Rapidfire shift lever which now features an SIS-type click-stop shifting action. Shimano HD improves chainwheel shifting smoothness, speed, and responsiveness. These four components must always be used together in order to realize the full benefits of the HyperDrive function.

●How does HyperDrive work?

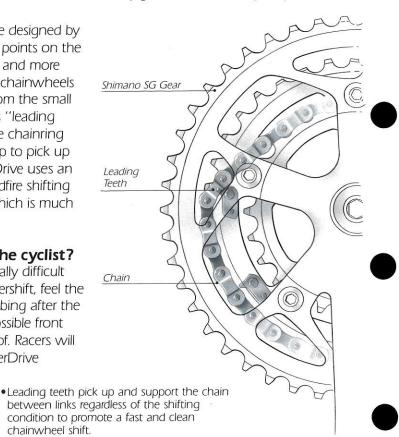
Shimano SG chainwheels, introduced previously, were designed by computer to pick up and release the chain at specific points on the chainring in order to make chainwheel shifting faster and more precise. HyperDrive was designed especially for triple chainwheels in order to provide clean and crisp shifts, especially from the small chainring to the middle chainring. HyperDrive utilizes "leading teeth," lateral projections positioned below the middle chainring teeth at the shifting location. These leading teeth help to pick up and guide the chain to the middle chainring. HyperDrive uses an index detent (along with an audible click) in the Rapidfire shifting lever to provide a front chainwheel shifting action which is much like SIS.

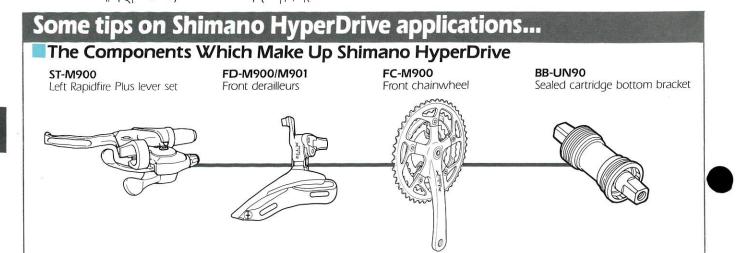
● What are the benefits of HyperDrive to the cyclist?

HyperDrive allows the cyclist to execute the traditionally difficult low-middle chainwheel shift without the need to overshift, feel the gear into place, or adjust the derailleur to prevent rubbing after the shift is made. Just like SIS, HyperDrive now makes possible front chainwheel shifting that's fast, accurate, and foolproof. Racers will especially appreciate the speed and accuracy of HyperDrive shifting.

DEORE XT DEORE DX XTR DEORE LX 500LX 400LX 300LX 200GS 100GS 70GS DURA-ACE 600 ULTEGRA 105SC RX100 500EX 400EX 300EX

• Leading teeth on the side of the middle chainring help guide the chain to the pick up teeth.





Single piece bottom bracket completely eliminates parts assembly and difficult adjustment procedures.

•Just what is the cartridge bottom bracket?

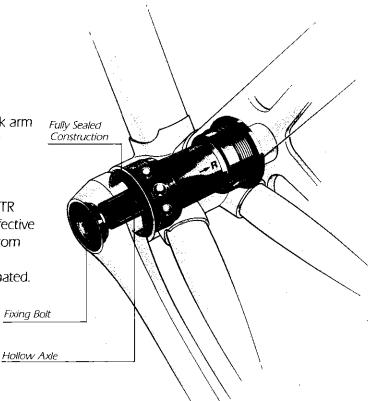
The separate ball bearings, cups, water seal, and axle of the conventional bottom bracket have been combined in a single integrated cartridge-type unit which eliminates the need for bearing adjustment and makes installation simple.

●How does it work?

The XTR cassette bottom bracket is designed so that the crank arm actually extends into the bottom bracket shell to help seal out water, mud, and dirt.

•What are the benefits for the cyclist?

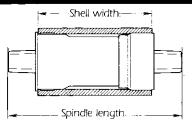
Because the crank arm extends into the bearing cup of the XTR cartridge bottom bracket, it forms an additional and highly effective seal against the invasion of water, mud, and dirt into the bottom bracket bearings. Furthermore, bottom bracket installation is simplified and the need to adjust bearings is completely eliminated. Durability is also significantly upgraded.



Some tips on Sealed Cartridge Bottom Bracket applications...

Product specifications

Note: Please make sure to use the BB-UN90 together with the front chainwheel (FC-M900) as a set. Other combinations are not possible.



Model No.	Type	Chain line	Spindle length	Shell width	Bottom bracket cup thread dimensions	Stamped marking
				68	BC 1.37 × 24T	MMI07
	3-UN90 Triple	47.5	107	70	M36 × 24T	MM107
BB-UN90				73	BC 1.37 × 24T	MM107
		50	113	68	BC 1.37 × 24T	LL113
			113	73	BC 1.37 × 24T	LL113
	Double	42.5	116	68	BC 1.37 × 24T	D-H
	Dodbie	43,5	115	70	M36 × 24T	D-H
BB-UN70	Road Triple	45		68	BC 1.37 × 24T	D-NL
BB-UN50 BB-CS20	<u>-</u>		122.5	70	M36 × 24T	D-NL
BB-CS10		47.5		73	BC 1.37 × 24T	D-NL
	MTB Triple			68	BC 1.37 × 24T	D-EL
		50	127.5	73	BC 1.37 × 24T	D-EL

Notice: Please check the size of each screw prior to assembly.

(mm



A new standard in chainwheel shifting performance.

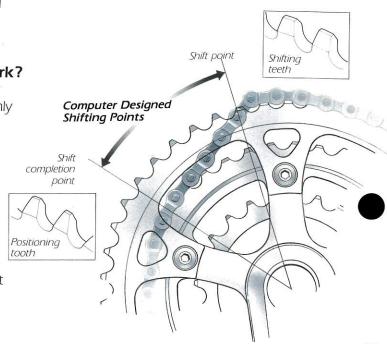
• Just what is the Shimano SG Chainwheels?

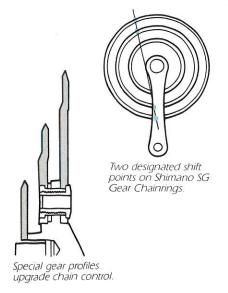
The Shimano SG Chainwheels utilizes a special design which has evolved from the computer-designed HG sprockets. The Shimano SG Chainwheel was developed to reduce shifting shocks and makes chainwheel shifting smoother and more reliable than ever before.

•How does the Shimano SG Chainwheel work?

Shifting from the large chainring to a smaller one under a heavy pedal load creates a shock as the chain suddenly releases. This shock and often results in a thrown chain or a messy grinding shift onto the small chainring. The Shimano SG Chainwheel solves this problem by using special chain release and pickup teeth at the two points on the chainwheel where pedal pressure is lightest. This helps the chain to transfer smoothly and positively without any abrupt shocks and without flying off of the chainwheel.

The Shimano SG Chainwheel works equally well on Biopace and normal round chainrings by promoting fast and smooth shifts because the chain transfers quickly and directly without riding on top of the gear teeth.





•What are the benefits for the rider?

Because the pickup and release points on the chainwheels are carefully positioned in relation to each other, the chain moves quickly and directly from one chainwheel to the other. Dropped chains, grinding, and late engagement are all but eliminated. The result is a great improvement in shifting speed and reliability. For example, racing cyclists can shift without letting up on pedal pressures. Off-road cyclists can shift with more confidence knowing that they're not going to throw a chain or miss a shift. All cyclists will find riding the bike more fun due to the greater feeling of shifting control that the Shimano SG Chainwheel offers.

	Model	Biopace SG	Round SG
RACING	FC-7402-SG		*A-53 × 42 *A-52 × 42 *B-53 × 39
×	FC-6400-SG FC-1055 FC-A550	52 × 42	53 × 42 52 × 42
MTB	FC-M900 Shimano Hyperdrive	_	48 × 36 × 26 46 × 36 × 26 w/sG-X Middle Gear
	FC-M730-SG	48 × 38 × 28 46 × 36 × 26	48 × 38 × 28 46 × 36 × 24
	FC-MT60-SG FC-M550 FC-M500	48 × 38 × 28 46 × 36 × 26	48 × 38 × 28 46 × 36 × 24
	FC-M400 FC-M300	48 × 38 × 28	50 × 40 × 30
	FC-M200 FC-M202-SG FC-M100 FC-M102-SG FC-TY70-SG	48 × 38 × 28	_
CROSS	FC-M500-C	1-	50 × 40 × 30
	FC-A550-T	X ,	52 × 42 × 30
	FC-M202-C	48 × 38 × 28	
	FC-M100-W	_	44 × 32

^{*}If the inner is 42, A-53 or A-52 should be used for the outer; if the inner is 39, B-53 should be used for the outer.



Creating a more riderfriendly pedaling action.

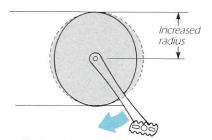
Just what is Biopace?

Traditional round chainrings force the leg to maintain an constant pedaling cadence. This actually fights the leg's natural tendency to change speed during the pedaling motion. Biopace is a non-round chainwheel which has been ergonomically designed to create a more natural pedaling cadence that takes into account the normal changes of the leg when pedaling.

●How does Biopace work?

The Biopace concept was born when Shimano used a computer to analyze the pedaling motion with a round chainring. Computer analysis demonstrated that leg power was not being efficiently utilized. With the computer's help, Shimano found that a round chainring forces the leg to conform to a constant rotational speed. This fights the natural tendency of the leg to slow down at the top and bottom of the pedal stroke as it does when walking or running. It became apparent that a variable-speed pedaling cadence in harmony with the natural speed changes of the leg would be a more efficient way to pedal.

Biopace does exactly this. The special shape of the Biopace chainring increases the chainwheel radius to slow down the leg at the top ad bottom of the pedal stroke. The radius is decreased and the down and upstroke phases of the pedaling cycle to help the leg move faster. In this way, Biopace creates a more natural pedaling movement.

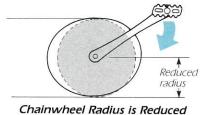


Chainwheel Radius is Increased During the Upstroke.

•What are the benefits for the rider?

Because the Biopace chainwheel uses energy more efficiently, you can ride farther with less fatigue. Computer calculations disclosed that a Biopace chainring can actually reduce energy demands up to 3 percent for a given distance.

Besides saving energy and increasing stamina. Biopace reduces stress on the knees and makes for a more comfortable pedaling feeling. Biopace chainrings are also available in performance versions designed for the faster pedaling cadences of performance oriented cyclists.



During the Downstroke.

Individual Designed Chainrings According to Function

48T.

38T.

Shimano Cycling Footwear... The Advanced Shoe-Pedal Interface.

The shoe is one of the most important components of the bicycle-rider interface and plays a critical role in determining comfort, stamina, and overall cycling performance. That's why we at Shimano are putting our full resources behind the development of new and better cycling footwear.

For example, the SH-R200 professional racing shoe takes advantage of the latest in new materials technology to provide maximum strength and rigidity at minimum weight. The SH-R110 and SH-T110 racing shoes offer excellent cost-performance value for racers and sport cyclists alike. The SPD (Shimano Pedaling Dynamics) system allows mountain bike riders and touring cyclists to get clipless pedaling performance from a shoe that's safe and comfortable to walk in. The SH-A100 shoe combines SPD's on/off bike capability with a lightweight racing-type design that gives off-roaders, sport and fitness cyclists alike more freedom to walk in their cycling shoes.

This is the Shimano cycling footwear line-up—advanced cycling technology that enhances the performance and enjoyment of cycling for anyone who rides a bike.

The "Bike-it or Hike-it" Shoe-Pedal Interface.



Shimano Pedaling Dynamics is a new type of cycling shoe and pedal system which creates a more versatile foot-pedal interface between the cyclist and bicycle. This is because SPD is the first cycling shoe system that works both on and off the bike.

On the bike, SPD gives you the pedaling stability and power transfer efficiency of a high performance clipless cycling shoe.

Off the bike, SPD becomes a comfortable sure-footed hiking shoe that gives excellent traction on any surface thanks to its treaded rubber sole recessed cleat.

The original line of SPD shoes was designed primarily for off-road cyclists. SPD now includes a new lightweight racing-style shoe that brings SPD versatility to on-road cyclists as well.



A versatility application shoe-pedal interface with special benefits for the off-road cyclist.

•Just what is Shimano Pedaling Dynamics?

Shimano Pedaling Dynamics (SPD) is a new type of cycling footwear which really does two jobs. It's a high-performance clipless pedaling system, yet the SPD shoe lets you walk securely and comfortably off of the bike, on any surface, because there's no cleat interference with the ground.

•How does SPD work?

All SPD shoes feature a unique design. The cleat is recessed into the outer sole so it doesn't protrude and interfere with walking. When you get on your bike, the cleat secures into the SPD pedal to provide a stable clipless pedaling interface and highly efficient pedaling action. Off-road SPD shoes feature an outer sole with an aggressive tread pattern that makes them excellent hiking shoes as well. The new lightweight SPD racing/fitness shoe uses the same recessed cleat design but with a smoother textured outer sole. Any SPD shoe provides clipless pedaling performance and the ability to walk safely and comfortably on any type of surface.

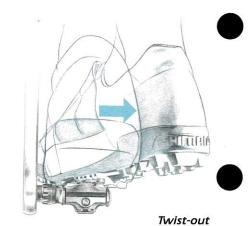
Just step onto the pedal to engage the cleat locking mechanism. Release is through a simple twist-out movement. The open architecture design prevents mud buildup and the cleat binding mechanism is incorporated on both sides of the pedal for easy entry without pedal flipping.

•What are the benefits for the rider?

The main benefit to the rider is that SPD provides more versatility without sacrificing performance. On the bike, you get the same power transfer efficiency as if you were wearing a clipless racing shoe. Yet off the bike you can walk safely and comfortably just like you would wearing hiking shoes.

This is a real advantage in off-road riding, and especially off-road competition, when you often have to get off the bike to take on really rugged terrain on foot. But SPD also gives you the freedom to get off the bike to rest, explore, or walk a bit. While SPD is the best shoe-pedal system for off-road competition, it's also great for touring and sport cycling.

SPD gives you competition-level clipless pedaling efficiency on the bike. SPD also gives you the freedom to get off the bike and walk comfortably and safely. This versatility is the real advantage of SPD.







Some tips on SPD applications... (PD-M737/PD-M525)

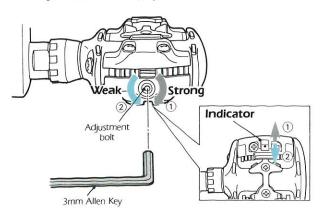
Cautions during use

- Place one foot on the ground, practice engaging and disengaging from the pedal a number of times until you get used to it and then start to ride.
- First ride on the level ground and go to offroad riding only when you are used to engaging and disengaging from the pedal.
- First adjust the retention force of the pedal to suit yourself and then begin cycling.
- Use a lesser retention force when cycling in adverse conditions.
- Keep the cleat area and pedal clear of foreign matter ot ensure proper engagement/ disengagement.

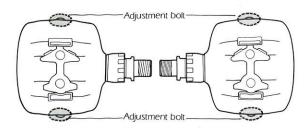
Adjusting plate spring tension

The tension of the spring is adjusted for each pedal (top & bottom) with the adjustment bolt in the rear. It gets stronger when turned clockwise and weaker when turned counterclockwise.

At this time, the indicator positioned below the adjustment bolt displays spring tension.

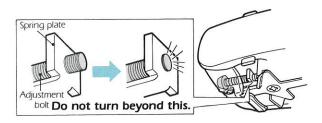


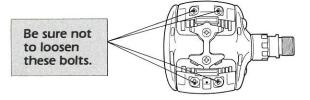
There are adjustment bolts in four places for each pair of pedals. Check the position of the indicator and the number of turns of the adjustment bolt so the spring tension is the same in all four positions.



There may be unexpected trouble due to the different feeling when engaging and disengaging on the right & left and top & bottom if there is a difference in the spring tension.

The spring tension changes in 3 steps with one turn of the adjustment bolt. The adjustment bolt turns nine complete turns. When it is turned all the way in the strong direction it suddenly becomes hard to turn. Do not turn it beyond that point. When turning in the weak direction, do not turn it any further when the end of the adjustment bolt comes to the spring plate position.





Use

Engaging

Press the cleat into the pedal.

Disengagement

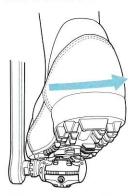
If a certain type of cleat is set, the disengagement mode can be selected. Make sure about the marking or color of the cleat.

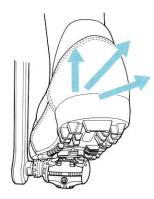
SM-SH50 (black):

single release mode. Remove by twisting your heel to the outside.

SM-SH55 (silver):

multiple release mode. Remove by twisting your heel to any direction.





Place one foot on the ground and practice engaging and disengaging a number of times.

Give yourself enough time to get used

o it

SH-R200

The ultimate lightweight racing shoe for all-out competition and the most discriminating fitness and sport riders.

Weight 430g. (pair/size 39)

Upper: Vectran/synthetic leather Materials

Sockliner: Cambrelle/EVA Out-sole: Carbon graphite fiber 39-47 in 1/2 sizes, 48 (18 sizes)

Color Silver

Size



SH-R110

A lightweight racing-type shoe with a professional look—great for all levels of road racing as well as performance-minded sport cyclists.

Materials

Weight 643g. (pair/size 43-1/2 with cleat)
Materials Upper: Non-stretch synthetic leather

Sockliner: Cambrelle/ÉVA

Out-sole: High-impact resin Size 36, 37—47 in 1/2 sizes, 48 (23 sizes)

Color Bright Silver



SMINISTRO

Racing/Performance Footwear SH-T110

A lightweight racing-type shoe that lends itself well to a wide range of competitive cycling styles—from real racing to fitness cycling and casual competition.

Weight 657g. (pair/size 43-1/2 with cleat)
Materials Upper: Polyurethane split leather and

breathable nylon mesh

Sockliner: Cambrelle/EVA Out-sole: High-impact resin

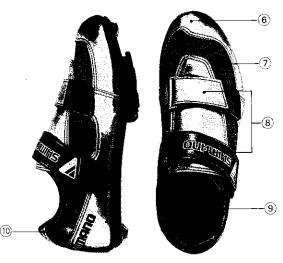
36, 37—47 in 1/2 sizes, 48 (23 sizes)

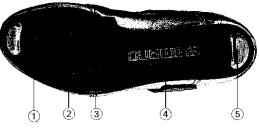
Color Black w/bright silver straps



The racing shoe for those who take their on-bike performance seriously.

If you're serious about performance cycling, this shoe could be the most valuable component on your bike. The SH-R200 was designed with one goal in mind—to win. No expense was spared to make it Shimano's top footwear performer. Non-stretch Vectran mesh, rigid lightweight carbon fiber sole, outer sole air intake vents, and other advanced features give the SH-R200 a real competitive advantage.





FEATURES	BENEFITS
	-
1. Air intake vents	 Front air vents provide flow-thru ventilation for cooling and comfort.
2. 3-point skid pads	Provide a non-slip walking surface when off the bike.
3. Adjustable cleat mount	3. 7mm of cleat adjustment assure desired positioning for rider.
 Full carbon graphite fiber sole 	 Great strength and high rigidity with minimum weight for more efficient pedaling.
5. Rubber protector pads	5. Protects carbon fiber sole when walking off the bike.
Water repellant treatment	6. Special treatment protects from water to significantly extend service life.
"Bullet-proof" Vectran mesh	Super-strong non-stretch Vectran nylon mesh will not distort under high pedaling pressures.
Double hook and loop type straps	 Distributes stress over wide area of foot to lessen fatigue while providing a comfortable foot-hugging fit.
Cambrelle & EVA inner sole	Provides a strong yet comfortable and breathable cradle for the foot. Helps wick away moisture and lessen fatigue.
10. Reflectors	 Generous reflector treatment enhances safety through greater night visibility.

SH-M200

Designed to withstand high pedaling loads and take all the punishment of off-road competition, this is the SPD shoe for top level off-road competition as well as all serious ATB riding.

Weight 804g. (pair/size 43 w/o cleat)

Materials Upper: Non-stretch synthetic leather

and Cordura nylon

Sockliner: Cambrelle/EVA Out-sole: Rubber (treaded)

Size 36, 37—47 in 1/2 sizes, 48 (23 sizes)

Color Black, Blue & Orange



SPD Footwear

SH-M100

The high-performance SPD shoe for off-road racing, heavy-duty dirt riding, touring, and other serious cycling styles.

Weight 680g. (pair with cleat/size 39)

Materials

Upper: Nylon/leather/cambrelle Sockliner: Cambrelle/EVA

Midsole: Glass fiber/nylon Out-sole: Rubber Heel counter: EVA

Size 36, 37-47 in 1/2 sizes, 48 (23 sizes)

Color Gray



SH-M050

The general-purpose SPD shoe for everything from off-road riding to touring and general fitness cycling.

Weight 820g. (pair without cleat/size 39)

Materials Upper: Nylon/leather Sockliner: Cambrelle/EVA Midsole: Glass fiber/nylon

Out-sole: Rubber

Size 36, 37—47 in 1/2 sizes, 48 (23 sizes)

Color Gray & blue





SPD Footwear

SH-M030

An economical off-road and touring shoe that brings SPD performance within the reach of just about everybody. Slightly more flexible midsole makes the SH-M050 a very comfortable shoe to walk in.

Materials

Weight 810g. (pair/size 43 w/o cleat) Upper: Split leather & breathable

nylon mesh

Out-sole: Rubber

(hiking tread design) Size 36-48 (no half sizes)

Color Light Gray

NEW

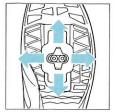




FEATURES

BENEFITS

- High-traction low-cut tread pattern
- 2. Recessed cleat
- 1. Provides excellent grip on all standard pedals and ground surfaces.
- 2.



Secures into SPD pedal for more pedaling power yet doesn't interfere with walking. Can be adjusted 20mm front-rear and 5mm side to side (cleat included with pedal set).

- 3. Glass fiber/nylon midsole
- 3. Creates rigid platform for high pedaling efficiency and prevents foreign objects from penetrating through to the foot.
- 4. EVA heel counter
- 4. Protects heel from shocks and foreign objects.
- 5. 3-dimensionally formed nylon mesh upper panels
- 5. Allows shoe to fit more naturally it foot contours for increased pedaling efficiency, comfort, and stamina.
- Double hook and loop type straps
- 6. Use of two hook and loop type straps and laces better makes for a snug fit for enhanced pedaling efficiency on the upstroke.
- 7. Cambrelle & EVA sockliner
- 7. Helps wick away moisture and absorb shocks and vibration to reduce fatigue.
- 8. Ankle pad
- 8. Protects ankle while helping shoe conform to ankle contours.
- 9. Reflective tab
- 9. Helps cyclists be seen at night for greater safety.

SH-A100

SPD versatility in a new lightweight sport and fitness riding shoe.

Materials

Weight 780g. (pair/size 43 w/o cleat) Upper: Breathable nylon mesh

Out-sole: Rubber

Size 36, 37—47 (in 1/2 sizes), 48



SPD Pedal

PD-A525

Materials

Weight 390g. (pedal only)

Body: Aluminum. White/Purple Paint Finish

Binding mechanism:

Steel/Aluminum Axle: Cro-moly

Cleat: Steel Crank Thread BC 9/16" × 20T.P.I.



SH-A100

"Hike-it or bike-it" versatility in a reasonably priced lightweight cycling shoe that's also part of the SPD system. The SH-A100 offers lightweight, racing-type styling, and on/off bike versatility for a wide range of cyclists including off-roaders, tourists, fitness, and sport riders alike.



FEATURES

BENEFITS

- 1. Extra long double-strap binding
- 1. Provides a foot-hugging fit that is more efficient and comfortable.
- 2. Full grain & PU coated leather and nylon mesh upper
- 2. Full grain & PU coated leather and nylon upper breathes yet resists stretching. Ventilates foot while providing good upstroke pedaling efficiency.
- 3. Rubber sole
- 3. Textured rubber sole for safe and secure walking.
- 4. Contoured insole
- 4. Contoured insole follows natural shape of foot for a more comfortable fit on and off the bike.
- 5. Reflectorized heel and side panels
- 5. Provide greater visibility and safety for night cycling.
- 6. Recessed cleat nuts
- 6. Recessed cleat nuts don't protrude from sole—maintain walkability with or without cleats mounted.

Shimano Cycling Footwear

FOOTWEAR ACCESSORY ITEMS

Small Parts

SM-SH24

Shimano Design—Look Compatible Cleat w/Hardware Code No. 40B9811



Small Parts

SM-SH30

Shimano Design—Standard Pedal Cleat w/Hardware Code No. 40B9801



Shimano CYCLING FOOTWEAR

INSOLE

SIZE 36-38-1/2 39—40-1/2 41—42-1/2 43-44-1/2 45-46-1/2 47-48

Small Parts



Reflector

SM-PD20

(for PD-M737, PD-M525) Code No. 41A9804





Reflector

SM-PD30 (for PD-A525)

Code No. 4259801





Shimano Cycling Footwear

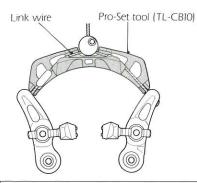
SMALL PARTS & TOOLS

TL-CB10Pro-Set Tool for Cantilever Brakes. Code No. 3-8209801 (6 pcs.)

This Pro-Set tool is for the correct and quick installation of the cantilever brake.

■Combinations

The Pro-Set tool and link wire are different for each cantilever brake model. Combine the parts correctly.

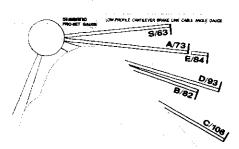


Туре	Pro-Set Tool (TL-CB10)	Link Wire	Cantilever Brake
Α	Color: Blue	A/73 <a>○ <a>○ <a>0	BR-M734 Front BR-M650 Front
		A/73 Ø1.6mm	BR-M900 BR-M201 BR-M651 BR-C200 BR-M501 BR-C200-B BR-M502 BR-M100 BR-C510 BR-TY70 BR-C510-B BR-M352 Rear
B Color: Violet	Color: Violet	B/82 Ø 2.0mm	BR-M734 Rear BR-M650 Rear
	Bioz	B/82 © 1.6mm	BR-M501 Rear
C	Color: Yellow C/106	C/106 © 1.6mm	BR-M651 BR-M502 BR-M201 BR-M100 BR-TY70
D	Color: Orange	D/93 ⊘uuuuuuuuuu	BR-M651 BR-M502 BR-M201 BR-M100 BR-TY70
Е	Color: Green	E/84 ○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○ ○	BR-M352 Rear
S	Color: Pink S/63	\$/63 ⊘anaaaaaaaaa	BR-C510 Rear BR-C510-B Rear BR-C200 Rear BR-C200-B Rear

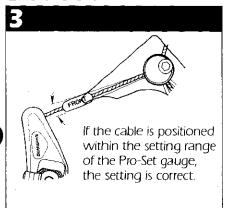
TL-CB15

Pro-Set Gauge for Cantilever Brakes.

The Pro-Set gauge is provided for checking a correct cable setting without difficulty.

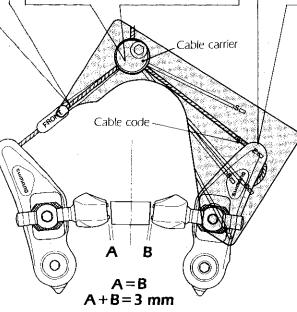


■How to Use



Set the circle of the Pro-Set gauge on the cable carrier, and align the cable with the line marked with the corresponding cable code.

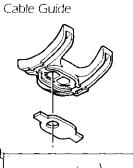
If the brake unit is aligned with the end mark of the line, the inner cable length has been set correctly. End Mark

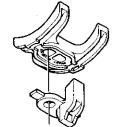


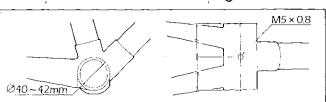
Small Parts SM-SP55 Smail Parts

SM-MT55

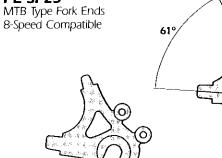
Cable Guide (For U-Brake)

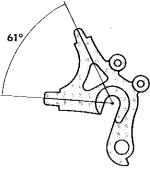






Small Parts FE-SF25





Small Parts & Tools

SMALL PARTS & TOOLS

Tool

TL-UN52

Bottom Bracket Installation Tool for BB-UN90, BB-UN70, BB-UN50, BB-CS20 and BB-CS10.

Code No. 13009063

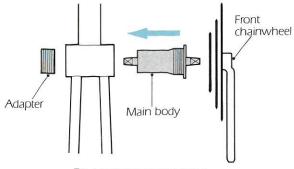




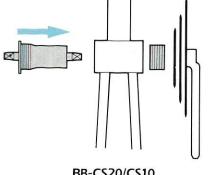
Tightening torque: 300—400kgfcm (260—350 in.lbs.)

Install by using the special tool TL-UN52. First install the main body, then the adapter.

Note: Direction of insertion depends on the model.







BB-CS20/CS10

TL-HG15

Lock Ring Tool for HG Sprockets

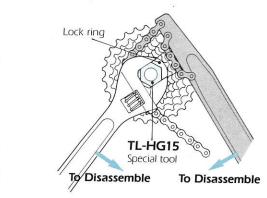
Code No. 1200918



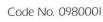
• For installation of the HG sprocket, use the special tool (TL-HG15) to tighten the lock ring.

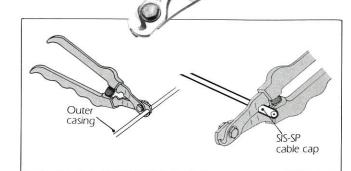
Tightening torque: 300 ~ 500 kgfcm (260 — 430 in.lbs.)

• To replace the HG sprocket, use the special tool (TL-HG15) and the rear sprocket removal tool to remove the lock ring.









Tool

TL-CN21

Chain Cutter HG chain must use this chain cutter. Code No. 1309020



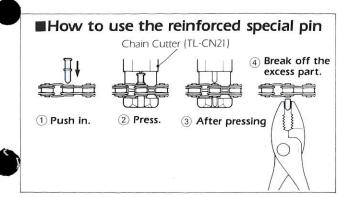
Reinforced Special Pin

for HG compatible chain.





Code No. 0459801 (3-piece) Code No. 0459802 (50-piece)



Tool TL-FC30



Tool

TL-FC10

Cotterless Crank Extractor Code No. 1300901



TL-PD40

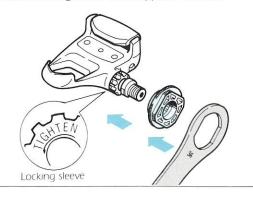
Pedal Axle Unit Removal Tool for PD-1056, PD-1055, PD-A550 and SPD Pedal.

Code No. 42A0900





Attach the special tool (TL-PD40) to the locking sleeve, and then use the wrench (TL-FC30) to remove. The direction to turn the locking sleeve (to tighten) is indicated on each locking sleeve. To remove the axle unit, turn the locking sleeve in the opposite direction.



Shimano Limited Warranty

Shimano American Corporation and Shimano Canada Ltd. ("Shimano") warrants to the original retail purchaser purchasing in the United States or Canada that the Shimano product for which they received this warranty is free from defects in material and workmanship for a period of one year from the date of original retail purchase.

Limits of the Warranty

Shimano's sole obligation under this warranty is to repair or replace the product, at Shimano's option.

Limitations of Implied Warranties

The duration of any implied warranty or condition, of merchantability, fitness for a particular purpose, or otherwise, on this product shall be limited to the duration of the express warranty set forth above. In no event shall Shimano be liable for any loss, inconvenience or damage, whether direct, incidental, consequential or otherwise, resulting from breach of any express or implied warranty or condition, of merchantability, fitness for a particular purpose, or otherwise with respect to this product, except as set forth herein, some states do not allow limitations on how long an implied warranty lasts and some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitations or exclusion may not apply to you.

To obtain service under this warranty, you must send your Shimano product, together with the retail seller's original bill, your charge or credit receipt, or other satisfactory proof of the date of purchase of the product in the United States or Canada to Shimano American Corporation, One Shimano Drive P.O. Box 19615 Irvine, CA. 92713-9615. Any postage, insurance or shipping costs incurred in sending your Shimano product for service are your responsibility.

This warranty gives you specific legal rights, and you may also have other rights which may vary from state to state.

Warranty Explanation

This warranty in no way replaces or is an extension of a complete bicycle manufacturer's warranty. Retailers and wholesale outlets for Shimano products are not authorized to modify this warranty in any way.

It is the consumer's responsibility to regularly examine the product to determine the need for normal service or replacement.

This warranty does **not** cover the following:

- 1. Shimano products that have been modified, neglected or poorly maintained, used in competition or for commercial purposes, misused or abused or involved in accidents.
- 2. Damage occurring during shipment of the products (such claims must be presented directly to the carrier).
- 3. Damage to products resulting from improper assembly or repair.
- 4. Damage resulting from causes other than defects in materials and workmanship, including but not limited to, lack of technical skill, competence, or experience of the user.
- 5. Damage or deterioration to the surface finish, aesthetics or appearance of the product.
- 6. The labor required to remove and/or re-fit and re-adjust the product within the bicycle assembly.
- 7. Normal wear to the product.

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For countries other than the United States or Canada please contact your distributor or agent.

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