SHIMANO
BICYCLE
SYSTEM
COMPONENTS

# DEALERS' 1990 PRODUCT MANUAL



#### SHIMANO PHILOSOPHY

## **Getting Closer to the Cyclist**

It's no overstatement to say that man's dream of traveling faster, to move swiftly through the environment, was one of the impulses behind the invention of the bicycle. As we approach the 21st century, the bicycle is being refined in a way that significantly improves its ability to move us faster, farther, and with greater ease and enjoyment.

Shimano is one of the leading forces in the advancement of cycling technology which is making the bicycle a more enjoyable and efficient vehicle than ever before.

For example, Shimano pioneered the "system component" concept which integrates the functions of all the bicycle's components to form a higher-performing synergistic whole. Shimano biomechanical engineering assures that the human element and the machine are joined in the most efficient manner. And aerodynamic design contributes to greater energy savings.

One example of the way, Shimano has applied the science of biomechanics is Biopace, a computer-designed chainring that improves pedalling efficiency and enjoyment.

The Shimano Index System (SIS) allows virtually anybody to shift the bicycle's derailleur quickly and accurately without experience or practice.







Hyperglide sprockets and Superglide chainrings enhance SIS shifting with faster and more positive chain movement from gear to gear.

Shimano Linear Response brake systems (SLR) make braking safer and more effective by eliminating friction and providing a more sensitive feeling of control at the lever.

These advanced functions have played a key role in the development of Shimano Total Integration (STI), a breakthrough design concept which places all of the bicycle's control functions under the cyclist's hands on the handlebars.

These are the ways in which Shimano is adapting the bicycle to the cyclist. It's the result of a development policy stressing the creation of a more comfortable and efficient relationship between the man and the machine.

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Advanced Features

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The Deore XT/ STI Advantage

STI

Shimano 600 ULTEGRA
Shimano 105 SC
Shimano RX100
EXAGE EX
Deore XT
Deore DX
Deore LX
EXAGE LX
Shimano 200GS
Individual

Components

STI Combination

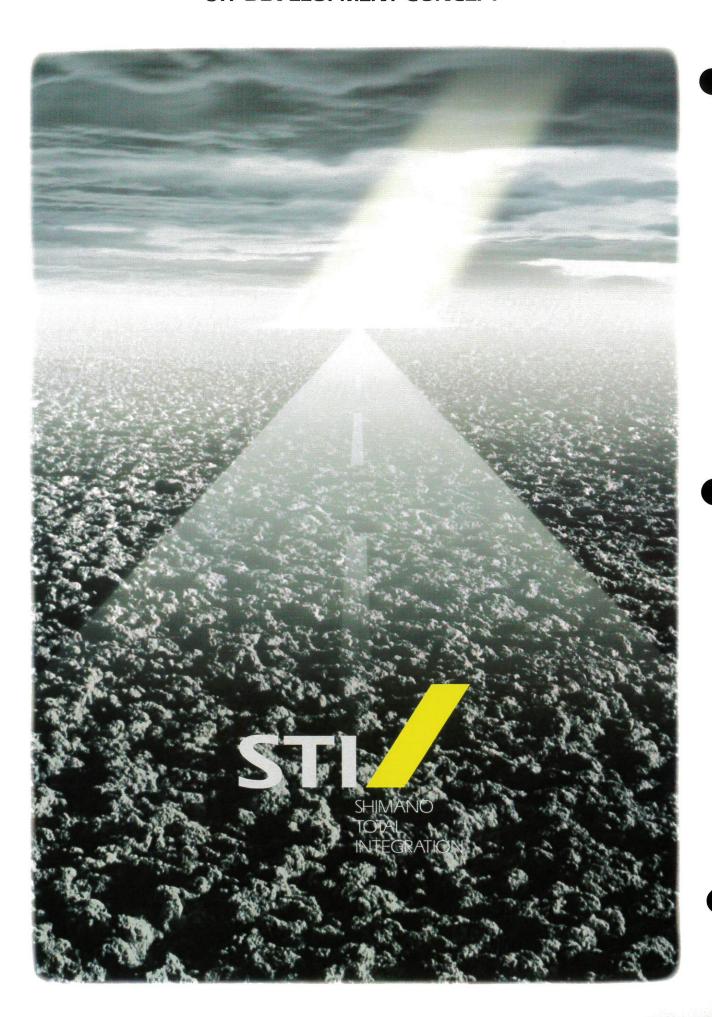
Interchangeability
HG Gear/Freewheel
Interchangeability

Tools & Accessories

Chart Freehub



#### STI DEVELOPMENT CONCEPT



# Shimano Total Integration... A new relationship between the cyclist

### and the bicycle

Shimano Total Integration, STI, means that the main control functions of steering, braking and shifting gears can now be executed without ever removing hands from the handlebars. It's a breakthrough in bicycle component technology which promises a whole new generation of riding convenience and performance, for all cyclists.

STI is not a development which stands alone. It's the cumulative result of years of research and development. SIS for example. SIS's click-stop shifting action makes derailleur shifting fast, accurate and foolproof. SIS also increased overall cycling performance for racing cyclists, sport riding enthusiasts, and casual

SIS has been further refined with Hyperglide sprockets and Superglide chainwheels which help to speed up and smooth out chain movement during shifting.

Yet with all the advantages SIS offers, there is still a problem in shifting gears. On-road bicycles place the shifting lever on the frame's downtube. This means that you must let go of the handlebar in order to shift. Of course, there are many times when you need to shift but can't afford to release the handlebars. Speed, concentration, and balance are often sacrificed in order to shift the derailleur.

The same problem exists for off-road bicycles which use a thumb shifter mounted on top of the bars. Your grip must be released in order to operate the thumb shifter to change gears. Needless to say, this can make the bike difficult to control when you need to shift while riding through rough and changing terrain.

Shimano has solved this final impediment to total bicycle control with the STI concept. STI places all of the bicycle's control functions, for both on- and off-road bicycles, directly under the cyclist's hands while the rider continues to grip handlebars. With STI you can steer, brake, and shift gears—always keeping a firm grip on the bars. STI is a great leap forward in cycling convenience and performance.

### SIS, SLR, Hyperglide, Superglide...

#### Advanced component technology supporting STI

STI has been made possible through the high level of refinement offered by its supporting functions of SIS, Hyperglide sprockets, Superglide chainrings, and SLR brake technology.

Through the careful integration of these advanced functions, STI finally realizes a complete bicycle control system in which any desired control function can be executed instantly and directly without affecting other areas of control. In other words, STI lets you shift gears, brake, and steer the bicycle without any sacrifice in stability or concentration.

STI even lets you shift gears during extreme maneuvers, while cornering or braking for example a significant advantage for the racing and performance-oriented cyclist. This new level of cycling control has been made possible by the continuing evolution of Shimano's advanced component functions.

STI is a standard feature on all Shimano off-road component groups for 1990 and will be available on road component groups in the near future.

This is how Shimano is bringing the bicycle closer to the real needs of the cyclist.



A Whole New World of Cycling Control from Shimano Total Integration.



Cycling enjoyment and performance have a great deal to do with control. The less energy and concentration expended controlling the bicycle, the more enjoyable and safer the cycling experience becomes. And there's also the additional benefit of increased performance.

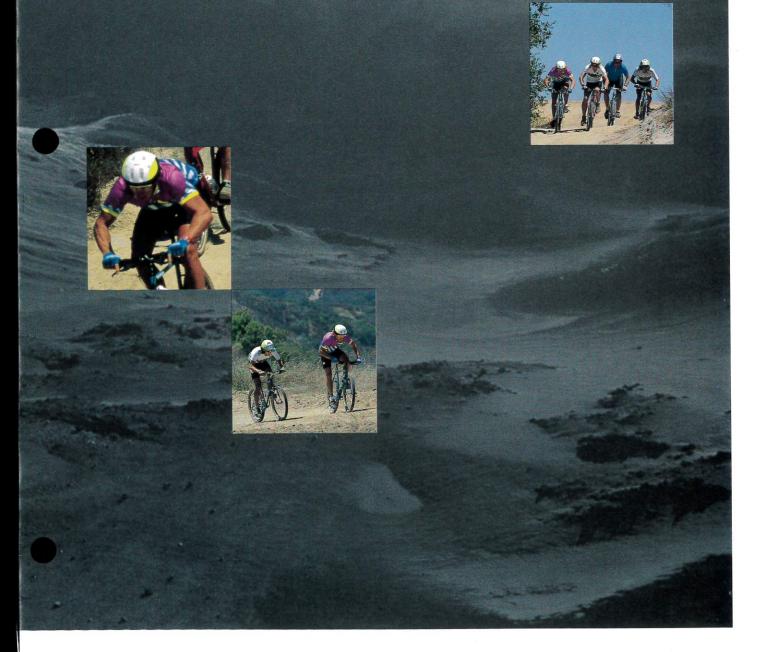
Control. That's what Shimano Total Integration is all about. We think that shifting gears

buildin't be part of the challenge of off-road riding.

one-punch action through levers conveniently mounted under the bars. This means you never have to change hand position or release the bars to shift.

The benefits of STI are really significant. You get the gear you need exactly when you need it, in any terrain. You don't have to slow down, lose concentration, or adjust your hand position on the bars. STI is a total advance in safety, convenience and performance.

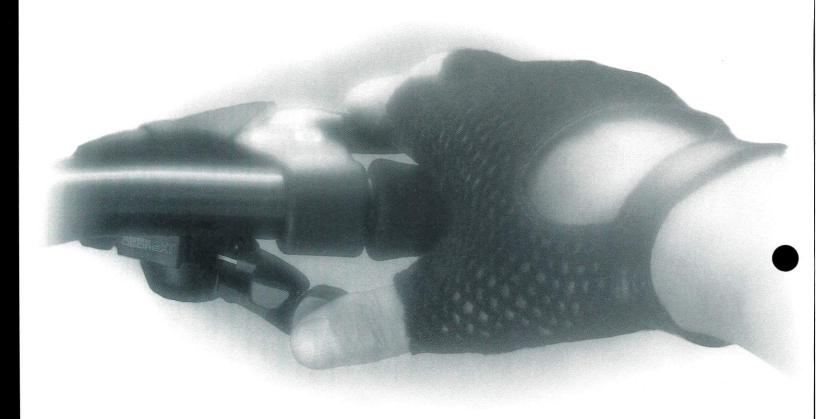
STI gives you greater confidence in your ability to control the bicycle plus a cycling



#### **OFF-ROAD STI**

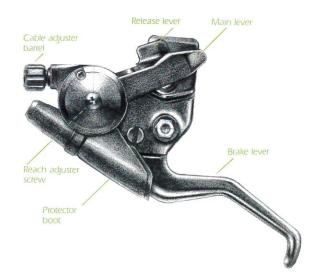
# RAPOFIRE

#### **DUAL REPEAT FUNCTION**



Keep your grip while you shift. Off-road STI Rapidfire lever uses two ratchet-action push levers mounted conveniently under the bar in front of the thumb. Shift one gear at a time, or shift down the entire gear block with a full stroke push. (ST-M090, ST-M091, ST-M070, ST-M071) Release (upshift) lever lets you shift up the sprocket cluster with the same capability.

Shift triple front chainwheels with the same precise STI action, 1 or 2 gears at a time. Trimming adjustment eliminates chain rub.



# Enhanced Control and Safety for the All-terrain Bicycle

The current design of the off-road shifting system utilizes a thumb-type shifter placed on top of the bars near the grip. While the shift lever is located near the hand position, the hand must still be released from the grip in order to shift gears. Of course, this results in a certain loss of control and balance, and makes shifting almost impossible when traversing rough and changing terrain.

Shimano tackled the problem and found that there was a much better place to put the off-road shift lever—under the bar, directly in front of the thumb when the hand is in the normal bar-gripping position.

But that's not all. A new type of dual repeat function lever was developed in which only a simple "punching" movement of the thumb is needed to both downshift and upshift. The result is a significantly easier and faster shifting action which allows the rider to maintain a firm grip on the bars at all times.

Off-road STI frees the rider to shift instantly whenever the situation demands—something which is especially important for the off-road riding style. STI not only improves performance, but gives the off-road rider a refreshing new feeling of confidence and control.

Off-road STI has been made possible by continuing refinements in SIS shifting technology, Hyperglide sprockets, Superglide chainrings, and sensitive SLR braking performance.

Off-road STI will be introduced as standard equipment on all Shimano off-road component systems for 1990, from the top line Deore XT-II group to the versatile Exage family. STI also signals a new era in off-road cycling.

- Let your thumb shift while you keep your grip...

  The biomechanical design of STI's Rapid Fire levers, placed under the bar, lets you keep your grip while shifting with a fast repeat-action movement of the thumb only.
- Qet the gear you need exactly when you need it... With STI there's no need to reach for the shift lever—it's always there, right under your thumb. This means you can instantly punch in the gear you want exactly when you need it, without changing hand position or diverting attention from the trail ahead.
- A "thumb only" one-punch shifting action...

  STI's dual-action lever gives you one lever for upshifting and one for down shifting. Both levers work with the same positive repeat action. One punch of your thumb gives you either a higher or lower gear—shifting can't be any easier.





### THESE ARE THE ADVANCED FUNCTIONS THAT MADE STI A REALITY...



### Fast and smooth shifting, even under high chain loads.

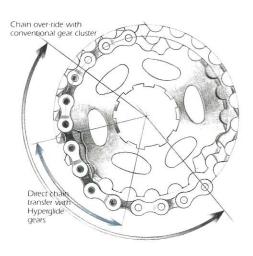
When shifting with conventional sprockets, the chain can occasionally slip over the gear teeth or ride on top of the teeth before completing the shift. This problem is made even worse when a shift is attempted under high chain loads.

Hyperglide sprockets were developed in order to solve these long standing shifting problems.

Shimano made extensive use of the computer in the development of Hyperglide. Hyperglide works by controlling chain movement between sprockets so that the chain moves quickly and directly from one sprocket to the next. It's done through special tooth profiles designed to positively release and pickup the chain, and the strategic indexing of the sprockets in relation to each other.

The result is significantly upgraded shifting performance that helps make STI a reality. Hyperglide shifts are fast and clean, even when there's high torque applied to the chain as when climbing or sprinting.

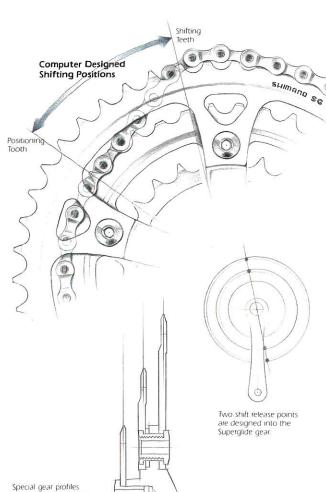
Hyperglide sprockets are standard equipment on all Shimano component groups for 1990.





upgrade chain control

## Significantly improved chainwheel shifting



The same technology applied to the Hyperglide sprocket has been applied in the development of the Superglide chainring in order to solve the problems inherent in chainwheel shifting.

The main chainwheel shifting problem occurs when shifting to the inner chainring while applying pressure to the pedals, such as when trying to shift when climbing. Strong pressure on the chain makes it difficult for the chain to separate from the large chainring. And when the chain does shift, many times it misses the inner chainring or fails to engage quickly.

The unique computer-aided design of the Superglide chainring features a special tooth profile that lets the chain release only at the two points of lowest pressure on the chainring. Shifting shock is eliminated. Chainwheel shifting becomes smoother, faster, and much more precise.

Superglide chainrings are available in both round and Biopace types. They make a significant contribution to the advanced performance of the STI system.

#### 1. Chain shifting shock eliminated

Shifting shock and hesitation are completely eliminated, even during high pedal loads.

#### 2. Chain throwing eliminated

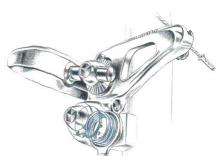
Superglide's specifically designated chain release and pickup points enhance chain control to realize much more precise chainwheel shifting.

#### 3. Smoother chain movement

Superglide's controlled chain movement prevents damage to chainwheels while providing a much smoother shifting action.



### Improved braking power with more sensitive lever control



At its introduction, Shimano Linear Response (SLR) finally reconciled the two opposing factors of bicycle braking performance—stopping power and control sensitivity.

The SLR design eliminates friction in the brake system by utilizing a special helper spring in the lever, low-friction pivot bearings in the caliper, and other mechanisms which result in strong braking power being delivered with sensitive and responsive fingertip control.



Super SLR is the latest refinement of the system in which the sidepull caliper utilizes a new dual-pivot design that acts to boost braking power in relation to lever input.

Super SLR is standard equipment on Shimano 105SC, and the Exage 500EX component groups for 1990.



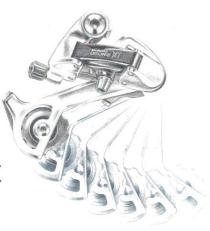
### Shimano indexed shifting continues to be refined.

There are many indexed shifting systems available today, but only one SIS. Shimano Index Shifting is the original indexed shifting system that continues to define the world standard in derailleur shifting performance.

SIS delivers fast, positive, and error-free gear shifting that doesn't take practice or skill. With SIS, anyone can shift like a pro, right from the start.

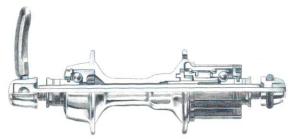
SIS continues to improve. Progressing from six to seven to 8-speed systems, SIS performance is being upgraded through the use of new light-action SIS units, Hyperglide sprockets, and Superglide chainrings.

SIS is still the leader in indexed shifting.





#### New Hyperglide Freehub System



The Shimano freehub combines the rear hub and freewheel mechanism into a stronger one-piece unit. The advantages of freehub design are more advantageous placement of spoke flanges, placement of the hub bearings closer to the dropouts, and a stronger rear frame triangle to enhance power transfer efficiency.

The freehub has also contributed to the development of 7- and 8-speed gearing.

Another advantage of the freehub is that it helped make possible the Hyperglide sprocket. An asymmetrical spline on the freewheel body allows precision Hyperglide sprocket indexing.



### Greater pedalling efficiency with Superglide shifting

The optimum pedalling motion should copy the natural movement of the human leg when it's walking or running.

That's exactly what Biopace does. Biopace is a computer-designed chainring whose non-round shape produces a pedalling cadence that more closely matches the natural speed changes in the human leg when walking or running.

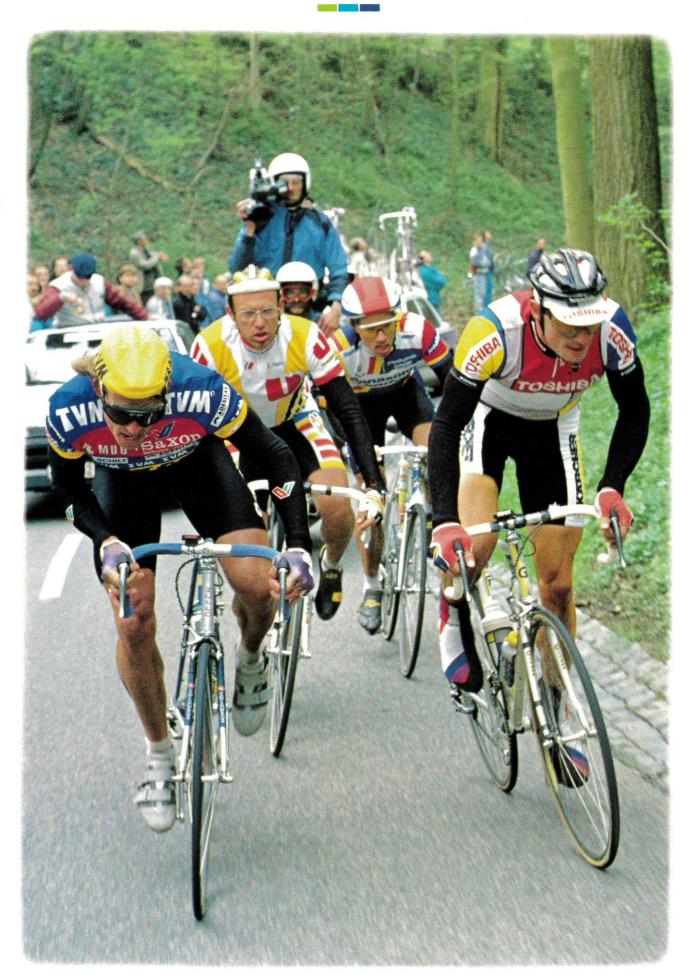
The result is that pedalling with Biopace feels lighter and livelier, hills are easier to climb, and stamina is also increased.

Now Biopace incorporates the Superglide function which means that it shifts better than ever. It's another Shimano function that brings the bicycle closer to the rider.



Transition Point Increased Radurs = Smoother Transition to Power Stroke

### DUR/1-/1CE



# A Revolution in Gear Shifting Heightens the Dura-Ace Advantage.

The latest in advanced Shimano functions has enhanced the winning advantage of Dura-Ace. These functions help realize the fraction-of-a-second advantage that often makes the difference between winning and losing in professional cycling.

Starting with a 6-speed version, Dura-Ace's SIS has been refined and upgraded to include 7-speed and now the Integrated 8-speed version that finally responds to the real needs of the racing cyclists. The result is higher performance proven by the increasing number of racers winning with Dura-Ace.

And now Hyperglide sprockets and Superglide chainwheels have been incorporated into Dura-Ace. Made possible by advanced computer design techniques, Hyperglide and Superglide make SIS shifting faster and smoother than ever before. It's all part of Dura-Ace's winning advantage.

















### DURA-ACE



# Integrated-8 and Hyperglide... An Unbeatable Combination.

Integrated-8 SIS was developed to respond to the racer's demand for more gearing. Integrated-8, Shimano Freehub, and Hyperglide sprockets form Dura-Ace's new winning combination. This is gear shifting performance at the forefront of racing bicycle technology.

Freehub design allows bearing placement nearer the dropouts to reduce rear axle flex and provide greater power transfer efficiency. The Freehub also allows the use of an 8-speed sprocket cluster with no more rim dish than standard 7-speed systems. The result? The advantage of 16-speed SIS shifting with absolutely no sacrifice in rear wheel strength.

Add Hyperglide sprockets to the Freehub and you've got the most advanced 8-speed competition shifting system available today. That's because Hyperglide sprockets make the chain shift faster and smoother, even under the highest pedal loads such as flat-out sprinting, chasing, and climbing.

Integrated-8 with Hyperglide. It's the beginning of a new winning tradition.



# Some questions about DURA-ACE and how to answer them.

Q.1:

Can Hyperglide sprockets be installed on the current Dura-Ace freehub? And will I be able to use normal Dura-Ace sprockets on a Hyperglide Freehub?

A.1:

Yes! Hyperglide sprockets can be installed on current 8-speed Dura-Ace freehub!

For the Integrated-8 Freehub (FH-7402), installation of the separately available freewheel body (with dust cap) for the FH-7403 freehub will allow installation of a

Hyperglide 8-speed sprocket cluster.

Also, the right-hand side lock nut must be replaced with a FH-7403 right-hand side lock nut.

Conversely, non-Hyperglide sprockets simply slide on the Hyperglide type spline with no modification necessary except that you have to use the CS-6400 or CS-1000 top gear for 7-speed clusters.

Of course, the Hyperglide shifting advantage won't be realized unless Hyperglide sprockets are installed on the Hyperglide-compatible Freehub.



# Superglide...The New Concept in Chainwheel Shifting Performance.

The Dura-Ace Superglide chainwheel uses the same technology applied to the Hyperglide sprocket in order to improve front derailleur shifting performance.

How does Superglide do it? It incorporates special release teeth at two points on the chainwheel which allow the chain to separate cleanly at the point of lowest torque. So, no matter how hard you're pedalling, you always get fast, smooth, and crisp shifts from the chainwheels.

The chain moves cleanly and smoothly from the outer chainwheel to the inner without and any shock, slap, or hesitation. With Superglide, there's absolutely no need to let off of pedal pressure or slow down your cadence in order to pull a clean chainwheel shift.

And what's more, the new Dura-Ace FD-7403 front derailleur has a 2-position spring tension adjustment feature which lets you set it to your own preference.

Most of all, Superglide gives the racer complete confidence that the front derailleur will shift fast and dependably during the stress of competition.

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ny shock, slap, or hesitation. With Superglide, ure or slow down your cadence in order to pull

# Some questions about DURA-ACE and how to answer them.

0.1:

Can I just install the Superglide chainrings on my Dura-Ace crankset and get the full Superglide advantage?

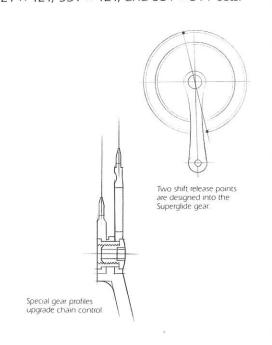
A.1:

Just install Superglide chainrings to your crank for upgraded shifting performance.

Install the Superglide chainrings like any conventional chainring, just be careful to align the indexing marks as indicated. That's all it takes to get upgraded front chainwheel shifting from the advanced Superglide

design.

Remember that Superglide chainrings must be installed in pairs and are available in  $52T \times 42T$ ,  $53T \times 42T$ , and  $53T \times 39T$  sets.





# Dura-Ace

#### 14





BACK	dal	No.
WIC	oe:	IVO.

#### Rear Derailleur RD-7402

Front Derailleur

(Band Type)

FD-7403-B

FD-7403-F

Shifting Lever

#### Specifications

#### 209g. Front Difference: 14T. Total Capacity: 26T. Max. Rear Sprocket: 26T. Min. Rear Sprocket: 12T.

#### 93g. (Band Type) Band Diameter: Ø28.0mm, ~ Ø28.6mm. Capacity: 15T. Stroke (w/Ø28.6mm. Band); 37~51

#### 67g. 8-speed SIS Down Tube Lever

#### Shifting Lever SL-7401-BČAI SL-7401-FCAI (7-speed SIS, Blazed-on A Typel

SL-7402-FČAI (8-speed SIS, Blazed-on A Typel

#### Shifting Lever SL-7400-BČAI (6-speed.SIS, Bánd A Type) SL-7400-FCAI (6-speed SIS, Blazed-on A Type)

#### Caliper Brake **BR-7402-49** (Short 49 Type)

#### BL-7402 (Aero Type)

### Lever Clamp Diameter: 28.6mm.

\*"C" means Italian Type |Fixing Bolt is 5:nm. Diameter|

7-speed SIS Down Tube Lever Lever Clamp Diameter: 28.6rnm. \*"C" means Italian Type (Fixing Bolt is 5mm. Diameter)

72g. 6-speed SIS Down Tube Lever Lever Clamp Diameter: 28,6mm. \*"C" means Italian Type (Fixing Bolt is 5mm. Diameter)

376g. (F & R, 49 Type) \*For SLR System use with SLR Compatible Brake Lever and Shimano Outer Cable with

240g. Pair Lever Clamp Diameter: 24.2mm., 23.8mm. Lever Stroke: 88 \*For SLR System use with SLR Compatible Brake Lever and Shimano Outer Cable with Liner.

#### Compatibility

#### 6,7 & 8-speed SIS Compatible Centeron Guide Pulley Sealed Pulley Sealed Link Pivots B-Tension Adjuster Chain Retainer

SG Gear Compatible Narrow Type Chain Compatible Chain Release Dish-Out Helicoil-Secured Cable Fixing Bolt

SIS-Friction Mode Switch Light Action Lever Sealed Mechanism Human Engineered Design 30° Offset of Lever Stopper Sealed Outer Casing

SIS-Friction Mode Switch 30° Offset of Lever Stopper Light Action Lever Scaled Mechanism Human Engineered Design Sealed Outer Casing

SIS-Friction Mode Switch Sealed Mechanism Human Engineered Design Sealed Outer Casing

SLR (Shimano Linear Response) System Light Afloy-Anodized Finish Spring Sleeve Thrust Bearing & Coated Pivot Washer Low Profile Brake Shoe Click & Eccentric Type Quick Release

SLR (Shimano Linear Response) System Aerodynamic Design

#### **Finish** Other Information

Light Alloy-Anodized Finish Right Link: Light Alloy•Anodized Finish Front Band:

Light Allov-Anodized Finish

Light Alloy•Anodized Finish

Bracket Body: Light Alloy-Anodized Finish

Plate Body:

Right Link:

Left Link:

Light Alloy-Anodized Finish Chain Guide: Chrome Plated

Light Alloy•Paint Finish

Light Alloy-Paint Finish

Light Alloy•Buff Finish

Lever: Light Alloy-Anodized Finish Bracket: Light Alloy•Chrome Plated Cover: Soft Resin•Molding

	•		
	DU	RA-AC	
Model No.	Specifications	Compatibility	Finish
Front Chainwheel FC-7402-SG (SG Gear Double, LD Type) FC-7402 (Double, LD Type) Bottom Bracket Assembly BB-7400 (B.B. Set)	643g. (42T., 52T., 170mm.) 292g. (B.B. Set) Crank Length: 165mm., 167.5mm., 170mm., 172.5mm., 175mm., 177.5mm., 180mm. BB. Axle Length: 112 (113) Chain: 1/2" × 3/32" Crank Thread: English BC 9/16" × 20T.P.I. Cup Thread: English BC 13.7 × 24T.P.I., French M35 × 1.0, Italian M36 × 24T.P.I.	SG Gear (FC-7402-SG) Narrow Type Chain Compatible, Computer Aided Design (Crank) Sealed Mechanism (B.B.)	Crank Arm: Light Alloy•Anodized Finish Chain Ring: Light Alloy•Anodized Finish
Freehub FH-7403 (Rear, 8-speed)	439g. (w/Quick Release) Spoke Holes: 36H., 32H., 28H. Hole PCD: 44 OL.D.: 130mm. Axle Thread: 10mm. Axle Length: 141mm. Mounting Type: Quick Release	8-speed SIS Compatible UG/HG Compatible Type Lip Type Sealed Mechanism	Light Alloy•Anodized Finish
Freehub FH-7402-8 (Rear, 8-speed) FH-7400-6/7 (Rear, 6- & 7-speed)	439g. (6 & 7-speed w/Quick Release) Spoke Holes: 36H., 32H., 28H. Hole PCD: 44 Axle Thread: 10mm.	8-speed SIS Compatible [7402-8] 6&7-speed SIS Compatible [7400] Lip Type Sealed Mechanism [7402-8]	Light Alloy•Anodized Finish
Front Hub HB-7400	228g. Spoke Holes: 36H., 32H., 28H. Hole PCD: 38 OL.D.: 100mm. Axle Thread: 9mm. Axle Length: 108mm. Mounting Type: Quick Release	Lubrication Ports with Open/Close Indicater Lip Type Sealed Mechanism	Light Alloy•Anodized Finish
Cassette Sprockets CS-7401 (8-speed HG)	255g. [Sprocket <b>S</b> Group & Spacer]	8-speed SIS Compatible 8-speed Hyperglide Use Narrow Type Chain	Steel•Champagne Gold Finish
Cassette Sprockets CS-7400-8 [8-speed]	255g. (8-speed; Sprocket 12T. ~ 21T. & Spacer) Teeth: Threaded Sprocket; 12T. ~ 14T., Built-In Spacer Type Sprocket; 13T. ~ 15T. Spline Sprocket; 14T. ~ 26T., 28T.	8-speed SIS Compatible Narrow Type Chain New Uniglide Teeth	Steel-Champagne Gold Finish
Cassette Sprockets CS-7400-6/7 (6-speed/7-speed)	208g. (6-speed; Sprocket 13T.~21T. & Spacer) 221g. (7-speed; Sprocket 12T.~21T. & Spacer) Teeth: Threaded Sprocket; 12T.~14T.	6 & 7-speed SIS Compatible Narrow Type Chain (7-speed) New Uniglide Teeth	Steel•Champagne Gold Finish

CS-740	0 6	17	
		cket Combinatio	ns:
6-speed 13, 14, 15, 13, 14, 15, 13, 15, 17,		13, 14, 15, 16, 13, 14, 15, 17, 13, 15, 17, 19,	
7-speei	d	12, 13, 14, 15, 12, 13, 14, 15, 13, 14, 15, 16, 13, 14, 15, 17, 13, 15, 17, 19,	17, 19, 21T 17, 19, 21T 19, 21, 24T
HP-740 Variations			
	Е	nglish/Italian Typ	
Thread		BCI ×24T	
Press Race Diameter		Upper Cone & Lower Cup	30.2mm., 30.0mm. (JIS)
		Lower Cone	26.4mm., 27.0mm. (JIS)
		French Type	
	Ti	nread	M25 × P1.
Press Race Diameter		Upper Cone & Lower Cup	30.2mm., 30.0mm. (JIS)
		Lower Cone	26.4mm., 27.0mm. (JIS)
Dimensio	ns:		
l1	22	.8mm	
<b>l</b> 2	13	.5mm.	
	Не	Head Tube Length	
Н	H + 36.3mm.		
H L	1.	22.3mm.	
_	-	.3mm.	
L	22	.3mm. .2mm./30.0mm.	(SIL)
L A	30	598 2755533	

HG Chain CN-7401 Head Parts HP-7400

Clipless Pedal

PD-7401

PD-7400

Seat Pillar

Pedal

416g. (Pedal, Pair) 92g. (Cleat & Hard Wear) Crank Thread: English BC 9/16" × 20T.P.I.

Size: 1/2" × 3/32" Chain

Height: Upper Cone 22.8mm. Lower Cone 13.5mm.

Built-In Spacer Type Sprocket; 13T. ~ 15T. Spline Sprocket; 14T. ~ 26T., 28T.

34° Road Clearance Compound Roller & Ball Bearing Axle Aerodynamic Dustcap-less Design Adjustable Cleat Grip Tension Compatible Look® Cleat

Narrow Type Hyperglide Chain

Road Type Sealed Mechanism

Body: Light Alloy•Boff Finish Plate: Steel or Anodized 34° Road Clearance, Compound Structure of Needle Bearing and Cup & Cone Aerodynamic Design Toe Clip: Steel or Anodized Sealed Mechanism

224g. (A-Type), 244g. (B-Type) Shaft Adjustment Length: 25.0mm., 26.0mm., 26.2mm., 26.4mm., 26.6mm., 26.8mm., 27.0mm., 27.2mm., 27.4mm. Shaft Diameter: Ø6mm. or Ø8mm.

372g. (Pair, Including Toe Clip Size L) Toe Clip Size: M, L, LL

Toe Clip Locking System: 3-Screw Crank Thread:

English BC 9/16" × 20T.P.I.

Light Alloy•Anodized Finish

Light Alloy•Anodized Finish

Roller Link Plate: Silver Finish

Pin Link Plate: Silver Finish

Lock Nut: Anodized

Body: Light Alloy

Upper Cup: Anodized Lower Cup: Anodized

		Round	
Тор	52T.	53T.	531
Low	42T.	42T.	391

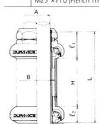
Other Information

	Biopace	Round
Тор	53T.	56 ~ 48T.
Low	42 (HP)	45 ~ 39T

	7402-8	7400-6/7
O.L.D.	130	126.5
Axie Length	141	137
Chain Line	42.65	42.6 (6S) 42.95 (7S)
Mounting Type	Quick Release	

CS-7401 Cassette Sprocket Combinations: 8-speed **S** 12, 13, 14, 15, 16, 17, 19, 21 T. **T** 13, 14, 15, 16, 17, 19, 21, 23 T.

CS-7400-8 Standard Sprocket Combinations: 12, 13, 14, 15, 16, 17, 18, 19T.

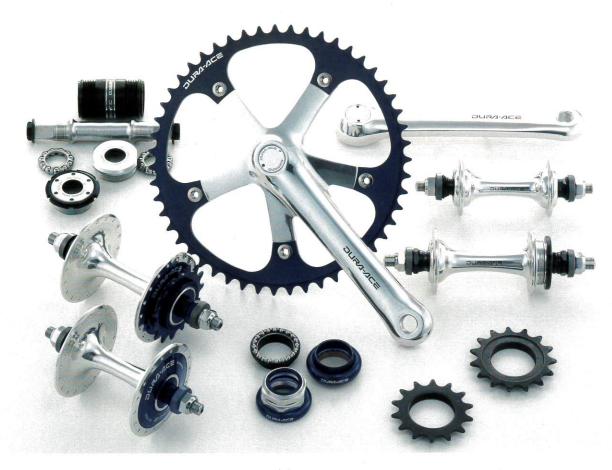


SP-7400-A (Round Tube, A-Type) SP-7400-B

252g. (100mm.), 269g. (120mm.) Handle Stem Extention: 70mm., 80mm., 90mm., 100mm., 110mm., 120mm., 130mm. Handle Stem Diameter: 22.2mm. HS-7400 Handle Bar Clamp Diameter: 26.0mm. Aerodynamic Design Hexagon Release

Aerodynamic Design Hexagon Release





#### Model No.

#### Hub HB-7600 (Large & Small Flange)

#### **Specifications**

313g. (Rear Large Flange w/Lock Ring) 241 g. (Front Large Flange w/Lock Ring) Axle Thread: 10mm. (One-Side or Both-Side Threaded Type) Spoke Holes: 24H, 28H, 32H, 36H Spoke Hole Diameter: Ø2.4mm.

	Rear	Front
OLD.	120	100
Fork End Slot Width	10mm.	9mm

Thread: BC 1.37 × 24T.P.I. (English)

#### Sprocket SS-7600 for Track Model

Standard Sprocket: 1/2" × 1/8",: 1/2" × 3/32" Teeth: 13T., 14T., 15T., 16T. 1/2" × 1/8" Sprocket:

31g.
38g.
44g.
53g.

#### Front Chainwheel FC-7600

Bottom Bracket Assembly BB-7600 (B.B. Set)

Head Parts HP-7600 605g. (48T., 170mm.) 305g. (B.B. Set) Crank Length: 165mm., 167.5mm., 170mm., 172.5mm., 175mm. Teeth: 42T. ~55T. leeth: 421.~551.
BB. Axle Length: 109
Chain: 1/8" x 3/32"
Crank Thread: English BC 9/16" x 20T.P.I.
Cup Thread: English BC 1.37 x 24T.P.I.

French M35 × 1.0, Italian M36 × 24T.P.I.

#### 90g. Height: Upper Cone 19.5mm.

Lower Cone 11.5mm.

Precision Ground Cones Diamond-Polished Mirror Finish (Cup & Cones) Sealed Mechanism

#### Compatibility Finish

Composite-Type Design (Large Flange)

#### Cr-Mo Steel

Forged Alloy•Anodized Finish

Exclusively Designed for Track Computer Aided Design (Crank) Removable Sealed Mechanism (B.B.)

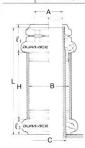
Crank Arm: Light Alloy•Anodized Finish Chain Ring: Light Alloy•Anodized Finish

#### Lock Nut: Light Alloy+Anodized Upper Cup: Bearing Stainless Steel Lower Cup: Bearing Stainless Steel Upper & Lower Cone: Stainless Steel Track Type Sealed Mechanism Composite Structure Super Light Weight

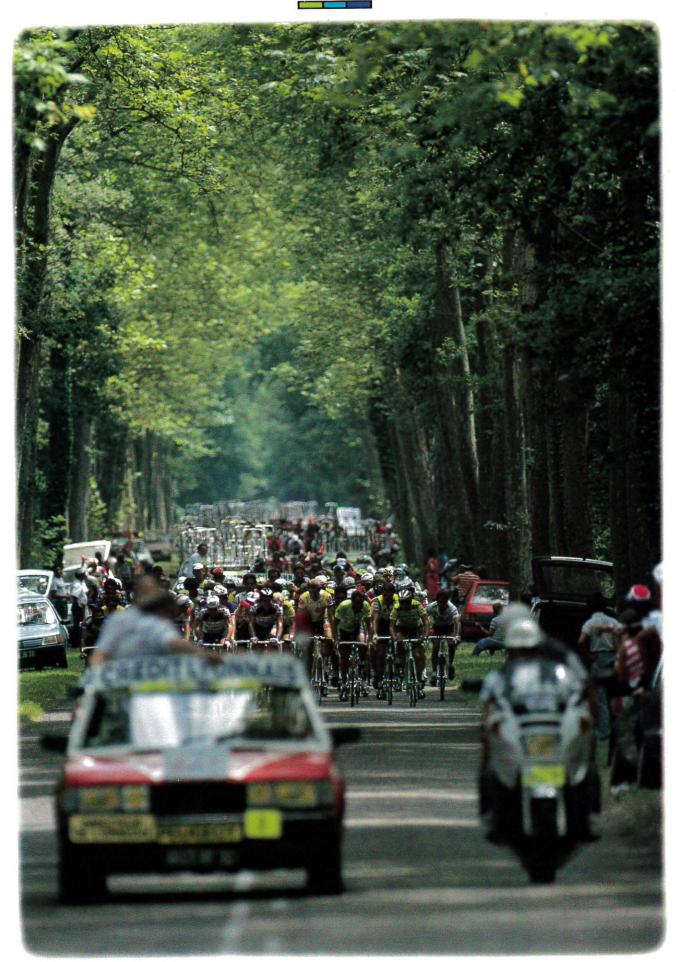
#### Other Information

#### HP-7600

	E	nglish/Italian Typ	oe .	
Thread		BC1 ×24T		
Press Race Diameter		Upper Cone & Lower Cup	30.2mm., 30.0mm. (JIS)	
		Lower Cone	26.4mm., 27.0mm. (JIS)	
		French		
	Th	nread	M25 × P1.0	
Press Race Diameter		Upper Cone & Lower Cup	30.2mm., 30.0mm. (JIS)	
		Lower Cone	26.4mm., 27.0mm. (JIS)	
Dimension	is:			
ľ١	1	19.5mm		
l2	1	11.5mm.		
Н	F	Head Tube Length		
L	ł	H+31.0mm.		
Α	2	22.0mm.		
В	3	30.2mm./30.0mm. (JIS)		
С	1	26.4mm./27.0m	m. (JIS)	
Thread	1	BC 1"×24T. [English, Italian Thread]/ M25"×P1.0 (French Thread)		



# 

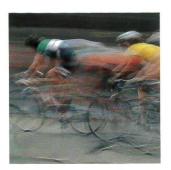


# The "high-response" racing components.

Good racing components are not limited only to those used in the highest reaches of professional competition. Shimano 600 ULTEGRA is a real racing component group for the quality racing-style bicycle.

600 ULTEGRA is a unique blend of quality, high-performance functions, and visual appeal that responds perfectly to today's demand for a high-quality competition-oriented sport bike. 600 ULTEGRA delivers high-performance with a friendly feeling of control backed up by the advanced Shimano functions of 7-speed SIS shifting, Hyperglide sprockets, sensitive SLR braking, and a unique Positive Grip Cleat & pedal design. 600 ULTEGRA has been further refined with polished bearing races and strengthening of all vital parts.

Seamless compact design, coordinated 2-tone coloring, and a high-tech image make 600 ULTEGRA reflect the contemporary cycling style with the quality and performance of advanced Shimano functions to back it up.













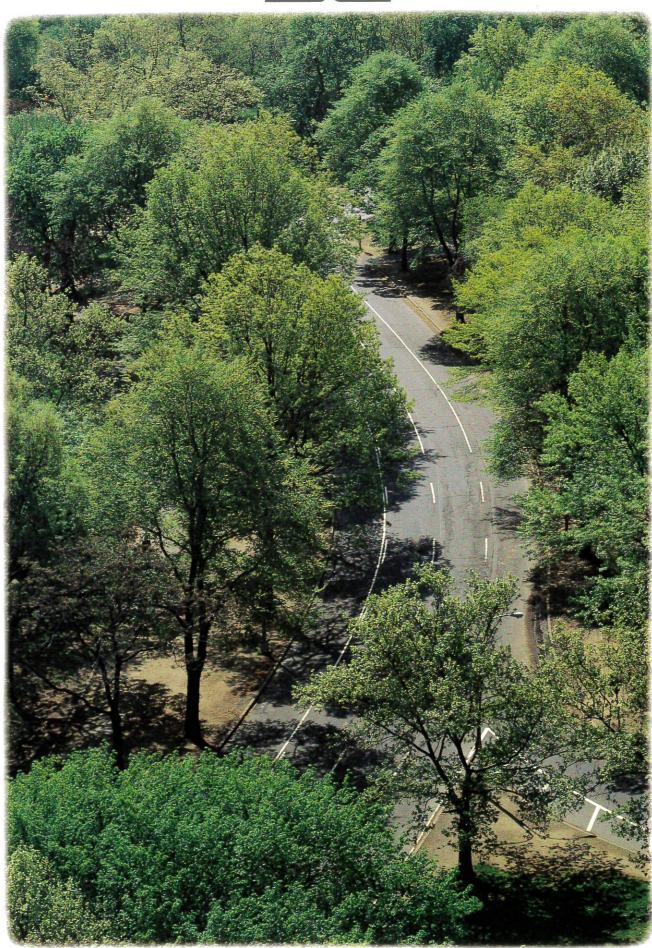


# SHIMANOSOO JLTEGR



Model No.	Specifications	Compatibility	Finish	Other Information
Rear Derailleur RD-6400	216g. Front Difference: 13T. Total Capacity: 28T. Max. Rear Sprocket: 28T. Min. Rear Sprocket: 12T.	6&7-speed SIS Compatible Double Servo-Panta Mechanism Ceramic Guide Pulley Bushings B-Tension Adjuster Double Spoke Barrier	Bracket & Plate Body, Right Link: Light Alloy•Enamel Finish Left Link: Light Alloy•Barrel Finish	
FD-6400-B (Band Type) FD-6400-F (Italian Type)	104g. (Band Type) Band Diameter: Ø28.0mm.~Ø28.6mm. Capacity: 14T. Stroke (w/Ø28.6mm. Band): 37~51	Leading Action Pantagraph Mechanism Compact Design Rigid Chainguide	Right Link, Front & Rear Band: Light Alloy•Enamel Finish Chain Guide: Chrome Plated	CS-6400
Shifting Lever SL-6400-FCAI (6&7-speed SIS, Brazed-on A Type) SL-6400-BCAI (6&7-speed SIS, Side Band A Type)	60g. [SL-6400-FCAI] Same Lever for 6&7-speed SIS Down Tube Lever Lever Clamp Diameter: 28.6mm. *"C" means Italian Type [Fixing Bolt is 5mm. Diameter]	SIS-Friction Mode Switch Light Action Lever Sealed Mechanism Lever Interchangeability 30° Off-set of Lever Stopper Human Engineered Design	Light Alloy•Enamel Finish	Sprocket Combinations:  13, 14, 15, 16, 17, 18T. 13, 14, 15, 17, 19, 21 T. 13, 14, 17, 19, 21, 23T. 13, 15, 17, 19, 21, 24T. 13, 15, 17, 20, 23, 26T. 13, 15, 17, 20, 24, 28T. 12, 14, 17, 20, 24, 28T.
Caliper Brake BR-6400-49 (Short 49 Typel BR-6400-57 (Long 57 Type)	360g. (F. & R. 49 Type) *For SLR System use with SLR Compatible Brake Lever and Shimano Outer Cable with Liner.	SLR (Shimano Linear Response) Compatible Spring Sleeve Thrust Bearing & Coated Pivot Washer One Piece & Low Profile Brake Shoe Click & Eccentric Type Quick Release	Light Alloy•Enamel Finish	13, 15, 17, 20, 25, 30T 12, 14, 16, 19, 22, 26T, 12, 14, 17, 20, 25, 30T. 12, 13, 14, 15, 16, 17, 19T, 12, 13, 14, 15, 17, 19, 21T, 13, 14, 15, 17, 19, 21, 24T, 7-speed 13, 14, 15, 16, 17, 19, 21T.
BL-6402 (Aero Type, Short Reach) BL-6401 (Aero Type) BL-6400 (Standard Type)	260g. (BL-6401, Pair) Lever Clamp Diameter: 23.8mm-24.2mm. Lever Stroke: 79 (6402), 88 (6401, 6400) Bracket Cover: Black, White *For \$LR System use with \$LR Compartible Brake and Shimano Outer Cable with Liner	SLR (Shimano Linear Response) Compatible Aerodynamic Design	Lever: Light Alloy• Enamel Finish Bracket: Light Alloy•Barrel Finish Cover: Soft Resin•Molding	13, 15, 17, 19, 21, 23, 26T 13, 15, 17, 19, 21, 24, 28T 15, 16, 17, 18, 19, 20, 21T.  Teeth:  6-speed  Threaded Sprockets 12—16T, (6S mark)
Front Chainwheel FC-6400-BP (Biopace Double, LD Type) FC-6400 (Round Chainring, LD Type) *Option  Bottom Bracket Assembly BB-6400	650g. (42T., 52T., 170mm.) 308g. (B.B. Set) Crank Length: 165mm., 167.5mm., 170mm., 172.5mm., 175mm. Teeth: Top 50T., 52T., 53T. Low 40T. (HP), 42T. (HP) BB. width: 113 (115) Chain: 1/2" × 3/32" Crank Thread: English BC 9/16" × 20T.PI.	Narrow Type Chain Compatible Computer Aided Design (Crank) Sealed Mechanism (B.B.) Low Profile Design Design Forged Arm & Spider	Crank Arm: Light Alloy•Anodized Finish Chain Ring: Light Alloy•Anodized Finish	2nd Gear   13T   (5s mark)   (5s mark)
Freehub FH-6401 (Rear, 7-speed) FH-6400-6/7 (Rear, 687-speed)	Cup Thread: English BC 1.37 x 24T.P.I., French M35 x 1.0, Italian M36 x 24T.P.I. 423g. (6&7-speed w/Quick Release) Spoke Holes: 36H., 32H., 28H. O.L.D.: 126mm Axle Length: 137mm Mounting Type: Quick Release	7-speed SIS Compatible (6401) 6&7-speed SIS Compatible (6400-6/7) UG/HG Compatible Type (6401) One-Piece Forged Hub Body Lip Type Sealed Mechanism Uni-Balance System	Light Alloy•Anodized Finish	175 mark
Front Hub HB-6400-F	212g. Spoke Holes: 36H., 32H., 28H. O.L.D.: 100mm Axle Length: 108mm Mounting Type: Ouick Release	One-Piece Forged Hub Body Lip Type Sealed Mechanism	Light Alloy•Anodized Finish	CS-HG90 Cassette Sprocket Combinations:  J 13, 14, 15, 16, 17, 19, 217, 17-speed J 13, 14, 15, 17, 19, 21, 237, 18, 18, 18, 17, 19, 21, 237, 18, 18, 18, 18, 18, 18, 18, 18, 18, 18
Cassette Sprockets CS-6400-6/7	223g. (7-speed Sprocket 12~21T. & Spacer) For 1/2" × 3/32" Chain Narrow Type Chain (for 7-speed)	6&7-speed SIS Compatible	Steel•Silver Finish	HP-6400 Variation:
Cassette Sprockets CS-HG90 (7-speed HG)	286g. (Sprocket I Group & Spacer) For 1/2" × 3/32" Chain Use Narrow Type Chain	7-speed SIS Compatible 7-speed Hyperglide	Steel•Chrome Plated	English/Italian Type Thread BCI × 24T Upper Cone
HG Chain CN-HG90	326g. (110 Link) Size: 1/2" × 3/32" Chain	Narrow Type Hyperglide Chain Chromed Finish Link Pins	Roller Link Plate: Black Finish Pin Link Plate: Silver Finish	Press Race Diameter Cup 26.4mm.
Head Parts HP-6400	100g. Hight: Upper Cone 22.0mm. Lower Cone 11.5mm.	Road Type Sealed Mechanism	Lock Nut: Anodized Upper Cup: Anodized Lower Cup: Anodized	ℓ1         22.0mm,           ℓ2         II.5mm.
Clipless Pedal PD-6401	450g. (Pedal, Pair) 92g. (Cleat & Hard Wear) Crank Thread: English BC 9/16"×20T.P!.	34° Road Clearance Precision Manufacture Easy-Maintenance Cartridge Axle Adjustable Cleat Glip Tension Efficient Sealed Mechanism Compatible LOOK® Cleats	Body: Light Alloy	H Head Tube Length L H+33.5mm. A 22.3mm. B 30.2mm. C 26.4mm.
PD-6400	478g. (Pair, Including Toe Clip Size L) Toe Clip Size: M, L, LL Toe Clip Locking System: 3-Screvv Crank Thread: English BC 9/16" ×20T.P.I.	34° Road Clearance Easy-Maintenance Cartridge Axle Aerodynamic Design Sealed Mechanism	Body: Light Alloy•Buff Finish Plate: Steel Toe Clip: Steel	Thread BC I**x24T (English Thread)
SP-6400-A (Round Tube, A-Type) SP-6400-B (Semi Oval Tube, B-Type)	284g. (B. Type, 27.2mm.) Shaft Adjustment Length: ,25.0mm. ~ 27.2mm. Shaft Diameter: Ø6mm. or Ø8mm.	Aerodynamic Design Hexagon Release	Light Alloy•Anodized Finish	() (NOSCO
Handle Stem HS-6400	286g. [100mm.] Extension: 80mm., 90mm., 100mm., 110mm.,120mm., 130mm. Handle Stem Diameter: 221.2mm. Handle Bar Clamp Diameter: 25.4mm., 26.0mm.	Aerodynamic Design Hexagon Release	Light Alloy•Anodized Finish	(), 100000 C

# SHIMANO 105



# A refinement of the basic racing-style component group.

Shimano 105 was developed to provides high-performance cycling capability together with a distinct and pleasing appearance reflecting the new age of performance-oriented sport cycling.

Shimano 105 SC is a refinement of that concept in a component group that delivers more performance than ever in a stunning new visual style. 105 SC now incorporates high-performance Hyperglide 7-speed SIS shifting, easy pedalling Biopace chainrings, and a Super SLR dual-pivot caliper that delivers stronger braking power than ever. The PD-1056 clipless pedal offers two release settings to allow easier cleat release for first-time users.

From casual sport riders to budding triathletes to dedicated competition enthusiasts, Shimano 105 SC delivers the looks and performance that's sure to satisfy everyone who loves to ride.

















# SHIMANO 105



24

Model No.	Specifications	Compatibility	ririci
Rear Derailleur RD-1055	247g. Front Difference: 13T. Total Capacity: 28T. Max. Rear Sprocket: 28T. Min. Rear Sprocket: 12T.	6 & 7-speed SIS Compatible Sintered Alloy Guide Pulley Bushing Adjustable Return Spring Sealed Link Pivots B-Tension Adjuster	Bracket & Plate Body, Right Link: Light Alloy-Enamel Finish Left Link: Steel-Pearl Bright Finish
Front Derailleur FD-1055-B (Band Type) FD-1055-F (Italian Type)	105g. (Band Type) Band Diameter: Ø28.0mm. ~ Ø28.6mm. Capacity: 14T. Stroke (w/Ø28.6mm. Band): 37 ~ 51	Leading Action Pantagraph Mechanism Compact Design Rigid Chainguide	Right Link, Front & Rear Band: Light Alloy-Enamel Finish Chain Guide: Pearl Bright Finish
Shifting Lever SL-1055-FCAI (7-speed SIS, Brazed-on A Type) SL-1055-BCAI (7-speed SIS, Side Band A Type)	70g. (SL-1055-FCAI) 7-speed SIS Down Tube Lever Lever Clamp Diameter: 28.6mm, ""C" mears Italian Type (Fixing Boll is 5mm. Diameter)	SIS-Friction Mode Switch Light Action Lever Sealed Mechanism Lever Interchangeability Human Engineered Design	Light Alloy• Enamel Finish
Dual Pivot Brake BR-1055-49 (Short 49 Type) BR-1055-57 (Long 57 Type)	360g. (F.&.R., 49 Type)  *BR-1055 must be used as a set with the BL-1055 and the Shimano SLR outer Cable. No other combination can be used.	Super-SLR (Shirnano Linear Response) Compatible Thrust Bearing & Coated Pivot Washer One Piece & Low Profile Brake Shoe Spring Steeve Click & Eccentric Type Quick Release	C-Arm: Enamet Finish Y-Arm: Enamel Finish Gate: Anodized
Brake Lever BL-1055 (Aero Type)	2.52g. (Pair) Lever Clamp Diameter: 23.8mm, ~ 24.2mm. Lever Stroke: 84 Bracket Cover: Black, White, Gray **81.1055 must be used as a set with the BR-1055 and the Shimano SLR outer cable. No other combination can be used.	Super-SLR (Shirmano Linear Resportse) Compatible Aerodynamic Design	Lever: Light Alloy•Enamel Finish Bracket: Light Alloy•Barrel Finish Cover: Soft Resin•Molding
Front Chainwheel FC-1055 (SG Gear Double, LD Type) Bottom Bracket Assembly BB-1055	7i0g. (42T., 52T., 170mm.) 340g. (B.B. Set) Crank Length: 165mm., 170mm., 172.5mm., 175mm. B.B. Axle Length: 113 (115) Chain: 172" x 3/32" Crank Thread: English BC 9/16" x 20T.P.I. Cup Thread: English BC 1.37 x 24T.P.I., French M35 x 1.0, Italian M36 x 24T.P.I.	SG Gear Narrow Type Chain Compatible, Computer Aided Design (Crank) Sealed Mechanism (B.B.)	Crank Arm: Light Alloy-Enamel Finish Chain Ring: Light Alloy-Anodized Finish
Freehub FH-1055 (Rear, 7-speed)	415g. (7-speed w/Quick Release) Spoke Holes: 36H., 32H. O.L.D: 126mm. Axle Length: 137mm. Mounting Type. Quick Release	7-speed SIS Compatible UG/HG Compatible Type Lip Type Sealed Mechanism Uni-Balance System One-Piece Forged Hub Body	Light Alloy+Anodized Finish
Front Hub HB-1055-F	216g. (w/Quick Release) Spoke Holes: 36H., 32H.	Lip Type Sealed Mechanism One-Piece Forged Hub Body	Light Alloy•Anodized Finish
Cassette Sprockets CS-HG70 (7-speed)	286g. (Sprocket I Group & Spacer) Use Narrow Type Chain	7-speed SIS Compatible 7-speed Hyperglide	Steel-Silver Finish
HG Chain CN-HG70	Size; 1/2″ × 3/32″ Chain	Narrow Type Hyperglide Chain Bushingless DesIgn Chromed Finish Link Pins	Roller Link Plate: Gray Finish Pin Link Plate: Black Finish
Head Parts HP-1055	iolg. Height: Upper Cone 21.2mm. Lower Cone 11.5mm	Road Type Sealed Mechanism	Lock Nut; Anodized Upper Cup: Resin Lower Cup: Resin
Clipless Pedal PD-1056	460g. (Pedal, Pair) 105g. (Cleat & Hard Ware) Crank Thread; English BC 9/16" × 20T.PJ.	34° Road Clearance Two Release Modes Easy-Maintenance Cartridge Axle Aerodynamic Dustcap-less Design Adjustable Cleat Grip Tension	Body: Light Alloy-Paint Finish
Pedal PD-1055	433g. (Pair, Including Toe Clip Size L) Toe Clip Size: M. L. LL Toe Clip Locking System: 3-Screw Crank Thread; English BC 9/16* x 20T.PJ.	34° Road Clearance, Easy-Maintenarice Cartridge Axle Aerodynamic Design Sealed Mechanism	Body: Light Alky+Paint Finish Plate: Steel Toe Clip: Resin

FC-1055 Teeth:

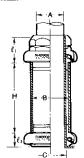
i can		
	Blopace	Round
Тор	52.T.	53, S2T.
liow	42T.	42T,

Other Information

CS-HG70 Cassette Sprocket Combinationns:

HP-1055 Variation:

	E	ngiish/Kaiian Typ	oe .	
	Thread		BCI ×24T	
Press-Fit Race Diameter		Upper Cone & Lower Cup	30,2mm,	
		Lower Cone	26.4mm.	
Dimensions	:			
٤١	21.2mm			
fz	11.5mm.			
Н	Head Tube Length			
L	H+32.7mm.			
Α	22,3mm.			
В	30.2mm.			
С	26.4mm.			
Thread	BC 1"x24T. (English Thread)			



# Some questions about SHIMANO 105 SC and how to answer them.

Q.1:

How does the current SLR caliper brake differ from the new Super SLR caliper?

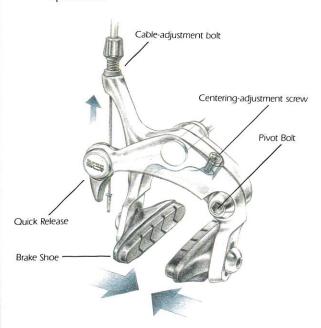
A.1:

### More braking power from less lever input.

The new Super SLR caliper utilizes a dualpivot design which gives each caliper arm its own pivot point. What this does is place the caliper arm pivot closer to the brake shoe in order to increase the caliper's power multiplication factor.

As a result, you get more braking power at the rim with the same amount of input at the lever. This is especially beneficial in a low-friction SLR brake system because the extra braking power can be easily controlled through sensitive lever response.

The Super SLR caliper also offers an adjuster screw which makes centering the caliper over the rim a fast and simple operation.



0.2:

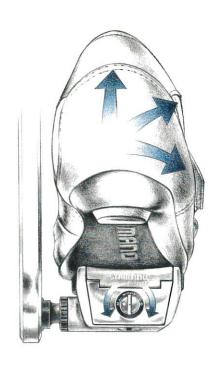
Why is there a switch marked "S" and "M" on the 105 SC clipless pedal?

A.2:

## To Allow you to choose the cleat release tension that's comfortable for you.

The PD-1056 clipless pedal lets you choose the cleat release mode that feels best for you. For example, set the changeover switch to the "S" (Single-Release) mode for normal cleat release tension, the same amount of tension as used in the our PD-7401 and PD-6401 pedal system.

The "M" (Multiple-Release) mode provides less tension so your foot can be removed easier from the pedal. This is especially useful for first-time users of clipless pedals who feel more confident if they can remove their feet easily from the pedals.



#### SHIMANO RX100



# High-performance sport components with an appearance to match.

More and more different types of sport bicycles are being offered in a wider range of prices. The Shimano RX100 component group can bring advanced Shimano quality, function, and contemporary styling to a very reasonable priced lightweight sport bike.

Yet there's no sacrifice in performance with RX100. You get light-action 7-speed SIS shifting with Hyperglide sprockets plus dual-pivot Super SLR brakes and SG Gear. There's an aerodynamic pedal too.

RX100 also offers the quality component look of pure brushed aluminum which can enhance any bicycle.

Shimano RX100 is the stylish new way to high-performance cycling that won't strain the budget.



















Rear Derailleur RD-A550	280g. Front Difference: 13T. Total Capacity: 28T. Max. Rear Sprocket: 28T. Min. Rear Sprocket: 12T.	6 & 7-speed SIS Compatible Sintered Alloy Guide Pulley bushing Centeron Guide Pulley Adjustable Return Spring B-Tension Adjuster	Bracket: Body: Light Alloy-Barrel Finish Plate Body: Light Alloy-Barrel Finish Right Link: Light Alloy-Barrel Finish Left Link: Steel-Pearl Bright Finish
Front Derailleur FD-A550-B (Band Type) FD-A550-F (Italian Type)	100g. (Band Type) Band Diameter: Ø28.0mm. ~ Ø28.6mm. Capacity: 14T. Stroke (w/Ø28.6mm. Band): 37 ~ 51	Leading Action Pantagraph Mechanism Compact Design Rigid Chainguide	Right Link: Light Alloy-Barrel Finish Front Band: Light Alloy-Barrel Finish Rear Band: Light Alloy-Barrel Finish Chain Guide: Pearl Bright Finish
Shifting Lever  SL-A550-FČAI (7-speed SIS, Brazed on A Type)  SL-A550-BCAI (7-speed SIS, Side Band A Type)	72g. (SL-A550-FCAI) 7-speed SIS Down Tube Lever Lever Clamp Diameter: 28.6mm. *"C" means Italian Type (Fixing Bolt is 5mm. Diameted)	SiS-Friction Mode Switch Light Action Lever Sealed Mechanism Lever Interchangeability Human Engineered Design	Light Alloy•Barrel Finish
<b>Dual Pivot Brake BR-A550-49</b> (Short 49 Type) <b>BR-A550-57</b> (Long 57 Type)	348g,  F. &. R. 49 Type   *BR-A550 must be used as a set with BL A550 and the Shimano SLR outer cable. No other combination can be used.	Super-SLR (Shirnano Linear Response) Compatible Coated Pivot washer Easy Adjust One-Piece & Low Profile Brake Shoe Spring Sleeve	C-Arm: Light Alloy•Anodized Finish Y-Arm: Light Alloy•Anodized Finish Gate: Light Alloy•Anodized Finish
Brake Lever BL-A550 (Aero Type)	252g. (Pair) Lever Clamp Diameter: 23.8mm. ~ 24.2mm. Lever Stroke: 84 Bracket Cover: Black, White 48-4550 must be used as a set with BR-A550 and the Shimano SLR outer cable. No other combination can be used.	Super SLR (Shimano Linear Response) Compatible Aerodynamic Design	Lever: Light, Alloy+Anodized Finish Bracket: Light Alloy+Barrel Finish Cover: Soft Resin+Molding
Front Chainwheel FC-A550 (SG Gear Double, LD Type) Bottom Bracket Assembly BB-A550	700g. (42T., 52T., 170mm.) 327g. (B.B. Set) Crank Length: 165mm., 170mm. B.B. Axie Length: 113 Chain: 1/2" × 3/32" Crank Thread: English BC 9/16" × 20T.P.I. Cup Thread: English BC: 1.37 × 24T.P.I., French M35 × 1.0, Italian M36 × 24T.P.I.	SG Gear Narrow Type Chain Compatible Computer Aided Design (Crank) Sealed Mechanism (B.B.)	Crank Arm: Light Alloy*Barrel Finish/ Paint Finish Chain Ring: Light Alloy*Anodized Finish
Freehub FH-A550 (Rear, 7-speed)	420g. (7-speed w/Ouick Release) Spoke Holes: 36H., 32H. O.L.D.: 126mm. Axie Length: 137mm. Mounting Type: Ouick Release	7-speed SiS Compatible UG/HG Compatible Type Sealed Mechanism Uni-Balance System One-Plece Forged Hub Body	Light Alloy•Polish Finish
Front Hub HB-A550-F	202g. Spoke Holes: 36H., 32H. OL.D.: 100mm., 96mm. Avle Length: 108mm., 104mm. Mounting Type: Oulck Release	One-Piece Forged Hub Body Sealed Mechanism	Light Alloy-Polish Finish
Cassette Sprockets CS-HG70 (7-speed)	325q, (Sprocket I Group & Spacer) Use Narrow Type Chain	7-speed SIS Compatible 7-speed Hyperglide	Śteel-Silver Finish
HG Chain CN-HG70	337g. (114 Link) Sīze: 1/2" × 3/32" Chain	Narrow Type Hyperglide Chain Bushingless Design Chrome Finish Link Pins	Roller Link Plate: Gray Finish Pin Link Plate: Black Finish
Pedal PD-A550	400g. (Pair, Including Toe Clip Size L) Toe Clip Size: M, L, LL Toe Clip Locking System: 3-Screw Crank Thread: English BC 9/16*20T.P.I.	34° Road Clearance, Easy-Maintenance Cartridge Axle Aerodynamic Design Sealed Mechanism	Body: Light Alloy+Barrel Finish Plate: Steel Toe Clip: Resin
Head Parts HP-R500	121g. Height: Upper Cone 22.0mm. Lower Cone 11.5mm. Color: White, Silver, Black	Road Type Sealed Mechanism	Lock Nut; Steel Upper Cup; Resin Lower Cup; Resin

Compatibility

Finish

Model No.

Specifications

### FC-A550 Teeth:

	Biopace	Round
Тор	52T.	52, 53 f.
Low	42T.	42T.

Other Information

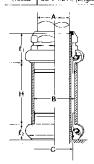
#### CS-HG50 Cassette Sprocket Combinations:

accounted the				- IF 15,	****	٠.,		
	J	13,	14,	15,	16,	17.	19.	211
/-speed	1							231
) speco	н	13	15	17	19	21	23	261

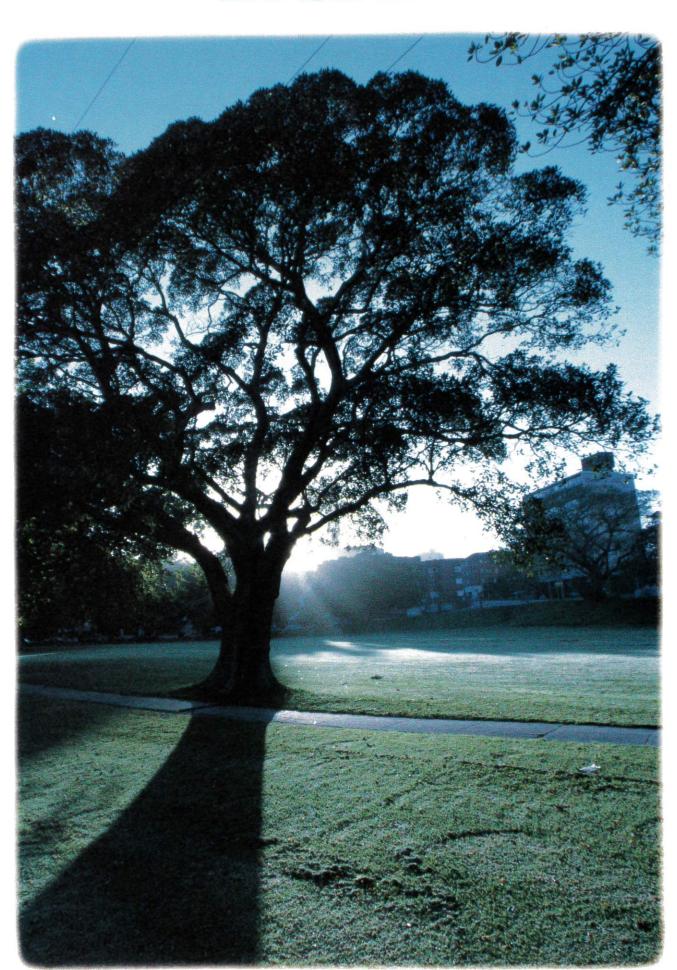
/ speed		13, 12,	15,	17,	19,	21,	23,	
HP-R500 Variation:	)							

English/Italian Type

	BCI ×24T				
Press Race Diameter	Upper Cone & Lower Cup	30,2mm.			
	Lower Cone	26,4mm,			
Dimensions					
f.ı	2L2mm				
l2	lf,5mm,				
Н	Head Tube Length				
L	H+32,7mm.				
Α	22.3mm.				
В	30.2mm.				
С	26.4mm.				
Thread	BC 1"x24T, (English Thread)				



### EXAGEEX



# The new leader in sporty performance.

Exage EX delivers looks and performance that are way ahead of its class. Only Shimano can put this kind of quality, functionality, and fresh contemporary appearance into a component system for the budget-priced lightweight sport bicycle.

The Exage EX system consists of three separate on-road component sets—Exage 500EX, 400EX, and 300EX. Exage EX delivers the latest in Shimano cycling technology with advanced features like Biopace chainwheels, smooth shifting Hyperglide sprockets, and 7-speed SIS gear shifting. Exage 500EX even offers a Super SLR brake system. The Shimano freehub is also an integral part of Exage EX. The Exage EX components make advanced Shimano functions and



performance available to a wider range of sport bikes...and a wider range of cyclists who desire Shimano quality and performance.





# Some questions about EXAGE EX and how to answer them.

#### 0.1:

How are the Exage 500EX, 400EX, and 300EX components different than the old Exage components?

#### A.1:

### 7-speed Hyperglide shifting across the board.

Exage EX line has been upgraded with a new 7-speed SIS Hyperglide shifting system across the board. The old Exage groups of Sport, Action, and Motion correspond to the new Exage groups of 500EX, 400EX and 300EX respectively. In addition, Exage 500EX offers the new Super SLR system with a dual-pivot brake caliper.





# Model No. Rear Derailleur **RD-A500** St (7: B (St (Lo

Specifications

Rear Derailleur RD-A500	279g. Front Difference: 13T. Total Capacity: 28T. Max. Rear Sprocket: 28T. Min. Rear Sprocket: 12T.	6 & 7-speed SIS Compatible Double Servo-Panta Mechanism Sintered Alloy Guide Pulley Bushing Sealed Link Pivots B-Tension Adjuster	Bracket Body: Light Alloy•Paint Finish Plate Body: Light Alloy•Paint Finish Right Link: Light Alloy•Paint Finish Left Link: Steel•Pearl Bright Finish
Front Derailleur FD-A500-B (Band Type) FD-A500-F (Italian Type)	115g. (Band Type) Band Diameter: ∅28.0mm. ~28.6mm. Capacity: 14T. Stroke (W/∅28.6mm. Band): 37 ~51	Leading Action Pantagraph Mechanism Compact Design Rigid Chainguide	Right Link: Light Alloy•Paint Finish Front Band: Steel•Paint Finish Rear Band: Light Alloy•Paint Finish Chain Guide: Chrome Plated
Shifting Lever SL-A500-FČAI (7-speed SIS, Brazed on A Type) SL-A500-BCAI (7-speed SIS, Side Band A Type)	76g. (SL-A500-FCAI) 7-speed SIS Down Tube Lever Lever Clamp Diameter: 28.6mm. **'C" means Italian Type (Fixing Bolt is 5mm. Diameter)	SIS-Friction Mode Switch Light Action Lever Sealed Mechanism, Human Engineered Design	Light Alloy•Barrel Finish
Dual Pivot Brake BR-A500-49 (Short 49 Type) BR-A500-57 (Long 57 Type)	326g. [F & R, 49 Type]  *BR-A500 must be used as a set with BL-A500 and the Shimano outer cable No other combination can be used.	Super-SLR (Shirmano Linear Response) Compatible Easy Adjust Spring Sleeve Coated Pivot Washer One-Piece & Low Profile Brake Shoe	C-Arm: Light Alloy•Paint Finish Y-Arm: Light Alloy•Paint Finish Gate: Light Alloy•Barrel Finish
BL-A500 (Aero Type)	258g. (Pair) Lever Clamp Diameter: 23.8mm. ~ 24.2mm. Lever Stroke: 84 Bracket Cover: Black, White *BL-A500 must be used as a set with BR-A500 and the Shimano outer cable. No other combination can be used.	Super-SLR (Shirmano Linear Response) Compatible Aerodynamic Design	Lever: Light Alloy•Anodized Finish Bracket: Light Alloy•Barrel Finish Cover: Resin•Molding
Front Chainwheel FC-A500 (Biopace Double, LD Type) Bottom Bracket Assembly BB-A450	720g. (42T., 52T., 170mm.) 333g. (B.B. Set) Crank Length: 165mm., 170mm. Teeth: Top 50., 52T., 53T. Low 40T., 42T. B.B. Axle Length: 113 Crank Thread: English BC 9/16" × 20T.P.I. Cup Thread: English BC 1.37 × 24T.P.I., French M35 × 1.0, Italian M36 × 24T.P.I.	Narrow Type Chain Compatible Computer Aided Design (Crank) Sealed Mechanism (B.B.)	Crank Arm: Light Alloy•Barrel Finish Chain Ring: Light Alloy•Anodized Finish
Freehub FH-HG50 (Rear, 7-speed)	436g. (7-speed w/Quick Release) Spoke Holes: 36H., 32H. Hole PCD: 45 Axle Thread: 10mm.	7-speed SIS Compatible UG/HG Compatible Type Sealed Mechanism Uni-Balance System One-Piece Forged Hub Body	Light Alloy•Dia-Cut Finish
Front Hub HB-RM50-F	228g. Spoke Holes: 36H., 32H. Hole PCD: 38 OL.D.: 100mm., 96mm. Axle Length: 108mm., 104mm. Mounting Type. Quick Release Axle Thread: 9mm.	One-Piece Forged Hub Body Sealed Mechanism (Choice)	Light Alloy•Dia-Cut Finish
Cassette Sprockets CS-HG50 (7-speed)	268g. (Sprocket I Group & Spacer) Use Narrow Type Chain	7-speed SIS Compatible 7-speed Hyperglide	Steel•Brown Finish and Silver Finish (Low Gear)
HG Chain CN-HG50	337g. (114 Link) Size: 1/2" × 3/32" Chain	Narrow Type Hyperglide Chain Bushingless Design Chromed Finish Link Pins	Roller Link Plate: Black Finish Pin Link Plate: Black Finish
PD-A550	407g. (Pair, Including Toe Clip Size L.) Toe Clip Size: M, L, LL Toe Clip Locking System: 3-Screw Crank Thread: English BC 9/16" × 20T.P.I.	34° Road Clearance, Easy-Maintenance Cartridge Axle Aerodynamic Design Sealed Mechanism	Body: light Alloy•Barrel Finish Plate: Steel Toe Clip: Resin
Head Parts HP-R500	121 g. Height: Upper Cone 22.0mm. Lower Cone 11.5mm. Color: White, Silver, Black	Road Type Sealed Mechanism	Lock Nut: Steel Upper Cup: Resin Lower Cup: Resin

Finish

Compatibility

#### inish FH-HG50 O.L.D. 135 140 126 146 141 137 Axle Length Mounting Type Quick Release CS-HG50 Cassette Sprocket Combinations: 7-speed **J** 13, 14, 15, 16, 17, 19, 21T. **J** 13, 14, 15, 17, 19, 21, 23T. **H** 13, 15, 17, 19, 21, 23, 26T. **E** 12, 14, 16, 18, 21, 24, 28T. HP-R500 English/Italian Type BC1 ×24T Upper Cone & Lower Cup 30.2mm. Press Race Diameter Lower Cone 26.4mm. Dimensions lı 22.0mm 11.5mm. 12 Н Head Tube Length 22.3mm. A В 30.2mm. C 26.4mm. BC 1"×24T. (English Thread) Thread

Other Information



Model No.

Rear Derailleur **RD-A400** 

Front Derailleur FD-A400-B FD-A400-F

Shifting Lever SL-A400-FČAI SL-A400-BCAI

FC-A400 (Biopace Double, LD Type)

Front Chainwheel

Bottom Bracket Assembly **BB-A450** 

Caliper Brake BR-A350-49 (Short 49 Type) BR-A350-57

Brake Lever BL-A351 Specifications

278g. Front Difference: 13T. Total Capacity: 28T. Max. Rear Sprocket: 28T. Min. Rear Sprocket: 12T.

113g. (Band Type) Band Diameter: Ø28.0mm. ~ Ø28.6mm. Capacity: 14T. Stroke (w/Ø28.6mm. Band): 37 ~ 51

71g. (SL-A400-FCAI) 7-speed SIS Down Tube Lever Lever Clamp Diameter: 28.6mm.

\*"C" means Italian Type (Fixing Bolt is 5mm. Diameter)

920g. (42T., 52T., 170mm.) 333.3g. (B.B. Set) Crank Length: 165mm., 170mm. Teeth: Top 52T., Low 42T. B.B. Axle Length: 113 Chain 1/2" x 3/32" Crank Thread: English BC 9/16" × 20T.P.I. Cup Thread: English BC 13.7 × 24T.P.I. French M35 × 1.0, Italian M36 × 24T.P.I.

310g. (F & R, 49 Type)

302g. (Pair) Lever Clamp Diameter:

23.8 ~ 24.2mm.

Lever Stroke: 88

\*For SLR System use with SLR Compatible Brake Lever and Shimano Outer Cable with Liner.

SLR (Shimano Linear Response) Compatible Click & Eccentric Type Quick Release Coated Pivot Washer Easy Adjust One Piece & Low Profile Brake Shoe

Compatibility

Centeron Guide Pulley

B-Tension Adjuster Double Spoke Barrier

Compact Design

Rigid Chainguide

Light Action Lever

Sealed Mechanism

6 & 7-speed SIS Compatible Double Servo-Panta Mechanism Sintered Alloy Guide Pulley Bushing

Leading Action Pantagraph Mechanism

SIS-Friction Mode Switch

Human Engineered Design

Narrow Type Chain Compatible Computer Aided Design (Crank)

Sealed Mechanism (B.B)

Spring Sleeve Computer Aided Design (CAD)

SLR (Shimano Linear Response) Compatible Aerodynamic Design

Bracket Cover: Black, White \*For SLR System use with SLR Compatible Brake and Shimano Outer Cable with Liner. Finish

Bracket Body: Light Alloy•Barrel Finish Plate Body: Light Alloy•Barrel Finish Right Link: Steel•Paint Finish Left Link: Steel•Zinc Plated

Right Link: Light Alloy•Paint Finish Front Band: Steel•Pearl Bright Finish Rear Band: Light Alloy•Barrel Finish Chain Guide: Chrome Plated

Light Alloy•Barrel Finish

Light Alloy•Paint Finish

Lever: Light Alloy•Anodized Finish Bracket: Steel•Zinc Plated Cover: Soft Resin • Molding

The Exage 400EX component group uses certain components in common with the 500EX group which include the FH-HG50 freehub, HB-RM50 front hub, CS-HG50 cassette sprockets, CN-HG50 chain, PD-A550 pedals, and HP-R500 headset. See the 500EX component listing for more information on these components.

Other Information

Crank Arm: Light Alloy•Barrel Finish Chain Ring: Steel•Paint Finish



6 & 7-speed SIS Compatible Double Servo-Panta Mechanism

Leading Action Pantagraph Mechanism

Narrow Type Chain Compatible Computer Aided Design (Crank)

Sealed Mechanism (B.B.)

SIS-Friction Mode Switch Light Action Lever

Human Engineered Design

Sealed Mechanism

Cable Saver Arm B-Tension Adjuster

Compact Design

Rigid Chainguide

Sintered Alloy Guide Pulley Bushing

#### Model No.

#### Rear Derailleur **RD-A300**

Front Derailleur FD-A300-B

FD-A300-A

Front Chainwheel FC-A300 (Biopace Double, LD Type)

Bottom Bracket Assembly **BB-A450** 

Shifting Lever SL-A400-FČAI

SL-A400-BCAI

Caliper Brake BR-A250-49 (Short 49 Type) BR-A250-57

Brake Lever

BL-A251

282g.

Front Difference: 13T. Total Capacity: 28T. Max. Rear Sprocket: 28T Min. Rear Sprocket: 12T.

123g. (Band Type) Band Diameter: Ø28.0mm. ~ Ø28.6mm. Capacity: 14T. Stroke (w/Ø28.6mm. Band): 37 ~ 51

860g. [42T., 52T., 170mm.] 333.3g. [B.B. Set] Crank Length: 165mm., 170mm. Teeth: Top 52T., Low 42T. B.B. Axle Length: 113 Chain 1/2" x 3/32" Crank Thread: English BC 9/16" × 20T.P.I. Cup Thread: English BC 13.7 × 24T.P.I., French M35 × 1.0, Italian M36 × 24T.P.I.

71g. (SL-A400-FCAI) 7-speed SIS Down Tube Lever Lever Clamp Diameter: 28.6mm.

\*"C" means Italian Type (Fixing Bolt is 5mm. Diameter)

\*For SLR System use with SLR Compatible Brake Lever and Shimano Outer Cable with Liner.

SLR (Shimao Linear Response) Compatible Click & Eccentric Type Quick Release Coated Pivot Washer Easy Adjust One Piece & Low Profile Brake Shoe Spring Sleeve Computer Aided Design (CAD)

Compatible Aerodynamic Design Finish

Bracket Body: Light Alloy•Barrel Finish Plate Body: Resin•Molding Right Link: Steel•Zinc Plated Resin•Molding Left Link: Steel•Zinc Plated

Right Link: Steel•Zinc Plated Resin•Molding Front Band: Steel Pearl Bright Finish Rear Band: Steel Pearl Bright Finish Chain Guide: Pearl Bright Finish

Crank Arm: Light Alloy•Paint Finish Chain Ring: Steel•Pearl Bright Finish

Light Alloy•Barrel Finish

Light Alloy•Barrel Finish

Other Information

group which include the FH-HG50 freehub, HB-RM50 front hub, CS-HG50 cassette sprockets, CN-HG50 chain, PD-A550 pedals,

and HP-R500 headset. See the 500EX component listing for more information on these components.

The Exage 300EX

component group uses

certain components in common with the 500EX

313g. (F & R, 49 Type)

Lever Stroke: 88

Bracket Cover: Black, White

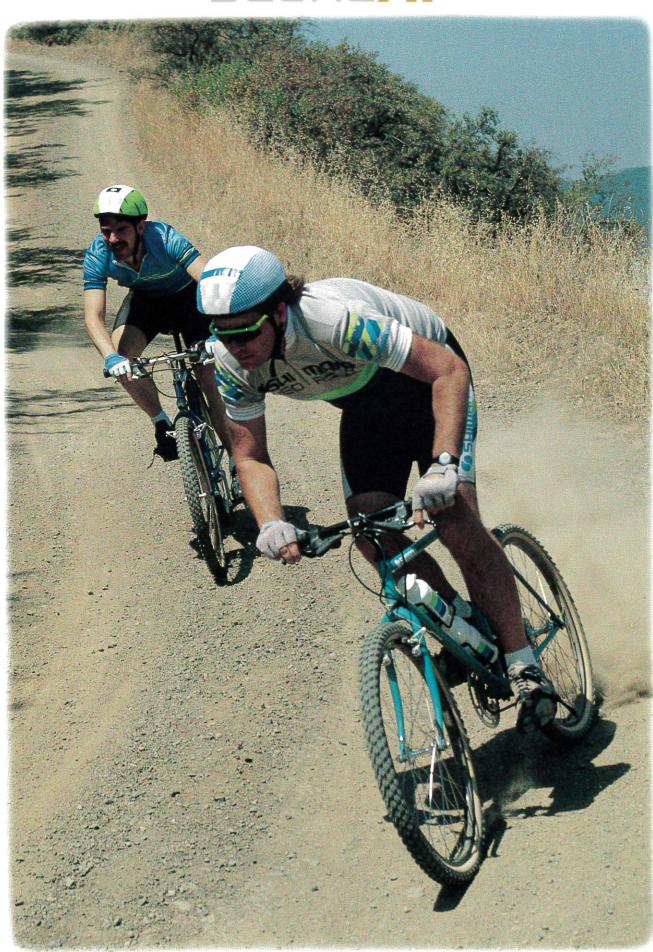
310g. (Pair) Lever Clamp Diameter: 23.8~24.2mm.

\*For SLR System use with SLR Compatible Brake and Shimano Outer Cable with Liner.

SLR (Shimano Linear Response)

Lever: Light Alloy•Barrel Finish Bracket: Steel•Zinc Plated Cover: Soft Resin•Molding

## SHIMANO DEORE



## STI delivers total performance off the road.

Off-road cycling is a challenge that demands a high level of skill. It's the job of the ATB's components to provide the rider with the highest level of control possible to help meet that challenge.

Now equipped with STI, Deore XT components provide a higher level of off-road control than ever before. Deore XT features the new under-bar "Rapidfire" STI shift levers that let you shift "on the fly" without releasing the grip on the bars. Deore XT's STI lets you brake and shift without ever changing your grip.

This hands-on control capability is supported by the most advanced off-road derailleur shifting system available today—7-speed SIS with Hyperglide sprockets and Superglide chainrings. Deore XT's SLR U-Brake, cantilever, and highly responsive "two finger" lever deliver incredibly strong braking power with precise fingertip control. There's also a new headset for large diameter head tubes and a new cone.

The advanced control functions of Deore XT with STI offer improved performance with a greater margin of safety.























Compatibility

Compatible 7-speed SIS Compatible

SLR Compatible Dual Repeat Function BL/SL Angle Adjust

STI (Shimao Total Integration)

STI (Shimano Total Integration) Compatible 6 & 7-speed SIS Compatible

Sealed Pulley
Ceramic Guide Pulley Bushing
Adjustable Return Spring

Chain Retainer (Super Long Cage)

STI (Shimano Total Integration)

Compatible SG Gear Compatible Narrow Type Chain Compatible

STI (Shimano Total Integration)

Trailling Action Pantagraph Mechanism Rigid Chainguide New Trapease Mechanism

B-Tension Adjuster

Model No.
Rapidfire ST-M090 (4-Finger Type) ST-M091 (2-Finger Type)
Rear Derailleur RD-M735- (Super Long Cage) RD-M735- (Short Cage)
Front Derailleur FD-M735
U-II Brake BR-M733
Cantilever Brake BR-M732
Front Chainwhee FC-M730-(SG Gear Triple, MD Bottom Bracket A BB-M730 (B.B. Set)
Freehub FH-M732 (Rear. 7-speed)

Front Hub

HG Chain

CN-HG90

HB-M730-F

Cassette Sprockets CS-HG90 (7-speed)

lodel No.	Specifications
npidfire T-M090 Finger Typel T-M091 Finger Typel	550g. (2-Finger Type) Lever Clamp Diameter: 22.2mm. *Use with Shimano SIS-SP Outer Cable with Liner.
ar Derailleur D-M735-SGS pper Long Cagel D-M735-SS ont Cagel	270g. (Super Long Cage) Total Capacity: 38T. Max. Rear Sprocket: 32T. Min. Rear Sprocket: 12T. 250g. (Short Cage) Total Capacity: 28T. Max. Rear Sprocket: 28T. Min. Rear Sprocket: 12T.
ont Derailleur <b>D-M735</b>	Il6g. [Normal Band Type] Band Diameter: Ø28.0 ~ Ø28.6mm. [Band Type] Ø31.8, Ø34.9mm. [EC-Type] Capacity: 24T. [Biopace HP] 26T. [Round] Stroke [w/Ø28.6mm. Band]: 34 ~ 54
II Brake <b>R-M733</b>	375g. (1 unit) *For SLR System use Rapidfire or SLR Compatible Brake Lever and Shimano Outer Cable with Liner
ntilever Brake R-M732	185g. [Pair]  *For \$LR System use Rapidline or \$LR  Compatible Brake Lever and Shimano Outer  Cable with Liner.
C-M730-SG G Gear Triple, MD Type) ttom Bracket Assembly B-M730 3. Set)	730g. (26T., 36T., 46T., 170mm.) 295g. (B.B. Set, 68-T-122.5, D-3NL) Crank Length: 165mm., 170mm., 175mm., 180mm. B.B. Axle Length: 122.5 Chain: 17,2" × 3/32" Crank Thread: English BC 9/16" × 20T.I Cup Thread: English BC 1.37 × 24T.P.I., French M35 × 1.0, Italian M36 × 24T.P.I.
<b>eehub</b> <b>H-M732</b> ar, 7-speedl	490g. (w/Ouick Release) Spoke Holes: 36H., 32H. Hole PCD: 45 Axle Thread: 10mm.

213g. Spoke Holes: 36H., 32H.

Use Narrow Type Chain

326g. (110 Link) Size: 1/2" × 3/32" Chain

325g. (Sprocket E Group & Spacer)

Hole PCD: 38 Axle Thread: 9mm.

Outer	STI (Shimano Total Integration) Compatible SLR (Shimano Linear Response) Compatible
	Power Plate with Shark Tooth
	STI (Shimano Total Integration) Compatible
Outer	SLR (Shimano Linear Response) Compatible
	Easy Cable Attachment
	STI (Shimano Total Integration)
.)	Compatible
	SG Gear_
m.	Narrow Type Chain Compatible Computer Aided Design (Crank Sealed Mechanism (B.B.)
20T.P.I.	Scaled Mechanism (b.b.)
T.P.I., 1T.P.I.	
	STI (Shimao Total Integration) Compatible
	7-speed SIS Compatible
	Hyperglide Compatible
	UG/HG Compatible Type
	Lip-Type Sealed Mechanism

STI (Shimao Total Integration) Compatible 7-speed SIS Compatible Hyperglide Compatible UG/HG Compatible Type	Light Alloy•Buff Finish
Lip-Type Sealed Mechanism Cr-Mo Hub Axle Support	Light Alloy•Buff Finish
STI (Shimano Total Integration) Compatible 7-speed SIS Compatible 7-speed Hyperglide	Steel•Chrome Plated

7-speed SIS Compatible 7-speed Hyperglide	
STI (Shimao Total Integration) Compatible Narrow Type Hyperglide Chain Chromed Finish Link Pins	Roller Link Plate: Black Finish Pin Link Plate: Silver Finish

Other Information

Bracket Body: Light Alloy•Buff Finish Plate Body: Light Alloy•Buff Finish Right Link: Light Alloy•Anodized Finish Left Link: Light Alloy•Barrel Finish

Finish

Bracket: Light Alloy

Shifting & Brake Lever: Steel•Resin Molding

Right Link: Light Alloy•Anodized Finish Front Band: Light Alloy•Buff Finish Rear Band: Light Alloy•Buff Finish Chain Guide: Chrome Plated

Light Alloy•Buff Finish (Black Finish Available)

Light Alloy•Anodized Finish

Crank Arm: Light Alloy•Anodized Finish Chain Ring: Light Alloy•Anodized Finish

	Biopace		Round	
Тор	48T.	46T.	48T.	461
Middle	38T.	36T.	38T.	361
Low	28T.	26T.	28T.	24T

FC-M730-SG

FH-M732				
O.L.D.	135	130	135	130
Axle Length	146	141	185	180
Chain Line	46	43.5	46	43.5
Mounting Type		uick ease	Ν	lut

71		
HB-M730-F		
O.L.D.	10	0
Axle Length	108	142
Mounting Type	Quick Release	Nut

assette Sp	orock	et Combinations:
	J	13, 14, 15, 16, 17, 19, 21 T.
	1	13. 14. 15. 17. 19. 21. 23T.
	Н	13. 15. 17. 19. 21. 23. 26T.
7-speed	E	12, 14, 16, 18, 21, 24, 28T
	G	13, 15, 17, 20, 23, 26, 30T
	F	14, 16, 18, 21, 24, 28, 32T.
	K	13, 15, 17, 20, 24, 29, 34T



Model No.	Specifications	Compatibility	Finish
Head Parts HP-M735 HP-M736 HP-M737	110g. (HP-M735) 149g. (HP-M736) 155g. (HP-M737)	Off-Road Type Sealed Mechanism	Black Finish
PD-M730	412. (Pair) Crank Thread: English BC 9/16" × 20T.P.I.	Low Profile Design Parallelogram Shape Contact Type Sealed Mechanism Stainless Steel Grip Pin Toe Clip/Refrector Attachable	Body: Light Alloy Plate: Light Alloy
Pedal PD-M735	295g. (Pair) Toe Clip Locking System: 2-Screw Crank Thread: English BC 9/16" × 20T.P.I. Toe Clip Size: M, L, LL	Super Low Profile Design 32° Road Clearance Parallelogram Shape Contact Type Sealed Mechanism Stainless Steel Grip Pin Toe Clip/Reflector Attachable	Body: Light Alloy Plate: Light Alloy•Anodized Finish Toe Clip: Resin
Seat Pillar Quick-Release SQ-M730	75g. Shaft Adjustment Length: 36 ~ 43mm., 26 ~ 33mm. Shaft Diameter: Ø6mm. or Ø8mm.	Easy Operation Position-Set Spring	Steel
Chain Deflector DF-M730	9g.	Keeps the Chain from Jamming Between the Tire & Chainstay	Resin
Seat Pillar SP-M730	296g. (330mm.) Outside Diameter: 26.6mm., 26.8mm., 27.0mm. Length: 280mm., 330mm.	High Strength Structure Light Weight Long Size	Cr-Mo Steel

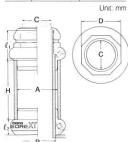
#### Other Information

### HP-M735/M736/M737 Variation & Dimensions:

	HP-M735		
Thread	BC1"	×24T	M25 × P1.0
Α	30.0 (2IL)	30.2	30.2
В	27.0 (JIS)	26.4 27.0	26.4
C	22.1		
D	32.0		
()	22.0		
12	11.5		

Unit: mm

	HP-M736	HP-M737
Thread	BC1-1/8" × 26T	BC1-1/4" × 26T
Α	34.0	37.0
В	30.0	33.0
C	25.5	28.7
D	36.0	40.0
lı	22.0	27.3
l2	11.5	13.0



## Deore XT

## Some questions about DEORE XT and how to answer them.

I've already got a bike with a Deore XT component group. What can I do if I want the STI function?

### Al

## Upgrade with a new STI retrofit kit!

Shimano makes an upgrade kit available in order to convert current Deore XT bikes so they can use the STI capability.

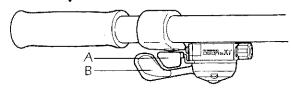
- 1) The upgrade kit contains the following components:
  - ST-M090/M091 Rapidfire Control Lever Set
  - FD-M735 Front Derailleur
  - FC-M730-SG
     Superglide Chainring
  - CN-HG90 Hyperglide Chain
- 2) For people who have a 6-speed Deore XT system, the following components are needed in order to upgrade to STI:
  - ST-M090/M091 Rapidfire Control Lever Set
  - FD-M735 Front Derailleur
  - FC-M730-SG Superglide Chainring
  - CN-HG90 Hyperglide Chain
  - •FH-M732 Freehub
  - CS-HG90
     7-speed Hyperglide
     Cassette Sprockets

### O2

With STI, what should you do if the chain hits the front derailleur after you've just shifted the rear derailleur?

### A.2:

A simple solution to chain rub.



If you tap the [A] lever lightly, the front derailleur will move to the inside. If you do the same to the [B] lever, the front derailleur will move to the outside.

You push the [A] lever lightly to shift from the outer chainring to the middle chainring. You push the [A] lever harder to shift from the middle chainring to the small inner chainring.

The front STI levers incorporate a special mechanism that automatically compensates for the amount of overshift needed to move the chain.

### Q.3

What difference does the Superglide chainring make?

## A.3:

## Smoother shifting from designated shift points.

Computer development resulted in special configuration chain release teeth positioned at two points on the chainring in order to allow the chain to smoothly separate at the point of weakest chain tension.

Furthermore, because the chainrings are indexed in relation to each other, the chain is positively controlled as it moves smoothly and directly from chainring to chainring without sudden shocks, slipping, or riding up onto the gear teeth.

## SHIMANO DEOREDX



## Take on the challenge of riding in the rough.

Take on the challenge of off-road cycling with the help of Deore DX. Discover new adventure in the wild with components that always get you there and back.

Deore DX is a full performance off-road component group. In fact, Deore DX offers the same "hands-on" integrated STI control capability as found on Deore XT. STI means there's no special technique needed to be able to shift and brake while keeping a tight grip on the bars. Deore DX's STI capability lets you steer, brake, and shift with new confidence—no matter the terrain—no matter how fast or how hard you're riding.

It's all here—Shimano quality and precision with 7-speed SIS, Hyperglide sprockets, Superglide chainrings, Biopace crankset, SLR braking system, Powerplate U-II Brake and cantilever, and a whole lot more.

Deore DX is the component system that's serious about performance in the rough.















## SHIMANO DEOREDX





Compatibility

Model No. Rapidfire ST-M070 ST-M071 Rear Derailleur RD-M650-sGs RD-M650-ss Front Derailleur FD-M650 U-II Brake BR-MT63 Cantilever Brake BR-MT62 Front Chainwheel FC-MT60-sg Bottom Bracket Assembly BB-MT60 Freehub FH-M650 Front Hub HB-M650-F

Cassette Sprockets CS-HG70

**Head Parts** HP-M650 HP-M651

CN-HG70

HG Chain

Pedal PD-MT60

Pedal PD-M650 Specifications

320g. (Super Long Cage) Front Difference: 20T.

Max. Rear Sprocket: 32T

Min. Rear Sprocket: 12T.

Min. Rear Sprocket: 12T. 117q. (Normal Band Type)

Ø28.0 ~ 28.6mm. (Band Type)

26T. (Round)

Stroke (w/Ø28.6mm. Band): 34~54

\*For SLR System use Rapidfire or SLR Compatible Brake Lever and Shirnano Outer Cable with Liner.

\*For SLR System use Rapidfire or SLR Compatible Brake Lever and Shimano Outer

740g. (28T., 38T., 48T., 170mm.)

Crank Length: 170mm., 175mm.

B.B. Axle Length: 122.5 Chain 1/2" × 3/32"

445g. (w/Quick Release)

Spoke Holes: 36H., 32H.

231g. (w/Quick Release)

Spoke Holes: 36H., 32H

(Sprocket E group & Spacer)

Use Narrow Type Chain

Size: 1/2" × 3/32" Chain

325g. (114 Link)

121g. (HP-M650)

149g. (HP-M651)

412g. (Pair)

Crank Thread:

Axle Thread: 10mm.

Hole PCD: 45

Hole PCD: 38

325g.

Axle Thread: 9mm.

320g. (B.B. Set, 68-T-122.5, D-3NL)

Cup Thread: English BC 1.37 × 24T.P.I., French M35 × 1.0, Italian M36 × 24T.P.I.

Capacity: 24T. (Biopace HP)

Band Diameter:

338g. (1 unit)

190g. (Pair)

Cable with Liner.

257g. (Short Cage) Front Difference: 13T. Total Capacity: 28T. Max. Rear Sprocket: 28T.

Total Capacity: 38T.

535g. (2-Finger Type) Lever Clamp Diameter: 22.2mm. \*Use with Shimano SIS-SP Outer Cable with Liner.

STI (Shimano Total Integration) Compatible SLR Compatible Dual Repeat Function BL/SL Angle Adjust

STI (Shimao Total Integration) Compatible 6 & 7-speed SIS Compatible B-Tension Adjuster Chain Retainer

> Right Link: Light Alloy•Paint Finish Front Band: Light Alloy•Paint Finish Rear Band: Light Alloy Paint Finish Chain Guide: Chrome Plated

STI (Shimano Total Integration) Compatible SLR (Shimano Linear Response) Compatible Power Plate with Shark Tooth

STI (Shimano Total Integration)

New Trapease Mechanism

Compatible

STI (Shimano Total Integration) Compatible SLR (Shimano Linear Response) Compatible

STI (Shimano Total Integration) Compatible SG Gear Narrow Type Chain Compatible, Computer Aided Design (Crank) Crank Thread: English BC 9/16" x 20T.P.I. Sealed Mechanism (B.B.)

> STI (Shimano Total Integration) Compatible 7-speed SIS Compatible Hyperglide Compatible UG/HG Compatible Type

One-Piece Forged Hub Body Lip-Type Sealed Mechanism Cr-Mo Axle

STI (Shimano Total Integration) Compatible 7-speed SIS Compatible 7-speed Hyperglide

STI (Shimano Total Integration) Compatible Narrow Type Hyperglide Chain Chromed Finish Link Pins

Off-Road Type Sealed Mechanism

Low Profile Design Parallelogram Shape Contact Type Sealed Mechanism

Contact Type Sealed Machanism Toe Clip/Reflector Attachable

Bracket: Light Alloy. Anodized Finish Shifting & Brake Lever: Light Alloy Paint Finish

Finish

Bracket Body: Light Alloy Barrel Finish Plate Body: Light Alloy•Barrel Finish Right Link: Light Alloy•Paint Finish Left Link: Steel Pearl Bright Finish

FC-MT60-SG

	Biop	oace	Roi	und
Тор	48T.	46T.	48T.	46T
Middle	38T.	36T.	38T.	36T
Low	28T.	26T.	28T.	241

Other Information

FH-M650 O.L.D. 135 130 135 130 Axle Length 146 141 185 180 Chain Line 45.7 43.2 45.7 43.2 Mounting Quick Nut Туре

HB-M650-F O.L.D. 100 Axle Length 108 142 Mounting Type

CS-HG70 Cassette Sprocket Combinations

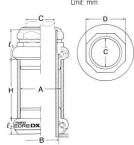
13. 14, 15, 16, 17, 19, 21 T. 13. 14, 15, 17, 19, 21, 23 T. 13. 15, 17, 19, 21, 23, 26 T. 12. 14, 16, 18, 21, 24, 28 T 13. 15, 17, 20, 23, 26, 30 T. 14, 16, 18, 21, 24, 28, 32 T. 7-speed K 13, 15, 17, 20, 24, 29, 34T.

HP-M650/M651

	HP-M650				
Thread	BC1"	×24T	M25 × P1.0		
Α	30.0 (2IL)	30.2	30.2		
В	27.0 (JIS)	26.4 27.0	26.4		
C		22	.1		
D		32	1.0		
£1		22	.0		
lz		11	.5		
			Unit: n		

	HP-M651
Thread	BC1-1/8" × 26T
А	34.0
В	30.0
C	25.5
D	36.0
l1	22.0
l2	11.5

Unit: mm



Body: Light Alloy Plate: Steel

Body: Light Alloy Plate: Steel Toe Clip: Resin

SG Gear Compatible Narrow Type Chain Compatible Trailing Action Pantagraph Mechanism

Light Alloy. Anodized Finish

Light Alloy•Anodized Finish

Crank Arm: Light Alloy•Barrel Finish

Light Alloy•Barrel Finish

(Black Finish Available)

Chain Ring:

Light Alloy•Anodized Finish

Roller Link Plate: Grav Finish

Pin Link Plate: Black Finish

Light Alloy•Anodized Finish

Steel+Silver Finish

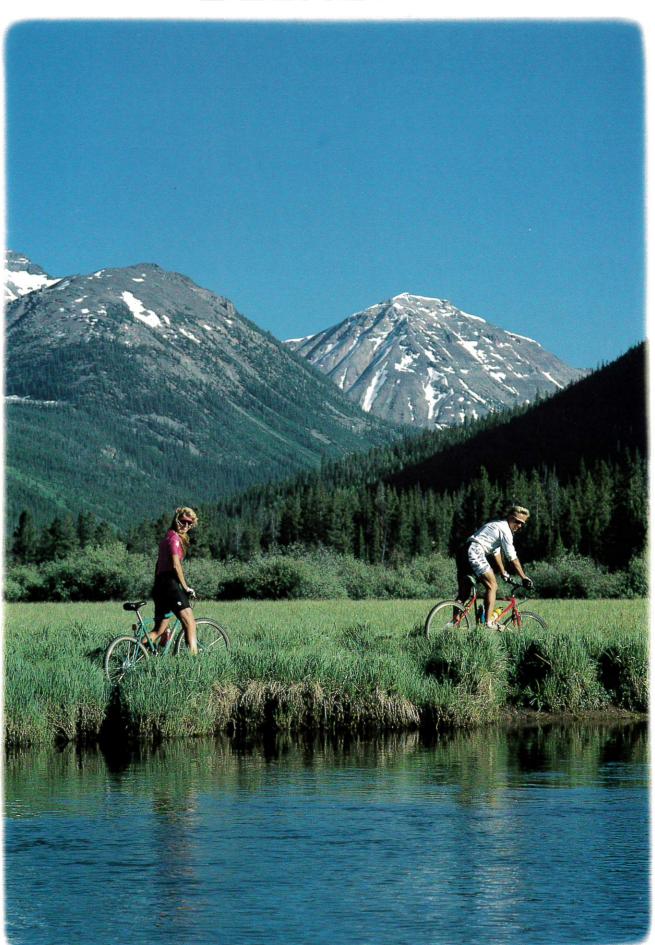
Black Finish

Super Low Profile Design 32° Road Clearance

385g. (Pair w/Toe Clip) Top Clip Locking System: 2-Screw Crank Thread: English BC 9/16" x 20T.P.I. Toe Clip Size: M, L, LL

English BC 9/16" x 20T.P.I.

## SHIMANO DEORE LX



## The high-value off-road component group with STI

There isn't a better value in off-road components than Deore LX. Whether it's a leisurely exploration of a new trail or an all-out run over open field, Deore LX components deliver a feeling of total control that makes off-road riding that much more enjoyable.

There are no cutbacks in advanced Shimano functions with Deore LX. Full STI capability means you can shift on the run with just a flick of the thumb—and never change your grip on the bars.

STI lets you shift with even more precision thanks to refined SIS and Hyperglide sprockets. Superglide chainrings significantly upgrade chainwheel shifting too.

The full SLR treatment with U-Brake and cantilever means great stopping power with a sensitive lever feeling. And of course, Biopace chainwheels make pedalling that much easier and efficient.

On or off the road, Deore LX delivers performance, value, and enjoyment.















## SHIMANO DEORELX





Compatibility

Specifications

326g. (4-Finger Type Rear) Lever Clamp Diameter: 22.2m

\*Use with Shimano SIS-SP Outer Cable with Liner.

320g. (Super Long Cage)

Total Capacity: 38T. Max. Rear Sprocket: 32T.

Min. Rear Sprocker: 12T.

Max. Rear Sprocket: 30T

Min. Rear Sprocket: 12T.

119g. (Normal Band Type)

φ31.8, φ34.9mm. (EC-Type)

Capacity: 24T. (Biopace HP) 26T. (Round)

φ28.0 ~ φ28.6mm. (Band Type)

Stroke (w/\u03c428.6mm. Band): 34 ~ 54

\*For SLR & System use Rapid Fire or SLR Compatible Brake Lever and

Shimano Outer Cable with Liner

\*For SLR & System use Rapid Fire or SLR Compatible Brake Lever and Shimano Outer Cable with Liner.

752g. (28T., 38T., 48T., 170mm) 339g (B.B. Set)

Crank Length: 170mm., 175mm.

Crank Thread: English BC 9/16" × 20T.P.I. Cup Thread: English BC 1.37" × 24T.P.I., French M35 × 1.0, Italian M36 × 24T.P.I.

B.B. Axle Length: 121.1 Chain: 1/2" x 3/32"

445g. (w/Quick Release)

Spoke Holes: 36H., 32H Hole PCD: 45

230g. (w/Quick Release)

Spoke Holes: 36H., 32H

Toe Clip Size: M, L, LL

326g. (Pair) Toe Clip Locking System: 2-Screw

Hole PCD: 38 Axle Thread: 9mm.

325g.

Axle Thread: 10mm.

(Long Cage) Front Difference: 20T.

Total Capacity: 36T.

Band Diameter:

368g. (1 unit)

216g. (Pair)

Front Difference: 20T.

Model No. Rapidfire ST-M060 (4-Finger Type) Rear Derailleur RD-M550-SGS RD-M550-GS (Long Cage) Front Derailleur FD-M550 U-II Brake BR-M453 Cantilever Brake **BR-M550** 

**Bottom Bracket Assembly** BB-M500 (B.B. Set) Freehub FH-M550

(SG Gear Triple, MD Type)

Front Chainwheel

FC-M550

Front Hub

HB-M550-F

Pedal PD-M550

Cassette Sprockets CS-HG70 (7-speed)

323g. (114 Link)

Size: 1/2" × 3/32" Chain

(Sprocket **E** group & Spacer)

Use Narrow Type Chain

Bushingless Design Chrome Finish Link Pins

Roller Link Plate: Gray Finish Pin Link Plate: Black Finish

Finish

Bracket Body: Light Alloy•Barrel Finish

Light Alloy•Barrel Finish

Light Alloy•Paint Finish

Light Alloy•Barrel Finish

Light Alloy·Barrel Finish Chain Guide: Chrome Plated

Light Alloy·Barrel Finish

Light Alloy Barrel Finish

Light Alloy•Barrel Finish

Light Alloy Polish Finish

Light Alloy-Polish Finish

Body: Resin Plate: Steel

Toe Clip: Resin

Steel-Silver Finish

Chain Ring: Light Alloy•Anodized Finish

Crank Arm:

Plate Body

Right Link: Light Alloy•Paint Finish

Left Link: Steel-Pearl Bright Finish

Right Link:

Front Band:

Rear Band:

Bracket: Light Alloy•Paint Finish STI (Shimano Total Integration) Shifting & Brake Lever: 7-speed SIS Compatible SLR (Shimano Linear Response) Steel-Zinc Plated Resin-Molded . Compatible Dual Repeat Function Light Action Lever

STI (Shimano Total Integration) Compatible 6 & 7-speed SIS Compatible Double Servo-Panta Mechanism Centeron Guide Pulley Sealed Pivot Axle Sintered Alloy Guide Pulley Bushing Adjustable Return Spring B-Tension Adjuster Chain Retainer

STI (Shimano Total Integration) Compatible SG Gear Compatible Narrow Type Chain Compatible Trailling Action Pantagraph Mechanism Rigid Chainguide New Trapease Mechanism STI (Shimano Total Integration)

. Compatible SLR (Shimano Linear Response) Compatible Pre-Road Spring Design Sealed Internal Spring Design Power Plate with Shark Tooth

STI (Shimano Total Integration) Compatible SLR (Shimano Linear Response) Compatible Rigid Computer Designed Shape Sealed Internal Spring Design Spring Tension Adjuster

STI (Shimano Total Integration) Compatible SG Gear Narrow Type Chain Compatible Computer Aided Design (Crank) Sealed Mechanism (B.B.)

STI (Shimano Total Integration) Compatible 7-speed SIS Compatible Hyperglide Compatible UG/HG Compatible Type One-Piece Forged Hub Body Bolt-Secured Freewheel Sealed Mechanism

One-Piece Forged Hub Body

Sealed Mechanism

Super Low Profile Design 31° Road Clearance Parallelogram Shape Toe Clip/Reflector Attachable

STI (Shimano Total Integration) Compatible 7-speed SIS Compatible 7-speed Hyperglide

STI (Shimano Total Integration) Compatible Narrow Type Hyperglide Chain

Lock Nut: Steel

Other Information

FC-M550

	Biop	oace	Ro	und
Тор	48T.	46T.	48T.	46T
Middle	38T.	36T.	38T.	36T
Low	28T.	26T.	28T.	241

FH-M550

Mounting Type	Quick Release		N	ut
Chain Line	45.7	43.2	45.7	43.2
Axle Length	146	141	185	180
O.L.D.	135	130	135	130

CS-HG70

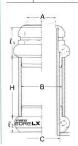
Cassette Sprocket Combinations:

	J	13,	14.	15,	16.	17,	19,	21T.
	1	13.	14.	15,	17.	19,	21,	23T.
	H	13.	15.	17.	19.	21.	23,	26T.
7-speed	E	12.	14.	16,	18,	21,	24,	28T.
noeth aron	G	13.	15,	17.	20.	23.	26.	30T.
	F	14.	16.	18,	21.	24.	28.	32T.
	K	13.	15.	17.	20,	24.	29,	34T.

HP-R500

E	nglish/Italian Typ	e	
T	hread	BC1 ×24T	
Press Race Diameter	Upper Cone & Lower Cup	30.2mm.	
Diameter	Lower Cone	26.4mm.	

		Lower Cone	26.4mm.	
Dimensio	ns:			
£1	22.	0mm		
l2	11.5	imm,		
Н	He	ad Tube Length		
Α	22.3mm.			
В	30.2mm.			
С	26.4mm.			
Thread	BC 1"×24T. (English Thread)			



Head Parts HP-R500

HG Chain

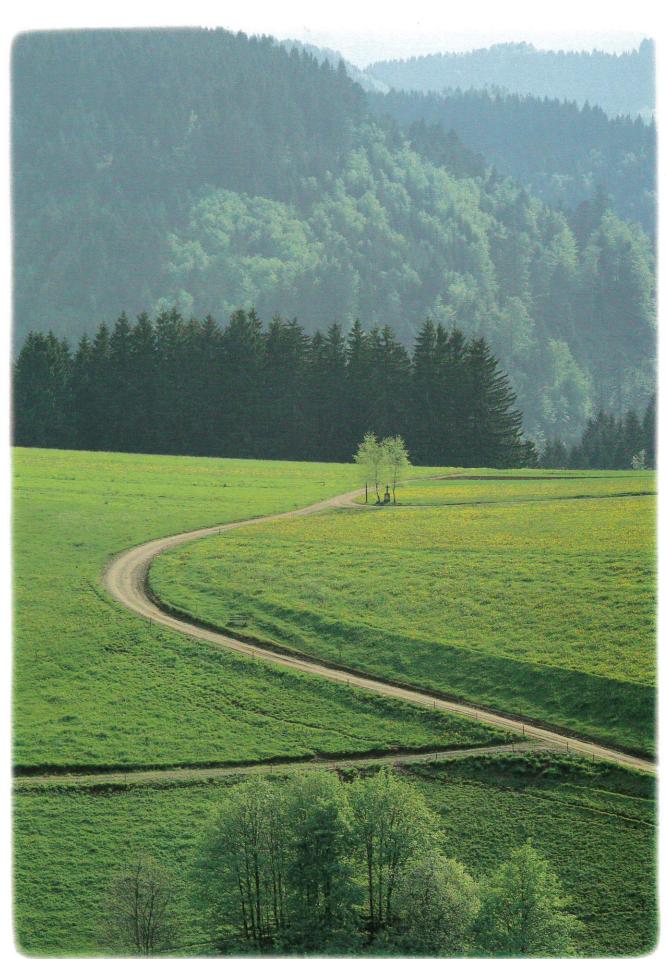
CN-HG70

121g Height: Upper Cone 22.0mm. Lower Cone 11.5mm. Color: White, Silver, Black

Road Type Sealed Mechanism

Upper Cup: Resin Lower Cup: Resin

## EXAGELX



## Advanced STI performance for the fat tire bike.

Exage LX is the affordable family of Shimano off-road components featuring STI. This is a value-added component system that clearly out-performs anything else in its class.

Exage LX (500LX, 400 LX, 300LX) components make possible a wide variety of affordable all-terrain and fat tire bikes that can offer the new STI capability—all the performance, convenience, and fun that STI makes possible.

Exage LX delivers more than just the "keep our grip while you shift" convenience of STI. You also get smooth-shifting Biopace SG chainwheels, easy-to-control SLR braking, and a new 7-speed SIS with Hyperglide enhanced performance.

The charm of Exage LX is that it can deliver great performance and rugged quality in a very

reasonably priced bike with a real Shimano component system. If that isn't value, we don't know what is.











## SOO W





Compatibility

Rapidfire Brake Lever **BL-M050** Rear Derailleur RD-M500-SGS RD-M500-GS Front Derailleur FD-M500 U-II Brake BR-M453 Cantilever Brake BR-M454 Front Chainwheel FC-M500 BB-M500 Freehub Front Hub CS-HG50 (7-Speed)

#### Model No.

ST-M050 (4-Finger Type)

Specifications

329g. (Super Long Cage) Front Difference: 20T.

Total Capacity: 38T. Max. Rear Sprocket: 32T.

Min. Rear Sprocker: 12T.

Max. Rear Sprocket: 30T.

Min. Rear Sprocket: 12T.

(Long Cage) Front Difference: 20T

Total Capacity: 36T.

368g. (1 unit)

216q. (Pair)

305g. (4-Finger Type Rear) Lever Clamp Diameter: 22.2mm. 'Use with Shimano SIS-SP Outer Cable with Liner.

STI (Shimano Total Integration) Compatible 7-speed SIS Compatible SLR Compatible Dual Repeat Function Light Action Lever Anatomical Design

STI (Shimano Total Integration) Compatible 6 & 7-speed SIS Compatible Double Servo-Panta Mechanism Centeron Guide Pulley Sealed Pivot Axle Sintered Alloy Guide Pulley Bushing Cable Saver Arm B-Tension Adjuster

Bracket Body: Light Alloy-Paint Finish Plate Body: Light Alloy-Paint Finish Right Link: Steel-Paint Finish Left Link: Steel-Pearl Bright

Bracket: Light Alloy•Paint Finish Shifting and Brake Lever:

Finish

Steel•Zink Plated

Resin-Molding

118g. (Normal Band Type) Band Diameter: \$\phi 28.0 \sim \phi 28.6mm. (Band Type, EC-Type) φ31.8, φ34.9mm. (EC-Type) Capacity: 24T. (Biopace HP) 26T. (Round) Stroke (w/\u03c428.6mm. Band): 34 ~ 54

STI (Shimano Total Integration) Compatible SG Gear Compatible Narrow Type Chain Compatible Trailling Action Pantagraph Mechanism Rigid Chainguide New Trapease Mechanism Sealed Mechanism

STI (Shimano Total Integration)

Right Link: Light Alloy•Paint Finish Front Band: ight Alloy•Paint Finish Rear Band: Light Alloy•Paint Finish Chain Guide: Chrome Plated

Light Alloy-Barrel Finish

\*For SLR System use Rapid Fire or Compatible Brake Lever and Shimano Outer Cable with Liner.

Compatible SLR (Shimano Linear Response) Compatible Pre-Road Spring Design Spring Tension Adjuster

Chain Retainer

Sealed Internal Spring Design Rigid Computer Designed Shape Power Plate with shark Tooth

. Compatible SLR (Shimano Linear Response) Compatible Rigid Computer Designed Shape Sealed Internal Spring Design

STI (Shimano Total Integration)

Light Alloy·Barrel Finish

(SG Gear Triple, MD Type)

**Bottom Bracket Assembly** 

756g. (28T., 38T., 48T., 170mm.) 339g (B.B. Set) Crank Length: 170mm., 175mm. B.B. Axle Length: 121 Teeth: Top 48T. Middle 38T. Low 28T. Chain: 1/2" × 3/32"

Crank Thread: English BC 9/16" × 20T.P.I. Cup Thread: English BC 1.37" × 24T.P.I., French M35 × 1.0, Italian M36 × 24T.P.I.

\*For SLR System use Rapid Fire or Compatible Brake Lever and Shimano Outer Cable with Liner.

STI (Shimano Total Integration) Compatible SG Gear Narrow Type Chain Compatible Computer Aided Design (Crank) Sealed Mechanism (B.B.) Biopace Chainring

Crank Arm: Light Alloy•Barrel Finish Chain Ring: Light Alloy-Anodized Finish

FH-HG50

435g. (w/Quick Release) Spoke Holes: 36H., 32H Hole PCD: 45 Axle Thread: 10mm.

STI (Shimano Total Integration) Compatible 7-speed SIS Compatible Hyperglide Compatible UG/HG Compatible Typ One-Piece Forged Hub Body Bolt-Secured Freewheel Sealed Mechanism

Light Alloy•Dia-cut Finish

HB-RM50-F

228g. (w/Quick Release) Spoke Holes: 36H., 32H Hole PCD: 38 Axle Thread: 9mm.

One-Piece Forged Hub Body Sealed Mechanism (Choice)

Light Alloy Dia-cut Finish

Cassette Sprockets

(Sprocket E Group & Spacer) Use Narrow Type Chain

STI (Shimano Total Integration) Compatible 7-speed SIS Compatible 7-speed Hyperglide

Brown Finish and Silver Finish (Low Gear)

HG Chain CN-HG50 335g. (114 Link) Size: 1/2" × 3/32" Chain

STI (Shimano Total Integration) Compatible Narrow Type Hyperglide Chain Bushingless Design Chrome Finish Link Pins

Roller Link Plate: Black Finish Pin Link Plate: Black Finish

Pedal PD-M450 518g. (Pair)

Low Profile Design Toe Clip/Reflector Attachable

Body: Resin Plate: Steel

#### FH-HG50

O.L.D.	135	130	126
Axle Length	146	141	137
Chain Line	45.7	43.2	41.2
Mounting Type	Quick Release		Nut

Other Information

#### HB-RM50-F

O.L.D.	100	96
Axle Length	108	104
Mounting Type	Quick Release	

#### CS-HG50

Cassette Sprocket Combinations:

100		10000	611+10.7				01107700
J	13,	14.	15.	16.	17,	19,	21T.
1	13.	14.	15.	17.	19.	21,	23T.
Н	13.	15.	17.	19.	21,	23,	26T.
Ε	12.	14.	16.	18,	21,	24.	28T.
G	13,	15.	17,	20.	23.	26.	30T.
F	14.	16,	18,	21.	24.	28.	32T.
K	13.	15,	17.	20.	24.	29.	34T.
	HEGF	I 13, H 13, E 12, G 13, F 14,	I 13, 14, H 13, 15, E 12, 14, G 13, 15, F 14, 16,	I 13, 14, 15, H 13, 15, 17, E 12, 14, 16, G 13, 15, 17, F 14, 16, 18,	I 13, 14, 15, 17, H 13, 15, 17, 19, E 12, 14, 16, 18, G 13, 15, 17, 20, F 14, 16, 18, 21,	I 13, 14, 15, 17, 19, H 13, 15, 17, 19, 21, E 12, 14, 16, 18, 21, G 13, 15, 17, 20, 23, F 14, 16, 18, 21, 24,	J 13, 14, 15, 16, 17, 19, I 13, 14, 15, 17, 19, 21, H 13, 15, 17, 19, 21, 24, E 12, 14, 16, 18, 21, 24, 26, F 14, 16, 18, 21, 24, 28, K 13, 15, 17, 20, 24, 29, 24, 29,





Compatibility

Centeron Guide Pulley

Sealed Pivot Axle

Sealed Link Pivots

Double Spoke Barrier

6 & 7-speed SIS Compatible
Double Servo-Panta Mechanism

Sintered Alloy Guide Pulley Bushing Cable Saver Arm

Chain Retainer (GS Type, SGS Type)

STI (Shimano Total Integration) Compatible

SG Gear Compatible Narrow Type Chain Compatible Trailing Action Pantagraph Mechanism

B-Tension Adjuster Heat Treated Steel in Link Pivot

STI (Shimano Total Integration) Compatible

#### Model No.

Rear Derailleur RD-M400-SGS **RD-M400-GS** 

Front Derailleur

FD-M400

## **RD-M400-SS**

Max. Rear Sprocket: 30T Min. Rear Sprocket: 12T. (Short Cage) Front Difference: 13T. Total Capacity: 28T. Max. Rear Sprocket: 28T. Min. Rear Sprocket: 12T.

**Specifications** 

330g. (Super Long Cage) Front Difference: 20T.

Total Capacity: 38T. Max. Rear Sprocket: 32T. Min. Rear Sprocket: 12T.

318g. (Long Cage) Front Difference: 20T

Total Capacity: 36T

\*GS & SS Front Single Available

132g. (Normal Band Type) Band Diameter: φ28.0 ~ φ28.6mm. (Band Type, EC-Type) φ31.8, φ34.9mm. (EC-Type) Capacity: 24T. (Biopace HP) 26T. (Round)

Stroke (w/\phi28.6mm. Band): 34 ~ 54

Cantilever Brake BR-M351

Triple, MD Type)

Bottom Bracket Assembly

227g. (Pair)

\*For SLR System use Rapidfire or SLR Compatible Brake Lever and Shimano Outer Cable with Liner.

763g. [28T., 38T., 48T., 170mm.] 339g. [B.B. Set] Teeth: Top 48T., Middle 38T., Low 28T. Crank Length: 170mm., 175mm. B.B. Axle Length: 121.1

Chain: 1/2" × 3/32" Crank Thread: English BC 9/16" × 20T.P.I. Cup Thread: English BC 1.37" × 24T.P.I.,

French M35 x 1.0, Italian M36 x 24T.P.I.

STI (Shimano Total Integration) Compatible SLR (Shimano Linear Response) Compatible Rigid Computer Designed Shape

Sealed Internal Spring Design Spring Tension Adjuster Low Profile Brake Shoe

Rigid Chainguide New Trapease Mechanism

Sealed Mechanism

STI (Shimano Total Integration) Compatible SG Gear

Narrow Type Chain Compatible

Computer Aided Design (Crank) Sealed Mechanism (B.B.)

Crank Arm: Light Alloy•Barrel Finish Chain Ring: Steel-Paint Finish

Pedal

PD-M350

Front Chainwheel

FC-M400

**BB-M500** 

445g. (Pair)

Low Profile Design Toe Clip/Reflector Attachable

Body: Resin Plate: Steel

#### Other Information

#### Finish

Bracket Body: Light Alloy•Barrel Finish Plate Body: Light Alloy•Barrel Finish Right Link: Steel-Paint Finish Left Link: Steel•Zinc Plated \*GS & SS White Finish

Right Link: Light Alloy•Paint Finish Front Body: Light Alloy-Paint Finish Rear Band: Light Alloy-Paint Finish Chain Guide: Chrome Plated

Steel & Resin

The Exage 400LX component group uses certain components in common wiht the 500LX group which include the FH-HG50 freehub, HB-RM50 front hub, CS-HG50 cassette sprockets, CN-HG50 chain, and HP-R500 headset. See the 500LX component listing for informantion on these

components.







Model No.

Rear Derailleur RD-M300-SGS

RD-M300-GS

Front Derailleur

FD-M300

#### Specifications

319g. (Super Long Cage) Front Difference: 20T. Total Capacity: 38T. Max. Rear Sprocket: 32T. Min. Rear Sprocket: 12T. (Long Cage) Front Difference: 20T.

Total Capacity: 36T. Max. Rear Sprocket: 30T. Min. Rear Sprocket: 12T.

135g. (Normal Band Type)

Band Diameter: \$\phi 28.0 \sigma \phi 28.6 \text{mm.} (Band Type) φ31.8, φ34.9mm. (EC-Type) Capacity: 24T. (Biopace HP) 26T. (Round) Stroke (w/\$\phi\$28.6mm. Band): 34 ~ 54

#### Compatibility

STI (Shimano Total Integration) Compatible 6 & 7-speed SIS Compatible Double Servo-Panta Mechanism Centeron Guide Pulley

Sealed Pivot Axle Sintered Alloy Guide Pulley Bushing

Cable Saver Arm B-Tension Adjuster Double Spoke Barrier Chain Retainer

STI (Shimano Total Integration) Compatible SG Gear Compatible

Narrow Type Chain Compatible Trailling Action Pantagraph Mechanism Rigid Čhainguide

New Trapease Mechanism Sealed Mechanism

STI (Shimano Total Integration) Compatible SLR (Shimano Linear Response) Compatible Steel & Resin

Cantilever Brake 235g. (Pair)

BR-M250

Front Chainwheel

Bottom Bracket Assembly

FC-M300

BB-M500

756g. (28T., 38T., 48T., 170mm.) 339g. (B.B. Set) Teeth: Top 48T., Middle 38T., Low 28T.

Crank Length: 170mm., 175mm.

B.B. Axle Length: 121 Chain: 1/2" × 3/32" Crank Thread: English BC 9/16" × 20T.P.I.

Cup Thread: English BC 1.37 " x 24T.P.I., French M35 x 1.0, Italian M36 x 24T.P.I.

STI (Shimano Total Integration) Compatible SG Gear

Narrow Type Chain Compatible Computer Aided Design (Crank) Sealed Mechanism (B.B.)

Rigid Computer Designed Shape Low Profile Brake Shoe

Crank Arm: Light Alloy•Barrel Finish

Pedal PD-M350 445g. (Pair)

Low Profile Design w/Reflector Toe Clip/Reflector Attachable

Body: Resin Plate: Steel

Finish

Right Link:

Right Link:

Rear Band: Light Alloy·Barrel Finish

Chain Guide: Chrome Plated

Bracket Body: Light Alloy Barrel Finish Plate Body: Resin Molding

Steel & Resin•Zinc Plated Left Link: Steel•Zinc Plated

Light Alloy-Paint Finish

Front Band: Steel•Pearl Bright Finish

Chain Ring: Light Alloy-Anodized Finish

The Exage 300LX component group uses certain components in common with the 500LX group which include the FH-HG50 freehub, HB-RM50 front hub, CS-HG50 cassette sprockets, CN-HG50 chain, and HP-R500 headset. See the 500LX component listing for informantion on these components.

Other Information

54

## 200GS





Model No.	Specifications	Compatibility	Finish
Rapidfire ST-MO20	190g. (4-Finger Type Rear) Lever Clamp Diameter: 22.2mm. *Use with Shimano SIS-SP Outer Cable with Linear.	STI (Shimano Total Integration) Compatible 7-speed SIS Compatible Dual Repeat Function Anatomical Design	Bracket: Light Alloy-Paint Finish Shifting Lever: Steel-Zink Plated Resin-Molding
Rear Derailleur RD-M200-SGS (Super Long Cage) RD-M200-GS (Long Cage)	323g. (Super Long Cage) Front Difference: 20T. Total Capacity: 38T. Max. Rear Sprocket: 32T. Min. Rear Sprocket: 12T. (Long Cage) Front Difference: 20T. Total Capacity: 36T. Max. Rear Sprocket: 30T. Min. Rear Sprocket: 12T.	STI (Shimano Total Integration) Compatible 6 & 7-speed SIS Compatible Double Servo-Panta Mechanism Centeron Guide Pulley Sealed Pivot Axle Sintered Alloy Guide Pulley Bushing B-Tension Adjuster Double Spoke Barrier Chain Retainer	Bracket Body: Light Alloy-Barrel Finish Plate Body: Resin-Molding Right Link: Steel-Paint Finish Left Link: Steel-Zinc Plated
Front Derailleur FD-M200	169g. (Normal Band Type) Band Diameter: \$\phi 28.0 \sim 28.6mm. (Band Type) Capacity: 20T. (Biopace-HP) 22T. (Round) Stroke (\w/\phi 28.6mm. Band): 36 \sim 54	Narrow Type Chain Compatible Rigid Chainguide Trapease Mechanism w/Cable Stopper	Right Link: Steel-Paint Finish Resin Molding Front Band: Steel-Chrome Plated Rear Band: Steel-Zinc Plated Chain Guide: Chrome Plated
Front Derailleur FD-M201	170g. (Normal Band Type) Band Diameter:  \$\phi 28.0 \sim \phi 28.6mm. (Band Type)  \$\phi 31.8mm. (EC-Type)  Capacity: 24T. (Biopace-HP)  26T. (Round)  Stroke (\wi\phi 28.6mm. Band): 36 \sim 54	STI (Shimano Total Integration) Compatible SG Gear Compatible Narrow Type Chain Compatible Rigid Chainguide Trapease Mechanism w/Cable Stopper	Right Link: Steel-Paint Finish Front Band: Steel-Paint Finish Rear Band: Light Alloy-Barrel Finish Chain Guide: Chrome Plated
SL-M200 (6-speed) SL-M201 (7-speed)	154g (SL-M201) Lever Clamp Diameter: 22.2mm. *Use with Shimano SIS-SP Outer Cable with Liner.	6-speed SIS Compatible (SL-M200) 7-speed SIS Compatible (SL-M201) Sealed Mechanism Chainring Triple Compatible	Bracket: Steel-Paint Finish Lever: Resin-Molding
Cantilever Brake BR-M200	226g. (Pair) *Use with Shimano Outer Cable with Liner.	STI (Shimano Total Integration) Compatible SLR (Shimano Linear Response) Compatible Rigid Computer Designed Shape	Steel & Resin
Brake Lever BL-M200	265g. Lever Clamp Diameter: 22.2mm. *Use with Shimano Outer Cable with Liner.	STI (Shimano Total Integration) Compatible SLR (Shimano Linear Response) Compatible	Bracket: Steel-Zinc Plated Lever: Steel-Zinc Plated Resin-Molding
Front Chainwheel FC-M200 (SG Gear Triple, MD Type) Bottom Bracket Assembly BB-M500	1,350g. (28T., 38T., 48T., 170mm.) 339g. (B.B. Set) Teeth: Top 48T., Middle 38T., Low 28T. Crank Length: 170mm. B.B Axle Length: 121, Chain: 1/2" × 3/32." Crank Thread: English BC 9/16" × 20T.P.I., Cup Thread: English BC 1.37" × 24T.P.I., French M35 × 1.0, Italian M36 × 24T.P.I.	SG Gear Biopace Chainring Narrow Type Chain Compatible Computer Aided Design (Crank) Sealed Mechanism (B.B)	Crank Arm: Steel-Zinc Plated Resin-Molding Chain Ring: Steel-Pearl Bright Finish
Front Chainwheel FC-M201 [SG Gear Triple: MD Type] Bottom Bracket Assembly BB-M500	756g. (28T., 38T., 48T., 170mm.) 339g. (B.B. Set) Teeth: Top 48T., Middle 38T., Low 28T. Crank Length: 170mm., 175mm. B.B. Axle Length: 121 Chain: 12" x 3/32" Crank Thread: English BC 9/16" x 20 T.P.I. Cup Thread: English BC 1.37" x 24T.P.I., French M35 x 1.0, Italian M36 x 24T.P.I.	STI (Shimano Total Integration) Compatible SG Gear Biopace Chainring Narrow Type Chain Compatible Computer Aided Design (Crank) Sealed Mechanism (B.B)	Crank Arm: Ligh Alloy-Barrel Finish Chain Ring: Light Alloy-Anodized Finish

#### Other Information

The Shimano 200GS component group uses certain components in common with the 500LX group which include the CN-HG50 chain and HP-R500 headset. See the 500LX component listing for information on these components.

#### FH-HG20

O.L.D.	130	126
Axle Length	140	137
Chain Line	43.2	41.2
Mounting Type	Quick Release	

#### CS-HG20

_assette	2h	IDEREL COMBINATIONS.
	J	13, 14, 15, 16, 17, 19, 21T.
		13, 14, 15, 17, 19, 21, 23T.
	Н	13, 15, 17, 19, 21, 23, 26T.
7-speed	Ε	12, 14, 16, 18, 21, 24, 28T.
	G	13, 15, 17, 20, 23, 26, 30T.
	F	14, 16, 18, 21, 24, 28, 32T.
	K	13, 15, 17, 20, 24, 29, 34T.

#### MF-HG20

Sprocket Combinations:

6-speed 14, 16, 18, 20, 22, 24T. 14, 16, 18, 21, 24, 28T. 14, 17, 20, 24, 28, 32T.

## 425g. (w/Quick Release) Spoke Holes: 36H. Hole PCD: 45

FH-HG20-Q/N Axle Thread: 10mm.

Cassette Sprockets CS-HG20 (7-Speed) 325g. (Sprocket **E** group & Spacer) Use Narrow Type Chain

STI (Shimano Total Integration) Compatible 7-speed SIS Compatible 7-speed Hyperglide

STI (Shimano Total Integration)

Compatible Hyperglide Compatible 7-speed SIS Compatible

Sealed Mechanism One-Piece Forged Hub Body

Light Alloy

Type: Quick Release/Nut Type (Small Flange) Spoke Holes: 36H Hole PCD: 45

> STI (Shimano Total Integration) Compatible 6-speed SIS Compatible 6-speed Hyperglide

Brown Finish and Chrome Plated Finish (Low Gear)

HB-RA50-R (Rear 6-speed) Front Hub

HB-RA50-F

Multiple Freewheel

MF-HG20 (6-Speed)

Rear Hub

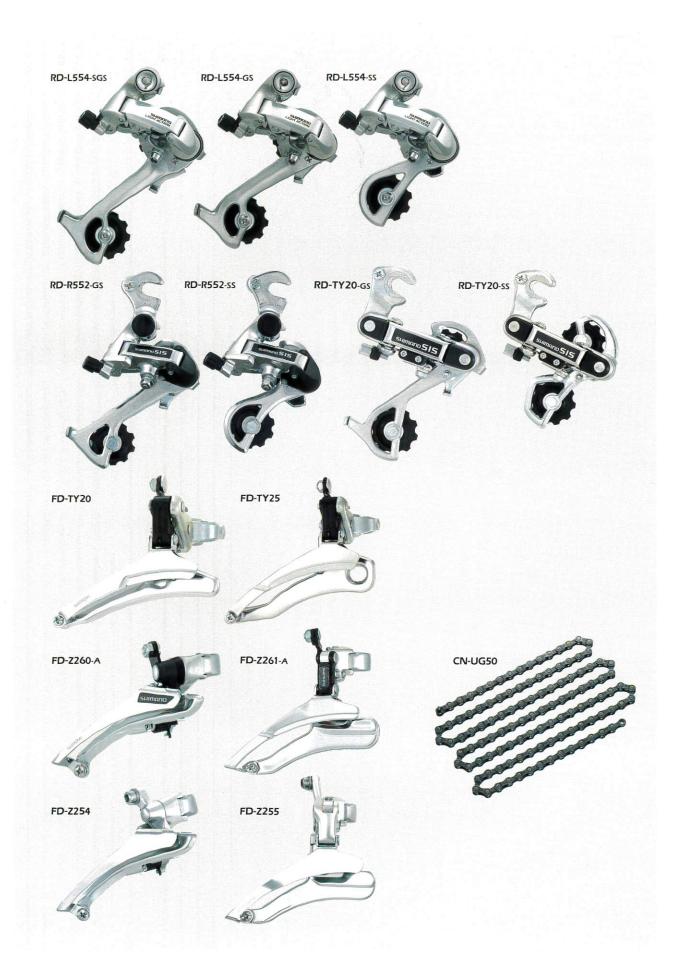
460g. (14-28T.) Use Narrow Type Chain

Light Alloy•Dia-Cut Finish

Brown Finish and

Silver Finish (Low Gear)

## **INDIVIDUAL COMPONENTS**



Model No.	Specifications		Compatibility	Finish
Rear Derailleur RD-L554-SGS (Super Long Cage) RD-L554-GS (Long Cage) RD-L554-SS (Short Cage)	330g. (Super Long Cage) Front Difference: 2OT. Total Capacity: 38T. Max. Rear Sprocket: 32T. Min. Rear Sprocket: 12T. 315g. (Long Cage) Front Difference: 2OT. Total Capacity: 36T. Max. Rear Sprocket: 3OT. Min. Rear Sprocket: 12T.	290g. (Short Cage) Front Difference: 13T. Total Capacity: 28T. Max. Rear Sprocket: 28T. Min. Rear Sprocket: 12T.	6 & 7-speed SIS Compatible UG/HG Compatible Double Servo-Panta Mechanism Centeron Guide Pulley Sealed Pivot Axle Sintered Alloy Guide Pulley Bushing Cable Saver Arm B-Tension Adjuster Double Spoke Barrier Chain Retainer [GS Type, SGS Type]	Bracket Body: Light Alloy Barrel Finish Plate Body: Light Alloy Barrel Finish Right Link: Steel Chrome Plated Left Link: Steel Zinc Plated
Rear Derailleur RD-R552-GS (Long Cage) RD-R552-SS (Short Cage)	315g. (Long Cage) Front Difference: 20T. Total Capacity: 36T. Max. Rear Sprocket: 30T. Min. Rear Sprocket: 12T.	290g. (Short Cage) Front Difference: 13T. Total Capacity: 28T. Max. Rear Sprocket: 28T. Min. Rear Sprocket: 12T.	5, 6 & 7-speed SIS Compatible UG/HG Compatible Sintered Alloy Guide Pulley Bushing B-Tension Adjuster Chain Retainer (GS Type)	Bracket Body: Light Alloy-Barrel Finish Plate Body: Resin-Molding Right Link: Steel-Chrome Plated Left Link: Steel-Zinc Plated
Rear Derailleur RD-TY20-GS (Long Cage) RD-TY20-SS (Short Cage)	341g. (Long Cage) Front Difference: 20T. Total Capacity: 34T. Max. Rear Sprocket: 30T. Min. Rear Sprocket: 14T. *w/Bracket Only	317g. [Short Cage] Front Difference: 13T. Total Capacity: 28T. Max Rear Sprocket: 24T. ~ 28T. Min Rear Sprocket: 14T. *Front Single Available	6-speed SIS Compatible HG Gear Compatible Sintered Alloy Guide Pulley Bushing Chain Retainer (GS Type) w/Pre-Strech Saver (SS Type)	Bracket Body: Steel-Zink Plated Plated Body: Steel-Zinc Plated Right Link: Steel-Chrome Plated Left Link: Steel-Zinc Plated
Rear Derailleur RD-TY10-GS (Long Cage) RD-TY10-SS (Short Cage)	315g. (Long Cage) Front Difference: 20T. Total Capacity: 34T. Max. Rear Sprocket: 34T. Min. Rear Sprocket: 13T. *w/Bracket Only	290g. (Short Cage) Front Difference: 13T. Total Capacity: 30T. Max. Rear Sprocket: 30T. Min. Rear Sprocket: 13T.	UG Gear Compatible Centeron Guide Pulley Sintered Alloy guide Pulley Bushing Chain Retainer (GS Type) w/PreStrech Saver (SS Type)	Bracket Body: Steel•Zink Plated Plate Body: Steel•Zinc Plated Right Link: Steel•Chrome Plated Left Link: Steel•Zinc Plated
Front Derailleur FD-TY20	154g. (Normal Band Type) Band Diameter: Ø28.0mm Capacity: 14T. Stoke (W/Ø28.6mm. Band)	34.1	Narrow Type Chain Compatible Rigid Chainguide Trapease Mechanism	Right Link: Steel•Zink Plated Front Band: Steel•Pearl Bright Finish Rear Band: Steel•Zinc Plated
Front Derailleur FD-TY25	161g. (Normal Band Type) Band Diameter: Ø28.0~2. Capacity: 20T. (Biopace-HP Stoke (W/Ø28.6mm. Band)	P), 22T. (Round)	Narrow Type Chain Compatible Rigid Chainguide Trapease Mechanism w/Cable Stopper	Right Link: Steel-Paint Finish Resin-Molding Front Band: Steel-Zinc Plated Rear Band: Steel-Zinc Plated
Front Derailleur FD-Z260-A	132g. (Normal Band Type) Band Diameter: Ø28.0 ~ 2 Capacity: 14T. Stroke (w/Ø28.6mm. Band		Narrow Type Chain Compatible Rigid Chainguide New Trapease Mechanism	Right Link: Steel & Resin Front Band: Steel-Pearl Bright Finish Rear Band: Steel-Pearl Bright Finish
Front Derailleur FD-Z261-A	146g. (Normal Band Type) Band Diameter: Ø28,0~2 Capacity: 24T. (Biopace-HF Stroke (w/Ø28,6mm. Band	P), 26T. (Round)	Trailling Action Pantagraph Mechanism Narrow Type Chain Compatible Rigid Chainguide New Trapease Mechanism w/Cable Stopper (Detachable)	Right Link: Steel+Paint Finish Front Band: Steel-Pearl Bright Finish Rear Band: Light Alloy+Barrel Finish Chain Guide: Chrome Plated
Front Derailleur FD-AX50	125g. (Normal Band Type) Band Diameter: Ø28.0 ~ 2: Capacity: 14T. Stroke (w/Ø28.6mm. Band	31. 1	Wide Type Chain Compatible w/Cable Stopper	Right Link: Steel & Resin•Zinc Plated Front Band: Steel•Zinc Plated/Chrome Plated Rear Band: Steel•Zinc Plated/Chrome Plated
Front Derailleur FD-AX55	127g. (Normal Band Type) Band Diameter: Ø28.0 ~ 2 Capacity: 20T. (Biopace-HF Stroke (w/Ø28.6mm. Band	P), 22T. (Round)	Wide Type Chain Compatible w/Cable Stopper	Right Link: Steel & Resin•Zinc Plated Front Band: Steel•Zinc Plated/Chrome Plated Rear Band: Steel•Zinc Plated/Chrome Plated
Front Derailleur FD-Z254	125g. (Normal Band Type) Band Diameter: Ø28.0 ~ 2 Capacity: 14T. Stroke (w/Ø28.6mm. Band	5 50 0	Wide Type Chain Compatible Leading Action Pantagraph Mechanism Light Action Mechanism	Right Lihk: Aluminum Barrel Finish Front Band: Steel Pearl Bright Finish Rear Band: Aluminum Barrel Finish
Front Derailleur FD-Z255	130g. (Normal Band Type) Band Diameter: Ø28,0 ~ 2 Capacity: 24T. (Biopace-HF Stroke (w/Ø28.6mm. Band	P), 26T. (Round)	Trailling Action Pantagraph Mechanism Wide Type Chain Compatible Rigid Chainguide New Trapease Mechanism	Right Link: Aluminum Barrel Finish Front Band: Steel-Pearl Bright Finish Rear Band: Steel-Barrel Finish
UG Chain CN-UG50	Size: 1/2" × 3/32" Chain Speed: 5, 6, 7, 8-speed HG/UG Compatible		STI (Shimano Total Integration) Compatible Narrow Type Uniglide Chain	Black Finish

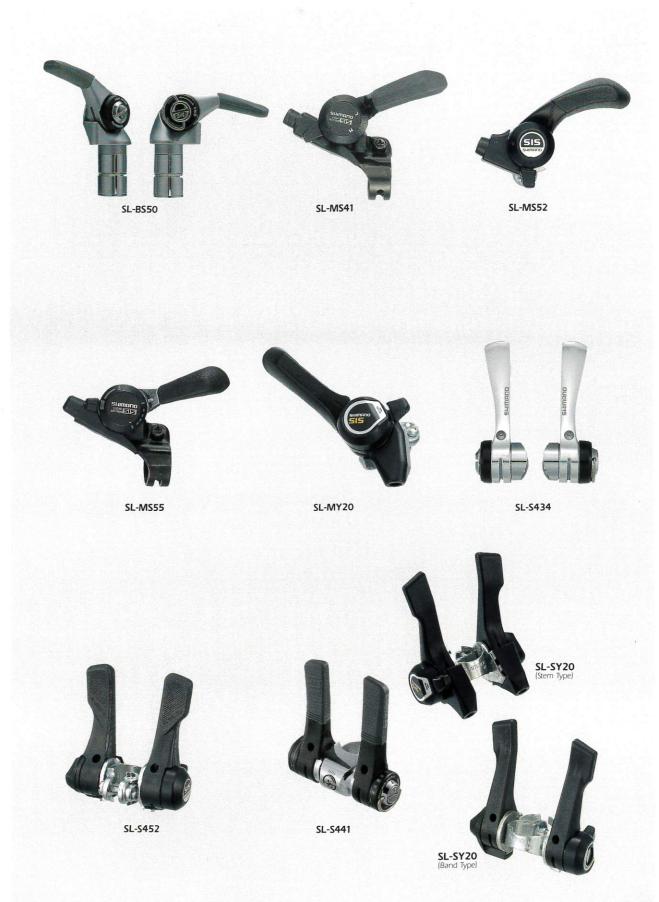
Wide Type Uniglide Chain Front SIS Compatible

Gold & Black Finish

UG Chain CN-6130 UG Chain CN-UG30

Size: 1/2" × 3/32" Chain Speed: 5, 6-speed UG Compatible

## **INDIVIDUAL COMPONENTS**



Model No.

Specifications

Combination:

Compatibility

Finish

Shifting Lever SL-BS50-8 SL-BS50

Installation Position: Bar End Diameter: 19 ~ 22mm. (BS50),

8-speed SIS Compatible (SL-BS50-8) 6 & 7-speed SIS Compatible (SL-BS50) SIS/Friction Changeover

Lever: Light Alloy

SL-BS50-8 6-speed 7-speed SL-BS500 Shifting Lever SL-BS50 SL-BS50-8 (with the 6-speed adaptor) Rear Derailleur RD-6400/RD-1050 RD-6400/RD-1051 RD-7402 FH-6400-7/FH-1051-7 Freehub/ Cassette Sprockets FH-6400-6/FH-1051-6 FH-7402/FH-7403 CS-7400-8/CS-7401 CS-6400-6 CS-6400-7 UG Chain UG Chain Chain UG Chain (narrow type) Shimano SIS-SP Cable Outer Cable Shimano SIS-SP Cable

Rapid Fire ST-M020

270g. Lever Clamp diameter:22.2mm. \*Use with Shimano SIS-SP Outer Cable with Liner. STI (Shimano Total Integration) Compatible (w/BL-200) 7-speed SIS Compatible Dual Repeat Function

Bracket: Ligh Alloy Paint Finish Shifting Lever: Steel-Zink Plated Resin • Molded

★1: The SL-BS50-8 cannot be used for the Dura-Ace

6-speed 7-speed rear derailleur.

\*2: The SL-BS50 cannot be used in combination with the RD-7401 rear derailleur.

Shifting Lever SL-M301

154g. Lever Clamp Diameter: 22.2mm. \*Use with Shimano SIS-SP Outer Cable with Liner 7-speed SIS Compatible Chainring Triple Compatible Integrated w/Brake Lever

Bracket: Steel Paint Finish Lever: Resin•Molding

Shifting Lever SL-MS41

182q. Lever Clamp Diameter: 22.2mm. \*Use with Shimano SIS-SP Outer Cable with Liner. 6-speed SIS Compatible Light Action Lever (Front) Sealed Mechanism

Bracket: Steel Paint Finish Lever: Resin•Molding

**Shifting Lever** SL-MS52 (5-speed) SL-MS52-6 (6-speed)

120g. Lever Clamp Diameter: 22.2mm. \*Use with Shimano SIS-SP Outer Cable with Liner. 5-speed SIS Compatible (SL-MS52) 6-speed SIS Compatible (SL-MS52-6) Sealed Mechanism

Bracket: Steel•Zinc Plated Lever: Resin•Molding

Shifting Lever SL-MS55 203g. Lever Clamp Diameter: 22.2mm. \*Use with Shimano SIS-SP Outer Cable with Liner. 6-speed SIS Compatible Light Action Lever (Front) Sealed Mechanism Bracket: Steel•Zinc Plated Lever: Resin•Molding

Shifting Lever

6-speed SIS Compatible Sealed Mechanism

Bracket: Steel•Zinc Plated Lever: Resin•Molding

SL-MY20

63g. Lever Clamp Diameter: 22.2mm.

Lever Clamp Diameter: 28.6mm.

\*Use with Shimano SIS Outer Cable with Liner.

85g. (7-speed)

7-speed SIS Compatible (SL-S434-7) 6-speed SIS Compatible (SL-S434-6) Light Action Lever (Front) Sealed Mechanism

Lever: Light Alloy-Barrel Finish

Shifting Lever SL-S434-7

SL-S434-6

\*Use with Shimano SIS Outer Cable with Liner.

Down Tube Lever Combination with RD-R552

Shifting Lever SL-S452-7 SL-S452-6 85g. (7-speed) Lever Clamp Diameter: 22.2mm Stem Type Combination with RD-R552

7-speed SIS Compatible (SL-S452-7) 6-speed SIS Compatible (SL-S452-6) 5-speed SIS Compatible (SL-S452-5) Light Action Lever (Front) Sealed Mechanism

Lever: Resin

SL-S452-5

\*Use with Shimano SIS-SP Outer Cable with Liner.

Shifting Lever **SL-S460** 

Lever Clamp Diameter: 22.2mm. Bar Mount-Type \*Use with Shimano SIS Outer Cable with Liner 6-speed SIS Compatible Light Action Lever (Front) Sealed Mechanism

Lever: Resin

Shifting Lever SL-S441

Lever Clamp Diameter: 22.2mm. Stem Type \*
\*Use with Shimano SIS Outer Cable with Liner. 6-speed SIS Compatible Light Action Lever (Front) Sealed Mechanism

Lever: Resin

Shifting Lever SL-SY20-FČAI (6-speed SIS Blazed-on A Type) SL-SY20-BCAI (6-speed SIS Side Band A Type) SL-SY20 (Stem Type)

91g. (SL-SY20-BCAI) Lever Clamp Diameter: 28.6mm. (Down Tube Lever) 22.2mm. (Stem Type) \*Use with Shimano SIS Outer Cable with Liner

6-speed SIS Compatible Light Action Lever (Front) Sealed Mechanism

Lever: Resin

### **TOOLS**

#### Tool TL-HG15

•Lock Ring Tool for Hyperglide Sprockets.



#### Tool TL-FW/30

• Multiple Freewheel Removal Tool (for MF-7400, MF-6208, MF-Z012)



#### Tool TL-CT10

• Cable Cutter (for SIS-SP cable and normal cables, outer casings.)



#### Tool

#### TL-RD10

• Rear Dropout Centering and Dropout Hanger



#### Tool TL-CN20

 Chain Cutter (for both UG chain and ordinary chain.)



### Reinforced Special Pin • for HG compatible chain



#### Tool TL-PD40

PD-1056, PD-1055, PD-A550 axle unit removal tool





#### Tool TL-FC10

Cotterless Crank Extractor for Front Chainwheel



#### Tool TL-FC30

• Three Spanners for Front Chainwheel,



#### Water Bottle

• 20.9 oz.

**Cycling Cap**• High Quality Cotton Cycling Cap

#### **Head Band**

• High Quality 100% Cotton with Elastic.

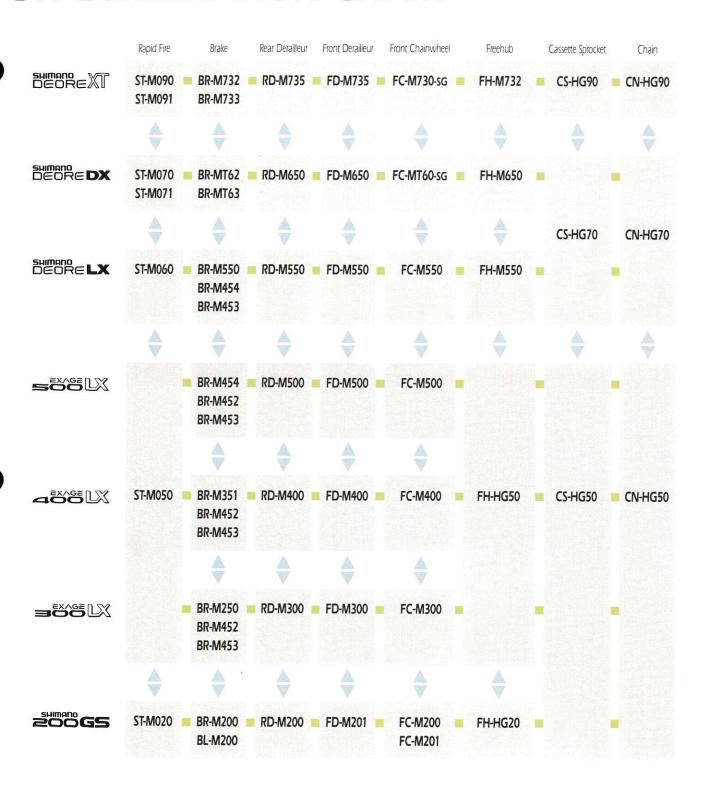
**Shop Apron**• Durable 100% cotton shop apron. Perfect for home or shop mechanics. Large pocket and heavy-duty cord tie.

Racing Wheel Covers
• Nylon lined inside surface with water resistent rubberized outer skin.



# STI Combination Chart

## STI COMBINATION CHART



## THE SHIMANO FREEHUB SYSTEM

#### Features:

#### 1. Splined Design-

All of the uniglide type SIS sprockets slide on and off the same size spline for quick and easy replacement. (Only the top gear is threaded)

#### 2. Uniglide Tooth Profile—

All sprockets incorporate preciseshifting SIS type uniglide twist-tooth profiles.

#### 3. Advantages of Freehub Design-

- Unibalance design reduces wheel dish to make a stronger wheel.
- Bearings are placed closer to the frame dropout for better hub support, less axle flex, and increased power transfer efficiency.

terchangeability Among the Freehules

Series	DU	JRA-ACE/Champa	agne	600 ULTEGRA/Silver	600EX/Silver	Standard/Black
Model No.	CS-7400-8	CS-7400-7	CS-7400-6	CS-6400-7	CS-6400-6	CS-1000
	For 8-speed	For 7-speed	For 6-speed	For 7-speed	For 6-speed	For 6-speed
<b>Top Gear</b> (threaded gear)		-8S -14T.	65 12—18T.	7s 7s 7s	12—16T.	13-16T.
Built-In Spacer Type Second Gear	7 /	EX 7-85*	S INDEX 65.	3 MDEX TO	S INDEX GO.	
Other Spline Gears (including flat type second gear)		18 INDEX 14—26, 28T.		16 MCE. 14—26, 28, 30,	*2 32, 34T.	14-26, 28, 30, 32, 34
Sprockekt Spacer A	No Need*3	No Need <b>≭3</b>	No Need	Resin: Dark gray  3.3mm 75  For second gear *Sprocket spacer A is unnecessary if a 13-teeth sprocket is used.	*Sprocket spacer A is unnecessary if a 12-teeth sprocket is used.	For top gear
Sprocket Spacer B	Aluminum Silver	Steel: Silver	Steel: Gray	Resin: Dark gray  3.15mm  For third gear-low gear	Resin: Light gray  3.7mm For second gear- low gear  *Sprocket spacer B is unnecessary if a 13-teeth sprocket is used.	l geon
Sprocket Fixing Bolt		No Need		21.5mm		

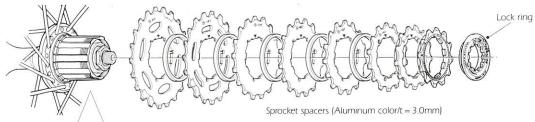
- Denotes interchangeability.
- Denotes interchangeability if used without sprocket cassette through-bolt.
- \*Some 6-speed gears do not have the 6S mark. Some 7-speed and 8-speed gears have only the 7S mark.
- \*1: Standard spline sprockets are interchangeable with Dura-Ace but do not have the high-performance tooth profile. \*2: Sprockets used as a 2nd gear on a 6-speed freehub, or a 3rd gear on a 7-speed freehub, must have cassette-type
- through-bolt holes if cassette mounting is desired. \*3: Spacer unnecessary because the 2nd gear is a built-in spacer type.

#### Notes:

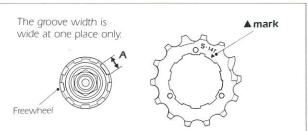
- For 7-speed or 8-speed a narrow type chain is required. Shimano CN-7400 or CN-6208 is recommended for best performance.
- Splined gears (except the built-in spacer type gears) can be used interchangeably on the 6-, 7-, and 8-speed combinations.
- Top gears, built-in spacer type gears, and sprocket spacers are unique for the 6-, 7-, and 8-speed combinations and are not interchangeable.
- The thread dimensions of the Dura-Ace top gear (screw-on type) are different from other top gear sprockets.
- Due to their as symmetrical spline, Hyperglide sprockets are not interchangeable with non-Hyperglide freehubs. Use designated chain with Hyperglide cassette

## HYPERGLIDE CASSETTE SPROCKET **SYSTEM**

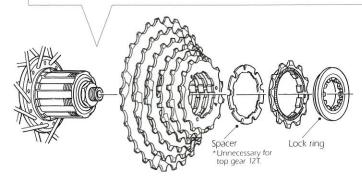
CS-7401



For each sprocket, the surface that has the group mark should face outward and positioned so that the triangle (A) mark on each sprocket and the A part (where the groove width is wide) of the freewheel are aligned.



CS-HG90 CS-HG70 CS-HG50

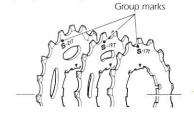


Model No.	Group mark	Combination
CS-7401	S	12, 13, 14, 15, 16, 17, 19, 21 T.
	T	13, 14, 15, 16, 17, 19, 21, 23T.
	E	12, 14, 16, 18, 21, 24, 28T.
CS-HG90	F	14, 16, 18, 21, 24, 28, 32T.
	G	13, 15, 17, 20, 23, 26, 30T.
CS-HG70	Н	13, 15, 17, 19, 21, 23, 26T.
CS-HG50	1	13, 14, 15, 17, 19, 21, 23T.
	J	13, 14, 15, 16, 17, 19, 21 T.
	К	13, 15, 17, 20, 24, 29, 34T.

#### ■ Notes

• Always be sure to use the HG (Hyperglide) sprocket set bearing the same group marking. Never use in combination with a sprocket bearing a

different group marking.



## THE SHIMANO FREEWHEEL SYST

#### Features:

1. Splined Design—All 6-speed freewheels use a thread mounted top gear. The 2nd through 6th gears simply slide on and off for fast and easy replacement.

For 7-speed freewheels, the top two sprockets are thread mounted. The 3rd through 7th sprockets are the spline type.

2. Uniglide Tooth Profile—

All freewheels incorporate preciseshifting SIS type Uniqlide twist-tooth profiles.

3. Sealed Mechanisms—Dura-Ace. Santé, and 600 ULTEGRA freewheels incorporate efficient O-ring sealing

for all-weather durability and a long service life.

4. Easy Maintenance—Dura-Ace, Santé, and 600 ULTEGRA freewheels have an oil port on the body that allows internal lubrication of bearings and pawls simply by removing the sprockets (use oil only).

5. SIS Precision—All 6-speed freewheels use the same precise SIStype sprocket spacing. 7-speed freewheels (Dura-Ace & Santé) utilize the same narrow-type SIS sprocket spacing.

### ■Hyperglide Freewheel

(MF-HG20)

Sprocket Combinations:

14-24	14, 16, 18, 20, 22, 24T.
14-28	14, 16, 18, 21, 24, 28T.
14-32	14, 17, 20, 24, 28, 32T.

Note: Be sure to use Hyperglide Compatible Narrow Chain CN-HG70, CN-HG50.





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