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Specialized Bicycle Components Limited Warranty

Specialized Bicycle Components ("Specialized") makes the following Limited Warranty:

**ONE YEAR LIMITED WARRANTY ON
COMPLETE BICYCLE**

Specialized warrants to the original owner that this new Specialized bicycle shall be free of defective materials and workmanship for a period of one year from the date of the original purchase provided the bicycle is purchased in the United States and operated under normal conditions and use. During this one year warranty period, Specialized shall repair or replace, at its sole option, all parts that are found by Specialized to be defective and subject to this limited warranty. The original owner shall pay all labor charges connected with the repair or replacement of all parts.

**LIFETIME LIMITED WARRANTY ON
BICYCLE FRAME**

Specified further warrants to the original owner that the frame of this new Specialedited bicycle shall be free of defective materials or workmanship during the lifetime of the original owner. During this lifetime warranty period, Specialedited shall repair or replace, at its sole option, the bicycle frame if Specialedited determines the frame is defective and subject to this limited warranty. The original owner shall pay all labor charges connected with the repair or replacement of the bicycle frame.

GENERAL PROVISIONS

This Limited Warranty is made only to the original owner of this new Specialized bicycle, and it shall remain in force only as long as the original owner retains ownership of the

Specialized bicycle. This limited

Warranty is not transferable.
In order to obtain service under this Limited Warranty, the original owner must deliver the Specialized bicycle to an authorized Specialized dealer, together with the Specialized warranty card and the bill of sale or other dated proof of purchase document identifying the Specialized bicycle the dealer is servicing.

This Limited Warranty does not apply to normal wear or tear, nor to defects, malfunctions or failures that result from the abuse, neglect, improper maintenance, alteration, modification, accident, or misuse (including, without limitation, bicycle racing, bicycle stunts, stunts (including similar activities) of the Specialized bicycle).

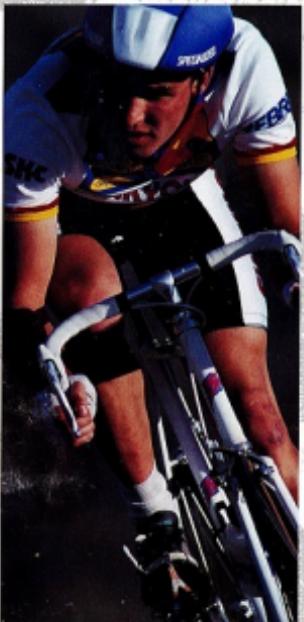
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Non-technical subjects in engineering students
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SPECIALIZED BICYCLES



1989



You saw it here first.

Specialized has certainly earned that distinction from nine years of ground-breaking bike manufacture. This year is no different. Unlike other bike companies, it's not the same old line hidden under a new paint job. Our bikes are built after thousands of miles and years of experience rolled up by our own Team Stumpjumper, Olympic athletes like Bob Mionske, the invaluable field data compiled by the Specialized off-road Technical Support programs, and our highly regarded R&D department. The result is a family of road and off-road bicycles that achieves new levels of performance.

No Other Mountain Bikes Reach These Heights. It took nine years of designing, building, and racing mountain bikes to get to the point we are today. In fact, we started long before most companies even knew what mountain bikes were. A major reason why Specialized bikes are so far in front in terms of advanced technology. Our first bike—the legendary 1981 Stumpjumper—was the first production mountain bike anywhere. And it's easy to see why that machine was the spark which fueled a whole new sport—a sport that caught fire all over the world. We've come a long way since then. Anywhere you find people racing, you'll find Specialized. We sponsor some of the winningest riders on the off-road racing circuit—Team Stumpjumper. Led by captain Ned Overend who

captured the 1988 NORBA World Championship title, the Team consists of rising stars Paul Thomasberg, 1988 USCF Cyclocross Champ Lisa Muhlich, and the latest addition to the ranks, Daryl Price, two time Junior National Cyclocross Champion. Our commitment to the sport is also reflected in our off-road Technical Support Programs. They're the guys in the Specialized van at races who provide neutral support to all competitors. Acting like a rolling bike shop, they perform pit stop repairs and provide out-of-the-box Rockhoppers and Stumpjumpers to pro racers with broken bikes.

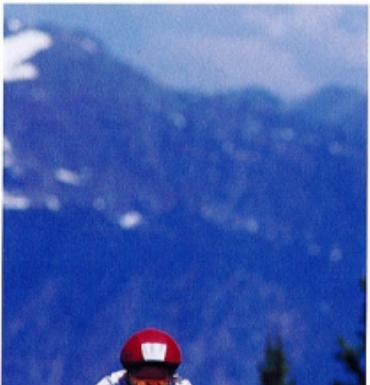
Because of our riders and Tech Support team, Specialized has a vantage point in the sport that nobody else can claim. The best minds in the business either ride our mountain bikes or helped design them. **Our Road Crew.** Our work with road bikes dates back nine years, too. Much like mountain biking, we were involved with road racing before it became fashionable. From local criteriums to the fledgling Race Across America (RAAM). We've gone down the road a good deal since then. Last year Specialized sponsored the Sunyoung/SKC team, sending two riders—USCF 1988 Amateur of the



Steve S. Parker



David W. Smith



Bob Parker

year Bob Mionske and sprinter Ken Carpenter—to the Olympics on Specialized equipment. This year we're a sponsor of the world-famous 7-Eleven Cycling Team. Here, too, we gain for greater insights about which designs work, and which don't. The benefits of this thinking can be easily appreciated by riding any of our 1989 bikes.

The Finish Line Isn't the Only Place We Win.

Specialized has won distinction with some other industry experts—cycling publications. *Bicycle Guide* cited the Stumpjumper as "Bike of the Decade" for inspiring the growth of mountain biking. *Outride* named the Stumpjumper one of the "Ten Best Innovations of the Decade"—the only bike that made these ranks. *Mountain Bike Action* called our Rockhopper the best \$500 mountain bike. And *Bicycle Guide* praised the Sirius as the "Best Value of 1988."

So if you want a mountain bike worthy of the hall of fame (our President Mike Singard was elected to the Mountain Bike Hall of Fame) or if you want a road bike that made it the Olympics, we have a suggestion. Read on. And find out how we're going to make history this year.

IMBA RULES OF THE TRAIL

- Ride on open trails only
- Leave no trace
- Control your bicycle
- Always yield trail
- Never spook animals
- Plan ahead

RIDE RESPONSIBLY

Specialized supports the International Mountain Bike Association. When riding, we ask you follow their mountain bike code of ethics.

We have a stimulating way of doing research. It's called riding. Everyday at lunch time in Morgan Hill, California, you'll find packs of adults doing roadwork and off-roadwork. They're Specialized employees. First and foremost, they ride because they love cycling. And because they have a passion for improving the sport through technology. That includes everybody from the folks who work in the warehouse up to the president. All this should demonstrate that we're not some big, faceless company stamping out generic bikes. Instead, we're a bunch of fanatics who invent new ways for other fanatics to appreciate the sport.

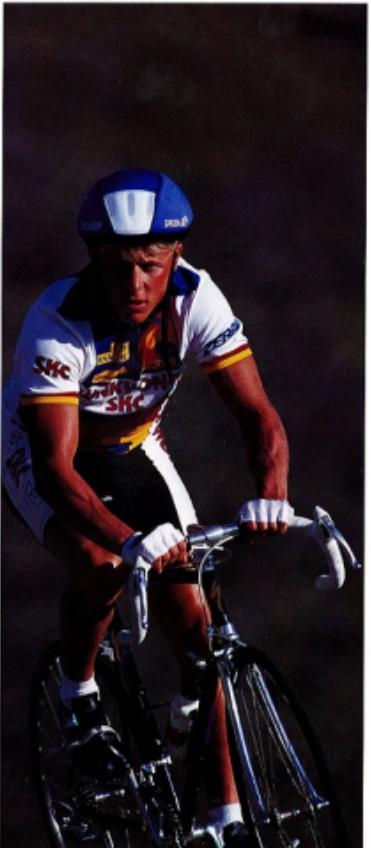
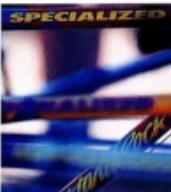
Engineering That's on the Right Track The abundance of information and feedback we collect go into building better bicycles. Rider input is tirelessly compared with information compiled by our world-class athletes. The results are analyzed on a massive computer, forming the basis for designs that are honed and constantly refined. Then prototypes are built and thoroughly tested all over again. It's a painstaking process. But it's the only way to meet the standards of Specialized R&D team's Jim Merz and Mark DiNucci. With over 30 years of collective experience designing and building bikes, and over 2000 handbuilt frames between them, their mastery extends far past lugs, tubes, and components. That's precisely why you'll find innovations that really make a difference on Specialized bicycles. To others our zeal might seem extreme. But then again, that's why we're able to build our bikes and they

aren't.

Look Closely at our Mountain Bikes One overriding truth we know about mountain bikes is this: Quality construction isn't something you can fake. The naked truth about performance quickly emerges after just one ride. That's why Specialized mountain bikes (except our limited production, top-of-the-line, carbon fiber Stampjumper Epic, and the Hardruck which uses chromoly fork and main triangle) are assembled with an all chromoly frame, including fork blades and steerer. Anything less won't stand up. Our geometry is what industry insiders call "dialed in." Our chainstays position more weight over the rear axle for better climbing traction. Our head angles deliver quicker, more responsible handling. And our seat angles position you directly over the cranks for maximum pedaling power. Every Specialized bike comes with the tires that dominate the off-road market. Our own. You won't be able to find a better line anywhere. Finally, we realize you'll have a lot more fun if your off-road bike is on the trail instead of in the shop. So we specify only the best quality sealed mechanism hubs, bottom brackets and headsets, and the finest index shifting.

Miles Ahead on the Open Road It's the same story with Specialized road bicycles.

They're crafted with agonizing care using double butted tubing (except the exclusive carbon fiber Allez Epic), investment cast lugs, superior index shifting, and components proportionally sized to frames. For



correct bike fit and the greatest efficiency, we tailor not only stem and handlebars to frame size, but cranks as well. Creating the most well-balanced racing machine on the road. The result is a road bike line that's stiff, responsive, and lightning quick. Here, too, geometries are a science. A tight wheelbase, aggressive angles, and proportional sizing provide a lively ride with better control over a wide range of road conditions. As for tires, you get a set of world-famous Specialized Turbos. The tires that revolutionized cycling. So you get a road-hugging contact patch, enabling you to corner like a Formula 1 and climb like an F-14. Low maintenance is assured here, too, by premium components. That way, you don't have to make any unscheduled stops at the bike shop.

How We Made a Lasting Impression In the following pages, you can share the experiences of NORBA Off-Road World Champion Ned Overend, Olympian Bob Mionske, noted magazine editor John Schubert, NORBA National Champion Cindy Whitehead, Specialized Off-Road Technical Support Director Tom Hillard and other respected cyclists as they recount their impressions of this year's Specialized bicycles: *The Class of '89*. Still, the most important impression is your own. The best way to appreciate what you read is to take a ride. You'll discover a truly advanced bike can take you down the road much further. And deliver much more satisfaction along the way.

HARDROCK

By Linda DeVries

The 1980 Hardrock is an improvement on a trusty and proven design. With a few key refinements such as SunTour's new XCM 3040 derailleurs, fatter tires, investment cast seat collar, and double-taper seatstays, the Hardrock's performance easily extends it into the high-quality realm while its price remains comfortably entry-level.

NIMBLE HANDLING

By design, the Hardrock is well suited for both off-road and street use. But, in my opinion, it really shines in the dirt. It's a surprisingly nimble climber, and much lighter-feeling than its reasonable price might suggest. This liveliness does not compromise the bike's stability, however. A 70-degree head tube angle keeps the front end controlled, while 38.9° chainstays (the same length used on all Specialized off-road models) are the optimum length for superior climbing ability and tire clearance. As a result, steep descents and tight switchbacks were always thrilling, yet never frightening.

I was impressed with its easy yet responsive ride. The Hardrock's chronously main triangle and chromoly fork add up to a strong, durable frame that feels more expensive than it is. A noteworthy example of the thought which went into this bike is the investment cast seat collar. It helps prevent damage from seat post quick-release over-tightening, effectively eliminating a trouble spot prone to failure on other mountain bikes.

The bike's flat bars and 40-degree rise stem put me in a very comfortable position on the bike; upright enough for casual rides around town, but not so high as to become strenuous.

Stopping is both smooth and sure. The brake levers have a positive feel and are a comfortable size without useless bulk. They even have a reach adjustment to accommodate small hands. The Hardrock's Di-Corte cantilever brakes are light, strong, and easy to adjust. Combined with corrosion cables and Specialized's new double taper seatstays, braking control is excellent.

SMOOTH SHIFTING SUNTOUR XCM

The smooth-running drivetrain is made up of SunTour XCM 3040 derailleurs and shifters, indexed of course. Sigtuna crankset with sealed chainrings and a SunTour 6-

speed freewheel. A rear derailleur's most difficult test comes when the rider shifts while standing on the pedals and grinding up a steep hill. This system handled that situation with ease.

Since the Hardrock is intended for both street and off-road use, its 28-38-48 front chainrings and 13-30 freewheel gearing provides an excellent all-around range. For serious off-road riding, I have to admit it's nice to have a low "granny" gear, but I can think of very few instances where the Hardrock's gears would not be low enough. And believe me, you would think twice about riding up mountains at steep, no matter what the gearing.

NEIGHBORHOOD CRUISING

Dust off this bike and put a little more air in the tires and the Hardrock will let you play on the pavement as well. Even if you never take it into the dirt, this bike promises lots of fun neighborhood cruising. The tires are much like those offered on most "road" bikes, but coupled with the bike's overall stiffness and stability, make me feel confident in traffic. The Specialized Crossroads II high-quality dual-purpose tire is paired with strong and light alloy rims. This tire has plenty of knobby tread for good traction in the dirt, but also adds a center section of interlocking knobs for a smooth quiet ride on the pavement. With extra air in the tires, the ride becomes fast and smooth.

I like a good looking bike as much as the next person. With its deep, vibrant red finish and black components the Hardrock is pretty enough to inspire even the most fervent and worshipful to hush it off and admire it now and then.

Linda DeVries is a practicing off-road racer, and former bike shop service manager.



S P E C I F I C A T I O N S

FRAMES	CrMo straight gauge tubing. Hidden chainstays and seatstays, STB seat tube reinforcement, investment cast seat collar, new double tapered axles, forged dropouts with system. Braze-on two water bottle bosses, rear rock mounts, handle bosses, all cable guides and stops
FRONT DERAILLEUR	Specialized Univerax, CrMo blades and steerer
REAR DERAILLEUR	SunTour XCM 3040 Index Control
CHAINSET	Sigtuna AC-110, black blonic chainrings, 28/38/48
ROTEN	crank lengths set to frame
SHIFTER	CrMo spindle
PASSENGER	MICS G2000
FRONT WHEEL	SunTour 33-16 19-22 26/30
TIRES	DHD, black
RIM	Flat Edge bar, 15° bend, anodized finish
REAR WHEEL	Specialized TIG CrMo, black, internal cable routing, spaced to frame, 48° rise
STEERING	Precision steel
FRONT BRAKES	Di-Corte 500 cantilevers*, overtravel cables in fixed housing, (48mm and 15° rise) - Di-Corte 500 under chainstay
Rear BRAKES	Specialized ATB Comfort
STUDS	300mm, metric, flatish
WHEELS	Alloy sealed bearings, 36 holes, QR front
TIRES/TUBES	Airus 421 36 hole, silver standard
SEAT	Specialized Crossroads II, 3w x 1.95
STOCK	12.7/28.4°, 17°/29.3°, 19.5°/30.9°, 21.5°/32.8°, 22.5°/32.8°
COLOUR	Red or Nice Blue
WEIGHT	21.6 lbs



Suntour XCM derailleur
* Due to federal consumer protection laws, the hardrock cannot meet shifting requirements of the women's model. U-brakes are used on these bikes.



TRG stem with fat bar

Better braking

Return to cantilever brakes

With the first mountain bikes, cantilevers were the only brakes able to clear



The forces at work beneath your seat

bike's fat tires. Unfortunately, many of those early components were plagued by mediocre stopping ability, especially in the rear where seatstay flex contributed to the problem.

Chiantini mounted brakes offered good stopping power, but suffered from mud build-up, and were difficult to adjust.

Present cantilevers offer excellent braking power and are cleaner running in mud than other types.

At Specialized, rather than simply bolting on rear cantilevers, we studied the problems which caused them to fail from grace. We approached the brakes as an entire system instead of individual components.

Double-taper seatstays Our solution began with double-taper seatstays. An exclusive Specialized design, they increase braking power by putting strength where it's needed at the cantilever end. These new stays end the problems of brake "sagging" by preventing the stay from bowing and twisting. This stiffness improves both control and stopping power. Look at other bikes with rear cantilevers, and watch how the seatstays bow outward when you apply the brake.

Split cable housing was chosen to reduce housing compression and increase sensitivity. Overlaid cables further improve brake efficiency. And while many manufacturers use short two-finger levers, we selected four-finger levers for their multiple hand positions. An advantage you'll appreciate during long descents.

HARDROCK COMP

By John Schubert

Sometimes, you can have champagne on a beer budget. Must? You forego the Waterford crystal and use something less expensive. The champagne tastes just as good. Specialized's 1989 Hardrock Comp is reminiscent of champagne served in an inexpensive glass. The important stuff is top-quality; the trimmings are cost-effective and get the job done.

FILLS MORE EXPENSIVE THAN IT IS
You could jump on this bike, ride it all day, and conclude that it's an \$800 steel. When Specialized set me loose on a mountain trail overlooking the Pacific, I thought the Hardrock Comp was a more expensive bike. Without benefit of my CIN Notes to remind me which components appear in which price range, I came back overestimating the price by a hefty three-figure sum.

Why was I fooled? The Hardrock Comp has a great chromoly frame of proven geometry, durable components that work well, and good rims and tires. The stuff that has to be good, is good.



SunTour's XCE derailleurs, new for 1989, are close cousins of their fabloots shifting XCD 6000, sharing geometry and working parts. Yet they save money in the most sensible way: they have a less costly (but attractive) finish. As the list goes on, the list goes on: value! Dia-Compe carbon-fiber levers, Specialized saddle, SunTour sealed hubs... it's all good stuff. Happens to be not so expensive, that's all.

Most manufacturers equip mid-priced bikes with dual-purpose street/fat tires. Specialized gives you a real off-road tire than model is equipped with 26 x 2.25 Hardjacks. I give them the nod for rugged use.

GORGEOUS FRAME

Normally when somebody starts talking about function and value, you brace yourself for ugly. Not here. The Hardrock Comp has a gorgeous frame: double taper seatstays, investment cast seat lug collar, clean TiG welds, a beefy fork design, all the right head-tube angles and head-tube sizes. The features make the frame look and function better, and yet, they do compare very favorably with \$800 bikes.

One of the best features in my eyes is the investment cast seat lug collar. Mountain lugs get their seat heights changed a lot, and repeated use of the quick release is hard on the

slotted portion of the seat tube. (After all, it's only 1.0 mm thick on most bikes.) The collar means that joint will last forever. Suddenly, the weakest part of the frame becomes the strongest.

DIRECT DRIVE MAGIC

Specialized's new Direct Drive fork works magic through good-old engineering: make a tube with a bigger diameter and thinner wall, and you add strength and stiffness while reducing weight. The added stiffness makes the fork track an uneven surface more accurately and bounce less. The surprising result: improved comfort.

It was a good thing the bike had that fork, because the trail was riddled with washboard sections. Every descent set the bike vibrating, and I knew a lesser machine would have lost control unless I slowed to walking pace. But the Hardrock Comp resolutely stayed controllable at high speed.

Going back up those slopes, where high speed was hardly my problem, I encountered another benefit: the short 16.5° chainstays enabled me to keep body weight over both wheels, so I had both front wheel weight and rear wheel traction. If you've been riding an old balloonier with 18° chainstays, try one of these: the difference will amaze you.

John Schubert is author of the *Ballantine book, Cycling for Fitness and Technical Skills for Mountain Biking*. He has road tested over 200 bikes in his extensive magazine writing career.

SPECIFICATIONS

FRAMES
CrMo straight gauge tubing, CrMo chainstays and seatstays, STR seat tube reinforcement, investment cast seat collar, double taper seatstays, forged dropouts with eyelets. Braze-on two watertight bosses, rear rack mount, head tubes, all cable guides and stops. Most Specialized Direct-Drive Unicrown, CrMo steerer and oversize 48mm blades.

DERAILLEURS:
SunTour XCE 4000 Index Control

CHAINSET:
Sugino AC-110, black, black chainrings, 36/38/48, crank lengths word to frame

PEDALS:
CrMo spindle

PEDALS:
MRS G3000

WHEELSET:
SunTour 13-36-19-22-26-30

CHESS:
DHD, black

RIMSHIELD:
Flat Bridge bar, 5° bend, satellite finish

TIRES:
Specialized TIG, CrMo, black/internal cable routing, glued to frame, 26° free

HEADSET:
Precision steel

SEATPOST:
Dia-Compe 980 carbonfibre, oversize cables in lined housing

SADDLE:
Specialized ATB

STICKERS:
300watt, satellite finish

WHEEL:
Sanderson, sealed mechanism, 36 holes, QR front
Ariya MP62, 36 holes, silver anodized

TIRES/TUBES:
Specialized Hardrock™ 26x2.2, Schrader valve

SEAT:
17.5/20.5°, 18.5/19.5°, 21.5/22.5°

COLOUR:
Burgundy or Silver/Magenta

WEIGHT:
28.4 lbs.

DirectDrive fork

New for 1989, the Specialized DirectDrive™ fork is the most advanced in the industry. Our exclusive design



improves handling, while reducing weight. Due to greater torsional stiffness, the DirectDrive provides more steering precision in the rough stuff than any previous fork. And through the careful selection of triple butted chromoly tubing, our

thoughtfully engineered, gently curving rate, the DirectDrive fork offers excellent strength and superior ride comfort.

On any bicycle, the fork plays a crucial role. Watch the fork tips while riding over a bumpy section (carefully please), and observe the corners took it must perform. The blades vibrate, deflect, and switch, reacting to every rock and rut, off the while responding to your steering input and keeping us coarse.

More stiffness, less weight Large diameter tubing with thinner walls was specified for the DirectDrive to add stiffness and decrease weight. Combined with new, stronger dropouts, they dramatically decrease fork blade twist. The larger diameter blades resist both torsional and lateral flex, allowing the fork to track the path you steer precisely and with more control. A lesser fork, when met with resistance from rough terrain will twist, causing the wheel to lag behind steering input. This produces noticeable sluggishness and loss of momentum.

Three different wall thicknesses are employed along the blade length. The wall is thinnest and thickest in the crown/shoulder area, where all forks are subject to the

A	Chainstay Length	16.5°
B	Seat Tube Angle	73°
C	Bottom Bracket Height	11.6"
D	Head Tube Angle	70°
E	Fork Rate	1.75°



DirectDrive fork



TIG weld with flat bar

Continued on Page 11

ROCKHOPPER

Also by John Schubert

It's time to swing out the 1989 Rockhopper and the right way to do it is to find a weekend mountain bike retreat. All the elements fall into place: a handy vacation cottage next to hundreds of miles of game and logging roads, autumn foliage, a bright and sunny day, four willing companions, and the end of deer season.

My companions are formidable athletes; one guy picked up a bronze medal in the road nationals this year, and the others race and train with similar dedication.

A FIVE-MILE CLIMB

Right off the door we face a five-mile climb (no, not a sprint), but we wished it had been flatter probably because we were so excited. As the pitch varies, from switchback to level spot and back again, I make my first observation about the Rockhopper: Shimano's seven-speed Hyper-Glide indexing really works. The clicks are so quiet and gentle on the thumb that I barely notice them, but I get a perfect shift every time.

We need the stream

At the top, our host announces a geographic peculiarity: it's at the higher elevations where the trail gets muddy. And it does, ankle deep, mud, cut into tire-swallowing ruts by an occasional logging truck. The mud poses major challenges to the bikes' handling and to the Hyper-Glide index set-up. The trail now bobs and weaves with frequent short climbs and descents, and the going is slow. We take a line through a muddy rut in an exciting task for a nine-weighted rider, and if the bike makes the task tougher, there'll be hell to pay.

The Rockhopper carries through its semi-steep 70.5-degree head angle and front tracking Direct Drive fork make the job effortless. It doesn't want to oversteer on me, and it doesn't require me to muscle it to keep it on course. Where I want to go, I go.

CORDUROY ROAD

That is, until our leader takes us down the Berwick Turnpike, an ancient logging road made of logs. They call it a corduroy road, and it's a quaint description indeed. You tires will grate on the rounded log ends, and sometimes they just insist on sliding sideways. No head angle can change that. This obstacle is the ride leader's fault.

Mud mode appears, and with it, a stream crossing every mile or so.

We need the stream

crossings to wash the mud off our chains. Still, HyperGlide indexing works! I was sure it would quit by now, but darn it if it doesn't click into place with great reliability.

Streams mean ponds, and our leader eves stops to let us admire the prettiest one. It covers several dozen acres, and has beautiful shores where the heart can pitch a tent. The only way to get to these beautiful vistas is by mountain bike.

It's almost 3 p.m. and everyone's tired. It took three hours to get there; how can our tow-fatigued group return in two? Ride Leader redeems himself with a brilliant short cut. No confound Berwick Turnpike, no unnecessary climbing, low technical difficulties, and a five-mile descent welcoming us back home before dusk, with 38 honest miles logged that day.

ROCKHOPPER TAKE ME HOME

If I were going to have a mishap, it would be on that last descent. I'm tired, it's cold, and the temptation is to go too fast to get home sooner. But the Rockhopper helps me stay upright. The steering geometry is kind, tracking over rocks at high speed with no misleading feedback or invitations to overcorrect, and Shimano's Mountain 1X SLR brakes are especially welcome as they require less effort from, and give more control to, my semi-numb hands. The return ride is without incident.

The Rockhopper, brand new a few hours ago, is a battle-scarred veteran. It'll take a little clean up and loving care to restore it to like-new condition, but that's okay. This is one bike that's well-worth the effort.

*John Schubert is author of the Ballantine book, *Cycling for Fitness and Technical editor of BikeReport*. He has road tested over 200 bikes in his extensive magazine writing career.*

S P E C I F I C A T I O N S

FRAMES CrMo triple butted tubing, CrMo chainstays and seatstays, STB seat stays, reinforcement, investment cast seat collar, double taper seatstays, forged dropouts with cyclets. Bars—tens two water bottle bosses, rear rack mount, brake bosses, all cable guides and stops. New Specialized Direct-Drive Unicrown CrMo, steerer and oversize CrMo blades.

WHEELS Shimano Mountain 1X, S-15s.

TIRES Shimano Mountain 1X, S-15s.

FRONT BLADES Shimano Mountain 1X, black. Slopace 10" chainrings 28x38x48, crank lengths sized to frame.

Rear BLADES Shimano Mountain 1X, sealed rear cassette.

PEDALS MKS G4000 with Specialized Mountain Clips, straps and MKS toe spurs.

PERFORMANCE Shimano Mountain 1X, HyperGlide cassettes, 7 spd.

DRIVE Specialized TIG CrMo, black, internal cable routing, stand to frame, 24° rise.

FRONT BRAKE Tangent SH II, sealed rear cassette.

REAR BRAKE Shimano Mountain 1X cantilevers, oversize cables in lined bearings, Mountain 1X SLR levers.

SEAT Specialized ATB.

SEATPOST Strong, alloy 300mm.

HEADSET Shimano Mountain 1X, looseball, 20 mm, sealed rear cassette, QR front/rear.

FRONT/REAR Araya MP-52, 36 hole, silver anodized.

SPeCIALIZED CANTILEVER 10" 26 x 1.55, Schrade tabs.

BLADES 17"/28.6", 19.9", 20.9", 21.5", 22.8".

COLOUR Gray or Ivory/TB-B. Blue.

WEIGHT 28.8 lbs.

A	Choker Length	16.8"
B	Seat Tube Angle	73°
C	Bottom Bracket Height	11.8"
D	Head Tube Angle	70.5°
E	Fork Rake	1.65"



Double Taper Steerer



Mountain 1X levers

next stress. The brake hose area is equally strong to resist power-robbing flex and bowing when the brake is applied.

The rail will become thinner below the base down to the dropouts where it thickens slightly to withstand the heat applied when the fork is braced together.

In addition, the oval cross-section of the blade at the top provide better mud clearance.

Curved Blades

A key function of a fork is shock absorption.

We considered using a straight blade fork like many other bike makers are doing for 1989, but after careful study concluded that these less expensive designs are very harsh riding, and transmit shock to the rider instead of absorbing it in the fork.

A major advantage of curved blades is that they distribute force evenly along the length of the blade. Our large radius rake also helps the fork resist lateral impact.

Impact is deflected more easily than straight blades too, as they produce a more comfortable ride. Instead of transmitting shock straight up the blade to the fork crown, our gently curving Direct Drive fork reduces shock to your arms. (The Direct Drive fork is used on all Specialized mountain bikes except the Hardrock.)



ROCKHOPPER COMP

By Tom Hillerd

In my line of work in Off-Road Technical Support for Specialized, I've seen just about every mountain bike there ever was. And after logging some heavy mileage on a 1989 Rockhopper Comp, I feel this bike is a standout. It's reasonably priced, well equipped for competition, and yet includes many amenities that make it an excellent choice for the weekend rider/racer. The bike has proven it holds up to the demands of competition too. We used Rockhopper Comps during races as Tech Support loaner bikes all last season without a single mishap.

DROP-OFFS AND DOWNHILLS

I habitually ride down steep drop-offs. More likely than not, there is a nasty turn at the bottom. Having the Specialized Direct Drive fork to control the front wheel is a real relief. With more torque, as you hit bottom, you feel the direct twisting out of line. With the Direct Drive fork, you feel in control.

All the top racers ride the Tech Support van for Specialized Hardpack 2.2 tires when the race course includes fast burstdowns. It's a fat, steady tire and I mounted the Rockhopper Comp's light-weight 32 spoke X35 rims, professed a shock absorbing, yet quick ride that can cope with even the worst rock steens trial.

DO WE NEED SEVEN SPEED?

Coming from the old school, I believe mountain bikes should be simple. At first, I thought the '90 Comp's seven speed was unnecessary. But after riding Shimano's new HyperGlide system on flat ground at speed, I found a real advantage with the closer ratios at this high stress area. The DirectDrive fork is provide more control. And the time tested Specialized off-road geometry.

Overall, the Rock Comp's "feel" is similar to most other bikes. The key difference is that the Rockhopper Comp is a bike that you can buy for a relatively modest investment, add a pump, waterbottle, and NORBA license, and be competitive at any race.

Tom Hillerd is Promotion Event Coordinator and Direct Support Specialized's Off-Road Technical Support Program. As far as mountain bikes go, if it's ever happened, Hillerd has seen it. He also claims to have been before his time, riding his first mountain bike in 1961.

DROP-OFFS AND DOWNHILLS



The Specialized ATB saddle is the most comfortable I've ever ridden - no soreness after thirty miles. Most of racers I agreed with this opinion after a few days of use. Coupled with the flat front handlebars with their five degree bend, this set-up is the best combination I know of for comfort and performance.

COMPETITION ENGINEERING

The Rockhopper Comp is equipped with added features, the least of which is Specialized's many years of engineering and experience. These advantages include: A triple-bolt chainring with double lockwashers to improve chainrings/bike performance. An investment cast seat collar to increase durability at this high stress area. The DirectDrive fork is provide more control. And the time tested Specialized off-road geometry.

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S P E C I F I C A T I O N S

FRAME: CrMo triple butted tubing, CrMo chainstays and seatstays, STR seat stays, integrated front triangle, front and rear double crown stays, integrated seat stays, front dropouts with washers. Rear true two waterbottle bosses, rear rack, mounts, brake houses, all cable guides and stops. CrMo Macho.

HEADSET: Shimano Deore II, SLS.

STEM: Shimano Deore II, SLS.

CHAINSTAYS: Shimano Deore II, Biogear HP challenge 28c/2848, crank lengths suited to frame.

SEATPOST: Shimano Deore II, sealed suspension.

PEDALS: MKS G2000 with Specialized Mountain Clips, straps and MKS toe spikes.

PUSHROD: Shimano Deore II, HyperGlide cassette, 7 spd 13-15-17-20-23-26-30.

CRANK: Shimano HyperGlide.

CHAINRING: Specialized Team Bar, 5° bend, black anodized.

STAY: Specialized TH CrMo, black, internal cable routing, stand to frame, 26° rise.

HEADSET: Tange SCL, sealed mechanism.

STEM: Shimano Deore II, carbon*, ergonomic cables in lined bearings, Deore II SLS 4 finger levers.

SEATPOST: Specialized ATB.

SEAT: Strong, alloy, 30mm.

WHEELS: Shimano Deore II four-hole, 32 hole, QR front, Axle.

RIMS: Specialized GX 6, gray anodized, 12-hole.

TIRE: WheelTruth 14g stainless spokes.

THREE-TUBE: Specialized Hardpack, 26 x 2.2.

STEM: Schreyer tube.

SEATPIPE: 10/12K 4°, 17°/20°, 19.5°/20.5°, 21.5°/22.5°.

COLOURS: Yellow, Ice Ivory/Safety Blue.

WEIGHT: 26.7 lbs.

A	Chainstay Length	16.9"
B	Seat Tube Angle	73°
C	Bottom Bracket Width	11.6"
D	Head Tube Angle	70.5°
E	Fork Rake	1.85"



Deore II Triple crank



Team bar and TIS stem

Off-road geometry 101

Years of experience lead us to our dialed-in 1989 mountain bike geometry. Specialized designs each model for

controllable high performance. For example, the Hardrock and Hardrock Comp use a head tube angle of 70 degrees, while the Rockhopper through Stampjumper Comp use a slightly steeper (i.e. quicker) 70.5 degree angle. The

race bred Stampjumper Epic and Team use a 71 degree angle for absolute precision in the most demanding conditions. These head angles combined with a fork rake of 1.65" result in steering control that satisfies the enthusiast, yet can be mastered by the novice.

All Specialized off-road bikes share a 73 degree seat angle. This positions the rider's knees exactly over the pedals for maximum pedaling and climbing efficiency. Slacker seat tube angles can cause the front wheel to come off the ground when climbing, losing traction and control.

Short, but not too short 16.5" chainstays provide superior climbing traction and avoid the skittish handling traits and tire clearance problems of bikes with shorter chainstays. And our 11.6" bottom bracket height keeps closer to clear obstacles, while maintaining a low center of gravity for maximum stability.

Moderately long top tubes provide better balance and weight distribution. This is another subtle detail learned from years of experience: a too short top tube can cause squirrely handling, and place you in a hunched over position that can actually hinder your breathing ability. A Specialized bike will put you in the best position for both comfort and efficiency.

STUMPJUMPER

By Ned Overend

My experience from six seasons of off-road racing has left me with a keen sense of what feels right. It's hard to describe quality, but you know it immediately when you get on a bike that has it.

The first Stumpjumper I rode was one of the original models from 1981. These bikes (with slack 67 degree head angles and long 18.5-inch chainstays and stretch wheelsets) were noted for their terrific descending ability. That design is a bit long of both by today's standards. It was good in its time, but mountain bike technology has advanced tremendously since the early '80s.

IT'S FASTER

When I took the '89 Stumpjumper out for an initial get-to-know-it test ride, I was shocked. The '89 actually descended faster than the older Stumps. I couldn't turn those old bikes fast enough, but the new one responds immediately when I want it to.

Analyzing why, I think the slightly longer top tube and not-so-long, not-too-short wheelbase are the reasons. For example, a laid-back, real long bike is sluggish. And one with a short wheelbase, steep angles, and short top tube makes for a steeper ride, which is not good for fast, high speed riding. The new Stumpjumper's slightly long wheelbase and front center combine to produce a bike with better balance, hence better handling that lets you go faster.

STABILITY MAKES THE DIFFERENCE

The most noticeable attribute is the 1989 bike's stability in rough, high-speed situations. The combination of the 11.5-inch bottom bracket height with the low, low seat tube and Comp-style chainstays creates a very low center of gravity. This coupled with a 42 inch wheelbase enables the front wheel to float over rocks and ruts without pitching your weight forward.

Specialized chainstays have evolved to a reasonable length. Over the past few years, chainstays have gotten shorter and shorter. And many bike makers have gone too far in the short direction. If they are too short, they position too much weight underneath you, and the bike becomes very skittish. The Stumpjumper's chainstays are the ideal length for both mud clearance and handling

stability. And the Ground Control tires are the same ones I use on the NORBA race.

The bike is comfortable on steep downhills and rough, tricky sections because you don't have to be constantly hanging on the back of the seat to keep the front wheel light. When I tackled some technical gravel gear climbs, the Stumpjumper conquered the steep hills as I expected. The overall layout of angles, wheelbase and chainstay length are nearly identical to my team bike. The 70.5 degree head tube angle let the bike steer quickly enough to wind my way through obstacles while still maintaining the smooth traction.

The new Direct Drive provides a noticeably more comfortable ride than other forks. Its oversize tubing reduces lateral fork flex, which helps prevent front end drift when cornering at high speeds.

Lighter wheels make riding more fun - you go faster without working harder. The 32 hole GX-23 rims give the bike more "snap" when you accelerate.

When you add it all up, the latest Stumpjumper has a great design for racing with confidence and stability or just touring through technical trail sections for fun.

Ned Overend, Captain of Specialized's Team Stumpjumper Off-Road Racing Team holds the titles of 1988 NORBA World Champion, 1987 NORBA World Champion, 1986 NORBA National Champion, and 1986 NORBA National Champion. In addition, he has been the namesake to Stumpjumper.



S P E C I F I C A T I O N S

FRAMES: CroMo triple butted tubing, CrMo chainstays and seat stay, STK seat stay reinforcement; investment cast seat collar, double taper bottom, forged dropouts with rivets. Headset: two water bottle mounts, 10mm. Tires, all cable guides and stops. New Specialized Direct-Drive Unicrown, CrMo steerer and oversize CrMo blades.

BIKESETS:

SHIFTERS: Shimano Deore II, S.I.S.

CHAINSET: Shimano Deore II Bi-Space HP chainring, 26x38x48, crank length is sized to frame.

BICYCLE BRAKES:

FRONT: Shimano Deore II, sealed mechanism.

RIMWHEELS: Shimano Deore II with Specialized MountainClip and straps.

TIRES: Shimano Deore II HyperGlide casette, 2 apd, 33-15-17-20-23-26-30.

CRADLES:

Specialized Team Bar, 9° bend, black anodized.

SEAT: Specialized TIG CrMo, internal cable routing sized to frame, 24°, 100°.

HEADSET:

Specialized SV2, compact, sealed mechanism.

FRONT BRAKES: Shimano Deore II cantilever, oversize cables in lined housing. Deore II SLR 4 finger levers.

SEAT BARS: Self-Balancing, black leather.

FRONT PORT:

Spring, 10°, 500mm.

FRONT RIMS: Shimano Deore II Frontset, 32 hole, QR, front/rear.

RIMS: Specialized GX-23, gray anodized, 32 hole, Wheelset: 14g titanium spokes.

TIRES/TUBES:

Specialized Ground Control 14, 26 x 1.95, Schrader valve.

DECK:

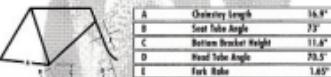
17" / 28", 10.5" / 16" / 9", 20.5" / 24" / 9", 21.5" / 22" / 8", 22.5" / 33" / 8".

COLORS:

Magenta/Green or Ivory/Sunburst.

WEIGHTS:

27.9 lbs.



Less is more

More performance that is. A case in point, the 32 spoke wheelset used on our Rockhopper Comp weighs



31 grams per wheel when compared to 36 spoke wheels. Reducing frame weight by an ounce would be minuscule, but in terms of rotating mass, weight is very significant, and an extra ounce feels more like a half pound when you're racing. Having fewer spokes who spans the wheel unnecessary abuse. We've found 32 to be the winning number. A wheel with 32 spokes can flex and give slightly on the rough stuff. One with additional spokes is more likely to have its spokes broken by the shock, while one with fewer spokes will be too weak to begin with.

Our carefully engineered 465 gram GX-26 and 440 gram GX-27 rims allow us to build extremely strong wheels with 32 spokes. In fact, the Specialized GX-27 rims built with 32 spokes, and faced 3x used on the 1989 Stumpjumper, Stumpjumper Comp, Stumpjumper Team, and Rockhopper are as light as 36 spoke wheel faced 3x with popular cut down rim rims. Until now this has been an unheard of weight on a production mountain bike. (32 Spoke wheels appear on Specialized mountain bikes beginning with the Rockhopper Comp, and are used on all road models.)

STUMPJUMPER COMP

By Cindy Whitehead

It's always fun to get a new bike, and the day the new 1989 Specialized Stumpjumper Comp arrived at my door was no different. I knew I'd be getting a bike to test out and evaluate, but I had no idea what to expect. To say the least, I was not disappointed. The Stumpjumper Comp is a gorgeous, racy black bicycle accented with purple and yellow decals. It was soon to find out that the Stumpjumper Comp has more to offer than good looks.

PALM SPRINGS TRAINING

First I took it off-road up in the mountains above Palm Springs. This route is one of my favorite training rides because it is all singletrack and is very technical with lots of little climbs, descents, obstacles and switchbacks. This is where the Specialized Stumpjumper Comp shined. The combination of the 70.5 degree head angle and the proper 1.65 inch fork rate make this bike respond well in the turns, on climbs and during descents. With a top tube

a little longer than normal for better balance and weight distribution, and a 73 degree seat angle to position you for the most efficient pedalling, the '89 Comp makes all the right moves.

Since this particular trail is full of extremely sudden changes from descents to climbs, I was all the more critical of the responsiveness of the derailleurs and brakes. Both passed with flying colors. Specialized's choice of compatibility is excellent. The Deore XT HyperGlide system just ticks into gear without hangups, while the SRAM cassettes can be easily feathered to control speed. I like the four finger brake levers too. On long rides, they provide more hand positions and more leverage than the short levers.

GEARING A ROADIE CAN LOVE

Even better, with the Comp's 23 speeds, there are more precise gear intervals that should satisfy even the most perfection demanding athletes - road racers for example. Roadies (Yes, I admit, I've been one) like close gearing, because it accommodates their legs to even the slightest changes in the terrain. Whether you choose to ride the Stumpjumper Comp off-road or "off-idle," you can enjoy crisp acceleration thanks to the component selection on this bike.

Another likable feature is the double-butted Tange chronoly frame. It's stiff and it accelerates well. And although the frame is stiff, it is not so rigid that it would spoil a good downhill. Combined with the oversized Direct Drive fork, this frame produces some of the most accurate tracking I've experienced. The terrain on any route is rough, but the Stump Comp took me through it in complete control.

A GOOD FRIEND

I continued to ride this and other trails, and on pavement. Like a good friend, my first impressions were favorable, but the more familiar I became with the Comp the more I grew to really like it. I was able to take it anywhere comfortably and comfortably. I say Specialized has a winner in the 1989 Stumpjumper Comp with an outstanding combination of great performance and good looks.

Cindy Whitehead, a member of Specialized's 1988 Team Stumpjumper Off-Road racing team, is a professional 5000-meter track and 10,000-meter roadie. Among her numerous victories, Cindy holds the titles of 1988 NORBA Women's World Downhill Champion, and 1986 Women's NORBA National Champion.



S P E C I F I C A T I O N S

FRAMES Tange Chronoly double butted tubing, CrMo chainstays and seatstays, STX seat tube reinforcement, double taper seatstays, vertical forged dropouts with eyelets. Braze-on two water bottle mounts, break bosses, oil cable guides and stops.

New Specialized Direct Drive Unisize or Tange 0/5, CrMo steerer and oversize CrMo blades.

WHEELSETS Shimano Deore XT II, SLS.

TIRES Shimano Deore XT II, Banane HP, chainrings 28x38x48,

crank length fixed to frame

DERAILLEURS Shimano Deore XT II, sealed mechanism

PEDALS Shimano Deore XT II, Coors, Specialized Mountain Clips and straps

REAR DERAILLEUR Shimano Deore XT II HyperGlide cassette, 7spd.

13-15-17-19-21-23-25

FRONT DERAILLEUR Shimano Deore XT II, HyperGlide

SHIFTERS Specialized Team Bar, 3rd hand, black anodized

STEM Specialized 3D CrMo, black, internal cable routing, sized to frame, 10° rise

SEATPOST Specialized SRS, non-slip, sealed mechanism

SEAT Shimano Deore XT II cantiwires, oversize cables is fixed housing, Deore XT II SLR 4 finger lever

SEATPIECE Self-fit Turbo, black leather

SPANNERS Strong, alloy 300mm

WHEELS Shimano Deore XT II freewheel, 32 hole, QR front/rear

Specialized GX-25, gray anodized, 22 hole, Wheelchair 14g stainless spokes

THREE/TWO SPEED Specialized Ground Control™, 26 x 1.95

SEATPOST Schmidauer table

WEIGHT 17.25 lbs., 29.05 lbs., 20.55 lbs./SLR, 21.05 lbs./SLR, 22.5 lbs./SLR

OPTIONS Black with Purple Pearl or White with Gold Pearl

WEIGHT 22.7 lbs.

A	Chainstay Length	16.9"
B	Seat Tube Angle	73°
C	Bottom Bracket Height	11.6"
D	Head Tube Angle	70.5°
E	Front Rake	1.65"



Deore XT II HyperGlide



Deore XT II cantiwires

The new vernacular

If you haven't bought a bike in a few years, the first thing you'll notice is all the new vocabulary. Unfamiliar words

and acronyms like AxleShift, Biplane, HyperGlide, SIS, SLR abound. Here's a round-up of these new terms and the performance advantages they provide for both road and off-road bikes.

Index Shifting

Shimano calls it SIS.

SunTour's name is AxleShift. The result is the same. For each click on the shift lever, the bike shifts one (and only one) gear. There's no fumbling; it's simple and precise.

The lever moves the derailleur precisely the same distance as there is between each freewheel cog, so there is no "free-timing" of the lever needed as with conventional systems. Index shifting also helps eliminate misshifts, even when you're climbing in high torque pedaling situations.

HyperGlide. Shimano's HyperGlide gears impose less shifting performance. When shifting to a lower gear (larger sprocket) on a conventional cog, the chain rides on top of the teeth before fully seating. This "over-ride" causes a slight hesitation, and in some cases produces chain slippage.

Shifting is faster, quieter, and smoother. HyperGlide cogs incorporate what Shimano calls "release teeth." Forged with a thinner cross section than the other teeth on the cog, they determine exactly what point the chain will begin to shift from the smaller cog to the next larger one. Pick-up teeth on the next largest cog smoothly complete the shift by pulling the chain up and moving it without over-ride, even under high pedaling forces.



STUMPJUMPER TEAM

By Gavin Chilcott

My foremost thought while riding the 1989 Team Stumpjumper is that mountain bikes have come a long way. When I first started riding, these things were 10 years ago, we weren't so sure about what they ought to do. We made trips with 46 degree angles and wondered why they were so hard to turn at less than 50mph. Those "mountain bikes" were little more than jacked up versions of the same old paper route bikes that our fathers rode.

OFF-ROAD EVOLUTION

When the offroad craze took off and refinement of frame geometry began, the whole emphasis changed. Specialized signed on a few of today's best riders to race the first Team Stumpjumper with hopes that our road racing and cyclocross experience would make good testers for their designs.

At the time, we insisted upon the geometry of a road bike with fat tires. They gave it to us, but it wasn't a configuration much closer to

optimism than pop's paper route bike. What was come out of all that was a synthesis of ideas that resulted in a whole new breed—the competition all terrain bike. It had a character all its own and was no longer a modified cruiser or racing bike. Mountain bikes had finally come into their own.

THE NEW TEAM

These thoughts were fresh in my mind as I put the new Team Stumpjumper through its paces. This version has all the qualities we always looked for in a mountain bike, but couldn't find during the period of experimentation that went on in the early 80s. The new Team Stamp is a pure pleasure to ride, obviously a result of years of refinement. It doesn't compromise anything. The handling is excellent, and at the breakneck speeds on wide open downhill, as well as on the single tracks, I put this bike through a good test, too, on the sand, the smooth, the bumps, the rocks and the lops I didn't even stop downshifting. The Team was satisfying in every situation.

Climbing was the same story. The bike is very lightweight, and feels it on the climbs. I was surprised at how the new Prestige taking feels. I am a hardcore fan of the lively carbon fiber feel, and the Team feels very "alive" too.

Weight distribution and steering geometry have a lot to do with how a bike rides, and the Team has got what it takes. The chainstays are short, balancing weight over both wheels for non-slip climbing, but not so short as to cause tire clearance problems. And the steering with its 165° fork rake and 71° head degree angle is perfect for an aggressive riding style.

FANTASTIC PACKAGE

Shimano's latest edition of Deore XT is really fantastic. The light action of the brakes is a welcome favor for tired hands, and the firm control of the castlevers is without compromise. As an advocate of castlelever brakes for reasons of weight and road clearance, I was happy to see them on the seat stays.

Under load or in the bumps, no matter how I tried, I could not get this bike to misfire a single time. This new compactness is really the solution to the problem of frustrating shifting that has plagued dirt riding since we gave up one-speeds.

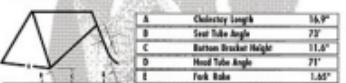
The 1989 Team Stumpjumper is a great package. It is race ready right out of the box, but at the same time, so well thought out that any rider would be satisfied with every aspect of its performance. It handles beautifully, climbs efficiently and takes the frustration out of braking and shifting. Here is enough kick for any racing need, but well-measured enough for anyone to enjoy. I won't be giving this one back without a fight.

Gavin Chilcott, a member of the original 1985 Team Stumpjumper, still rides professional. He currently competes in his slalom for the Falcone Cycling Team, U.S. Pro Championship team, and in many Coors Classic races.



S P E C I F I C A T I O N S

FRAMES:	Shimano Deore XTII, SLS
SHIFTERS:	Shimano Deore XT II, SLS
CHAINSETS:	Shimano Deore XT II, BiSpace HP chainring, SRAM 30t CR, crank lengths varied to frame
WHEELSET:	Shimano Deore XT II, sealed mechanism
TIRES:	Shimano Deore XT II Comp, Specialized Mountain Clips and straps
TYRES:	Shimano Deore XT II HyperGlide cassette, 7 spd, 13-14-16-18-21-24-28
CHAIN:	Shimano Deore XT II HyperGlide
RHINEBARS:	Specialized Team Bar, 7° bend, black anodized, varied to frame, HP rise
SEATPOST:	Specialized SV-2, compact, sealed mechanism
SEAT:	Shimano Deore XT II, cast aluminum, oversized rollers in fixed housing, Deore XT II SLR 4 finger levers
SEATBELT:	Selle Italia Turbo, black leather
BRIDGES:	Strong... after 2000mns
WHEELS:	Shimano Deore XT II, front/rear, 24 hole, QR front/rear
TIRES:	Specialized GLX 21, gray anodized, 22 hole, Whirlwind 34g aluminum spokes
TIRES/TUBES:	Specialized Ground Control 2.1, 26 x 1.95, Schrader valve
SEAT:	17.5" 20.4", 16.5" 19.9", 20.5" 23.9", 21.0" 23.8, 22.5" 23.8"
SEATPOST:	Bontrager Magenta or Deore/Gray with Pearl
WEIGHT:	26.5 lbs.



BiSpace for a faster pace

Computer designed BiSpace HP chainrings help you ride faster with less fatigue and more comfort. As the crank enters its downward power stroke, BiSpace effectively decreases the chainwheel radius. This increases the crank's rotational speed, allowing your leg to push faster, much as it does when running. During the transition at the bottom of the power stroke to the upward return stroke,

the effective chainwheel radius increases. This helps your leg make use of momentum gained on the power stroke. As a result, crank speed is more closely matched to natural leg movement as it rotates. This smooths out the transition between muscle groups and creates a more efficient pedaling motion.

Better braking SLR and BRS

Shimano's SLR (Shimano Linear Response) and SixTear's BRS (Balanced Response System) offer significant improvement over conventional brakes. By reducing friction in the brake lever, cable and caliper, these new designs give you more efficient, controllable braking.

To help you stop more surely, all elements in the system are integrated to work with each other. Caliper arms are constructed with high tolerance parts, and incorporate a small return spring to tighten the effort. Cable housings are lined with low-friction material for smooth cable travel without binding. And brake levers also use a return spring to balance the system.

The brake mesh crisply with a light, sure feel. Your hands and forearms are less fatigued on long descents. So you are confident you are in control whether slowing on a steep downhill, or stopping in the wet.

STUMPJUMPER EPIC

When Specialized set out to stake a no-holds-barred, state-of-the-art mountain bike, the engineers were given free reign to create their interpretation of the best mountain bike possible. Cost was no object. They weren't told to build a bike to sell for a given price. The cost would be arrived at after the design goals were met, set by the financial department's bottom line.

The design team chose oversize carbon fiber tubing rated with chrony lugs. With a wide open choice of materials, why not select a more costly material like thorium? Or employ a fabrication technique like monocoque construction?

CARBON FIBER PERFORMANCE

Carbon fiber is the most logical choice for the Stumpjumper Epic. It is extremely fatigue resistant, a very important factor to consider for a bike destined to meet up with some pretty mean terrain. And carbon fiber's superior strength-to-weight ratio delivers a strong, stiff frame that weighs just 4.2 pounds (19.5 kg).

Saving weight is not the main purpose of using carbon fiber though. At 25.7 pounds for a 19.5 inch bike, the Epic weighs only a little less than the Tange Prestige Stumpjumper Team. Specialized has used this as a showcase for carbon fiber's weight saving ability. Instead, the Epic's performance is built to last.

Handbuilt in the United States at Specialized's headquarters in Morgan Hill, California, the Epics are produced in limited numbers. This insures a high level of craftsmanship and attention to detail attainable only under exacting, controlled conditions.

Each tube is fine tuned to handle the specific stress it will be subjected to. For example, the 1.3/8 diameter down tube is subjected mainly to torsional stress, so more of its fiber layers are oriented in a 45 degree angle. Then, longitudinally wrapped fibers, which are the best at counteracting bending stresses, make up the outermost layers of each tube.

Accelration is swift and strong, with the feeling of instant pedal response. Traction is superior, even through the most uneven sections. While the Epic is stiff, it handles bumps without resonating. The carbon fiber has an excellent ability to dampen vibration, a major reason it is employed in high-end golf clubs and tennis rackets.

WORLD CLASS WINNER

All this evaluation is meaningless without substantiation of the Epic's prowess. In 1988, NOBSA World Champion Ned Overend powered his way to victory in the Uphill and Cross Country Championship events aboard his Stumpjumper Epic.

Fellow Team Stumpjumper members also continue to be victorious on their Epics. Many others were involved in the Epic's development, and will tell you that riding the best of the best is an undeniably competitive advantage.

CUSTOM TAILEDOR LUGS

Long sleeve, TIG-welded chrony lugs are specified because of their strength and versatility. By using these lugs instead of cast

aluminum fixtures, frame angles can be easily dialed in. This achieves the same high level of performance for larger and smaller frame sizes instead of having to compromise performance by being limited to the same lugs for more than one frame size.

The two-inch long lugs add stiffness and provide a large surface area for an excellent adhesive bond. The bottom bracket junction extends six inches back into the chainstay, contributing extraordinary stiffness in this critical area. There isn't even a hint of chattering rub as you climb.

THE PAY-OFF IS SWEET

The Epic's handling could be described as precise and predictable, or accurate and nimble, but the word which best sums it up is "sweet." A well balanced front end, combining a 71° head angle with 105 inches of fork rake, produces high speed stability and light steering. The bike is a confident descender, and through technical trials, it will carry you around obstacles you would have to ride over on a lesser machine.

Acceleration is swift and strong, with the feeling of instant pedal response. Traction is superior, even through the most uneven sections. While the Epic is stiff, it handles bumps without resonating. The carbon fiber has an excellent ability to dampen vibration, a major reason it is employed in high-end golf clubs and tennis rackets.

S P E C I F I C A T I O N S

FRAME: One-piece D-tube over frame, carbon fiber main tubes, chrony lugs and staytaps, CrMo lugs, bonded construction. Basic: two water bottle mount, brake houses, all cable guides and stops.

FRONT: New Specialized Direct Drive Horizonte CrMo steerer and oversize CrMo blades.

REAR DERAILLEUR: Shimano Deore XT II.

SHIFTERS: Shimano Deore XT II Rapidfire HP shifters, 20/24/28.

CRANKSET: Shimano Deore XT II, sealed mechanism.

CHAIN: Shimano Deore XT II Camp, Specialized Mountain Clips and stops.

FRONT BRAKE: Shimano Deore XT II HyperGlide cassette 7 esp., 23.14-15/35.21/44.28

Rear BRAKE: Shimano Deore XT II HyperGlide.

SEAT POST: Specialized Team Bar, 5° bend, black anodized.

SEAT TUBE: Specialized SW-1, compact, aero, black, sealed mechanism.

DOWN TUBE: Shimano Deore XT II casters & XT II Ultralok, oversize tubes in seat housing, Deore XT II SLR 4 finger levers.

HEAD TUBE: Selle Italia Turbo, black leather.

DECKPLATE: Selle Italia XC, 3000mm.

WHEELS: Shimano Deore XT II, front hub, 32 hole, QR front/rear.

TIRES: Specialized X-2, gray anodized, 32 hole, 140mm 34g aluminum spokes.

THROTTLE/TUBE: Specialized Ground Control™ 25 x 1.05.

SEAT/BRAKE: Schwalbe tube.

TIRES/TUBE: 13.7"/20.0"/14.7"/20.0"/20.7"/21.5"/21.9"/23.8"/22.8"/33.3"

COLOUR: Carbon.

WEIGHT: 25.7 lbs.

A	Chainstay Length	16.8"
B	Seat Tube Angle	73°
C	Bottom Bracket Height	15.8"
D	Head Tube Angle	71°
E	Fork Rake	1.65"



The test of time

Specialized mountain bikes and road bikes are built to perform well over time. They are a long lasting investment due to its superior design and materials.

Years of design leadership, and extensive testing by the best professional riders assure your satisfaction.

Exacting frame tubes Specialized frame tubes are drawn

to R & D engineers Jim Mierz and Mark DiNarcio's exacting specifications for maximum strength and performance. Other manufacturers use standard-issue tubes, lowering performance characteristics in the process.

All Specialized steel bikes are built entirely of Japanese chrony tubing, including fork blades and steerer tubes, main triangle, seatstays and chainstays. (The lone exception is the Hardrock, which uses high tensile steel for the chainstays and seatstays.) Our tubing is both lighter and stronger than the Taiwanese tubing commonly used by other bike companies.

Specialized bicycles are made of double or triple butted chrony tubing, with some tubes having as many as three separate gauges along their length for maximum strength, minimum weight, and maximum ride comfort (Hardrock and Hardrock Comp use straight gauge chrony).

The weakest point becomes the strongest Our chief frame designer Mark DiNarcio created the new investment cast seat collar to reinforce the high-stress seat tube area against the ravages of frequent quick-release lever use. On mountain bikes, seat height is changed often. Our collar helps protect this area (which is only 1 mm thick on most bikes) from the most common cause of mountain bike frame failure - damage due to overtightening.

Continued on Page 23



ROCKCOMBO

By Ned Overend

Specialized's new RockCombo hybrid bike is the leading class of bicycles. With ATB drop-bars, bar end shifters, seven speed index shifting, Hardrock tires, light 20" 32 spoke wheels, and tough, oversize triple-butted chromoly frame, the RockCombo is truly a go anywhere, do anything bicycle.

AMAZING CLIMBING ABILITY

After putting in lots of miles on the RockCombo, I can attest to the superiority of certain, the attribute that really surprised me is its climbing ability. The leverage that can be applied to the rear wheel from pulling up on the drop-bar brake hoods produces truly superior traction on steep hills—more than any flat bar bike I've ridden.

Another major advantage is the number of hand positions available. With the Specialized "Combo" bars, I counted five basic positions with several smaller variations. On long rides, this makes the difference between staying comfortable or becoming fatigued. And of course, by riding the drops you are more efficient in the wind.

A BLAST ON THE ROAD TOO

Technical off-road riding, the RockCombo's stem with a lot of height and not too much reach is ideal. This lets you unweight the front wheel more easily, letting it roll over obstacles like rocks and logs. Once this position is found, it is possible to negotiate 90% of the hardest technical descents which are rideable with flat bars. I recommend taking your time and rough or have steep drop-offs in the drop position for the most secure hand hold and the best leverage on the brake levers.

I found the RockCombo's relatively long top tube and front/center keep the bike stable during single track high speed descents, while its 72 degree head angle provides quick

steering for dodging obstacles and maneuvering through sharp turns. With a 42° wheelbase almost identical to my race bike and 17" chainstays, this bike is more stable on steep rough descents.

The RockCombo is a real comfort. It looks up bumps well, and the ride doesn't seem punishing like most road bikes. A function of the fatter tires, longer wheelbase, and more moderate angles than found on most racing bikes, no doubt.

The RockCombo is a gas to ride.

This bike really is a lot of fun,

particularly on fire roads and smooth single track.

It's a blast if you need to cover some road to get to the dirt.

In short, this is an ideal bike for

combination on/off road riding. The RockCombo should be considered a high performance off-road bike

whose handlebar positioning lets you excel in climbing. It is also an

excellent choice for both on and off-road touring. I'd even use one for

winter training.

Ned Overend, Captain of Specialized's Team Steampumper Off-Road Racing Team holds the titles of 1984 NORBA World Champion, 1987 NORBA World Champion, 1988 NORBA National Champion, and 1989 NORBA National Champion, in addition to other known local

numerous titles.



S P E C I F I C A T I O N S

FRAMES Chromoly triple butted tubing, CrMo chainstays and seatposts; STEK seat tube reinforcement; investment cast seat collar, double taper bottom bracket, forged dropouts with eyelets. Braze-on two waterbottle bosses, rear rack mount, spoke holes, all cable guides and stops on exterior CrMo blades

WHEELS SunTour XCD 6000 Accu-Salt

TIRES SunTour Bar Cura, Accu-Salt

CHAINSET Specialized STG, black chainrings, 30/38/53t, chain length adjusted to frame

PEDALS Specialized CS-2 sealed mechanism

FRONT DERAILLEUR SR MTF-120 with Specialized Mountain Clips and stops

REAR DERAILLEUR SunTour XCD 7 spd. ultra cassette 13-15-17-20-22-25-28

CLOUDS DH Index 7, black

BRAKE HOSES New Specialized ATB drop bar

FRAMES Specialized MTH 5 raid forged alloy, black, glued to frame

WHEELS Specialized SV-2, compact, sealed mechanism

TIRES Dia-Compe 18HD mountain, oversize cables in heat housing, SunTour GTR BMX rear tires

SEAT Selle Italia Turbo, black leather

HEADSET Strong, alloy 30mm

FRAMES SunTour XCD 6000 cassette, 32 hole, QR front/rear

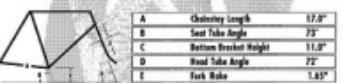
WHEELS Specialized GX-30, grey anodized, 32 hole, Wheelset with 14g stainless spokes

TIRES Specialized Marauder, 29" 26 x 1.5, Schrader valve

GEAR 17.5" / 29.6", 15.5" / 36.2", 21.5" / 33.1"

COLORS White with Gold Pearl or Teasy/Turquoise

WEIGHTS 27.5 lbs.



ing of the seat quick release. The seat collar is also shaped to prevent damage when using a Hilti-bit. And to further protect the seat cluster area from the stress of long seat posts and action of the seat quick-release tube, we use our

ST (seat tube reinforcement) a special external bolt on the seat tube.

Why TIG welding?

We chose to use TIG welding for building our mountain bikes because it is the best method of joining frame tubes for off-road use. Tires

listed in *Bicycling Magazine's Bike Tech* performed by Keith Bontrager, Steve Potts and Charlie Contegian show TIG welded bikes have greater resistance to impact than other types of construction. This is because the brief amount of time needed to apply heat to the tubes during TIG construction produces a smaller heat-affected zone, thus avoiding weakening the tube. And, the TIG welding employed in our off-road bikes is lighter than braze or fillet brazed construction.

Our cast is tough. On each of our models, we use a four-coat paint process, including a base coat, two coats of color, and a clear coat. This insures your Specialized bicycle will keep its good looks long after it has left the showroom.

SIRRUS

By The Editors of Bicycle Guide Magazine

It's no secret that the SIRRUS is one of Zingle Cycles' favorite bikes. It was named one of the best bicycles of 1987 in our February issue, and it has been a favorite ever since. In fact, indeed, it became a benchmark of sorts for the other nine contenders (as in, "How does the X handle?" "I don't know; let's take it out with the SIRRUS and find out").

What gives the SIRRUS such status? As with all good bikes, it is not any one thing; rather, the SIRRUS has a blend of complementary attributes that result in a cohesive and responsive machine.

It is easy to isolate the SIRRUS' synergistic elements. Foremost among them is pure raceable geometry inspired by the best of the Old World designs, and appropriately scaled for American bodies. Sitting on short wheels, the SIRRUS has quick-handling dimensions both front and rear - the chainstays barely exceed 16

inches, and the tight front center puts the toe clips right up against the front wheel. The head tube stands up straight, yet the seat angle varies according to frame size to put the rider over the pedals. The top tube also stretches and shrinks with frame size, though it is always slightly long to keep the rider's back flat when sitting on the drops.

Indeed, this is one bicycle that you feel you are riding in, rather than on. Our 61 cm (center-to-center) model has an 11 cm stem that is about right with the 58 1/2 cm top tube; that stem connects to 42 cm wide bars, also just about right (ranger riders might like another centimeter in the stem and two added to the bar width; those are easy changes to make). Smaller SIRRUSES have appropriately smaller parts, and the frame sizes go all the way down to 43 cm (which carries a 9.5 cm stem, 38 cm bars, and 187.5 mm cranks).

The SIRRUS is also rigid. The frame doesn't flex in hard cornering, which adds steering precision, and the bike feels solid in climbs and sprints.

The whole thing rides on premium equipment - Welber GTX hard-anodized clinchers shod with Specialized Turbo LS tires and laced with Wheelsmith spokes. Last year, we suggested that the SIRRUS deserved 22 hole wheels instead of the 36

speakers it carried in 1987. This year, it gets them. The result is a pair of wheels that are reasonably light, strong, and concentric; they roll wonderfully well, and should last a long time.

What else? Ah, yes, the components. Like the SIRRUS, the Shimano 105 parts set new standards for performance in their class. Specialized uses the full 105 group, save the headset and bottom bracket (they come less Specialized), including Shimano's trick Freehub, a design that integrates the freewheel in the hub; the advantages include easy cog replacement, because only the outside cog is threaded (the rest slide onto splines), and better axle support, because the right-side bearing sits closer to the end of the axle.

And then there's the way the bike is put together. If you have any doubts that Taiwan can build a first-class frame, the SIRRUS will erase them. The investment cast legs, smooth paint, and deep clearance don't hurt the cause, but the joinery work itself is good - easily the equal of any in this test. Take a close look at this bike, then inspect the pricing, and you will shake your head in wonder.

So is it perfect? Not quite. Specialized's bikes have always had strong frames that are a bit heavier than average; the SIRRUS is no different, weighing about seven ounces more than it really needs to.

On the other hand, the SIRRUS is a truly excellent climber, and has more than enough cornering stiffness at high speeds, so you can't say the extra poundage is totally wasted. And the bike's fast reflexes and superb overall handling make it feel lighter than it really is. Heavy, power-happy riders especially will find nothing to complain about; lighter riders might wish for a bit more give in the frame.

Reprinted with permission from *Bicycle Guide*, July 1988.



S P E C I F I C A T I O N S

FRAMES	Cyano double butted tubing, Cyano characters and seatstay, investment cast legs, Shimano EF forged dropouts, Braze-on: two waterbottle mounts, chain hanger, pump peg, all cable guides and stop.
HEADSET	Specialized Unicorn with Cyano blades and steerer
SHIMANO 105 51/53	Shimano 105 51/53
CHAINSET	Shimano 105 51/53
FRONT DERAILLEUR	Specialized CH-2E sealed mechanism
REAR DERAILLEUR	Shimano 105 with Shimano nipples and Specialized straps
FRONT WHEEL	Shimano 105 7 sp. cdse, 13-16-15-17-19-21-23
RIM	Shimano Uniglide, black
HANDLEBAR	Specialized Model 1 steel to frame
STEM	Specialized alloy, silver anodized, slotted to frame
HEADSET	Tange 58 II steel, sealed mechanism
SEATPOST	Shimano 105 Linear Response, slot rear, screw lever
SEAT	Selle Italia Turbo, black leather
PEDALS	Strong, 360°
WHEELS	Shimano 105 freehubs, 32 hole, quick release
TIRES	Welber GTX 700C, 32 hole, gray anodized, Wheelsmith 36g stainless spokes
FRONT/TIRE	Specialized Turbo LS, 700x25,
SIZE/TIRE	front/rear
TIRES	43/57.4, 48/58.2, 51/57.2, 54/59.7, 56/61.8, 58/63.5, 61/66.6 cm
COVERS	White with Gold Pearl or Ivory/Brandy
WEIGHTS	53.9 lbs.



A	Chainstay length	16.2"
B	Seat Tube Angle	73°
C	Bottom Bracket Height	10.6"
D	Head Tube Angle	24°
E	Rake Rate	1.5"



Front Specialized 105
Due to frame construction, the 43cm model uses a shortened seat stay and has an offset seat tube.



New uniglide fork

The long and fast track

Specialized road racing bicycles are built to go fast, and to let you fast through the long haul. When developing the

geometry for our road bikes, our engineers didn't just pick a design which was quick steering, or fast climbing, or a fast descender. They mixed all the ingredients into a bicycle which handles each of these tasks well. Specialized road bikes will take you

further and get you there faster. You will not be fatigued from handling which is overly demanding, or a ride which is too stiff and harsh.

The performance formula We realize it is not possible to build a high performance racing bike without varying the geometry for each different frame size. A 48 cm bike can't have the same angles as a 60 cm and still have similar handling characteristics. Yet, many manufacturers try to save money by using the same set of legs on many sizes. This, however, alters ride characteristics as their frame size changes.

Specialized racing bikes employ four different head angles and five different seat angles through the range of sizes to maximize steering response and keep the rider in the most efficient position over the pedals. This preserves our fast and stable ride characteristics in all our frame sizes.

Each frame size uses a different top tube length to further ensure the rider is in the optimal position for performance and comfort. Our 16.6" bottom bracket height provides a realistic center of gravity for stable handling, and good cornering clearance. The bike's cornering behavior is so

Continued on Page 27

ALLEZ

By Richard Joss

Here's proof that good designs do not become dated. Change for change sake is not the Allez. Good design, incorporating proven technology, is.

There have been a couple of modifications for 1989, but these focus on the rider this bike is aimed for, and are for the better. The most visible is the fork. The three piece crown (blades and steerer) is lighter and stronger than the traditional four piece (crown, blades and steerer) front fork assembly. It's sleeker looking in the process.

The other change is to a more shallow 73 degree seat tube angle instead of the past Allez's 74 degrees. This one degree difference gives a more comfortable ride which will appeal to riders like triathletes and century riders who put in long extended miles. I could feel the difference almost immediately after

being used to a couple of '87 and '88 Allez framesets I used for a year and a half on control bikes in component testing for *Bicycling* and *Bike Tech*.

NO FAULTS

After several rides through the evaluation route I've used for almost 20 years, I couldn't detect any lateral flex. Most bikes will either change gears by themselves, or generate (tell-tale) shifts or chain slippage and signal whip in the frame. With the Allez, I didn't get any of those problems, even on the route's steepest climbs. No other system provides this versatile feature.

Solid descents are where design faults become glaringly evident. The most telling sign is when you start to lose confidence in the bike's ability to do what you want it to. The Allez does just the opposite, precisely responding to your commands. Handling is so smooth that there is never any doubt where the bike is going to go. Nor does it surprise you with an unexpected reaction when launched up in a tight pack.

INTELLIGENT GEARING

Specialized is one of the few manufacturers who take advantage of SunTour's 38 tooth cranks by specifying a 28/52D crankset with a 13/21 freewheel. The advantage of smaller gear sizes at both ends, along

with a shorter chain, is less weight. Numerically, it still provides the same ratios as the traditionally larger 42/52 gears.

GPX is indexed (is anyone not making "click" shifters today?). This is especially true of the design as SunTour's direct shifting system utilizes Superbe setup. The thing I like about the SunTour index system is its ability to run Ultra (normal) 7-speed spacing, normal 5 and 6-speed spacing and friction mode with just a twist of the center ring on the lever. No other system provides this versatility feature.

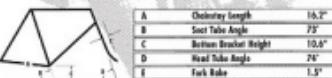
All in all, the Allez is a very strong, solid riding bike. It is comfortable both in its handling and ride qualities; all reasons I selected Allez frames for use in our testing program. And, from my experience, I can say that the Allez will last a long time. Frankly, you won't need another bike if you get one of these.

*Richard Joss is a contributing editor to *Bicycling* and *Mountain Bike Magazine*.*



S P E C I F I C A T I O N S

FRAMES	CrMo double butted tubing, CrMo chainstays and seat stays, anodized seat lug, Showcase TF forged dropouts, Braze-on: two waterbottle mounts, chain hanger, pump peg, all cable guides and stops
BIKESETS	Specialized Ultralite with CrMo blades and steerer
WHEELSET	SunTour GPX, Index Control
FRONT	SunTour GPX, 38/52D, crank lengths varied to frame
REAR	SunTour GPX, varied mechanism
PEDALS	SunTour GPX with Caliper kickups, Specialized straps
TIRES	SunTour 7 spd., Ultegra, 13-14-15-16-17-19-21
CHAIN	Summer GPX
HEADSET	Specialized Model 1, fixed to frame
STEM	Specialized alloy, black anodized, stoved to frame
SEAT	Tange SEE, steel, sealed mechanism
SEATPOST	SunTour GPX, short reach, new BBS levers
SEAT CUSHION	Seize Italia Turbo, black leather
HANDLEBAR	Strong alloy
GRIPS	SunTour GPX, 32 hole, quick release
FRONT DERAILLEUR	Wolfson GTM, 700C, 32 hole, grey anodized, Wheelset 14g stainless spokes
REAR DERAILLEUR	Specialized Turbo™ 1, 700SC, presta tube
TIRES/TUBES	43/71.4, 48/76.2, 51/77.2, 54/79.7, 56/81.8, 58/83.5, 61/86.6 cm Ref: Avon/Vittoria/Bee
WEIGHTS	22.5 lbs.



SunTour GPX crank

Due to clearance considerations, the CrMo model uses an inverted seat lug crank and has one set of waterbottle mounts.



Specialized Model 1 bars

sure and predictable you will see racers on Specialized bikes speed past other riders on the inside of sharp corners. Specialized racing bicycles have the right combination of a light wheelbase, aggressive angles, and purposeful styling of frame and components. The result is a line of road bikes with the lively, resilient ride the pros seek and magazine editors rave about.



You get the same award-winning handling no matter which model you choose. And no matter whether you choose to race or just have some plain old fun going fast.

Ultimate carbon fiber: The Specialized Method

Carbon fiber is currently considered the ultimate bicycle frame material. It is far lighter than steel and aluminum, or even titanium. In fact, carbon fiber is an astounding three times stronger than closely spaced steel. All while possessing outstanding shock dispersing characteristics.

Carbon mindset To create the ultimate bike from the ultimate material, you have to start with carbon fiber in mind from the beginning. It's not difficult to produce an overly stiff and harsh riding bicycle frame, or one that's weak and unsafe. Designing one that rides well being stiff, yet comfortable, is a much more complex problem.

Our application of carbon fiber was to create a bike that can take a pounding yet not knock its rider. The result is a bike which is light, strong, and shock dispersing.

Computer aided design Countless hours of computer aided studies were conducted to locate every stress point. Based on these findings, each carbon fiber tube was constructed specifically for its position on the frame by

ALLEZ EPIC

*By Jim Copeland, Gary Meldler, John Tison
and Jason Utzsch*

Have you ever wanted to wear the yellow jersey in the Tour of Belgium? What about the national championships? Well, Jim, Gary, John and James have done this and more. Ever wonder what they think about the bikes they live with 365 days a year? Here's what they say.

"On a course that has key climbing of all I prefer the Allez Epic."

*John (Maverick) Tison, 1988 U.S.
Criterium Champion*

I did the '88 Coors Classic on the Allez Epic. It climbed well and did well on the sprints. The bike gives you a soft ride and it's light weight. When we all went down and crashed. The guy behind me was riding someone else's carbon fiber; his bike snapped in half. Nothing happened to my Epic, no bent fork... nothing. I am still riding the same bike today.

On long races where comfort really matters, the Epic comes through. You appreciate it after 5 hours - there isn't much shock.

"The Allez Epic is my all-time favorite bike."

*Jim (Glossover) Copland, US National
Team, 1988 Olympic Team*

I'm most impressed with the Allez Epic's excellent combination of responsiveness and stiffness. When that ride is right, and this is what people are actually describing when you use the term responsiveness, the bike's ability to go forward when you press on the pedals has been increased.

The Epic also has a superior ability to absorb shock. This is most evident on a fast, rough corner where you want both wheels on the ground. With this bike, they stay there.

When you couple low weight and responsiveness with durability, you have an unbeatable combination. I used to ride a steel Italian bike, an excellent bike, but it just didn't have the Epic's spryness.

"You don't think of the Allez Epic as just being a long bike, a short bike or quick bike - it's everything."

Gary "The Jet" Meldler, Winter 1988 Tour de France

I did the '88 Coors Classic on the Allez Epic. It climbed well and did well on the sprints. The bike gives you a soft ride and it's light weight. When we all went down and crashed. The guy behind me was riding someone else's carbon fiber; his bike snapped in half. Nothing happened to my Epic, no bent fork... nothing. I am still riding the same bike today.

This is my all time favorite bike. It has low lateral flex with the aluminum fork, plus the stiffness necessary to rocket me forward in a sprint. And there's no doubt that with a steel bike, the crash I had would have bent the fork, probably more.

"The Epic responds when you torture it."

*James "Utzsch" Utzsch, US National
Team, 1988 Olympic Team*

Everyone on the team agrees the Allez Epic's springing feel is really positive. You can jump on it hard and you don't lose any power. The Epic responds to you when you torture it. It attacks hills quickly, descends rapidly and surely, and handles great. The ride quality holds up on rough roads. There's no chatter or flex.

When you couple low weight and responsiveness with durability, you have an unbeatable combination. I used to ride a steel Italian bike, an excellent bike, but it just didn't have the Epic's spryness.

"You don't think of the Allez Epic as just being a long bike, a short bike or quick bike - it's everything."

Gary "The Jet" Meldler, Winter 1988 Tour de France

When you couple low weight and responsiveness with durability, you have an unbeatable combination. I used to ride a steel Italian bike, an excellent bike, but it just didn't have the Epic's spryness.

"The Epic feels better than any other bike I've ever seen. You can class it into a corner, you can hit bumps and gravel, and it's not a big deal. Other bikes tend to lose it. This one always seems to be in control; it really sticks in the corners."

Descending on the Epic feels better than any other bike I've ever seen. You can class it into a corner, you can hit bumps and gravel, and it's not a big deal. Other bikes tend to lose it. This one always seems to be in control; it really sticks in the corners.

The neutral geometry is wonderful because it just feels like the bike becomes part of you. You don't think of the Allez Epic as just being a long bike, a short bike or quick bike - it's everything. I can't think of another bike that handles such a wide variety of situations as well as the Epic.



S P E C I F I C A T I O N S

Shimano 400 Ultegra/Shimano Dura-Ace

FRAME: One-piece 10-tube carbon fiber frame, carbon fiber main tubes, chainstays and seatstays, aluminum leg, integrated rear dropouts, bonded construction. Brazeon: two water bottle mounts, brake bosses, pump peg, all cable guides and stops.

FORK: Specialized offer Ultralite

WHEELS: Shimano 400 Ultegra, S.I.S./Shimano Dura-Ace, S.I.S.

CHAINSET: Shimano 400 Ultegra, Biopace/Sleekstar Derailleur, Alpinist S200L, cranks lengthened to 160mm

PEDALS: Shimano 400 Ultegra/Shimano Dura-Ace sealed mechanism Shimano 400 Ultegra, Shimano 105, Specialized straps Shimano Dura-Ace, right

FRONT DERAILLEUR: Shimano 400 Ultegra, 7 speed cassette, 13-14-15-17-19-21-23 Shimano Dura-Ace, 7 speed cassette, 13-14-15-17-19-21-23

REAR DERAILLEUR: Shimano Ultegra, black/Shimano Dura-Ace, silver Specialized Model L, sized to frame

SEAT: Specialized Sitalay, black anodized, sized to frame

HANDLEBAR: Shimano 400 Ultegra, sealed mechanism Specialized alloy, sealed mechanism

SEATPOST: Shimano 400 Ultegra Linear Response, Shimano Dura-Ace Linear Response, short reach, recessed bolts, all carbon

SEATBAG: Selle Italia Turbo, black leather

SPeCIALiTY: Strong 22mm, silver/Shimano Dura-Ace

TIRES: Shimano 400 Ultegra front/rear/Shimano Dura-Ace front/rear 32 hole, quick release

WHEELS: Weiler GTX, 700C, 22 hole, grey anodized, Magneolite, 14g spokes, 14g aluminum spokes, Magne Open 4CD, 700C, 22 hole, grey anodized Hivemesh, 14-15g butted stainless spokes

TIRES: Specialized Turbo 7LS, 700x25C, proto胎
Specialized Turbo 7LS, 700x25C, proto胎

SIZE: SHAMPOO: 52/70.0, 54/70.5, 56/71.0, 58/71.5, 60/72.5, 62

COLORS: Carbon

WEIGHT: 20.9 lbs.

A	Ovalstay Length	16.2"
B	Seat Tube Angle	74°
C	Bottom Bracket Height	18.8"
D	Head Tube Angle	74°
E	Fork Rake	1.8"



2-speed Shimano Ultegra 400



Ultegra

varying its diameter, wall thickness, and fiber orientation. We use only the finest raw materials - a unidirectional carbon fiber with thermoset epoxy resin. We do not add glass fiber fiber or take other cost cutting measures. We also refine to produce tubes with steel or alloy core material; something that's carbon fiber in name only, providing none of the material's real benefits.

Critical joints

A bike frame is only as strong as its joints.

Rather than use lag

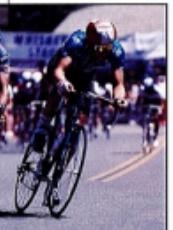
design intended for aluminum bike construction, we created lugs specifically for our carbon fiber tubes. On the Allez Epic, an internal sleeve carries the main load, while the external, visible part of the lug protects the ends of the tubes. This way, the fibers can be oriented to provide proper ride characteristics instead of having to compensate for poor joint design.

After nearly three years research, we selected an adhesive that's considered the best in the world to bond lugs with tubes. Extensive experimental and dynamic testing have shown that the Epic framework will withstand the most extreme conditions and resist failure from such problems as electrolytic corrosion.

Apparently our efforts were worth it. Cycling Magazine wrote: though 32% lighter than most chronos frames, the Allez Epic ranked as the stiffest carbon fiber frame ever subjected to their Torsional Torque Test. "The Epic's ride is a discernible improvement over steel, with more comfort," it adds cycling.

1. Cycling Magazine, March 1988

2. Cycling Magazine, May 1988



Chris Boardman

BEFORE YOU HIT THE ROAD, HIT THE STORE.

High-performance can't be faked. It has to be designed in right from the start.



A concept we understand very clearly at Specialized.® To see how much more performance you can get, just visit a bike shop. And ask for us by name.

TAKE A LOAD OFF YOUR SHOULDERS.

Our 8oz. expanded polystyrene helmet is different from any you've ever seen. Or worn.

The choice of the 7-Eleven team, it features a sweeping aerodynamic profile; ANSI and Snell approvals; multiple channels and vents for keeping a cool head; and a fit that tells you why we're ahead of the field.



THE WINNER AND STILL CHAMPION.

More than 80% of the nation's top pro riders race on Ground Control® off-road tires. And every event at the 1988 NORBA

World Championships was won on them, too.

So don't settle for less.



TURBO-CHARGE YOUR BIKE.

The revolutionary Specialized Turbo® Series outperforms any other tire on the road. The reason? We roll farther, ride faster, corner tighter, feel better and last longer than the rest of the guys.



TURN YOUR DOGS INTO GREYHOUNDS.



HAND IT TO SPECIALIZED.

Unlike other brands, the complete line of Specialized gloves are engineered specifically for a superior grip. That's why 7-Eleven hand-picked us as their Team Glove. The machine-washable terry gloves here feature bi-density padding to cushion without loss of control.



RETURN OF THE BLOB.

The wrong saddle can truly be a pain. To find out how much more comfortable the right saddle can be, just do the following. Sit on the Specialized Blob™ Saddle with improved elastopolymer technology.



THE RIGHT TOOL WHEN YOU NEED IT.

The Specialized Gear Box™ tool pack is an ingenious way to prepare you for any situation. A "Y" handle, 8, 9, 10mm sockets, Phillips and flat screwdrivers, and 4, 5, 6mm allen bits all fit neatly in a 55 cu. inch bag that includes an extra compartment for other essentials. A 3-point mount holds it securely under your seat wherever you go.



HIT THE BOTTLE.

The official waterbottle of the 7-Eleven Team, the USCF, and Team USA. It's often imitated, but never equaled. Available in 21 or 28 oz. sizes, they're made U.S.A. of nearly indestructible FDA-approved plastic.

With a big mouth and neck wide enough for ice cubes.



Olympian Bob Mionske, one the sport's heavyweights and USCF's 1988 Amateur Cyclist of the Year, wears a truly lightweight shoe: Specialized 5600s. Weighing only 261 grams apiece, they're the culmination of five years of building the world's top bicycle racing shoes.



HOT FOOT.

Among mountain climbing gear, none rates higher than Specialized 3800 off-road cycling shoes. New for this year is a standard outside; and an inside built from a unique thermoplastic that's still

where it should be for riding and flexible for comfortable walking. To achieve peak performance, strap on a pair.

CLIP YOUR TOES RIGHT.

Crafted from a proprietary thermoplastic, the Specialized MountainClips™ stand up to unbelievable thrashing. They're available in small, medium, or large; have a wide opening for easy entry and exit for most shoes; feature a superior design that eliminates uncomfortable binding; and work perfectly with our new MountainStraps™.





SPECIALIZED

World Class Cycle, Morgan Hill, CA 95037

Specialized Bicycle Components Limited Warranty

Specialized Bicycle Components ("Specialized") makes the following Limited Warranty:

ONE YEAR LIMITED WARRANTY ON COMPLETE BIKE

Specialized warrants to the original owner that this new Specialized bicycle shall be free of defective materials and workmanship for a period of one year from the date of the original purchase provided the bicycle is purchased in the United States and operated under normal conditions and use. During this one-year warranty period, Specialized shall repair or replace, at its sole option, all parts that are found by Specialized to be defective and subject to this limited warranty. The original owner shall pay all labor charges connected with the repair or replacement of all parts.

LIFETIME LIMITED WARRANTY ON BIKE FRAME

Specialized further warrants to the original owner that the frame of this new Specialized bicycle shall be free of defective materials or workmanship during the lifetime of the original owner. During this lifetime warranty period, Specialized shall repair or replace, at its sole option, the bicycle frame if Specialized determines the frame is defective and subject to this limited warranty. The original owner shall pay all labor charges connected with the repair or replacement of the bicycle frame.

GENERAL PROVISIONS

This Limited Warranty is made only to the original owner of this new Specialized bicycle, and it shall remain in force only as long as the original owner retains ownership of the

Specialized bicycle. This Limited Warranty is not transferable.

In order to obtain service under this Limited Warranty, the original owner must deliver the Specialized bicycle to an authorized Specialized dealer, together with the Specialized warranty card and the bill of sale or otherwise proof-of-purchase document identifying the Specialized bicycle by frame number. This Limited Warranty does not apply to normal wear or tear, nor to damage, malfunctions or failures that result from the abuse, neglect, improper maintenance, alteration, modification, accident, or misuse (including, without limitation, bicycle racing, bicycle motocross, stunt bicycling or similar activities) of the Specialized bicycle.

THE LIMITED WARRANTY SET FORTH ABOVE IS THE EXCLUSIVE WARRANTY PROVIDED BY SPECIALIZED BIKE CO., AND ANY IMPLIED WARRANTIES, INCLUDING WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, ARE EXPRESSLY DISCLAIMED. THIS LIMITED WARRANTY SPECIAL BIKE CO. SHALL NOT BE RESPONSIBLE FOR ANY DIRECT, INDIRECT, SPECIAL, INCIDENTAL OR CONSEQUENTIAL DAMAGES SUFFERED BY ANY PARTY. THE MAXIMUM LIABILITY OF SPECIAL BIKE CO. FOR ANY AND ALL DAMAGES, WHETHER IN CONTRACT, TORT, OR OTHERWISE, SHALL NOT EXCEED THE PURCHASE PRICE OF THE PRODUCT.

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