# MT. TAM



and crafted and fillet brazed in the United States, the **1986 Mt. Tam** establishes fillet brazing as an art form with its beautiful finish work and perfectly radiused fillet brazed joints.



### MT. TAM<sup>\*\*</sup>

#### MT. TAM™ FRAME SPECIFICATIONS (All dimensions are in inches and are measured center to center unless otherwise stated)

| A<br>SEAT<br>TUBE<br>LENGTH<br>(SIZE) | B<br>HEAD<br>TUBE<br>ANGLE<br>(DEGREE) | C<br>SEAT<br>TUBE<br>ANGLE<br>(DEGREE) | D<br>Top<br>Tube<br>Length | E<br>CHAIN<br>STAY<br>LENGTH | F<br>BB HEIGHT<br>W/2.125<br>KNOBBY<br>TIRES | G<br>WHEEL<br>BASE | D B  | FORK<br>OFFSET | GROUND TO<br>TOP OF TOP<br>W/2.125<br>KNOBBY TIRES |
|---------------------------------------|--|--|----------------------------|------------------------------|--|--------------------|--|----------------|--|
| 14.5"                                 | 69.5°                                  | 74°                                    | 193/4"                     | 163/8"                       | 11"  | 393/8"             |  | 13/4"          | 261/4"   |
| 16"                                   | 69.5°                                  | 71.5°                                  | 203/4"                     | 171/4"                       | 111/2"                                       | 403/8"             | // \\ \A   | 13/4"          | 281/8"   |
| 18"                                   | 69.5°                                  | 71.5°                                  | 211/2"                     | 171/4"                       | 111/2"                                       | 403/4"             | // \\\*  | 13/4"          | 291/2"   |
| 19"                                   | 69.5°                                  | 71.5°                                  | 221/4"                     | 171/4"                       | 115/8"                                       | 41%,"              |  | 13/4"          | 301/2"   |
| 19.75"                                | 69.5°                                  | 71.5°                                  | 221/2"                     | 171/4"                       | 115/8"                                       | 475/8"             |  | 13/4"          | 311/8"   |
| 20.5"                                 | 69.5°                                  | 71.5°                                  | 223/4"                     | 171/2"                       | 113/4"                                       | 423/8"             |  | 13/4"          | 313/4"   |
| 21.25"                                | 69.5°                                  | 71.5°                                  | 23"                        | 171/2"                       | 113/4"                                       | 421/2"             | * \\X/   | 13/4"          | 323/4"   |
| 22"                                   | 69.5°                                  | 71.5°                                  | 231/4"                     | 173/4"                       | 113/4"                                       | 43"                | The state of the s | 13/4"          | 331/2"   |
| 23"                                   | 69.5°                                  | 71.5°                                  | 231/2"                     | 173/4"                       | 113/4"                                       | 433/8"             | G  | 13/4"          | 343/8"   |
| 24.5"                                 | 69.5°                                  | 71.5°                                  | 23%"                       | 173/4"                       | 113/4"                                       | 445/8"             | E  | 13/4"          | 35%"   |

FRAME SIZE

14.5", 16", 18", 19", 19.75", 20.5", 21.25", 22", 23" & 24.5",

FRAME MATERIAL

Fisher Tange Prestige quad-butted expedition tube set. Tubing weight proportional to frame size. Scalloped and

beveled seat collar. Shimano forged vertical dropouts with double eyelets.

CONSTRUCTION **FORK** 

U.S. hand built to our strict expedition standards with perfectly radiused fillet brazed joints,

BRAZE ONS

Butted Tange Unicrown. U.S. hand built and fillet brazed, with silver solder handlebar stub and a helically ribbed, reinforced steering column. Shimano forged forktips with eyelets.

Two water bottles (one down tube, one seat tube), rear rack mounts, fender mounts on chainstay and seatstay bridges, front fork drilled and threaded (6mm x 1mm), oversize slotted cable stops and under bottom bracket

HUBS

cable guides.

HEADSET **CRANKARMS** 

Shimano New 600 EX alloy, sealed. New Shimano 600 EX: 165mm on 14.5"

& 16", 170mm on 18" & 19", 175mm on 19.75", 20.5" & 21.25", 180mm on 22",

23" & 24.5".

CHAINRINGS **BOTTOM BRACKET**  Shimano Biopace: 28/38/48, silver.

Fisher cartridge sealed bearing with 130mm Cro-Mo spindle.

PEDALS CHAIN

Suntour XC-II ovals. D.I.D. Lannier, black.

Shimano New Dura-Ace EX freehub FREEWHEEL

6-spd; 12/14/17/20/24/28.

FRONT DERAILLEUR

Shimano Deore XT.

REAR DERAILLEUR

Shimano Light Action L-525-SGS, with steel Dura-Ace steel upper pulley.

Suntour XC.

SHIFTERS HANDLEBARS

Bullmoose® Clamp-on, Cro-Mo or alloy in four styles, painted to match frame.

Engraved alloy stub cap.

**GRIPS** 

Magura Ergo.

FRONT BRAKE REAR BRAKE

Shimano Deore XT cantilever, silver, Suntour XC Sport roller cam with Cam

Cover.

BRAKE LEVERS BRAKE CABLE SET Shimano Deore XT.

Heavy duty braided cable, oversize flat wound housing with Teflon liner. Front cable elbow and brass ferrules.

Shimano New Dura-Ace EX sealed with

quick release. RIMS Araya RM-20 silver. TIRES Fisher Fattrax™ 202.

SPOKES 14/15/14 gauge double butted stainless

steel with brass nipples. Fisher Lambda S.

SEAT SEAT POST Suntour XC: 26.8mm x 300mm.

SEAT POST Q.R. Suntour QR-170 with Hite-Rite seat locator: 2.5" on 14.5"20.5", 5.5" on

21.25"24.5".

**EXTRAS** PAINT

COLORS

Stay Tuff chainstay protector.

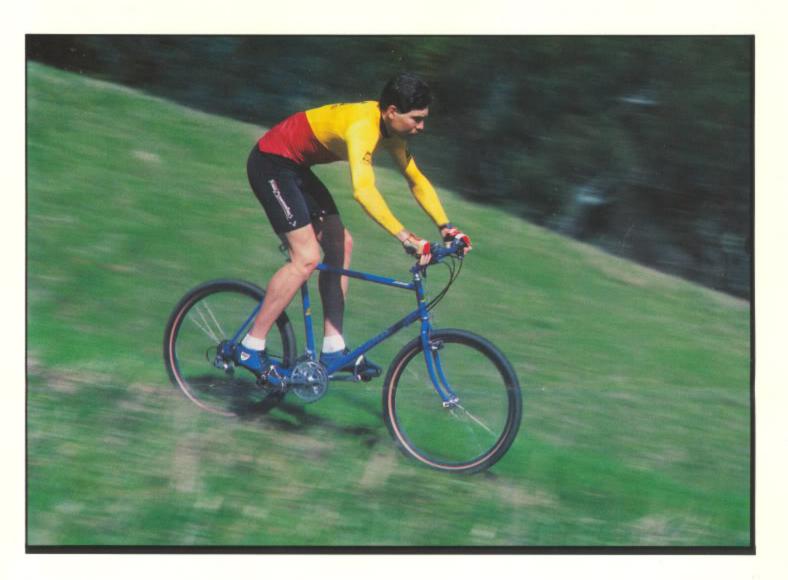
Ditzler primer, three coats Imron color, two coats clear over decals.

Gloss finish: Real Teal, Thunder Grev and Chrome Yellow/Bright Green

blended two tone.



### **PROCALIBER**



**ProCaliber** is a production racing mountain bike designed in keeping with our National Off-Road Championship heritage. ProCaliber compliments its race proven design with an integrated race component package comprised of the best equipment the industry has to offer. ProCaliber gives you the ride of champions.



#### Procaliber"

PROCALIBER™ FRAME SPECIFICATIONS (All dimensions are in inches and are measured center to center unless otherwise stated)

| A<br>SEAT<br>TUBE<br>LENGTH<br>(SIZE) | B<br>HEAD<br>TUBE<br>ANGLE<br>(DEGREE) | C<br>SEAT<br>TUBE<br>ANGLE<br>(DEGREE) | D<br>TOP<br>Tube<br>Length | E<br>CHAIN<br>STAY<br>LENGTH | F<br>BB HEIGHT<br>W/2.125<br>KNOBBY<br>TIRES | G<br>WHEEL<br>BASE | CA    | FORK<br>OFFSET | GROUND TO<br>TOP OF TOP<br>W/2.125<br>KNOBBY TIRES |
|---------------------------------------|--|--|----------------------------|------------------------------|--|--------------------|-------|----------------|--|
| 18"                                   | 69.5°                                  | 73.5°                                  | 21¾*                       | 17"                          | 113/8 "                                      | 41¼ "              | E F G | 134"           | 29½*   |
| 19"                                   | 69.5°                                  | 73.5°                                  | 22¼*                       | 17"                          | 113/8 "                                      | 41¾ "              |       | 134"           | 30½*   |
| 20"                                   | 69.5°                                  | 73.5°                                  | 22½*                       | 17¼"                         | 111/2 "                                      | 42¾ "              |       | 134"           | 31*  |
| 21"                                   | 69.5°                                  | 73.5°                                  | 23*                        | 17¼"                         | 111/2 "                                      | 43"                |       | 134"           | 32*  |

FRAME SIZE

18", 19", 20" & 21".

FRAME MATERIAL

Fisher Tange Prestige quad-butted competition tube set. Tubing weight proportional to size of frame, Scalloped and beveled seat collar. Shimano forged vertical dropouts with eyelets.

CONSTRUCTION

Designed by Fisher in the U.S. and built to our racing specifications in Japan.

**FORK** 

Butted Tange Unicrown. Hand TIG welded with doubled brazed cantilever bosses. Shimano forged forktips

with eyelets.

**BRAZE ONS** 

Two water bottles (one down tube, one seat tube), oversize slotted cable stops & under bottom bracket cable

HEADSET

Shimano New Dura-Ace EX alloy,

sealed.

**CRANKARMS** 

Shimano New 600 EX: 170mm on 18".

175mm on 19" & 20", 180mm on 21".

**CHAINRINGS BOTTOM BRACKET** 

Shimano round: 24/34/46, silver.

Fisher cartridge sealed bearing with

130mm Cro-Mo spindle.

PEDALS

Suntour XC-Compe, black, with double toe clips and Sugino Nylon toe straps.

CHAIN D.I.D. Dia-Hard, silver.

FREEWHEEL

Shimano New Dura-Ace EX freehub

6-spd; 12/13/15/18/21/26.

FRONT DERAILLEUR

Shimano Deore XT.

REAR DERAILLEUR

New Shimano 600 EX with medium

length cage and Dura-Ace steel upper

pulley.

SHIFTERS

Suntour XC.

HANDLEBAR Bullmoose® Clamp-on alloy, with oval

struts, painted to match frame. Alloy expander stub. Handlebar rise and extension proportioned to frame size:

#253 on 18" & 19", #250 on 20" & 21".

GRIPS

Magura Ergo.

FRONT BRAKE REAR BRAKE

**BRAKE LEVERS** BRAKE CABLE SET

dized, with Cam Cover. Suntour XC.

Heavy duty braided cable, oversize flat wound housing with Teflon liner. Brass

Shimano New Dura-Ace EX sealed free-

Shimano Deore XT cantilever, silver.

Suntour Sport roller cam, grey hard ano-

hub, quick release. Araya RM-20, grey, hard anodized.

RIMS TIRES

HUBS

Fisher Fattrax™ 202.

SPOKES 14/15/14 gauge double butted stainless

steel with alloy nipples. SEAT Fisher Delta S.

SEAT POST

Suntour XC: 26.8mm x 200mm on 18".

300mm on 19", 20" & 21". SEAT POST Q.R. Suntour QR-170 with Hite-Rite: 2.5" on

**EXTRAS** 

Stay Tuff chainstay protector. COLORS

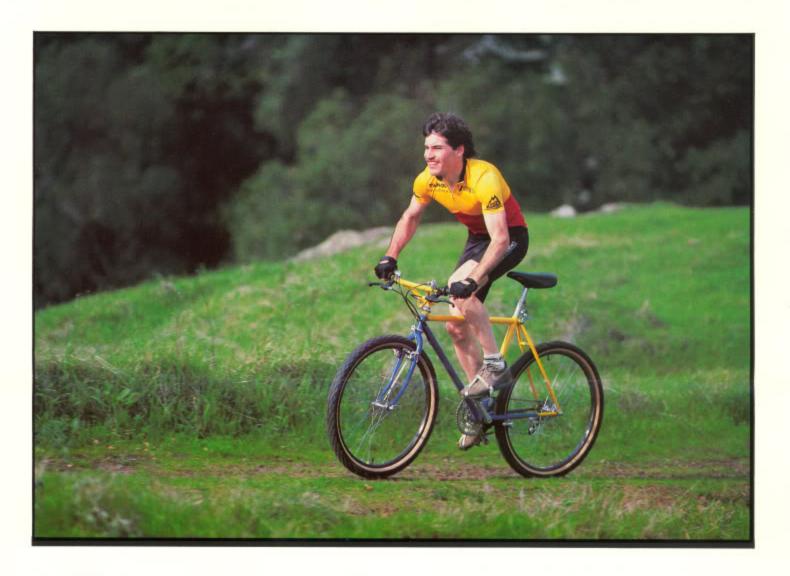
Gloss finish: Bright Blue, Chrome Yellow.

Clear coat over decals.

18" & 19", 5.5" on 20" & 21".



### COMPETITION



**The Competition,** ridden to victory by Joe Murray in the '84 and '85 NORBA National Championships, represents the ultimate achievements of our research and development race team in defining the standards for componentry, frame materials and frame design.



#### COMPETITION

**COMPETITION FRAME SPECIFICATIONS** (All dimensions are in inches and are measured center to center unless otherwise stated)

| A<br>SEAT<br>TUBE<br>LENGTH     | B<br>HEAD<br>TUBE<br>ANGLE                | C<br>SEAT<br>TUBE<br>ANGLE                       | D<br>TOP<br>TUBE<br>LENGTH                                  | E<br>CHAIN<br>STAY<br>LENGTH              | F<br>B8 HEIGHT<br>W/2.125<br>KNOBBY            | G<br>WHEEL<br>Base                         | D B   | FORK<br>OFFSET                            | GROUND TO<br>TOP OF TOP<br>W/2.125     |
|---------------------------------|---|--|---|---|--|--|-------|---|--|
| (SIZE)                          | (DEGREE)                                  | (DEGREE)   | Linom   | LLHOIII                                   | TIRES  |  |       |   | KNOBBY TIRES                           |
| 16"<br>18"<br>19"<br>20"<br>21" | 69.5°<br>69.5°<br>69.5°<br>69.5°<br>69.5° | 74°<br>73.5°<br>73.5°<br>73.5°<br>73.5°<br>73.5° | 211/4 "<br>213/4 "<br>221/4 "<br>221/2 "<br>23 "<br>231/4 " | 17"<br>17"<br>17"<br>17¼"<br>17¼"<br>17¼" | 113/8"<br>113/8"<br>113/8"<br>111/2"<br>111/2" | 40¾*<br>41¼*<br>41¾*<br>42¾*<br>43*<br>43* |       | 13/4"<br>13/4"<br>13/4"<br>13/4"<br>13/4" | 28%。"<br>29½"<br>30½"<br>31½"<br>32%。" |
| 22                              | 07.3                                      | 73.3   | 23/4  | 17 72                                     | 1172   | 4378                                       | E F G | 13/4"                                     | 33%,"                                  |

FRAME SIZE

16", 18", 19", 20", 21" & 22",

FRAME MATERIAL

Fisher Tange Prestige quad-butted competition tube set. Tubing weight proportional to size of frame, Scalloped and beveled seat collar. Shimano forged vertical dropouts.

CONSTRUCTION

Designed for our winning race team members. Fillet brazed and handmade in the U.S. to our National Off-Road

Champion race team standards.

**FORK** 

Butted Tange Unicrown, U.S. handmade and fillet brazed with silver soldered handlebar stub and a helically ribbed, reinforced steering column. Shimano forged forktips.

**BRAZE ONS** 

Two water bottles (one down tube, one seat tube), oversize slotted cable stops & under bottom bracket cable

guides.

HEADSET

Shimano New Dura-Ace EX alloy,

sealed.

CRANKARMS

New Shimano 600 EX: 165mm on 16".

170mm on 18", 175mm on 19" & 20",

180mm on 21" & 22".

**CHAINRINGS BOTTOM BRACKET** 

Shimano round: 24/34/46, silver.

Fisher cartridge sealed bearing with

130mm Cro-Mo spindle.

PEDALS

Suntour XC-Compe with double toe clips, Binda Extra toe straps and WTB

toe flips.

CHAIN

D.I.D. Lannier Dia-Hard, silver.

FREEWHEEL

Shimano New Dura-Ace EX freehub

6-spd: 12/13/15/18/21/26.

FRONT DERAILLEUR REAR DERAILLEUR

Shimano Deore XT.

SHIFTERS

Shimano New Dura-Ace. Suntour XC.

HANDLEBAR

Bullmoose® Clamp-on, Cro-Mo or alloy

in four styles. Painted to match frame.

Engraved alloy stub cap.

GRIPS

FRONT BRAKE

Magura Ergo. Shimano Deore XT. REAR BRAKE BRAKE LEVERS **BRAKE CABLE SET** 

Suntour XC roller cam with Cam Cover. Suntour XC.

Heavy duty braided cable, oversize flat wound housing with Teflon liner. Front

cable elbow and brass ferrules.

HUBS Shimano New Dura-Ace EX sealed freehub, quick release.

RIMS Araya RM-20, grey, hard anodized.

TIRES Fisher Fattrax™ 202.

SPOKES 14/15/14 gauge double butted stainless

steel with alloy nipples.

SEAT Fisher Delta S.

SEAT POST

Suntour XC: 26,8mm x 300mm. SEAT POST Q.R.

Suntour QR-170 with Hite-Rite seat

locator.

**EXTRAS** PAINT

COLORS

Stay Tuff chainstay protector.

Ditzler primer, three coats Imron color,

two coats clear over decals.

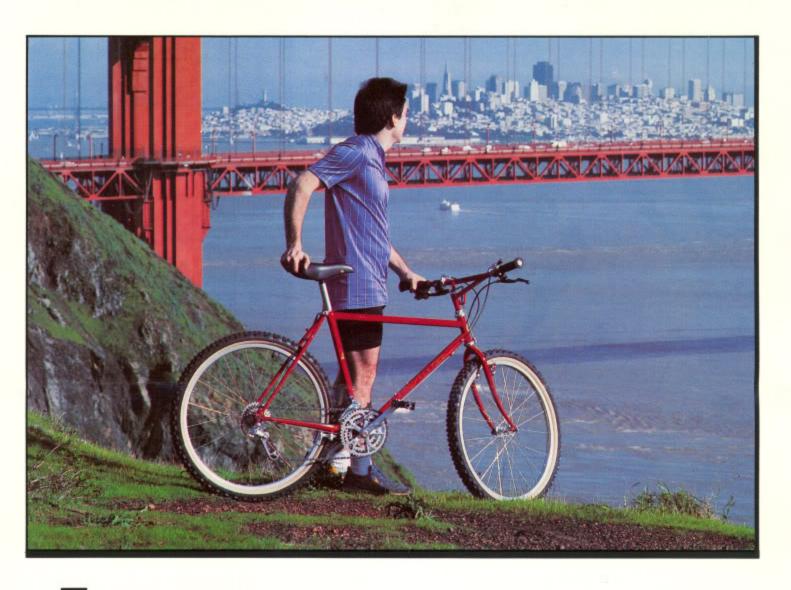
Gloss finish: Black/Yellow/Red blended

tri-color and Bright Blue/Chrome Yellow

blended two tone.



## **MONTARE**



The Fisher Montare, like all our models, is designed and equipped in proportion to the size of the rider. Our smaller bikes have shorter top tubes, shorter reach bars, shorter chainstays, shorter crankarms, lighter gauge tubing and lighter rims than do our larger bikes. All this adds up to what <a href="Eyelist Magazine">Cyclist Magazine</a> has described as "like getting a custom bike for a stock price."



#### MONTARE"

MONTARE™ FRAME SPECIFICATIONS (All dimensions are in inches and are measured center to center unless otherwise stated)

| A<br>SEAT<br>TUBE<br>LENGTH<br>(SIZE) | B<br>HEAD<br>TUBE<br>ANGLE<br>(DEGREE) | C<br>SEAT<br>TUBE<br>ANGLE<br>(DEGREE) | D<br>TOP<br>TUBE<br>LENGTH | E<br>CHAIN<br>STAY<br>LENGTH | F<br>BB HEIGHT<br>W/2.125<br>KNOBBY<br>TIRES | G<br>WHEEL<br>Base | B     | FORK<br>OFFSET | GROUND TO<br>TOP OF TOP<br>W/2.125<br>KNOBBY TIRES |
|---------------------------------------|--|--|----------------------------|------------------------------|--|--------------------|-------|----------------|--|
| 16"                                   | 69.5°                                  | 71.5°                                  | 20¾*                       | 17¼ "                        | 11½"   | 403/8"             | E F G | 134 °          | 281/4"   |
| 18"                                   | 69.5°                                  | 71.5°                                  | 21½*                       | 17¼ "                        | 11½"   | 403/4"             |       | 134 °          | 291/2"   |
| 19"                                   | 69.5°                                  | 71.5°                                  | 22¼*                       | 17¼ "                        | 1156"  | 417/6"             |       | 134 °          | 301/2"   |
| 20.5"                                 | 69.5°                                  | 71.5°                                  | 22¾*                       | 17½ "                        | 1134"  | 423/8"             |       | 134 °          | 313/4"   |
| 22"                                   | 69.5°                                  | 71.5°                                  | 22¾*                       | 17¾ "                        | 1134"  | 43"                |       | 134 °          | 33"  |

FRAME SIZE

16", 18", 19", 20.5" & 22",

FRAME MATERIAL

Fisher Tange Custom expedition strength Cro-Mo double butted tubing. Tubing weight proportional to size of frame. Scalloped and beveled seat collar. Shimano forged vertical dropouts with double evelets.

CONSTRUCTION

Designed by Fisher in the U.S. and built to our strict expedition standards in Japan. Hand TIG welded and fillet

brazed.

**FORK** 

Butted Tange Unicrown. Hand TIG welded with doubled brazed cantilever bosses. Shimano forged forktips

with evelets.

**BRAZE ONS** 

Two water bottles (one down tube, one seat tube), rear rack mounts, fender mounts on chainstay & seatstay

bridges, front fork drilled and threaded (6mm x 1mm), oversize slotted cable stops & under bottom bracket cable

guides.

HEADSET **CRANKARMS**  Shimano New 600 EX alloy, sealed.

Shimano New 600 EX: 165mm on 16",

170mm on 18", 175mm on 19" & 20.5",

180mm on 22".

CHAINRINGS

Shimano Biopace: 28/38/48, silver. **BOTTOM BRACKET** Fisher cartridge sealed bearing with

130mm Cro-Mo spindle.

PEDALS

Suntour XC-II oval with black body and

cage.

CHAIN

D.I.D. Lannier, black.

FREEWHEEL

New Shimano 600 EX 6-spd:

13/15/18/21/25/30.

FRONT DERAILLEUR

Shimano Deore XT.

REAR DERAILLEUR

New Shimano Light Action L-525-SGS

with Dura-Ace steel upper pulley.

Shimano Deore XT.

SHIFTERS HANDLEBAR

Bullmoose® TIG welded Cro-Mo, painted

to match frame. Handlebar rise and extension proportioned to size of frame;

#253 on 16 & 18", #902B on 19" & 20.5",

#250 on 22".

GRIPS

Grab-On MTB.

FRONT BRAKE Shimano Deore XT cantilever, silver.

REAR BRAKE Suntour XC Sport roller cam with Cam

Cover.

BRAKE LEVERS New Shimano Deore XT with reach

adjusters.

**BRAKE CABLE SET** 

Heavy duty braided cable, oversize flat wound housing with Teflon liner, Brass

HUBS RIMS Fisher Suntour sealed, quick release.

Araya RM-20 silver on 16", 18" & 19".

RM-25 silver on 20.5" & 22".

TIRES

Panaracer Ibex.

**SPOKES** 

14 gauge stainless steel with brass

nipples.

SEAT

Fisher Lambda S.

SEAT POST

Strong Mtn.: 26.8mm x 260mm on 16",

18" & 19", 300mm on 20.5" & 22". Suntour QR-170.

SEAT POST Q.R.

EXTRAS

Stay Tuff chainstay protector.

COLORS

Gloss finish: Bright Red, Forest Green.

Clear coat over decals.

ISHER / OUNTAINBIKES